

PRODUCT NAME Acetylene	CAS # 74-86-2
TRADE NAME AND SYNONYMS Acetylene, Ethyne	DOT I.D. No.: UN 1001
CHEMICAL NAME AND SYNONYMS Acetylene	DOT Hazard Class: Flammable gas
ISSUE DATE AND REVISIONS 25 November 1985	Formula: $C_2H_2$
	Chemical Family: Alkyne

**HEALTH HAZARD DATA**

TIME WEIGHTED AVERAGE EXPOSURE LIMIT Acetylene is defined as a simple asphyxiant. Oxygen level should be maintained at greater than 18 molar percent at normal atmospheric pressure which is equivalent to a partial pressure of 135 mm Hg. (ACGIH, 1985-86)

**SYMPTOMS OF EXPOSURE**

Inhalation: Low concentrations (10-20% in air) cause symptoms similar to that of being intoxicated. Higher concentrations so as to exclude an adequate supply of oxygen to the lungs cause unconsciousness.

**TOXICOLOGICAL PROPERTIES**

As a narcotic gas or intoxicant causes hypercapnia (an excessive amount of carbon dioxide in the blood). Repeated exposures to tolerable levels has not shown deleterious effects. The major property is the exclusion of an adequate supply of oxygen to the lungs.

**RECOMMENDED FIRST AID TREATMENT**

PROMPT MEDICAL ATTENTION IS MANDATORY IN ALL CASES OF OVEREXPOSURE TO ACETYLENE. RESCUE PERSONNEL SHOULD BE EQUIPPED WITH SELF-CONTAINED BREATHING APPARATUS AND BE COGNIZANT OF EXTREME FIRE AND EXPLOSION HAZARD.

Inhalation: Conscious persons should be assisted to an uncontaminated area and inhale fresh air. Quick removal from the contaminated area is most important. Unconscious persons should be moved to an uncontaminated area, given mouth-to-mouth resuscitation and supplemental oxygen. Further treatment should be symptomatic and supportive.

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Since the Company shall have no control of the use of the product described herein, the Company assumes no liability for loss or damage incurred from the proper or improper use of such product.

CERRO COPPER PRODUCTS COMPANY  
MSDS NUMBER - CCPC-00-0002  
APPROVALS:  
ENVIRONMENTAL  
SAFETY  
DATE: 11/25/85  
BY: [Signature]

**HAZARDOUS MIXTURES OF OTHER LIQUIDS, SOLIDS, OR GASES**

Flammable over an extremely wide range in air. Explosive reactions may occur on ignition. Reacts explosively with halogens and halogenated compounds.

**PHYSICAL DATA**

BOILING POINT Sublimation point = -118.8°F (-83.8°C)	LIQUID DENSITY AT BOILING POINT @ -116°F (-82°C) = 38.8 lb/ft <sup>3</sup> (622 kg/m <sup>3</sup> )
VAPOR PRESSURE @ 70°F (21.1°C): 645 psia (4450 kPa)	GAS DENSITY AT 70°F, 1 atm .0691 lb/ft <sup>3</sup> (1.107 kg/m <sup>3</sup> )
SOLUBILITY IN WATER Soluble	FREEZING POINT -113°F (-80.6°C)
EVAPORATION RATE N/A	SPECIFIC GRAVITY (AIR=1) @ 68°F (20°C) = 0.906
APPEARANCE AND ODOR Pure acetylene is a colorless gas with an ethereal odor. Commercial (carbide) acetylene has a distinctive garlic-like odor.	

**FIRE AND EXPLOSION HAZARD DATA**

FLASH POINT (Method used) Gas	AUTO IGNITION TEMPERATURE 565°F (296°C)	FLAMMABLE LIMITS % BY VOLUME See last page LEL 2.2 UEL 80-85
EXTINGUISHING MEDIA Carbon dioxide; dry chemical		ELECTRICAL CLASSIFICATION Class 1, Group A
SPECIAL FIRE FIGHTING PROCEDURES If possible, stop flow of escaping gas. Use water spray to cool surrounding containers. Keep personnel away since heated or burning cylinders can rupture violently.		
UNUSUAL FIRE AND EXPLOSION HAZARDS GASEOUS ACETYLENE IS SPONTANEOUSLY COMBUSTIBLE IN AIR AT PRESSURES ABOVE 30 PSIA (207 kPa). It requires a very low ignition energy so that fires which have been extinguished without stopping the flow of gas can easily reignite with possible explosive force. (Continued on last page.)		

**REACTIVITY DATA**

STABILITY Unstable	X	CONDITIONS TO AVOID Do not allow the free gas (outside of cylinder) to exceed 30 psia. Cylinders should not be exposed to sudden shock or sources of heat.
Stable		
INCOMPATIBILITY (Materials to avoid) Oxygen and other oxidizers including all of the halogens and halogen compounds. (Continued on last page.)		
HAZARDOUS DECOMPOSITION PRODUCTS Carbon and hydrogen		
HAZARDOUS POLYMERIZATION May Occur		CONDITIONS TO AVOID
Will Not Occur	X	N/A

**SPILL OR LEAK PROCEDURES****STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED**

Evacuate all personnel from affected area. Use appropriate protective equipment. If leak is in user's equipment, be certain to purge piping with an inert gas prior to attempting repairs. If leak is in container or container valve, contact your closest supplier location or call the emergency telephone number listed herein.

**WASTE DISPOSAL METHOD** Do not attempt to dispose of waste or unused quantities. Return in the shipping container properly labeled, with any valve outlet plugs or caps secured and valve protection cap in place to your supplier. For emergency disposal assistance, contact your closest supplier location or call the emergency telephone number listed herein.

RESPIRATORY PROTECTION (Specify type) Positive pressure air line with mask or self-contained breathing apparatus should be available for emergency use.		
VENTILATION Hood with forced ventilation.	LOCAL EXHAUST To prevent accumulation above the LEL.	SPECIAL N/A
	MECHANICAL (Gen.) In accordance with electrical codes.	OTHER N/A
PROTECTIVE GLOVES PVC or rubber in laboratory; as required for cutting and welding.		
EYE PROTECTION Safety goggles or glasses		
OTHER PROTECTIVE EQUIPMENT Safety shoes, safety shower		

## SPECIAL PRECAUTIONS\*

## SPECIAL LABELING INFORMATION

DOT Shipping Name: Acetylene

DOT Hazard Class: Flammable gas

DOT Shipping Label: Flammable gas

I.D. No.: UN 1001

## SPECIAL HANDLING RECOMMENDATIONS

Use only in well-ventilated areas. Valve protection caps must remain in place unless container is secured with valve outlet piped to use point. Do not drag, slide or roll cylinders. Use a suitable hand truck for cylinder movement. Use a pressure reducing regulator when removing gas from the cylinder. DO NOT ALLOW THE FREE GAS TO EXCEED 30 PSIA (207 kPa) @ 70°F (21.1°C). Do not heat cylinder by any means to increase the discharge rate of product from the cylinder. Use a check valve or trap in the discharge line to prevent hazardous back flow into the cylinder.

For additional recommendations, consult Compressed Gas Association's Pamphlets G-1, P-1, P-14 and Safety Bulletin SB-2.

## SPECIAL STORAGE RECOMMENDATIONS

Protect cylinders from physical damage. Store in cool, dry, well-ventilated area of non-combustible construction away from heavily trafficked areas and emergency exits. Do not allow the temperature where cylinders are stored to exceed 130F (54C). Cylinders must be stored upright and firmly secured to prevent falling or being knocked over. Full and empty cylinders should be segregated. Use a "first in-first out" inventory system to prevent full cylinders being stored for excessive periods of time. Post "No Smoking or Open Flames" signs in the storage or use area. There should be no sources of ignition in the storage or use area.

For additional recommendations, consult Compressed Gas Association's Pamphlets G-1, P-1, P-14, and Safety Bulletin SB-2.

SPECIAL PACKAGING RECOMMENDATIONS Since acetylene will explode or combust if its pressure exceeds 30 psia (207 kPa) it is shipped dissolved in acetone or dimethylformamide which is dispersed in a porous mass within the cylinder. Follow your supplier's instructions for the maximum withdrawal rate for each size cylinder so that solvent is not withdrawn with the acetylene.

Most metals except silver, copper, mercury or brasses with more than 66% copper are compatible (non corrosive) with acetylene.

## OTHER RECOMMENDATIONS OR PRECAUTIONS

Earth-ground and bond all lines and equipment associated with the acetylene system. Electrical equipment should be non-sparking or explosion proof. Compressed gas cylinders should not be refilled except by qualified producers of compressed gases. Shipment of a compressed gas cylinder which has not been filled by the owner or with his (written) consent is a violation of Federal Law (49CFR).

\*Various Government agencies (i.e., Department of Transportation, Occupational Safety and Health Administration, Food and Drug Administration and others) may have specific regulations concerning the transportation, handling, storage or use of this product which will not be reflected in this data sheet. The customer should review these regulations to ensure that he is in full compliance.



PRODUCT: Acetylene

DOT CLASS: Flammable Gas

REQUIRED LABELS: Flammable Gas

U.N. NO.: 1001 SYNONYMS:

AUTOIGNITION TEMP: 581 °F VAPOR DENSITY (AIR=1): 0.9

FLAMMABILITY LIMITS: Upper 100 Lower 2.5

HAZARD ID: Health 1 Flammability 4 Reactivity 3

#### FIRE OR EXPLOSION

Extremely flammable. May be ignited by heat, sparks and flame. Flammable vapor may spread away from spill. Container may explode violently in heat of fire. Vapor explosion hazard indoors, outdoors or in sewers.

#### HEALTH HAZARDS

If inhaled, may be harmful. Vapors may cause dizziness or suffocation. Contact may irritate or burn skin and eyes. Contact with liquid may cause frostbite. Fire may produce irritating or poisonous gases.

#### EMERGENCY ACTION

Keep unnecessary people away. Stay upwind; keep out of low areas. Isolate hazard area and deny entry. Wear self contained breathing apparatus and full protective clothing. Isolate for  $\frac{1}{2}$  mile in all directions if tank or tankcar is involved in fire. For EMERGENCY CALL CHEMTREC (800) 424 9300.

**FIRE** Let burn unless leak can be stopped immediately. For small fires, use dry chemical or CO<sub>2</sub>. For large fires use water spray, fog or foam. Move container from fire area if you can do so without risk. Stay away from ends of tank. For massive fire in cargo area, use unmanned hose holder or monitor nozzles. If this is impossible, withdraw from area and let fire burn. Withdraw immediately in case of rising sound from venting safety device or discoloration of tank. Cool container with water using unmanned device until well after fire is out.

**SPILL OR LEAK** No flares, smoking or flames in hazard area. Stop leak if you can do it without risk. Use water spray to reduce vapors. Isolate area until gas has dispersed.

**FIRST AID** Move victim to fresh air; call emergency medical care. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. In case of frostbite, thaw frosted parts with water. Keep victim quiet and maintain normal body temperature.





**International**  
Alloy Steel

30403 Bruce Industrial Parkway  
Solon, Ohio, 44139, U.S.A.

# Material Safety Data Sheet

Alloy Steel Bars  
Pipes, Plates

## 1. PRODUCT IDENTIFICATION

### MANUFACTURER'S NAME:

Various

### PREPARED BY:

International Alloy Steel  
30403 Bruce Industrial Parkway  
Solon, Ohio 44139

### COMMON NAME:

Alloy Steel Bars, Pipes,  
Plates

### ISSUE (REVISION) DATE:

May 20, 1986

PRODUCTS/TRADE NAMES: Firmex Bars & Plates; Nataloy Bars; Firmex Keystock;  
Firmang Bars & Plates; Firmkrom; Firmex Wear Pipe 600

## 2. HAZARDOUS INGREDIENTS

STEEL PRODUCTS UNDER NORMAL CONDITIONS DO NOT PRESENT AN INHALATION,  
INGESTION OR CONTACT HEALTH HAZARD.

C A S NUMBER	BASE METAL & ALLOYING ELEMENTS(10)	Z BY WEIGHT(2)	ACGIH-TLV (mg/m <sup>3</sup> )	OSHA PEL (mg/m <sup>3</sup> )
7439-89-6	Iron (Fe)	> 95	5. as iron oxide	10. as iron oxide
7440-02-0	Nickel* (Ni)	< 5	1. as soluble compd.	1. as soluble compd.
7440-47-3	Chromium* (Cr)	< 5	0.5 as Cr metal	1.0 as Cr. metal
7440-21-3	Silicon (Si)	< 5	5. respirable dust	None established
7439-96-5	Manganese (Mn)	< 2	1. as fume; 5. as dust	5. as dust & fume
7440-44-0	Carbon (C)	< 2	None established	None established
7439-98-7	Molybdenum (Mo)	< 2	5. as soluble compds. 10. as insoluble compds.	5. as soluble compds. 15. as insoluble compds.
7440-62-2	Vanadium (V)	< 2	0.5 as dust & fume	0.5 as dust; 0.1 as fume
7429-90-5	Aluminum (Al)	< 2	10. 12 dust, 5. as fume	None established
7704-34-9	Sulfur (S)	< 2	5. as sulphur dioxide	13. as sulphur dioxide
7723-14-0	Phosphorus (P)	< 1	0.1 as phosphorous	0.1 as phosphorous
7440-42-8	Boron (B)	< .01	10. Boron oxide	15. Boron oxide
7440-50-8	Copper (Cu)	< 1	0.2 as fumes; 1.0 as dust	0.1 as fume; 1.0 as dust

\*NICKEL, CHROMIUM & THEIR COMPOUNDS ARE LISTED AS CARCINOGENS IN THE THIRD  
ANNUAL REPORT ON CARCINOGENS AS PREPARED BY THE NATIONAL TOXICOLOGY PROGRAM.

- (1) Steel products contain trace (residual) quantities of various elements (less than .2%) which normally originate in the raw material used.
- (2) Z's of alloying elements vary with product type.
- (3) 1985-1986 ACGIH threshold limit values.

## 3. PHYSICAL DATA

MATERIAL IS: Solid under normal conditions

APPEARANCE AND ODOR: Gray/Black-odorless

MELTING POINT (BASE METAL): 2650° to 2750°F

## 4. FIRE AND EXPLOSION DATA

STEEL PRODUCTS IN SOLID STATE PRESENT NO FIRE OR EXPLOSION HAZARD

## 5. HEALTH HAZARD DATA

### EFFECT OF OVEREXPOSURE

Acute: Excessive inhalation of fumes from many metals can produce an acute reaction known as "metal fume fever." Though metals such as Copper and Zinc have been most associated with metal fume fever, it is suspected by some authorities that other metallic fumes may produce this condition. Typical symptoms last 12 to 48 hours and are characterized by metallic taste in the mouth, dryness and irritation of the throat, followed by weakness, muscle pain, fever and chills.

Chronic inhalation of high concentrations of iron oxide fumes and dusts may lead to a benign pneumoconiosis (siderosis). Inhalation of high concentrations of ferric oxide may possibly enhance the risk of lung cancer development in workers exposed to pulmonary carcinogens. Excessive exposure and repeated inhalation of Chromium fumes or dust may cause severe irritation, ulceration or cancer in the respiratory system-nose, throat and lungs. It is generally believed that the hexavalent forms of Chromium (Cr+6) are responsible for these effects. Excessive exposure and inhalation of Nickel fumes has been associated with respiratory cancer. Both Chromium and Nickel are sensitizers and may cause allergic reactions.

CERRO COPPER PRODUCTS COMPANY  
MSDS NUMBER: CCPC-00-0004

APPROVAL: *[Signature]*  
ENVIRONMENTAL: *[Signature]*  
SAFETY: *[Signature]*  
QUALITY: *[Signature]*

## 6. EMERGENCY FIRST AID INFORMATION

MAJOR EXPOSURE HAZARD:	EMERGENCY FIRST AID
INHALATION:	Remove to fresh air; if condition continues, consult physician.
EYE CONTACT:	Flush well with running water to remove particulate and get medical attention to ensure particle has been completely removed.
SKIN CONTACT:	Brush off excess dirt; wash area well with soap and water.
INGESTION:	Seek medical help if large quantities of material have been ingested (ingestion of significant amounts of metal is unlikely).

## 7. REACTIVITY DATA

**STABLE** under normal conditions of use, storage and transport.  
**REACTS WITH** strong acid to liberate hydrogen.  
**HAZARDOUS DECOMPOSITION**-at temperatures above the melting point, may liberate fumes containing oxides of iron and alloying elements.  
**AVOID:** Non-ventilated areas during welding, burning, grinding, machining, etc. Metallic fumes and dusts may be produced.

## 8. SPILL, LEAK OR DISPOSAL INFORMATION

Not applicable to steel in the solid state.

## 9. SPECIAL PROTECTION INFORMATION

**VENTILATION REQUIREMENTS:** Use general or local exhaust to keep airborne concentrations of dust and fumes below the TLV, when welding, burning, sawing, brazing, grinding, machining, etc.

**RESPIRATORY PROTECTION:** Provide NIOSH/MSHA approved dust and fume respirators to avoid excessive inhalation of particulates. Appropriate respirator selection depends on amount of exposure.

**SKIN PROTECTION:** Gloves & barrier creams may be necessary to prevent skin sensitization and dermatitis. Protective gloves should be worn as required for welding, burning, handling or other operations.

**EYE PROTECTION:** Safety glasses, goggles or face shields should always be worn when grinding, sawing, brazing, machining, welding or burning.

**OTHER PROTECTIVE EQUIPMENT:** As required, to control exposure.

**SPECIAL PRECAUTIONS:** Avoid breathing metal fumes and/or dusts. Operations with the potential for generating high concentrations of airborne particles should be evaluated and controlled as required.

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-0003  
AMMONIUM PERSULFATE

J. T. BAKER CHEMICAL CO. 222 RED SCHOOL LANE, PHILLIPSBURG, NJ 08865  
M A T E R I A L   S A F E T Y   D A T A   S H E E T  
24-HOUR EMERGENCY TELEPHONE -- (201) 859-2151  
CHEMTREC # (800) 424-9300 -- NATIONAL RESPONSE CENTER # (800) 424-8802

A6096 -01

AMMONIUM PERSULFATE

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EFFECTIVE: 09/27/85

ISSUED: 01/24/86

SECTION I - PRODUCT ID

PRODUCT NAME: AMMONIUM PERSULFATE  
FORMULA: (NH<sub>4</sub>)<sub>2</sub>S<sub>2</sub>O<sub>8</sub>  
FORMULA WT: 228.20  
CAS NO.: 07727-54-0  
NIOSH/RTECS NO.: SE0350000  
COMMON SYNONYMS: PEROXYDISULFURIC ACID, DIAMMONIUM SALT; AMMONIUM PEROXYDISULFATE  
PRODUCT CODES: 0762,5481,0770,5670

DEERO COPPER PRODUCTS COMPANY  
MSDS NUMBER - CCPC-00-0008

ENVIRONMENTAL SAFETY  
SAFETY  
PURCHASING

PRECAUTIONARY LABELLING

BAKER SAF-T-DATA(TM) SYSTEM

HEALTH	-	1
FLAMMABILITY	-	0
REACTIVITY	-	3 (OXIDIZER)
CONTACT	-	2

LABORATORY PROTECTIVE EQUIPMENT

SAFETY GLASSES; LAB COAT

PRECAUTIONARY LABEL STATEMENTS

DANGER

STRONG OXIDIZER - CONTACT WITH OTHER MATERIAL MAY CAUSE FIRE  
CAUSES IRRITATION

KEEP FROM CONTACT WITH CLOTHING AND OTHER COMBUSTIBLE MATERIALS. DO NOT  
STORE NEAR COMBUSTIBLE MATERIALS. AVOID CONTACT WITH EYES, SKIN, CLOTHING.  
KEEP IN TIGHTLY CLOSED CONTAINER. WASH THOROUGHLY AFTER HANDLING. IN CASE  
OF FIRE, SOAK WITH WATER. IN CASE OF SPILL, SWEEP UP AND REMOVE. FLUSH SPILL  
AREA WITH WATER.

SECTION II - HAZARDOUS COMPONENTS

COMPONENT	%	CAS NO.
AMMONIUM PERSULFATE	90-100	7727-54-0

SECTION III - PHYSICAL DATA

BOILING POINT:	N/A	VAPOR PRESSURE(MM HG):	N/A
MELTING POINT:	N/A	VAPOR DENSITY(AIR=1):	7.9
SPECIFIC GRAVITY: (H <sub>2</sub> O=1)	1.98	EVAPORATION RATE: (BUTYL ACETATE=1)	N/A

CONTINUED ON PAGE: 2

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AMMONIUM PERSULFATE

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## SECTION III - PHYSICAL DATA (CONTINUED)

SOLUBILITY(H2O): APPRECIABLE (MORE THAN 10 %) % VOLATILES BY VOLUME: 0

APPEARANCE & ODOR: WHITE GRANULAR CRYSTALS OR POWDER WITH NO ODOR.

#### SECTION IV - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT: N/A

FIRE EXTINGUISHING MEDIA  
USE WATER SPRAY.

## SPECIAL FIRE-FIGHTING PROCEDURES

FIREFIGHTERS SHOULD WEAR PROPER PROTECTIVE EQUIPMENT AND SELF-CONTAINED BREATHING APPARATUS WITH FULL FACEPIECE OPERATED IN POSITIVE PRESSURE MODE. MOVE CONTAINERS FROM FIRE AREA IF IT CAN BE DONE WITHOUT RISK. USE WATER TO KEEP FIRE-EXPOSED CONTAINERS COOL.

## UNUSUAL FIRE &amp; EXPLOSION HAZARDS

CLOSED CONTAINERS EXPOSED TO HEAT MAY EXPLODE.  
STRONG OXIDIZER. CONTACT WITH OTHER MATERIAL MAY CAUSE FIRE.

TOXIC GASES PRODUCED

AMMONIA, SULFUR DIOXIDE

## SECTION V - HEALTH HAZARD DATA

TOXICITY:	LD50 (ORAL-RAT) (MG/KG)	-	820
	LD50 (IPR-RAT) (MG/KG)	-	226

## EFFECTS OF OVEREXPOSURE

INGESTION MAY CAUSE IRRITATION AND BURNING TO MOUTH AND STOMACH.  
PROLONGED CONTACT MAY CAUSE SKIN SENSITIZATION.

## EMERGENCY AND FIRST AID PROCEDURES

IN CASE OF CONTACT, IMMEDIATELY FLUSH EYES WITH PLENTY OF WATER FOR AT  
LEAST 15 MINUTES. FLUSH SKIN WITH WATER.

## SECTION VI - REACTIVITY DATA

STABILITY: STABLE                      HAZARDOUS POLYMERIZATION: WILL NOT OCCUR

CONDITIONS TO AVOID: HEAT

**INCOMPATIBLES:** STRONG REDUCING AGENTS, ORGANIC MATERIALS,  
MOST COMMON METALS, COMBUSTIBLE MATERIALS

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SECTION VI - REACTIVITY DATA (CONTINUED)

DECOMPOSITION PRODUCTS: AMMONIA, OXIDES OF SULFUR

SECTION VII - SPILL AND DISPOSAL PROCEDURES

STEPS TO BE TAKEN IN THE EVENT OF A SPILL OR DISCHARGE

WEAR SELF-CONTAINED BREATHING APPARATUS AND FULL PROTECTIVE CLOTHING.  
KEEP COMBUSTIBLES (WOOD, PAPER, OIL, ETC.) AWAY FROM SPILLED MATERIAL.  
WITH CLEAN SHOVEL, CAREFULLY PLACE MATERIAL INTO CLEAN, DRY CONTAINER AND  
COVER; REMOVE FROM AREA. FLUSH SPILL AREA WITH WATER.

DISPOSAL PROCEDURE

DISPOSE IN ACCORDANCE WITH ALL APPLICABLE FEDERAL, STATE, AND LOCAL  
ENVIRONMENTAL REGULATIONS.

EPA HAZARDOUS WASTE NUMBER: 0003 (REACTIVE WASTE)

SECTION VIII - PROTECTIVE EQUIPMENT

VENTILATION: USE ADEQUATE GENERAL OR LOCAL EXHAUST VENTILATION  
TO KEEP FUME OR DUST LEVELS AS LOW AS POSSIBLE.

RESPIRATORY PROTECTION: NONE REQUIRED WHERE ADEQUATE VENTILATION  
CONDITIONS EXIST. IF AIRBORNE CONCENTRATION IS  
HIGH, USE AN APPROPRIATE RESPIRATOR OR DUST MASK.

EYE/SKIN PROTECTION: SAFETY GLASSES WITH SIDESHIELDS, UNIFORM, PROPER  
GLOVES ARE RECOMMENDED.

SECTION IX - STORAGE AND HANDLING PRECAUTIONS

SAF-T-DATA(TM) STORAGE COLOR CODE: YELLOW

SPECIAL PRECAUTIONS

KEEP CONTAINER TIGHTLY CLOSED. STORE SEPARATELY AND AWAY FROM FLAMMABLE  
AND COMBUSTIBLE MATERIALS.

SECTION X - TRANSPORTATION DATA AND ADDITIONAL INFORMATION

DOMESTIC (D.O.T.)

PROPER SHIPPING NAME	AMMONIUM PERSULFATE
HAZARD CLASS	OXIDIZER
UN/NA	UN1444
LABELS	OXIDIZER

INTERNATIONAL (I.M.O.)

PROPER SHIPPING NAME	AMMONIUM PERSULFATE
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J. T. BAKER CHEMICAL CO. 222 RED SCHOOL LANE, PHILLIPSBURG, NJ 08865  
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SECTION X - TRANSPORTATION DATA AND ADDITIONAL INFORMATION (CONTINUED)

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HAZARD CLASS                   5.1  
UN/NA                         UN1444  
LABELS                        OXIDIZING AGENT  
=====

(TM) AND (R) DESIGNATE TRADEMARKS.

N/A = NOT APPLICABLE OR NOT AVAILABLE

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THE INFORMATION PUBLISHED IN THIS MATERIAL SAFETY DATA SHEET HAS BEEN COMPILED FROM OUR EXPERIENCE AND DATA PRESENTED IN VARIOUS TECHNICAL PUBLICATIONS. IT IS THE USER'S RESPONSIBILITY TO DETERMINE THE SUITABILITY OF THIS INFORMATION FOR THE ADOPTION OF NECESSARY SAFETY PRECAUTIONS. WE RESERVE THE RIGHT TO REVISE MATERIAL SAFETY DATA SHEETS PERIODICALLY AS NEW INFORMATION BECOMES AVAILABLE.

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**ASKO, Inc.****MATERIAL SAFETY DATA SHEET***ASKO PRODUCTS*  
*(ASKODYNE H)*  
*(UNISHEAR 1100)*  
*(UNISHEAR 2200)*501 West Seventh Avenue  
West Homestead, PA 15120Telephone Number:  
(412) 461-4110CERRO COPPER PRODUCTS COMPANY  
MSDS NUMBER - CCPC-00-0012ENVIRONMENTAL: 8/11/91  
TESTING: 8/11/91

CHEMICAL NAME: N/A

TRADE NAME AND SYNONYM:

This Material Safety Data Sheet applies to all ASKO products produced under the following tradenames: ASKODYNE "H"™, UNISHEAR 1100™, UNISHEAR 2200™.

CHEMICAL FAMILY: (High Temperature Alloy/Super Alloy)

Molecular Weight: N/A

**PHYSICAL DATA**Appearance and Odor: Gray Metal/no odor  
Boiling Point: N/A  
Vapor Pressure (mm Hg): N/A  
Vapor Density (Air=1): N/A  
Solubility in H<sub>2</sub>O: InsolubleSpecific Gravity (H<sub>2</sub>O=1): N/A  
Percentage Volatile by Volume: N/A  
Evaporation rate ( =1): N/A  
How Best Monitored: Air Sample**HAZARDOUS INGREDIENTS**

Material	OSHA PEL (Unit)	ACGIH TLV (Unit)
Iron	5mg/M3	5mg/M3
Cobalt	0.1mg/M3	0.05mg/M3
Chromium	1mg/M3 (metal)	0.5mg/M3 (metal)
Nickel	1mg/M3 (metal)	1mg/M3 (metal)
Molybdenum	15mg/M3	10mg/M3
Aluminum	---	10mg/M3 (metal)
Titanium	---	---
Columbium	---	---

**HEALTH HAZARD DATA****Routes of Exposure:**

When used for their intended purpose, Asko products manufactured from material referred to in this MSDS will not result in exposure to hazardous ingredients. Exposure to hazardous ingredients may occur if the alloy product is ground with inadequate local exhaust ventilation or subjected to improper grinding operations such as dry grinding both of which generate respirable dust.

**Effects of Overexposure:**

**Acute Effects:** Adverse health effects are not expected to occur after acute exposure to metallic dusts. However, relatively short-term exposures (less than 1 year) to metal dusts have been associated with chronic lung disease.

**Chronic Effects:** Adverse health effects, including nose and throat irritation and transient or permanent respiratory disease, have been observed after exposure to dusts encountered in the grinding and cutting of metal alloys. Since these alloys contain many different metals it has not been possible to say with absolute certainty which metal(s) is the offending agent, though Cobalt is one of the leading candidates. This particular product may also contain significant amounts of nickel and chromium, which have been associated with health effects noted below. Excessive exposure to dust caused by grinding or cutting this product may cause: 1) Dermatitis—especially in individuals sensitive to cobalt, chrome, or nickel; and 2) Lung damage. Pulmonary fibrosis has been seen in workers with excessive exposures to metal dusts. Chromium and nickel compounds have been associated with irritation, ulceration, and cancer in the respiratory system, though it is not known if metallic dusts of these elements can cause such effects.

**Health Monitoring:** Early recognition of the signs of lung disease from metal dust is important, since this is a progressive disease—but one which may be arrested if caught quickly and exposure is stopped. Further, workers exposed to such dusts are encouraged to not smoke cigarettes, as this habit tends to enhance many types of adverse lung effects.

**Emergency and First Aid Procedures:** Applicable for dusts or mists.

**Inhalation:** If symptoms of pulmonary involvement develop (coughing, wheezing, shortness of breath, etc.) remove from exposure and seek medical attention.

**Skin Contact:** If irritation or rash occurs, thoroughly wash affected area with soap and water and isolate from exposure. If irritation or rash persists, seek medical attention.

**Eye Contact:** If irritation occurs, flush with copious amounts of water. If irritation persists, seek medical attention.

**Ingestion:** If substantial quantities are swallowed, dilute with a large amount of water, induce vomiting and seek medical attention.

**Carcenogenic Assessment:** Nickel and chromium have been identified as known or suspected carcinogens by NTP, IARC or OSHA.

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## FIRE AND EXPLOSION HAZARD DATA

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Flash Point: N/A

Test Method Used: —

Flammable Limits: N/A

These alloy products are not a fire hazard. Dust generated in grinding operations under rare conditions may present a fire or explosion hazard. However, this is not expected to be a problem under normal handling conditions.

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## REACTIVITY DATA

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Stability: Unstable  
Stable X

Conditions to Avoid: N/A

Incompatibility:

Materials to Avoid: Strong acids

Hazardous Decomposition Products: None

Hazardous Polymerization: May Occur

Conditions to Avoid: N/A

Will Not Occur X

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## SPILL OR LEAK PROCEDURES

---

Steps to be Taken in Case Material is Released or Spilled:

Clean up using methods which avoid dust generation such as vacuum, wet mop procedures, or wet clean-up. If airborne dust is generated during clean-up, use an appropriate NIOSH approved respirator.

Waste Disposal Method:

Dispose of in accordance with appropriate federal, state, and local regulations. May be sold as scrap for reclamation.

---

## SPECIAL PROTECTION INFORMATION

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**Respiratory Protection:** If dusts generated during grinding and cutting cannot be controlled with local exhaust ventilation, appropriate NIOSH approved respirators should be used to prevent excessive inhalation exposures.

**Ventilation:** For grinding and cutting operations, local exhaust ventilation should be provided which is adequate to prevent excessive exposures to dust (those which do not exceed relevant OSHA PEL's).

**Protective Gloves:** Protective Gloves or Barrier cream are recommended when contact with dust or mist is likely. Prior to applying the Barrier cream or use of protective gloves, wash thoroughly.

**Eye Protection:** Safety glasses with side shields or goggles should be worn when grinding or cutting.

---

## SPECIAL PRECAUTIONS

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Dusts from grinding this product are dangerous! Resharpening or grinding should be done using accepted *wet grinding* practices, so that generation of dust is minimized. If dry grinding is unavoidable, precautions must be taken to limit worker exposure: local exhaust ventilation should be provided to keep exposure below the TLV. If ventilation is not sufficient, personal respiratory protection must be provided.

**Other Precautions:**

Wash thoroughly after handling, before eating or smoking. Wash exposed skin at the end of the work shift. Do not shake clothing, rags or other items to remove dust. Dust should be removed by washing or vacuuming (with appropriate filters) the clothing, rags, or other items.

Periodic medical examinations are recommended for individuals regularly exposed to dust or mist.

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In case of questions, please call:

Mr. S. A. Jacoby  
Vice President

ASKO, INC.  
(412) 461-4110

Issue Date: November, 1987  
Supersedes: September, 1985

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Although ASKO, INC. has attempted to provide current and accurate information herein, ASKO, INC. makes no representations regarding the accuracy or completeness of the information and assumes no liability for any loss, damage, injury of any kind which may result from or arise out of the use of or reliance on the information by any person.



**MATERIAL SAFETY DATA SHEET****J.H. FRANCE REFRACTORIES CO.**

SNOW SHOE, PA 16874

TELEPHONE 814-387-6811

CERRO COPPER PRODUCTS COMPANY  
MSDS NUMBER - CCPC-90-0015APPROVED: *[Signature]*  
ENVIRONMENTAL: *[Signature]*  
SALES: *[Signature]*  
PURCHASING: *[Signature]***Date Prepared:**

Nov. 19, 1985

**Date Revised:****General Classification of Product:**

BRICK, FIRECLAY

**Trade Name/Synonym of Product:**

FR SEMILITE	MEDAL P4
LEHIGH B	ROCKSPAR 105
✓FRANCE NON SPALL	SL-13
FR	COLUMN 7, 8, 9
FNS	FR 20, IFB
ROCKSPAR	✓FR 23, IFB
	FR 26, IFB
	FR 28, IFB

**Hazardous Ingredients****Section I**

Ingredient	CAS Number
Crystalline Silica	7631-86-9

**Physical Data****Section II****Appearance & Color**

Tan-Geometric Solid

**Odor & Solubility**

Odorless, -insoluble in water and most acids

-soluble in hydrogen fluoride acid

**Fire & Explosion Data****Section III**

This material is noncombustible. Use extinguishing media appropriate to the surrounding area

**Health Hazard Data****Section IV**

Inhalation of all dusts are hazardous. Crystalline silica in the lungs can cause silicosis. This is a chronic slowly developing disease.

**Reactivity****Section V**

This material is stable under ordinary conditions.

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**Emergency and First Aid Procedures****Section VI**

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Terminate exposure. Consult with physician if affected.

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**Spill, Leak, and Disposal****Section VII**

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Avoid inhalation of all dusts. Protect eyes. Consult with proper state, local, and federal authorities on waste removal regulations.

---

**Special Protection Information****Section VIII**

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Wear NIOSH approved safety masks, eye glasses, and gloves. Ventilate where necessary.

---

**Special Precautions and Comments****Section IX**

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None

---

Prepared By: I. Dulberg

Title: Technical Manager

Although reasonable care has been taken in the preparation of this MSDS, J. H. France Refractories Co. extends no warranties, makes no representation and assumes no responsibilities as to the accuracy or suitability of such information for application to the purchaser's intended purposes or for consequences of its use.

7

CARBOFRAX

# SOHIO MATERIAL SAFETY DATA SHEET



Sohio Emergency Phone (Toll-Free)

In Ohio: 800-362-8059

Outside Ohio: 800-321-8642

CHEMTREC Assist: 800-424-9300

Other Product Safety Info.: 216-575-8024

MANUFACTURER: Sohio Engineered Materials Company - Refractories Division  
 ADDRESS: P. O. Box 187, Keasbey, New Jersey 08832

## PRODUCT IDENTIFICATION

TRADE NAME: **CARBOFRAX - COMPACTED and CAST**

CAS NUMBER: Mixture

SYNONYM(S): Silicate Bonded Silicon Carbide Refractory

CHEMICAL FAMILY: Carbide

MOLECULAR FORMULA: NA

MOLECULAR WEIGHT: NA

SOHIO PRODUCT CODE: NA

HIERARCHY: NA

MSDS NUMBER: AZ6

## PRODUCT HAZARD SUMMARY

HEALTH MAY BE IRRITATING TO THE SKIN AND EYES  
 OVEREXPOSURE TO DUST MAY CAUSE LUNG DAMAGE

NON-COMBUSTIBLE

REACTIVITY STABLE

## PRODUCT HEALTH HAZARD INFORMATION

ROUTE OF EXPOSURE

EFFECTS OF OVEREXPOSURE

INGESTION:

No exposure under normal conditions of use.

SKIN:

SLIGHTLY TO MODERATELY IRRITATING. Abrasive action may cause cuts and abrasions.

EYE:

SLIGHTLY TO MODERATELY IRRITATING. Abrasive action may cause damage to the outer surface of the eye.

INHALATION:

Dusts may cause respiratory tract irritation. Repeated or prolonged breathing of particles of respirable size may cause severe respiratory disease. Effects may include inflammation of the lung, chest pain, difficult breathing, coughing and possible fibrotic change in the lung--"Pneumoconiosis". Pre-existing medical conditions may be aggravated by exposure: specifically, bronchial hyper-reactivity and chronic bronchial lung disease.

SPECIAL TOXIC EFFECTS:

ND

CERRO COPPER PRODUCTS COMPANY  
 MSDS NUMBER - CCPC-00-0022

APPROVAL: 8/1/91  
 SAFETY DATA SHEET

## FIRST AID

### INGESTION:

If victim is conscious, give 1-3 glasses of water or milk to dilute stomach contents. Get medical attention if irritation persists.

### SKIN CONTACT:

Wash area of contact thoroughly with soap and water. Get medical attention if irritation persists.

### EYE CONTACT:

Flush immediately with large amounts of water. Eye lids should be held away from the eyeball to ensure thorough rinsing. Get medical attention if irritation persists.

### INHALATION:

Remove affected person from source of exposure. Get medical attention if irritation persists.

## NOTES TO PHYSICIAN

ND

## PERSONAL PROTECTION INFORMATION

### EYE PROTECTION:

Wear safety glasses or chemical goggles to prevent eye contact. Do not wear contact lenses when working with this substance. Have eye baths readily available where eye contact can occur.

### SKIN PROTECTION:

Wear heavy gloves and safety shoes. Use good personal hygiene. Wear regularly cleaned work clothing. Showering and changing into street clothing after work is desirable.

### RESPIRATORY PROTECTION:

Use NIOSH or MSHA approved equipment when airborne exposure limits are exceeded. NIOSH/MSHA approved breathing equipment may be required for non-routine and emergency use. Ventilation may be used to control or reduce airborne concentrations.

## PHYSICAL PROPERTIES

BOILING POINT, C (F): NA  
MELTING POINT, C (F): NA  
VAPOR PRESSURE, mm Hg: NA  
VAPOR DENSITY (AIR=1): NA  
SOLUBILITY IN WATER, %: NA

SPECIFIC GRAVITY: 2.99-3.07  
% VOLATILE: NA  
EVAPORATION RATE (BUTYL ACETATE=1): NA  
VISCOSITY, SUS: NA  
POUR POINT: NA  
pH: NA

APPEARANCE/ODOR: Odorless dark-grey, dark-red or yellow block.

## FIRE AND EXPLOSION DATA

FLASH POINT, C (F): None  
IGNITION TEMPERATURE, C (F): NA  
FLAMMABILITY LIMITS IN AIR (% BY VOL.): LOWER: NA UPPER: NA

NA = No Data  
NA = Not Applicable

**BASIC FIREFIGHTING PROCEDURES:** This material does not give a flash point by conventional test methods. Use extinguishing agent suitable for type of surrounding fire.

**USUAL FIRE AND EXPLOSION HAZARDS:** Dusts can form explosive mixtures in air.

## REACTIVITY DATA

### STABILITY/INCOMPATIBILITY:

Stable under normal conditions of use. Incompatible with chlorine trifluoride and oxidizers.

### HAZARDOUS REACTIONS/DECOMPOSITION PRODUCTS:

NA

## ENVIRONMENTAL INFORMATION

### SPILL OR RELEASE TO THE ENVIRONMENT:

No special procedures are required for clean-up of spills or leaks of this material. Avoid methods that result in water pollution. Caution should be exercised regarding personnel safety and exposure to the spilled material, as set forth elsewhere in this data sheet.

### WASTE DISPOSAL:

This substance, when discarded or disposed of, is not specifically listed as a hazardous waste in Federal regulations; however it could be hazardous if it is considered toxic, corrosive, ignitable, or reactive according to Federal definitions (40 CFR 261). Additionally, it could be designated as hazardous according to state regulations. This substance could also become a hazardous waste if it is mixed with or comes in contact with a hazardous waste. If such contact or mixing may have occurred, check 40 CFR 261 to determine whether it is a hazardous waste. If it is a hazardous waste, regulations at 40 CFR 262, 263, and 264 apply.

The transportation, storage, treatment, and disposal of this waste material must be conducted in compliance with all applicable Federal, state, and local regulations.

### ADDITIONAL ENVIRONMENTAL REGULATORY INFORMATION:

There may be specific regulations at the local, regional or state level that pertain to this material.

## SPECIAL PRECAUTIONS/SUPPLEMENTAL INFORMATION

### HANDLING/STORAGE:

ND

## TRANSPORTATION REQUIREMENTS

D.O.T. HAZARD CLASS (49 CFR 172.101): NA

D.O.T. PROPER SHIPPING NAME (49 CFR 172.101): NA

D.O.T. LABELS REQUIRED (49 CFR 172.101): NA

D.O.T. PLACARDS REQUIRED: NA

LL OF LADING DESCRIPTION: ND

/NA CODE: NA

# INGREDIENT/HEALTH HAZARD INFORMATION

COMPONENT	CAS NO.	%	EXPOSURE LIMITS - REFERENCE
Silicon carbide	409-21-2	80-90	5 mg/M <sup>3</sup> (resp); 15 mg/M <sup>3</sup> (total) PEL, as nuisance dust (OSHA 1978) 5 mg/M <sup>3</sup> (resp); 10 mg/M <sup>3</sup> (total) TLV: 20 mg/M <sup>3</sup> STEL, as nuisance dust (ACGIH 1984-85)
Alumina	1344-28-1	0-5	As nuisance dust (see Silicon carbide)
Silicon dioxide (crystalline)	60676-86-0	5-10	*see below
Calcium oxide	1305-78-8	0-1	5 mg/M <sup>3</sup> PEL (OSHA 1978) 2 mg/M <sup>3</sup> TLV (ACGIH 1984-85)
Iron oxide	1309-37-1	0-1	5 mg/M <sup>3</sup> TLV; 10 mg/M <sup>3</sup> STEL (dust or fume, as Fe) (ACGIH 1984-85)

Remaining components not determined hazardous and/or hazardous components present at less than 1.0% (0.1% for arcinogens).

Mixture Trace NA

\*OSHA PEL for crystalline silica is calculated as:

$$(\text{respirable dust}) \text{ PEL} = \frac{10 \text{ mg/M}^3}{\% \text{quartz} + 2(\% \text{cristobalite}) + 2(\% \text{tridymite})}$$

ACGIH TLV for crystalline silica is calculated as:

$$(\text{respirable dust}) \text{ TLV} = \frac{10 \text{ mg/M}^3}{\% \text{quartz} + 2}$$

$$(\text{total dust}) \text{ TLV} = \frac{30 \text{ mg/M}^3}{\% \text{quartz} + 3}$$

EFFECTIVE DATE: 10/16/85  
REPLACES SHEET DATED:

COMPLETED BY: G. R. Krautter  
APPROVED BY: *R. Krautter*

NOTICE: The information presented herein is based on data considered to be accurate as of the date of preparation of this Material Safety Data Sheet. However, no warranty or representation, express or implied, is made as to the accuracy or completeness of the foregoing data and safety information, nor is any authorization given or implied to practice any patented invention without a license. In addition, no responsibility can be assumed by vendor for any damage or injury resulting from abnormal use, from any failure to adhere to recommended practices, or from any hazards inherent in the nature of the product.

HARCROS CHEMICALS INC  
KANSAS CITY, KANSAS

MATERIAL SAFETY DATA SHEET

PRODUCT NAME: CAUSTIC SODA LIQ 50% DIAPH DATE: 12/17/88 PAGE 01  
PRODUCT CODE: 16-08026-03

CAS # 001310-73-2

FORMULA: NaOH

CHEMICAL FAMILY: Alkali

CHEMICAL NAME AND SYNONYMS: Sodium Hydroxide, Lye Solution,  
Soda Lye, Caustic Soda 50% Rayton Grade.

SUPPLIERS NAME: Harcros Chemicals Inc  
5200 Speaker Rd  
Kansas City Ks 66106

SUPPLIERS PHONE NUMBER: 913-321-3131  
TRANSPROTATION EMERGENCY PHONE NUMBER: 1-800-424-9300

S.A.R.A. INFORMATION

HAZARDS: Fire: Pressure: Reactivity: Acute: Yes Chronic:  
PHYSICAL DATA: Mixture: Yes Pure: Solid: Liquid: Yes Gas:

SECTION I Hazardous Ingredients

Ingredient	Percent	TLV
SODIUM HYDROXIDE	50%	PEL/TWA 8Hr 2 mg/m(3) OSHA TLV/TWA 8Hr 2 mg/m(3) Ceiling-ACGIH

\*NIOSH recommendation - 2 mg/m(3) 15 min. ceiling.

SECTION II Health Hazards

Threshold Limit Value: As indicated in Section I.

Potential Effects of Exposure:

Eyes: Major Potential Hazard: Caustic soda is destructive to eye tissue on contact. Will cause severe burns that result in damage to the eyes and even blindness. These effects can occur rapidly, affecting all parts of the eye.

Skin: Major Potential Hazard: Caustic soda is destructive to tissues contacted, producing severe burns and temporary loss of hair. Chronic overexposure may consist of multiple areas of superficial destruction of the skin or dermatitis. 4% solution may not cause irritation and burning for several hours, while 25-50% solutions can cause these effects in less than 3 minutes.

Inhalation: Airborne concentrations of dust, mist, or spray of caustic soda may cause mild irritation at 2mg/m(3) and, at higher concentrations, damage to the upper respiratory tract and even to the lung tissue proper which could produce chemical pneumonia, depending upon severity of exposure. Chronic overexposure to spray or mist may result in irritation or tissue damage.

Ingestion: Caustic soda can cause severe burns, pain and complete tissue perforation of mucous membranes of the lips,

HARCROS CHEMICALS INC  
KANSAS CITY, KANSAS

MATERIAL SAFETY DATA SHEET

PRODUCT NAME: CAUSTIC SODA LIQ 50% DIAPH  
PRODUCT CODE: 16-08026-03

DATE: 12/17/88 PAGE 02

SECTION II Health Hazards

CONTINUED

mouth, tongue, throat, esophagus, and stomach if swallowed. Severe scarring of the throat can occur after swallowing. Can be fatal.

First aid:

Eyes: Immediately flush eyes with large quantities of water, periodically lifting upper and lower lids to ensure washing of entire surface. Washing eyes within one minute is essential to achieve maximum effectiveness. Seek medical attention immediately. Contact lenses should not be worn when working with this chemical.

Skin: Immediately wash contaminated skin with plenty of water. If skin feels slippery caustic may be present in sufficient quantities to cause rash or burn, continue washing until slippery feeling is gone. If wearing goggles flush head and face thoroughly before removing goggles. Remove contaminated clothing under the shower. This washing may be followed with a rinse of vinegar or dilute acetic acid (3% solution) if available. Remove contaminated clothing and footwear and wash clothing before re-use. Discard footwear which cannot be decontaminated. Seek medical attention immediately.

Inhalation: Get person out of contaminated area to fresh air. If breathing has stopped, artificial respiration should be started. Oxygen may be administered, if readily available. Seek medical attention immediately.

Ingestion: If swallowed, DO NOT induce vomiting. Give large quantities of water. If available, give several glasses of milk. Never give anything by mouth to an unconscious person. If vomiting occurs spontaneously, keep head below hips to prevent aspiration. Seek medical attention immediately.

Other Information:

HEALTH HAZARD DATA:

Acute LC(50): >0.018 <0.20 mg/l  
Oral Acute LD(50)(rat): 140 - 340 mg/kg  
Dermal Acute LD(50) (Rabbit): 1350 mg/kg

Sodium Hydroxide is not listed on the IARC, NTP or OSHA carcinogen lists.

Medical Conditions aggravated by Exposure:  
May aggravate existing skin and/or eye conditions on contact.

Reproductive Toxicity: NO studies were identified relative to sodium hydroxide and reproductive toxicity.

NOTES TO PHYSICIAN:

CORROSIVE! May cause stricture. If lavage is performed, suggest endotracheal and/or esophagoscopy control.

SECTION III Special Protection Information

Respiratory Protection: For exposures above PEL/TLV and up to 50 mg/m(3) use either any powered air-purifying respirator with dust and mist filter, or any supplied air respirator operating

CONTINUED ON PAGE 03



HARCROS CHEMICALS INC  
KANSAS CITY, KANSAS

MATERIAL SAFETY DATA SHEET

PRODUCT NAME: CAUSTIC SODA LIQ 50% DIAPH  
PRODUCT CODE: 16-08026-03

DATE: 12/17/88 PAGE 03

SECTION III Special Protection Information CONTINUED  
in a continuous flow mode. In either case eye protection must be worn. For this recommendation and for protection at higher rates of exposure, see Ref (1) Sec IX.

Ventilation Required: Provide ventilation adequate to maintain airborne concentrations below OSHA limits of 2 mg/m<sup>3</sup>. Local exhaust ventilation preferred where dilutions or reactions cause misting, or solid caustic soda ground up and dust generated. Air concentration of carbon monoxide formed by reaction of caustic soda and reducing sugars should not exceed 50 ppm for an 8 hr TWA. Ventilation equipment should be corrosion-resistant, and, if hydrogen may be generated, explosion-proof.

Protective Clothing:

Eyes: Chemical splash goggles and face shield should be worn whenever exposure possible. Have eye baths immediately available where eye contact can occur.

Skin: Gloves coated with rubber, PVC, or other plastic required, also hard hats, safety shoes, and rubber boots, along with rubber apron when handling caustic soda. Provide a safety shower at any location where skin contact can occur. Sleeves should be worn over gloves and trouser cuffs over rubber boots to avoid skin contact. Caustic soda attacks wool.

Additional Protective Measures: Neutralization supplies, (3% acetic acid preferably) and abundant running water should be close at hand in working and storage areas.

SECTION IV Fire & Explosion Hazard Data

Flash Point (Method): None

Flammable Limits (% Volume in Air):

Upper: Non-Flammable

Lower: Non-Flammable

Extinguishing Media: Use carbon dioxide, "alcohol" foam or dry chemicals where caustic soda is used or stored.

Special Fire Fighting Procedures: Pressure-demand self-contained respiratory protection and protective clothing should be worn by firefighters. Thoroughly decontaminate equipment after use.

Unusual Fire and Explosion Hazards: Highly flammable hydrogen is formed by reaction of concentrated caustic soda with aluminum, tin, zinc, and alloys which contain these metals. See Section IX in regard to violent reaction when water added to concentrated caustic soda.

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HARCROS CHEMICALS INC  
KANSAS CITY, KANSAS

MATERIAL SAFETY DATA SHEET

PRODUCT NAME: CAUSTIC SODA LIQ 50% DIAPH  
PRODUCT CODE: 16-08026-03

DATE: 12/17/88 PAGE 04

SECTION V Physical Data

Boiling Point: 289 deg. F

Specific Gravity (H(2)O=1): 1.54 @ 15.6 deg. C

Vapor Pressure (MM HG.): 6.3 @ 104 deg. F.

Vapor Density (AIR=1): N/A

Evaporation Rate (Butyl Acetate=1): N/A

Solubility in Water: Complete

Percent Volatile by Volume: Approx 50

pH: 1% aqueous solution - approx. 13

Freezing Point: 55 deg. F

Appearance and Odor: Liquid, clear or opaque, colorless to slightly colored; no odor.

SECTION VI Reactivity Data

Stability: Stable in normal use, in a sealed container.

Incompatibility: With strong acids, without dilution or agitation, will produce a violent or explosive reaction. Will react with acrolein, hydroquinone, chlorine trifluoride, maleic anhydride, phosphorus pentoxide, tetrahydrofuran, leather and wool, also aluminum, zinc, tin, and alloys containing these metals, nitrocarbons, halocarbons, aldehydes, etc. (Trichlorethylene will react to form spontaneously flammable dichloroacetylene). Will react with some metals forming flammable hydrogen gas.

Hazardous Decomposition Products: Caustic soda reacts with reducing sugars (e.g. in food soils when used in cleaning compounds) to form hazardous carbon monoxide. Before entering closed or semi-closed areas, after cleaning, test and monitor space for carbon monoxide.

Hazardous Polymerization: Will not occur.

SECTION VII Spill and Leak Procedures

Steps to be taken if material is released or spilled: Clean-up workers must use protective clothing and equipment to prevent body contact. Running water should be available for emergency use. Preferred clean-up procedure - dam up spill, cover with sand or inert porous material, transfer into caustic-resistant containers (labelled "Corrosive"). Avoid flushing chemical into public sewer or water systems. Flush clean-up area with water. Dilute acid, preferably acetic acid may be used to neutralize final traces of caustic (observe appropriate safety precautions for handling acid solutions). Small spills may be neutralized with dilute acidic solution (dilute-acetic or 6

HARCROS CHEMICALS INC  
KANSAS CITY, KANSAS

MATERIAL SAFETY DATA SHEET

PRODUCT NAME: CAUSTIC SODA LIQ 50% DIAPH  
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DATE: 12/17/88 PAGE 05

SECTION VII Spill and Leak Procedures CONTINUED  
molar hydrochloric acid) before flushing away. For large spills pick up spill with vacuum equipment (alkali resistant) for disposal, or flush to holding area with water, prior to neutralization. Notify local health and pollution control officials if flushed spillage unavoidably enters public sewers or other water systems. If spill occurs into navigable water, notify U.S. Coast Guard. Caution! Spill area will be slippery. Spills of 1000 lbs or more must be reported to the National Response Center - Phone: (800)424-8802.

Waste Disposal Method: If not diluted and neutralized, this product can become a hazardous waste as designated by the Environmental Protection Agency under authority of the Resource Conservation and Recovery Act (RCRA). The waste would have RCRA Hazardous Waste number D002 (Corrosive) as designated in 40 CFR 261.22. Federal, state and local regulations should be followed in disposing of this substance.

Aquatic toxicity: 125 ppm/96 hr./mosquito fish/TM/fresh water.  
180 ppm/23 hr./oysters/lethal/salt water.  
Ref (2) Sec IX

SECTION VIII D.O.T. Shipping Information

Proper Shipping Name: SODIUM HYDROXIDE LIQUID OR SOLUTION  
Hazard Class: CORROSIVE MATERIAL  
ID Number: UN1824  
Label Requirements: CORROSIVE  
Reportable Quantity: SHIPMENTS OF 02000 LBS OR MORE ARE REPORTABLE  
Other Information:

SECTION IX Additional Information

This information may be of importance to you:

FURTHER PRECAUTIONARY MEASURES:

Keep container closed. Avoid contact with strong acids to prevent violent or explosive reactions. Do not allow water to get into container because of violent reaction with concentrated caustic soda.

When diluting, add Caustic Soda slowly with agitation to surface of solution to avoid violent splattering, boiling and eruption. Water should always be lukewarm (80-100 deg. F), never start with hot or cold water.

Emptied container retains vapor and product residue. Observe all labeled safeguards until container is cleaned, reconditioned or destroyed.

Minimize skin contact. Wash with soap and water before eating,

CONTINUED ON PAGE 06

HARCROS CHEMICALS INC  
KANSAS CITY, KANSAS

MATERIAL SAFETY DATA SHEET

PRODUCT NAME: CAUSTIC SODA LIQ 50% DIAPH  
PRODUCT CODE: 16-08026-03

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SECTION IX Additional Information CONTINUED  
drinking, smoking or using toilet facilities.

References:

- (1) NIOSH/OSHA Pocket Guide to Chemical Hazards DHHS(NIOSH)  
Publication No. 85-114.
- (2) U.S. Coast Guard CHRIS Manual; Entry: Sodium Hydroxide.

NPCA/HMIS RATING:

Health-3  
Flammability-0  
Reactivity-1  
Special Protection-H

\*\*\*\*\* E N D O F R E P O R T \*\*\*\*\*

NAME: GENE TURNER

DATE ISSUED: 10/25/1987  
DATE REVISED: 11/23/1987

< = LESS THAN  
> = MORE THAN

N/A = NOT APPLICABLE  
N/D = NOT DETERMINED  
N/E = NOT ESTABLISHED

UNK = UNKNOWN

The information provided in this Material Safety Data Sheet has been obtained from sources believed to be reliable. Harcros Chemicals Inc provides no warranties, either expressed or implied and assumes no responsibility for the accuracy or completeness of the data contained herein. This information is offered for your information, consideration and investigation. You should satisfy yourself that you have all current data relevant to your particular use. Harcros Chemicals Inc knows of no medical condition, other than those noted on this material safety data sheet, which are generally recognized as being aggravated by exposure to this product.

# Material Safety Data Sheet

May be used to comply with  
OSHA's Hazard Communication Standard,  
29 CFR 1910.1200. Standard must be  
consulted for specific requirements.

## U.S. Department of Labor

Occupational Safety and Health Administration  
(Non-Mandatory Form)



Cimclean 30

PERRO COPPER PRODUCTS COMPANY  
MSDS NUMBER COFC-00-0039

IDENTITY (As Used on Label and List)  
CIMCLEAN 30

APPROVED BY: *[Signature]*  
DATE: *10/85*  
EVALUATED BY: *[Signature]*  
DATE: *10/85*  
REVIEWED BY: *[Signature]*  
DATE: *10/85*

### Section I

Manufacturer's Name Products Division/  
Cincinnati Milacron Marketing Company

Emergency telephone number

513-841-8181

Address (Number, Street, City, State, and ZIP Code)  
4701 Marburg Avenue

Telephone Number for Information

513-841-8964

Cincinnati, Ohio 45209

Date Prepared

10/85

Signature of Preparer (optional)

### Section II — Hazardous Ingredients/Identity Information

Hazardous Components (Specific Chemical Identity; Common Name(s))	OSHA PEL	ACGIH TLV	Other Limits Recommended	% (optional)
Ethanolamine	3 ppm	3 ppm		
Boric Acid	---	---		
Ethoxylated nonylphenol	---	---		
Pelargonic Acid	---	---		

The ingredients listed above may contribute to the product hazard as listed  
in Section VI of this sheet.

### Section III — Physical/Chemical Characteristics

Boiling Point	212°F	Specific Gravity (H <sub>2</sub> O = 1)	1.089
Vapor Pressure (mm Hg.) Not applicable (NA)	NA	Melting Point	NA
Vapor Density (AIR = 1)	NA	Evaporation Rate (Butyl Acetate = 1)	like water
Solubility in Water	100%		
Appearance and Odor	clear; chemical		

### Section IV — Fire and Explosion Hazard Data

Flash Point (Method Used) None; self-extinguishing	Flammable Limits NA	LEL NA	UEL NA
Extinguishing Media No fire hazard			
Special Fire Fighting Procedures NA			
Unusual Fire and Explosion Hazards None			

## Section V — Reactivity Data

CIMCLEAN 30

Stability	Unstable		Conditions to Avoid
	Stable	X	

## Incompatibility (Materials to Avoid)

Avoid contact of concentrate with strong acids.

## Hazardous Decomposition or Byproducts

None.

Hazardous Polymerization	May Occur		Conditions to Avoid
	Will Not Occur	X	

## Section VI — Health Hazard Data

Route(s) of Entry:	Inhalation?	YES	Skin?	YES	Ingestion?	NA
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## Health Hazards (Acute and Chronic)

**DANGER:** Concentrate is highly alkaline. Concentrate is orally toxic. Concentrate is a primary skin irritant. Concentrate is an eye irritant. No adverse chronic effects expected when used as recommended.

Carcinogenicity:	NTP?	NO	IARC Monographs?	NO	OSHA Regulated?	NO
------------------	------	----	------------------	----	-----------------	----

## Signs and Symptoms of Exposure

If concentrate is swallowed, may cause abdominal pain, vomiting, severe inflammation of mouth, throat, stomach and mucous membranes. A reversible skin irritation (redness and swelling) may occur from contact with concentrate. Eye damage may occur from contact with concentrate.

## Medical Conditions

## Generally Aggravated by Exposure

May aggravate existing skin irritation where further defatting or skin penetration could occur.

## Emergency and First Aid Procedures

In case of eye contact, flush immediately with running water for 15 minutes, then get prompt medical attention to check for possible irritation. In case of skin contact with concentrate, wash immediately with water. If concentrate or mix is swallowed, do not induce vomiting. Dilute with water or milk. Immediately contact physician and obtain treatment.

## Section VII — Precautions for Safe Handling and Use

## Steps to Be Taken in Case Material is Released or Spilled

Thoroughly flush with water to sewer.

## Waste Disposal Method

**FOR USED MIX:** 1) Ultrafiltration for sewer disposal, or 2) recycle equipment for reuse, or 3) treat with polymer or inorganic deemulsifiers, then dispose of top layer by incineration or landfill, and dispose of water layer in sanitary sewer. **FOR UNUSED CONCENTRATE:** Incinerate, or contact vendor.

## Precautions to Be Taken in Handling and Storing

Use only as recommended by Cincinnati Milacron. Avoid all contact of concentrate with eyes or prolonged contact with skin. Do not swallow. If frozen, thaw completely at room temperature.

## Other Precautions

Contains amines. Do not add sodium nitrite or other nitrosating agents to this product. Suspected cancer-causing nitrosamines could be formed.

## Section VIII — Control Measures

## Respiratory Protection (Specify Type)

Product not volatile.

Ventilation	Local Exhaust	Special
	Mechanical (General)	General
		Other

Protective Gloves	Waterproof gloves required	Eye Protection	Safety shield or goggles required
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## Other Protective Clothing or Equipment

Effective metalworking plant protective clothing as appropriate.

## Work/Hygiene Practices

Good personal hygiene should always be followed.

# Material Safety Data Sheet

May be used to comply with  
OSHA's Hazard Communication Standard,  
29 CFR 1910.1200. Standard must be  
consulted for specific requirements.

Cimperial 1011

CERRO COPPER PRODUCTS COMPANY

MSDS NUMBER - CCPC-00-0040

APPROVALS:  
ENVIRONMENTAL  
SAFETY  
HEALTH



IDENTITY (As Used on Label and List)

CIMPERIAL 1011

Note: Blank spaces are not permitted. If any item is not applicable, or no  
information is available, the space must be marked to indicate that.

## Section I

Manufacturer's Name	Products Division/	Emergency Telephone Number
Cincinnati Milacron Marketing Company		513-841-8181
Address (Number, Street, City, State, and ZIP Code)		Telephone Number for Information
4701 Marburg Avenue		513-841-8964
Cincinnati, Ohio 45209		Date Prepared
		10/85
		Signature of Preparer (optional)

## Section II — Hazardous Ingredients/Identity Information

Hazardous Components (Specific Chemical Identity; Common Name(s))	OSHA PEL	ACGIH TLV	Other Limits Recommended	% (optional)
O-phenylphenol	---	---		
Triethanolamine	---	---		
Ethoxylated nonylphenol	---	---		
Mineral oil (mist)	5 mg/M3	5 mg/M3		

The ingredients listed above may contribute to the product hazard as listed  
in Section VI of this sheet.

## Section III — Physical/Chemical Characteristics

ND = not determined

Boiling Point	ND	Specific Gravity (H <sub>2</sub> O = 1)	1.006
Vapor Pressure (mm Hg.)	NA	Melting Point	NA
Not applicable (NA)	NA	Evaporation Rate	NA
Vapor Density (AIR = 1)	NA	(Butyl Acetate = 1)	NA

Solubility in Water appreciable; emulsifiable

Appearance and Odor

Hazy; evergreen or sassafras

## Section IV — Fire and Explosion Hazard Data

Flash Point (Method Used)	370°F (COC)	Flammable Limits	LEL	UEL
		NA	NA	NA

Extinguishing Media

Foam, carbon dioxide

Special Fire Fighting Procedures

NA

Unusual Fire and Explosion Hazards

None

U.S. DEPARTMENT OF LABOR  
Occupational Safety and Health Administration

Form Approved  
OMB No. 44-R1387

# MATERIAL SAFETY DATA SHEET

Required under USDL Safety and Health Regulations for Ship Repairing,  
Shipbuilding, and Shipbreaking (29 CFR 1915, 1916, 1917)

## SECTION I

MANUFACTURER'S NAME <b>Manufactured for: 3C Company</b>		EMERGENCY TELEPHONE NO. <b>314 291-1174</b>
ADDRESS (Number, Street, City, State, and ZIP Code) <b>382 Fee Fee Rd. Maryland Heights, MO 63043</b>		
CHEMICAL NAME AND SYNONYMS <b>C33MDS</b>		TRADE NAME AND SYNONYMS <b>Solvent Cleaner</b>
CHEMICAL FAMILY <b>Chlorinated Hydrocarbons</b>	FORMULA	

## SECTION II - HAZARDOUS INGREDIENTS

PAINTS, PRESERVATIVES, & SOLVENTS	%	TLV (Units)	ALLOYS AND METALLIC COATINGS	%	TLV (Units)
PIGMENTS			BASE METAL		
CATALYST			ALLOYS		
VEHICLE			METALLIC COATINGS		
SOLVENTS			FILLER METAL PLUS COATING OR CORE FLUX		
ADDITIVES			OTHERS		
OTHERS					

HAZARDOUS MIXTURES OF OTHER LIQUIDS, SOLIDS, OR GASES	%	TLV (Units)
<b>Chlorinated Hydrocarbons</b>	<b>100</b>	<b>100</b>
8 hour TWA - 100 ppm, acceptable ceiling concentration-		
200 ppm, acceptable maximum peak above the acceptable ceiling		
concentration for an 8 hour shift - 300 ppm concentration,		
maximum duration = 5 minutes in any 3 hours		

## SECTION III - PHYSICAL DATA

BOILING POINT <del>XX</del> 760 mm. Hg	165-250°F	SPECIFIC GRAVITY (H <sub>2</sub> O=1)	1.40
VAPOR PRESSURE (mm Hg.)		PERCENT VOLATILE BY VOLUME (%)	100%
VAPOR DENSITY (AIR=1)	4.85	EVAPORATION RATE Butyl Acetate=1	.30
SOLUBILITY IN WATER % by wt. @20° C.	0.05		
APPEARANCE AND ODOR <b>Colorless appearance, ethereal odor</b>			

## SECTION IV - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT (Method used) <b>NONE (Tag open or closed)</b>	FLAMMABLE LIMITS	Lel	Uel
EXTINGUISHING MEDIA			
SPECIAL FIRE FIGHTING PROCEDURES <b>Self-contained respiratory protection should be used by firemen fighting fires in buildings in which C33MDS is stored.</b>			
UNUSUAL FIRE AND EXPLOSION HAZARDS <b>Vapors can be ignited only by high intensity source of ignition. Combustion forms HCl and possible traces of phosgene.</b>			

CERRO COPPER PRODUCTS COMPANY  
MSDS NUMBER - CCPC-00-0047



#### IV. HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE	100 PPM
EFFECTS OF OVEREXPOSURE	Alcoholics, persons who are extremely over or underweight and those with disease of the lungs, liver, kidneys or heart or with high blood pressure or with chronic skin conditions should not be exposed to C33MDS.
EMERGENCY AND FIRST AID PROCEDURES	Inhalation - Lower concentrations or exposure for short periods cause light headedness, dizziness and mental dullness, headache and nausea. Extremely high vapor concentration may cause unconsciousness and even death in unventilated areas such as tanks.
FIRST AID	<p>Move to fresh air, use artificial respiration if breathing has stopped. Administer oxygen after breathing has been restored. <u>Never administer adrenalin.</u> Call physician. He should <u>not</u> administer adrenalin.</p> <p>Ingestion - Make person vomit by drinking mustard water lukewarm salt water or soapy warm water. Repeat three times, then follow with a tablespoon of Epsom Salt. Call physician at once.</p> <p>Skin - Remove all contaminated clothing. Wash all affected areas with warm soap and water. Apply lanolin ointment. In serious cases, call physician.</p>

#### V. REACTIVITY DATA

STABILITY		CONDITIONS TO AVOID	Alkali metals, open flames, welding arcs and explosive mixtures with oxygen under pressure.
UNSTABLE	STABLE		
X			
INCOMPATIBILITY (materials to avoid)		Do not store in aluminum tanks.	
HAZARDOUS DECOMPOSITION PRODUCTS		HCl and small amounts of phosgene.	
HAZARDOUS POLYMERIZATION		CONDITIONS TO AVOID	
Will Occur	Will not Occur		
	X		

## VI. SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN  
IF MATERIAL IS RELEASED  
SPILLED

Adequate ventilation must be provided. Workmen should be provided with fresh air masks or sent to fresh air.

WASTE DISPOSAL METHOD

Spills or leaks should be cleaned up immediately. Use forced ventilation or evaporation. If this is not possible, mop up. When wet, mops and rags should be placed in closed containers until they can be dried safely.

## VII. SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION  
(specify type)

Fresh air mask or self-contained breathing apparatus.

VENTILATION

LOCAL EXHAUST

Sufficient to maintain TLV

SPECIAL

MECHANICAL  
(general)

OTHER

PROTECTIVE GLOVES

Neoprene or Viton

EYE  
PROTECTION

Chemical safety  
goggles

OTHER PROTECTIVE  
EQUIPMENT

Neoprene apron

## VIII. SPECIAL PRECAUTIONS

PRECAUTIONARY LABELING

OTHER HANDLING AND  
STORAGE CONDITIONS

~~Do not store in direct sunlight or in excessively hot areas. When opening bungs, open slowly and gradually to relieve pressure. Do not store in pits, depressions or unventilated areas.~~

**3C COMPANY**  
382 FEE FEE ROAD  
MARYLAND HEIGHTS, MO 63043  
(314) 291-1174

DATA SHEET FOR 33MDS

PRODUCT DATA AND APPLICATION

33MDS is a cold degreasing solvent used to clean deposits of grease, oil and other soils. 33MDS is completely non-flammable throughout its entire range of evaporation and is non-corrosive to all metals. Because of its strong cleaning action, it is recommended that 33MDS first be tested on any painted surface prior to use.

Evaporation Rate:	1-3 minutes
Flash Point:	None at any level of evaporation (COC)
Explosive Limits:	Lower & Upper - None
Boiling Point:	160° F.
Color:	Clear; Water White

HANDLING PROCEDURES

33MDS contains chlorinated solvents and should be handled as follows:

- 1) Use with adequate ventilation.
- 2) Although 33MDS is non-flammable and non-explosive, spills should be cleaned immediately and disposed of properly.
- 3) Do not use in closed areas without ventilation. 33MDS is toxic by inhalation and repeated or prolonged contact with skin. Wash exposed areas with soap and water.
- 4) In case of contact with eyes, wash copiously with water for 15 minutes. Get medical attention.
- 5) Do not take internally. In case of ingestion, make person vomit and call physician immediately.
- 6) Avoid contact with strong alkalis such as sodium hydroxide.

8/1/85  
EML

240-A

# SECTION I NAME AND PRODUCT

MANUFACTURER: BORIDE PRODUCTS, INC.  
ADDRESS: 2879 AERO PARK DRIVE  
TRAVERSE CITY, MICHIGAN 49684

CONTACT: TIM JOHNSON  
PHONE: 616/946-2100  
DATE: NOVEMBER 1985  
APPROVED BY: *Charles Kilgus*

TRADE NAME AND SYNONYMS: VITREOUS BONDED ALUMINA, ABRASIVE PRODUCTS,  
DRESSING STICKS, MOLD AND DIE POLISHING STONES

CHEMICAL NAME: VITRIFIED ALUMINUM OXIDE CHEMICAL FAMILY: OXIDE, GLASS

# SECTION II COMPOSITION

MATERIAL	CAS #	PERCENT BY WEIGHT	TLV
ALUMINUM OXIDE	1344-28-1	+ 50%	10 mg/m <sup>3</sup>
GLASS	NA	+ 5%	10 mg/m <sup>3</sup>
	MAY CONTAIN ONE OR MORE OF THE FOLLOWING		
SULFUR	7704-34-9	+ 1%	10 mg/m <sup>3</sup>
CURED RESIN	NA	+ 1%	10 mg/m <sup>3</sup>
SILICATE	NA	+ 1%	10 mg/m <sup>3</sup>

# SECTION III PHYSICAL AND CHEMICAL DATA

APPEARANCE AND ODOR: RED, PINK, BROWN, GRAY, BLUE OR WHITE SOLID; NO ODOR.

BOILING POINT: NA SPECIFIC GRAVITY (H<sub>2</sub>O=1): Varies

VAPOR PRESSURE (mm Hg): NA PERCENT VOLATILE BY VOLUME: 0

VAPOR DENSITY (Air=1): NA EVAPORATION RATE ( =1): NA

SOLUBILITY IN WATER: NA HOW BEST MONITORED: Air Sample

# SECTION IV SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE: Maintain good housekeeping procedures to prevent dust accumulation during grinding. Avoid dust inhalation and direct skin contact with dust.

OTHER PRECAUTIONS: Clean up using methods which avoid dust generation such as vacuum (with appropriate filter to prevent airborne dust levels which exceed the PEL or TLV), wet dust mop or wet clean-up. If airborne dust is generated, use an appropriate NIOSH approved respirator.

Wash hands thoroughly after handling, before eating or smoking. Wash exposed skin at the end of work shift. Do not shake clothing, rags or other items to remove dust. Dust should be removed by washing or vacuuming (with appropriate filters) the clothing, rags, or other items.

Periodic medical examinations are recommended for individuals regularly exposed to dust or mist.

# SECTION V CORROSIVITY AND REACTIVITY DATA

STABILITY: UNSTABLE STABLE X

INCOMPATIBILITY: CONTACT OF DUST WITH STRONG OXIDIZERS MAY CAUSE FIRE OR EXPLOSIONS

HAZARDOUS DECOMPOSITION PRODUCTS: NONE

CONDITIONS TO AVOID: N/A

MATERIALS TO AVOID: STRONG ACIDS

HAZARDOUS POLYMERIZATION: MAY OCCUR

WILL NOT OCCUR X

# SECTION VI HEALTH, FIRST AID AND MEDICAL DATA

GRINDING TOOLS BREAK DOWN DURING USE AND THE RESULTING DUST IS CLASSIFIED BY OSHA AS INERT OR NUISANCE DUST AND WOULD HAVE THE PULMONARY EFFECTS OF INERT DUST. DUST MAY BE INHALED OR COME IN CONTACT WITH SKIN OR EYES.

ROUTES OF EXPOSURE	EFFECTS OF OVEREXPOSURE	EMERGENCY AND FIRST AID PROCEDURES
INHALATION	DUST FROM GRINDING CAN CAUSE IRRITATION OF NOSE AND THROAT	(APPLICABLE FOR DUSTS OR MISTS) IF SYMPTOMS OF PULMONARY INVOLVEMENT DEVELOP (COUGHING, WHEEZING, SHORTNESS OF BREATH, ETC.), REMOVE FROM EXPOSURE AND SEEK MEDICAL ATTENTION
SKIN CONTACT	IRRITATION OR RASH MAY OCCUR	WASH AFFECTED AREA WITH SOAP AND WATER AND ISOLATE FROM EXPOSURE. IF RASH PERSISTS, SEEK MEDICAL ATTENTION
EYE CONTACT	IRRITATION MAY OCCUR	FLUSH WITH COPIOUS AMOUNTS OF WATER. IF IRRITATION PERSISTS, SEEK MEDICAL ATTENTION
INGESTION		IF SUBSTANTIAL QUANTITIES ARE SWALLOWED, DILUTE WITH LARGE AMOUNT OF WATER. INDUCE VOMITING AND SEEK MEDICAL ATTENTION
CARCINOGENIC ASSESSMENT (NTP ANNUAL REPORT, IARC MONOGRAPHS, OTHER): None of the components of this material have been identified as known or suspected carcinogens by NTP, IARC or OSHA.		

ENVIRONMENTAL \_\_\_\_\_  
SAFETY \_\_\_\_\_  
Hazardous \_\_\_\_\_

SECTION I

MANUFACTURER'S NAME : WM. R. HALL CO. PHONE : 609/784-6700  
ADDRESS : 901 GIBBSBORO ROAD  
LINDENWOOD, NJ 08021  
CHEMICAL NAME : RUBBER BONDED ABRASIVE WHEELS & DRESSING STICKS

SECTION II - HAZARDOUS INGREDIENTS

NONE

SECTION III - PHYSICAL DATA

NOT APPLICABLE

SECTION IV - FIRE AND EXPLOSION DATA

NONE

SECTION V - HEALTH HAZARD DATA

WHEEL SWarf IS A NUISANCE DUST. NO TLV ESTABLISHED.

SECTION VI - REACTIVITY DATA

STABLE WITH NO HAZARDOUS POLYMERIZATION OCCURRING.

SECTION VII - SPILL OR LEAK PROCEDURES

NOT APPLICABLE

SECTION VIII - SPECIAL PROTECTION INFORMATION

WHEEL OPERATION SHOULD BE CONDUCTED IN A VENTILATED AREA. TO AVOID INHALATION OF DUST GENERATED BY GRINDING, AN APPROPRIATE DUST MASK SHOULD BE WORN.  
EYE PROTECTION - GOGGLES WITH SIDE SHIELDS  
OTHER PROTECTIVE EQUIPMENT - IF APPROPRIATE, WHEEL GUARDS, DUST COLLECTORS

SECTION IX - SPECIAL PRECAUTIONS

RECOMMENDATIONS CONCERNING WHEEL SPEEDS, FLANGES, STORAGE AND OTHER FACTORS AFFECTING OPERATIONAL SAFETY SHOULD BE FOLLOWED PURSUANT TO A.N.S.I. B7.1.

ENVIRONMENTAL: 7/11/88  
REVISION: 1

MATERIAL SAFETY DATA SHEET : STEEL TROWEL MIX

(073499-0583M -40135925-22112500) DATE OF ISSUE 06/03/88 SUPERSECES 06/03/88

SECTION I - GENERAL INFORMATION

CHEMICAL NAME & SYNONYMS N/A TRADE NAME & SYNONYMS STEEL TROWEL MIX  
CHEMICAL FAMILY EPOXY COMPOUND FORMULA X<--MIXTURE  
MANUFACTURERS NAME DYNA SYSTEMS A PARTSMASER CO DIV OF NCH  
ADDRESS (NUMBER, STREET, CITY, STATE & ZIP CODE) P.O. BOX 655326 DALLAS, TEXAS 75265-5326  
PREPARED BY: RICHARD STOLLEY/T.S.CHEM. PRODUCT CODE NUMBER 22112500 EMERGENCY TELEPHONE NUMBER 214-438-1381

SECTION II- HAZARDOUS INGREDIENTS

THE HAZARDS PRESENTED BELOW ARE THOSE OF THE INDIVIDUAL COMPONENTS AS THE PRODUCT MIXTURE HAS NOT BEEN TESTED AS A WHOLE.

CHEMICAL NAME (INGREDIENTS)	HAZARD	TLV*	PEL*	CAS#
PART A: DIGLYCIDIAL ETHER				
OF BISPHENOL A	IRRITANT	NOT EST.	N/A	1675-54-3
PART B:DIETHYLENETRIAMINE	IRRITANT	1PPM 1.	N/A	111-40-0

SECTION III - PHYSICAL DATA

BOILING PT. (FAHRENHEIT)	N/A	SPEC GRAVITY (H2O=1)	A=>1.8=1.5
VAPOR PRESSURE (MM HG).	N/A	COLOR	A:GREY B:BLUE

STEEL TROWEL MIX

(CONTINUED) SECTION III - PHYSICAL DATA PAGE : 02

VAPOR DENSITY (AIR=1)	A=1	ODOR	PUNGENT
PH @ 100%	N/A	CLARITY	OPAQUE
PERCENT VOLATILE BY VOLUME (%)	0-1.0	EVAPORATION RATE (BU AC )	N/A
SOLUBILITY IN WATER	NEGLIGIBLE		
VISCOSITY	VISCOUS		

SECTION IV - FIRE AND EXPLOSION HAZARD

FLASH POINT (METHOD USED)	FLAMMABLE LIMITS		LEL	UEL
A:>250 FCLOSED CUP			N/A	N/A
EXTINGUISHING MEDIA "ALCDHOL"	DRY	WATER		
X<--FOAM X<--FOAM X<--CO2	X<--CHEMICAL	X<--SPRAY	<--OTHER	

SPECIAL FIRE FIGHTING PROCEDURES  
WEAR NIOSH/MSHA APPROVED RESPIRATOR WHEN FIGHTING FIRES IN CONFINED AREAS TO PROTECT FROM ACRID SMOKE, FUMES AND HAZARDOUS DECOMPOSITION PRODUCTS.

UNUSUAL FIRE & EXPLOSION HAZARDS  
COOL FIRE EXPOSED CONTAINERS WITH WATER SPRAY TO PREVENT POSSIBLE RUPTURE.

NFPA HAZARD RATING (0=INSIGNIFICANT; 1=SLIGHT; 2=MODERATE; 3=HIGH; 4=EXTREME):  
2 <--HEALTH 1 <--FLAMMABILITY 0 <--REACTIVITY <--SPECIAL

SECTION V - HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE :  
NOT ESTABLISHED FOR MIXTURE SEE SECTION II  
EFFECTS OF OVEREXPOSURE

PROLONGED OR REPEATED EXPOSURE MAY CAUSE SKIN SENSITIZATION. IN SENSITIVE INDIVIDUALS CONTACT MAY CAUSE SKIN IRRITATION. THIS PRODUCT IS BOTH MECHANICALLY IRRITATING AND CHEMICALLY IRRITATING TO THE EYES.  
INHALATION IS NOT A HAZARD IN NORMAL USE HOWEVER THIS PRODUCT GIVES OFF TOXIC FUMES WHEN BURNED OR WELDED. INGESTION MAY LEAD TO GASTRIC IRRITATION WITH NAUSEA AND VOMITING.

----- CHRONIC ----- (LONG TERM EXPOSURE)  
 PERSISTANT SKIN CONTACT CAN CAUSE DEFATTING OF SKIN AND POSSIBLE DERMATITIS  
 PERSISTANT EYE CONTACT CAN CAUSE REDNESS AND POSSIBLE DAMAGE.  
 CHRONIC INHALATION CAN CAUSE HEADACHE AND NAUSEA.

PRIMARY ROUTE OF ENTRY: <-- INHALATION <-- INGESTION X<-- ABSORPTION

## EMERGENCY &amp; FIRST AID PROCEDURES

## INHALATION

GENERALLY NOT A HAZARD. MOVE TO FRESH AIR AND TREAT SYMPTOMATICALLY.  
 GIVE OXYGEN IF BREATHING IS DIFFICULT AND ARTIFICIAL RESPIRATION IF  
 BREATHING HAS STOPPED. GET MEDICAL ATTENTION.

## EYE CONTACT:

FLUSH WITH LARGE AMOUNTS OF WATER FOR 10 MINUTES. LIFTING UPPER AND LOWER  
 LIDS OCCASIONALLY. GET MEDICAL ATTENTION IF IRRITATION PERSISTS. TREATMENT  
 IS MOST EFFECTIVE WITHIN ONE MINUTE.

## SKIN CONTACT:

WASH WITH SOAP AND WATER. SENSITIVE INDIVIDUALS SHOULD APPLY AN EMOLLIENT  
 RICH CREAM AND SHOULD SEE A PHYSICIAN IF IRRITATION PERSISTS.

## INGESTION

DO NOT INDUCE VOMITING. GIVE ONE OR TWO GLASSES OF WATER AND CALL PHYSICIAN  
 ASPIRATION OF MATERIAL INTO THE LUNGS DUE TO VOMITING CAN CAUSE CHEMICAL  
 PNEUMONITIS WHICH CAN BE FATAL.

## NOTES TO PHYSICIAN:

GASTRIC LAVAGE IS INDICATED. DO NOT INDUCE VOMITING.

## SECTION VI - TOXICITY INFORMATION

PRODUCT CONTAINS CHEMICAL LISTED AS CARCINOGEN OR POTENTIAL CARCINOGEN BY:

IARC	<--YES	NTP	<--YES	OSHA	<--YES	ACGIH	<--YES	OTHER	<--YES
	X<--NO		X<--NO		X<--NO		X<--NO		X<--NO

## DIETHYLENETRIAMINE

ORL-RAT LD50: 1080 MG/KG 2.

SKN-RBT 10 MG/24 H SEV 2.

SKN-RBT LD50: 1090 MG/KG 2.

## EPICHLOROHYDRIN OF BIS PHENOL A

IPR-RAT LD50: 2400MG/KG 2.

IPR-MUS LD50: 4000MG/KG 2.

## SECTION VII - REACTIVITY DATA

STABILITY	X<--STABLE	<--UNSTABLE	CONDITIONS TO AVOID
	N/A		

## STEEL TROWEL MIX

INCOMPATIBILITY (MATERIALS TO AVOID)  
 STRONG OXIDIZING AGENTS OR STRONG BASES OR MINERAL ACIDS

## HAZARDOUS DECOMPOSITION PRODUCTS

OXIDES OF CARBON, NITROGEN, AMMONIA AND ACRID SMOKE AND FUMES.

HAZARDOUS	WILL NOT	MAY	CONDITIONS TO AVOID
	X <--OCCUR	<--OCCUR	
POLYMERIZATION	N/A		

## SECTION VIII - SPILL OR LEAK PROCEDURES

STEPS TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED  
 SCRAPE UP AND PLACE INTO LABELED CONTAINER. SEPARATE THE TWO COMPONENTS  
 AS SOON AS POSSIBLE TO PREVENT SET-UP. CLEAN RESIDUE WITH GOOD DETERGENT.

## WASTE DISPOSAL METHOD

ALL LOCAL, STATE AND FEDERAL REGULATIONS CONCERNING HEALTH AND  
 POLLUTION FOR DISPOSAL PROCEDURES SHOULD BE FOLLOWED.

## NEUTRALIZING AGENT

N/A

## SECTION IX - SPECIAL PROTECTION INFORMATION

## REQUIRED VENTILATION

LOCAL EXHAUST RECOMMENDED TO CONTROL VAPOR LEVELS IF BURNED OR WELDED.  
 GENERAL EXHAUST IS MORE THAN ADEQUATE TO PROTECT WORKER FROM EXPOSURE TO  
 LEVELS ABOVE PERMISSIBLE EXPOSURE LIMITS.

## RESPIRATORY PROTECTION

WEAR NIOSH APPROVED RESPIRATOR TO PROVIDE ADEQUATE VENTILATION  
 WHEN BURNING, WELDING OR MACHINING (GRINDING).

## PROTECTIVE GLOVES

RUBBER GLOVES SHOULD BE WORN BY SENSITIVE  
 INDIVIDUAL DEPENDING ON SEVERITY OF EXPOSURE.

## EYE PROTECTION

SAFETY GOGGLES SHOULD BE WORN DEPENDING ON  
 SEVERITY OF EXPOSURE.

## OTHER PROTECTION

CLEAN, PROTECTIVE CLOTHING SHOULD BE WORN.

STORAGE TEMPERATURE <--MIN | INDOOR | HEATED | REFRIGERATED | OUTDOOR  
 100 F <--MAX 30 F <--MIN | X | | X |  
 PRECAUTIONS TO BE TAKEN IN HANDLING & STORING  
 AVOID CONTACT WITH EYES, SKIN AND CLOTHING.  
 OTHER PRECAUTIONS  
 WASH THOROUGHLY AFTER HANDLING. KEEP OUT OF REACH  
 OF CHILDREN. AVOID CONTACT WITH EYES, SKIN AND  
 CLOTHING.

## SECTION XI - REGULATORY INFORMATION

CHEMICAL NAME C.A.S. NUMBER UPPER % LIMIT  
 N/A

THOSE INGREDIENTS LISTED ABOVE ARE SUBJECT TO THE REPORTING REQUIREMENTS OF  
 313 OF TITLE III OF THE SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT OF  
 1986 AND 40 CFR PART 372.  
 IF USE (USE EXEMPTION) APPEARS UNDER UPPER % LIMIT, END USERS ARE EXEMPT  
 FROM NOTIFICATION BECAUSE THE PRODUCT IS USED AND LABELED FOR ROUTINE  
 JANITORIAL WORK, OR THE PRODUCT IS USED AND LABELED FOR FACILITY GROUNDS  
 MAINTENANCE (SUCH AS FERTILIZERS AND HERBICIDES), OR THE PRODUCT IS USED AND  
 LABELED FOR MAINTAINING MOTOR VEHICLES.

## SECTION XII - TRANSPORTATION - (FOR FUTURE USE)

APPLICABLE REGULATIONS  
 <--49 CFR <--IMCO <--TARIFF 6 D <--IATA <--MILITARY AIR (AFR 71-4)  
 SHIPPING NAME  
 HAZARD CLASS | ID NUMBER | REPORT QTY  
 LABELS | LIMITED QTY  
 UNIT CONTAINER  
 DOT SPS CONTAINER | NET EXPLOSIVE WT.  
 AEROSOL PROPELLANT(S)

## STEEL TROWEL MIX

## SECTION XIII - REFERENCES

PAGE : 06

## 1. THRESHOLD LIMIT VALUES AND BIOLOGICAL EXPOSURE INDICES, 1986-1987.

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 ACCURATE IN LIGHT OF CURRENT FORMULATION. HOWEVER, NO WARRANTY  
 IS EXPRESSED OR IMPLIED REGARDING THE ACCURACY OF THIS DATA  
 OR THE RESULTS TO BE OBTAINED FROM THE USE THEREOF.

DYNA SYSTEMS A PARTSMaster CO DIV OF NCH ASSUMES NO RESPONSIBILITY  
 FOR PERSONAL INJURY OR PROPERTY DAMAGE CAUSED BY THE USE, STORAGE  
 OR DISPOSAL OF THE PRODUCT IN A MANNER NOT RECOMMENDED ON THE  
 PRODUCT LABEL. USERS ASSUME ALL RISKS ASSOCIATED WITH SUCH  
 UNRECOMMENDED USE, STORAGE, OR DISPOSAL OF THE PRODUCT.



## MATERIAL SAFETY DATA SHEET : STEEL F1

(040711-0319M -40135925-22100050) DATE OF ISSUE

11/11/87

11/12/86

## SECTION I - GENERAL INFORMATION

CHEMICAL NAME & SYNONYMS N/A	TRADE NAME & SYNONYMS STEEL FILLED EPOXY STICK	
CHEMICAL FAMILY EPOXY STICK	FORMULA X<--MIXTURE	
MANUFACTURERS NAME: DYNA SYSTEMS A PARTSMaster CD DIV OF NCH		
ADDRESS (NUMBER, STREET, CITY, STATE & ZIP CODE) P.O. BOX 855326 DALLAS, TEXAS 75265-5326		
PREPARED BY: MARK COHEN/T.S.CHEMIST	PRODUCT CODE NUMBER 22100050	EMERGENCY TELEPHONE NUMBER 214-438-1381

## SECTION II- HAZARDOUS INGREDIENTS

THE HAZARDS PRESENTED BELOW ARE THOSE OF THE INDIVIDUAL COMPONENTS AS THE PRODUCT MIXTURE HAS NOT BEEN TESTED AS A WHOLE.

CHEMICAL NAME (INGREDIENTS)	HAZARD	TLV*	PEL*	CAS#
BASE: DIGLYCIDIAL ETHER OF BIS	IRRITANT	5 MG/M3 2.	N/A	25085-99-8
PHENOL A				
2,4,6 TRI(DIMETHYLAMINO				
METHYL PHENOL) *	IRRITANT	5PPM 3.	NOT EST.	90-72-2

## SECTION III - PHYSICAL DATA

BOILING PT. (FAHRENHEIT) B: &gt;250 F SPEC GRAVITY (H2O=1) : &gt;1

## STEEL FILLED EPOXY STICK

(CONTINUED)

## SECTION III - PHYSICAL DATA

PAGE : 02

VAPOR PRESSURE (MM HG).	N/A	COLOR	A: LT. GRAY B: DRK GRAY
VAPOR DENSITY (AIR=1)	>1	ODOR	MERCAPTAN LIKE
PH @ 100%	N/A	CLARITY	PUTTY
PERCENT VOLATILE BY VOLUME (%)	NIL	EVAPORATION RATE (BU AC = 1)	N/A
SOLUBILITY IN WATER	N/A		
VISCOSITY	N/A		

## SECTION IV - FIRE AND EXPLOSION HAZARD

FLASH POINT (METHOD USED) A: >250 FCLOSED CUP	FLAMMABLE LIMITS	LEL N/A	UEL N/A
EXTINGUISHING MEDIA "ALCOHOL" X<--FOAM X<--FOAM	X<--CO2	X<--CHEMICAL	WATER <--SPRAY <--OTHER

SPECIAL FIRE FIGHTING PROCEDURES  
WEAR NIOSH/MSHA APPROVED RESPIRATOR WHEN FIGHTING FIRES IN CONFINED AREAS  
TO PROTECT FROM ACRID SMOKE, FUMES AND HAZARDOUS DECOMPOSITION PRODUCTS.

UNUSUAL FIRE & EXPLOSION HAZARDS  
NONE KNOWNNFPA HAZARD RATING (0=INSIGNIFICANT; 1=SLIGHT; 2=MODERATE; 3=HIGH; 4=EXTREME):  
2<--HEALTH 1<--FLAMMABILITY 0<--REACTIVITY <--SPECIAL

## SECTION V - HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE :

NOT ESTABLISHED FOR MIXTURE SEE SECTION II

EFFECTS OF OVEREXPOSURE

- ACUTE - (SHORT TERM EXPOSURE)  
PROLONGED OR REPEATED EXPOSURE MAY CAUSE SKIN SENSITIZATION. IN SENSITIVE  
INDIVIDUALS CONTACT MAY CAUSE SKIN IRRITATION. THIS PRODUCT IS BOTH  
MECHANICALLY IRRITATING AND CHEMICALLY IRRITATING TO THE EYES.  
INHALATION IS NOT A HAZARD IN NORMAL USE HOWEVER THIS PRODUCT GIVES OFF

TOXIC FUMES WHEN BURNED OR WELDED. INGESTION MAY LEAD TO GASTRIC IRRITATION WITH NAUSEA AND VOMITING.

- CHRONIC - (LONG TERM EXPOSURE)

NO EFFECTS OTHER THAN THOSE NOTED UPON ACUTE EXPOSURE.

PRIMARY ROUTE OF ENTRY: <-- INHALATION <-- INGESTION <-- ABSORPTION

EMERGENCY & FIRST AID PROCEDURES

INHALATION:  
GENERALLY NOT A HAZARD. MOVE TO FRESH AIR AND TREAT SYMPTOMATICALLY.  
GIVE OXYGEN IF BREATHING IS DIFFICULT AND ARTIFICIAL RESPIRATION IF BREATHING HAS STOPPED. GET MEDICAL ATTENTION.

EYE CONTACT:  
FLUSH WITH LARGE AMOUNTS OF WATER FOR 10 MINUTES. LIFTING UPPER AND LOWER LIDS OCCASIONALLY. GET MEDICAL IRRITATION IF IRRITATION PERSISTS. TREATMENT IS MOST EFFECTIVE WITHIN ONE MINUTE.

SKIN CONTACT:  
WASH WITH SOAP AND WATER. SENSITIVE INDIVIDUALS SHOULD APPLY AN EMOLLIENT RICH CREAM AND SHOULD SEE A PHYSICIAN IF IRRITATION PERSISTS.

INGESTION:  
DO NOT INDUCE VOMITING. GIVE ONE OR TWO GLASSES OF WATER AND CALL PHYSICIAN. ASPIRATION OF MATERIAL INTO THE LUNGS DUE TO VOMITING CAN CAUSE CHEMICAL PNEUMONITIS WHICH CAN BE FATAL.

NOTES TO PHYSICIAN:  
GASTRIC LAVAGE INDICATED. DO NOT INDUCE VOMITING.

## SECTION VI - TOXICITY INFORMATION

PRODUCT CONTAINS CHEMICAL LISTED AS CARCINOGEN OR POTENTIAL CARCINOGEN BY:

IARC	<--YES	NTP	<--YES	OSHA	<--YES	ACGIH	<--YES	OTHER	<--YES
X<--NO		X<--NO		X<--NO		X<--NO		X<--NO	

2,4,6 TRI(DIMETHYLAMINO METHYL PHENOL)

ORL-RAT LD50: 2.5 G/KG 1.

SKN-RBT LD50: 1.2G/KG 1.

SKN-RAT LD50: 1280 MG/ KG 1.

SKN-RBT 500MG/24H SEVERE 1.

EYE-RBT 500MG/24H/SEVERE 1.

DIGLYCDIAL ETHER OF BISPHENOL A

SKN-RBT 500 MG OPEN MILD 1.

EYE-RBT 2 MG/24 H SEVERE 1.

ORL-RAT LD50: 11 G/KG 1.

## SECTION VII - REACTIVITY DATA

STABILITY

X<--STABLE <--UNSTABLE CONDITIONS TO AVOID

OPEN FLAMES, LONG-TERM EXPOSURE TO HIGH TEMPERATURES.

## STEEL FILLED EPOXY STICK

(CONTINUED)

SECTION VII - REACTIVITY DATA

PAGE : 04

INCOMPATIBILITY (MATERIALS TO AVOID)  
STRONG OXIDIZING AGENTS OR STRONG BASES OR MINERAL ACIDS

HAZARDOUS DECOMPOSITION PRODUCTS

OXIDES OF CARBON, NITROGEN, AMMONIA AND ACRID SMOKE AND FUMES.

HAZARDOUS	WILL NOT X <--OCCUR	MAY <--OCCUR	CONDITIONS TO AVOID
POLYMERIZATION	N/A		

## SECTION VIII - SPILL OR LEAK PROCEDURES

STEPS TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED  
DUE TO THE NATURE OF THE PACKAGING OF THIS PRODUCT A SPILL IS UNLIKELY

WASTE DISPOSAL METHOD  
PER ALL LOCAL, STATE AND FEDERAL REGULATIONS CONCERNING HEALTH AND POLLUTION FOR DISPOSAL PROCEDURES.

NEUTRALIZING AGENT  
N/A

## SECTION IX - SPECIAL PROTECTION INFORMATION

REQUIRED VENTILATION  
LOCAL EXHAUST RECOMMENDED TO CONTROL VAPOR LEVELS IF BURNED OR WELDED.  
GENERAL EXHAUST IS MORE THAN ADEQUATE TO PROTECT WORKER FROM EXPOSURE TO LEVELS ABOVE PERMISSIBLE EXPOSURE LIMITS.

RESPIRATORY PROTECTION  
WEAR NIOSH APPROVED RESPIRATOR TO PROVIDE ADEQUATE VENTILATION WHEN BURNING, WELDING OR MACHINING (GRINDING).

PROTECTIVE GLOVES  
RUBBER GLOVES SHOULD BE WORN BY SENSITIVE INDIVIDUAL DEPENDING ON SEVERITY OF EXPOSURE.

EYE PROTECTION  
SAFETY GOGGLES SHOULD BE WORN DEPENDING ON SEVERITY OF EXPOSURE.

OTHER PROTECTION  
CLEAN, PROTECTIVE CLOTHING SHOULD BE WORN.

```

-----
STORAGE TEMPERATURE      INDOOR   HEATED   REFRIGERATED   OUTDOOR
100 F <--MAX 30 F <--MIN  X         X         X
-----

```

PRECAUTIONS TO BE TAKEN IN HANDLING & STORING  
 AVOID CONTACT WITH EYES, SKIN AND CLOTHING.

OTHER PRECAUTIONS  
 WASH THOROUGHLY AFTER HANDLING. KEEP OUT OF REACH  
 OF CHILDREN. AVOID CONTACT WITH EYES, SKIN AND  
 CLOTHING.

## SECTION XI - TRANSPORTATION \* (FOR FUTURE USE)

```

-----
APPLICABLE REGULATIONS  <--TARIFF 6 D  <--IATA  <--MILITARY AIR (AFR 71-4)
<--49 CFR  <--IMCD
SHIPPING NAME
-----

```

```

-----
HAZARD CLASS              ID NUMBER  REPORT QTY
-----

```

```

-----
LABELS                    LIMITED QTY
-----

```

UNIT CONTAINER

```

-----
DOT SPS CONTAINER        NET EXPLOSIVE WT.
-----

```

AEROSOL PROPELLANT(S)

## SECTION XII - REFERENCES

- ```

-----
1. DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS, 6TH EDITION,
   N. IRVING SAX.
2. THRESHOLD LIMIT VALUE FOR CHEMICAL SUBSTANCES IN THE
   WORK ENVIRONMENT, 2ND EDITION, ACGIH, 1985.
3. VENDOR'S MSDS.
   * INGREDIENT PERCENTAGE IS A TRADE SECRET;
   MASS TRADE SECRET NUMBER 99-127-002
-----

```

## STEEL FILLED EPOXY STICK

(CONTINUED)

## SECTION XII - REFERENCES

PAGE : 06

THE INFORMATION CONTAINED HEREIN IS BASED ON DATA CONSIDERED  
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DYNA SYSTEMS A PARTSMaster CO DIV OF NCH ASSUMES NO RESPONSIBILITY  
 FOR PERSONAL INJURY OR PROPERTY DAMAGE CAUSED BY THE USE, STORAGE  
 OR DISPOSAL OF THE PRODUCT IN A MANNER NOT RECOMMENDED ON THE  
 PRODUCT LABEL. USERS ASSUME ALL RISKS ASSOCIATED WITH SUCH  
 UNRECOMMENDED USE, STORAGE, OR DISPOSAL OF THE PRODUCT.

# Fastbond (R) Contact Adhesive 30NF (Neutral)



3M COPPER PRODUCTS COMPANY  
MSDS NUMBER - CCPC-00-0073

MATERIAL SAFETY  
DATA SHEET

3M  
3M CENTER  
ST. PAUL, MINNESO  
55144-1000  
612/733-1110 - Operator 55

ENVIRONMENTAL  
8/1/85

Duns No: 00-617-2082

DIVISION: ADHESIVES, COATINGS AND SEALERS

TRADE NAME: FASTBOND(R) Contact Adhesive 30NF (Neutral)

3M I.D. NUMBER: 62-4274-5520-9 62-4274-6530-7 62-4274-7530-6  
62-4274-8530-5 62-4274-9530-4 62-4274-9531-2

ISSUED: NOVEMBER 1, 1985

SUPERSEDES: MARCH 1, 1984

DOCUMENT: 1029800

|                                    |            |         | EXPOSURE     |   |
|------------------------------------|------------|---------|--------------|---|
| 1. INGREDIENTS                     | C.A.S. NO. | PERCENT | LIMITS       |   |
| polychloroprene elastomer          | N/A        |         | N/D          | 5 |
| synthetic resin                    | N/A        |         | N/D          | 5 |
| wetting agents                     | N/A        |         | N/D          | 5 |
| protective colloid and antioxidant | N/A        |         | N/D          | 5 |
| TOTAL OF THE ABOVE                 | N/A        | 50.0    | N/D          | 5 |
| toluene                            | 108-88-3   | 3.0     | 100 ppm      | 1 |
| methanol                           | 67-56-1    | 2.0     | 200 ppm (ski | 1 |
| water                              | N/A        | 45.0    | N/D          | 5 |

## SOURCE OF EXPOSURE LIMIT DATA:

1. ACGIH Threshold Limit Values
2. Federal OSHA Permissible Exposure Limit
3. 3M Exposure Guidelines
4. Chemical Manufacturer Recommended Guidelines
5. None Established

## ABBREVIATIONS:

- N/D - Not Determined  
N/A - Not Applicable

## 2. PHYSICAL DATA

BOILING POINT: 147F (Methanol)  
VAPOR PRESSURE: N/A  
VAPOR DENSITY (Air=1): 1.1  
EVAPORATION RATE (Ether=1): >1  
APPEARANCE AND ODOR: Neutral liquid - slight odor of ammonia  
SOLUBILITY IN WATER: Good  
SP. GRAVITY (Water=1): 1.1  
PERCENT VOLATILE: Approx. 50  
VISCOSITY: 200-600 CPS  
PH: APPROX. 10

=====

### 3. FIRE AND EXPLOSION HAZARD DATA

=====

FLASH POINT (SETAFLASH): NONE  
FLAMMABLE LIMITS - LEL: N/A UEL: N/A

EXTINGUISHING MEDIA:

Water, CO2, foam, dry chemical

SPECIAL FIRE FIGHTING PROCEDURES:

None.

UNUSUAL FIRE AND EXPLOSION HAZARDS:

None.

=====

### 4. REACTIVITY DATA

=====

STABILITY: STABLE

INCOMPATIBILITY - MATERIALS TO AVOID:

N/A

HAZARDOUS POLYMERIZATION: MAY NOT OCCUR

HAZARDOUS DECOMPOSITION PRODUCTS:

CO, CO2 and smoke particles when subjected to excessive heat or flame.

=====

### 5. ENVIRONMENTAL INFORMATION

=====

SPILL RESPONSE:

Observe precautions in all sections. Collect spilled material.  
Place in a metal container.

RECOMMENDED DISPOSAL:

Commercial incineration with destruction and removal efficiency greater than 99.99% is preferred. Otherwise, dispose in a landfill or municipal refuse incinerator as allowed by local and current U.S. Environmental Protection Agency regulations.

ENVIRONMENTAL DATA:

N/D

=====

6. SUGGESTED FIRST AID

=====

EYE CONTACT:

Immediately flush eyes with plenty of water for at least 10 minutes  
and call a physician.

SKIN CONTACT:

Animal studies indicated that product was not irritating to the skin  
of the test animals.

INHALATION:

Provide fresh air.

IF SWALLOWED:

Do not induce vomiting; immediately call a physician.

=====

7. PRECAUTIONARY INFORMATION

=====

Avoid eye and skin contact. NOTE: Use personal protective  
equipment, i.e. chemical goggles or safety glasses and gloves. If  
product is sprayed, use a particulate type face mask.

=====

8. HEALTH HAZARD DATA

=====

EYE CONTACT: Liquid irritating to eyes upon direct contact.  
Irritation was limited to the conjunctiva with test animals.

SKIN CONTACT: Animal studies indicated that product was not  
irritating to the skin of test animals.

INHALATION: None expected.

INGESTION: Practically non-toxic orally. The LD50 (rat) was >5  
grams/kg body weight.

=====

The information on this Data Sheet represents our current data and best  
opinion as to the proper use in handling of this product under normal  
conditions. Any use of the product which is not in conformance with this Data  
Sheet or which involves using the product in combination with any other  
product or any other process is the responsibility of the user.

# MATERIAL SAFETY DATA SHEET (MSDS)

DEARO COPPER PRODUCTS COMPANY  
MSDS NUMBER - CCPC-00-0075

ENVIRONMENTAL 8/1/91  
SAFETY DATA SHEET

MANUFACTURER Fibrex Inc., Post Office Box 1148, Aurora, Illinois 60507  
(312) 896-4800 (Business Hours) (312) 896-5413 (After Hours)  
Date Issued January 31, 1986

## SECTION I - PRODUCT IDENTIFICATION

PRODUCT GROUP Industrial Bonded Products

### PRODUCT NAMES INCLUDE

|                                       |                           |
|---------------------------------------|---------------------------|
| Epitherm <sup>®</sup> 1200            | FBX 850 Board             |
| Lapinus <sup>®</sup> 1200             | FBX 650 Board             |
| MF 1200 Pipe Insulation <sup>TM</sup> | FBX 450 Board             |
| FBX 1750 Board                        | FBX C.G. Felt             |
| FBX 1300 Block                        | FBX Mineral Fiber Blanket |
| FBX 1200 Board                        | FBX Flex Wraps            |
| FBX 1000 Board                        | FBX Tank Car Insulation   |
|                                       | FBX Packing Fiber         |

CHEMICAL FAMILY Mixture

Fibrex products may include facing products, such as stainless steel mesh or foil-skrim-kraft. Refer to separate MSDS for such products.

## SECTION II - PRODUCT INGREDIENTS

| <u>Material</u>        | <u>TLV*</u>          | <u>CAS#</u> |
|------------------------|----------------------|-------------|
| Vitreous Mineral Fiber | 10 mg/m <sup>3</sup> | N/A         |
| Cured Resin            | 10 mg/m <sup>3</sup> | N/A         |

## SECTION III - PROPERTIES

COLOR Yellow to tan  
SOLUBILITY IN WATER Negligible  
ODOR Negligible  
PH Not applicable

## SECTION IV - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT None  
FLAMMABLE LIMITS Non-Flammable  
EXPLOSION POTENTIAL None



(31)

## SECTION V - HEALTH HAZARD DATA

### EFFECTS OF OVEREXPOSURE

**Acute:** Fibers and dust from handling product may cause transitory irritation or rash to skin, eyes, or respiratory tract.

**Chronic:** No chronic effects are known. This MSDS will be updated as new medical findings are published.

**TOXICITY** Non-toxic  
**CORROSIVE** Non-corrosive  
**EMERGENCY FIRST AID PROCEDURES**

**Eyes:** Flush with water. Do not rub. If irritation continues, consult a physician.

**Skin:** Wash particles from skin with soap and water. Do not rub. If irritation persists, consult a physician.

**Inhalation:** Remove to fresh air

**Ingestion:** Consult a physician

## SECTION VI - REACTIVITY DATA

**STABILITY** Stable  
**HAZARDOUS POLYMERIZATION** Will not occur  
**HAZARDOUS DECOMPOSITION** Emits normal combustion products (e.g., CO and CO<sub>2</sub>)  
If exposed to fire.  
**INCOMPATIBILITY** Acids, strong alkalis

## SECTION VII - SPILLS OR LEAKS

**PROCEDURES** If fibers or particles are released, use vacuum or wet cleanup procedures to minimize airborne dust. Dispose to solid waste landfill.

## SECTION VIII - SPECIAL PROTECTION

**GENERAL** Work areas should be well ventilated to minimize the possibility of exceeding TLV\* levels. Minimize blowing dust. To avoid irritation, use goggles or similar eye-wear, cloth gloves, and loose fitting clothing.

**RESPIRATORY PROTECTION** Use NIOSH-approved dust respirator if TLV\* is exceeded.

**PRECAUTIONS** Wash after handling. Do not get in eyes or on skin. Do not breathe dust. Launder work clothes separately and clean washer after use.

\*TLV refers to the Threshold Limit Value, which is the amount an individual can be exposed to in a normal work week (8 hours per day, 5 days per week) without requiring special protection.

# SOHIO CARBORUNDUM



## MATERIAL SAFETY DATA SHEET

*FIBERFRAX, DURABLANKE*  
8  
CORRO-COPPER PRODUCTS COMPANY  
MSDS NUMBER - CCPC-00-0076  
ENVIRONMENTAL 8/1/91  
PURCHASE DATE

Sohio Emergency Phone (Toll-Free)

In Ohio: 800-362-8059

Outside Ohio: 800-321-8642

CHEMTREC Assist: 800-424-9300

Other Product Safety Info.: 216-575-8024

MANUFACTURER: Sohio Engineered Materials Company - Fibers Division

ADDRESS: P.O. Box 808, Niagara Falls, New York 14302

### PRODUCT IDENTIFICATION

TRADE NAME: **FIBERFRAX<sup>R</sup> DURABLANKET<sup>R</sup> 2600**

CAS NUMBER: NA

SYNONYM(S): Ceramic Fiber; Refractory Fiber; MMVF

CHEMICAL FAMILY: Vitreous Aluminosilicate Fibers

MOLECULAR FORMULA: NA

MOLECULAR WEIGHT: NA

SOHIO PRODUCT CODE: NA

HIERARCHY: NA

MSDS NUMBER: CT9

### PRODUCT HAZARD SUMMARY

HEALTH

WARNING!

MAY BE HARMFUL IF INHALED

MAY BE IRRITATING TO THE SKIN, EYES AND RESPIRATORY TRACT

POSSIBLE CANCER HAZARD BASED ON TESTS WITH LABORATORY ANIMALS

FIRE

NON-COMBUSTIBLE

REACTIVITY

STABLE

### PRODUCT HEALTH HAZARD INFORMATION

ROUTE OF EXPOSURE

EFFECTS OF OVEREXPOSURE

INGESTION:

May cause gastrointestinal disturbances. Symptoms may include irritation, nausea, vomiting and diarrhea.

SKIN:

SLIGHTLY TO MODERATELY IRRITATING. May cause irritation and inflammation due to mechanical reaction to sharp, broken ends of fibers.

EYE:

SLIGHTLY TO MODERATELY IRRITATING. Abrasive action may cause damage to the outer surface of the eye.

**INHALATION:**

May cause respiratory tract irritation. Pre-existing medical conditions may be aggravated by exposure: specifically, bronchial, hyper-reactivity and chronic bronchial or lung disease.

**SPECIAL TOXIC EFFECTS:**

Currently, there are no known chronic health effects in humans from long-term exposure to ceramic fibers.

In animal studies, refractory ceramic fibers injected into the peritoneal (abdominal) cavity have caused acute abdominal hemorrhage in hamsters but not in rats. Such injections have also produced tumors in life-time rat studies. In fact, similar results have been observed with numerous other fibrous materials. In such experiments, this abnormally sensitive injection technique is a non-physiological method of exposure, bypassing both normal pulmonary protective and clearance mechanisms.

Recently published inhalation studies have provided contradictory results. One study, which used rats as the experimental animal, reported lung damage consisting of alveolar proteinosis and interstitial fibrosis, whereas, another study using a different strain of rat, showed no similar effects.

Similarly, the pulmonary tumor-causing potential of refractory ceramic fibers in animals when inhaled is unclear. Two studies suggest a low-order potential in inducing pulmonary tumors in animals, while two other studies suggest ceramic fibers are not tumorigenic in animals.

Further animal and human health studies are planned. Pending the results of these studies, strict adherence to recommended safe work practices described elsewhere in this data sheet is advised.

**FIRST AID****INGESTION:**

Do not induce vomiting. Get medical attention if irritation persists.

**SKIN CONTACT:**

Wash area of contact thoroughly with soap and water. Do not rub or scratch exposed skin. Using a skin cream or lotion after washing may be helpful. Get medical attention if irritation persists.

**EYE CONTACT:**

Flush immediately with large amounts of water. Eye lids should be held away from the eyeball to ensure thorough rinsing. Do not rub eyes. Get medical attention if irritation persists.

**INHALATION:**

Remove affected person from source of exposure. Get medical attention.

## PERSONAL PROTECTION INFORMATION

The following personal protective guidelines should be followed, especially where engineering controls (e.g. mechanical dust collection and other means of exhaust ventilation) are not technically feasible or do not reduce airborne fiber concentrations to below 2 fibers/cc.

### EYE PROTECTION:

Wear safety glasses or chemical goggles to prevent eye contact. Do not wear contact lenses when working with this substance. Have eye baths readily available where eye contact can occur.

### SKIN PROTECTION:

Wear gloves, hats and full body clothing to prevent skin contact. Use separate lockers for work clothes to prevent fiber transfer to street clothes. Avoid taking unwashed work clothes home or provide disposable work clothing. Wash work clothes separately from other clothing. Rinse washing machine thoroughly after use. If clothing is to be laundered by someone else, inform launderer of proper procedures.

### RESPIRATORY PROTECTION:

Use NIOSH or MSHA approved equipment when airborne exposure limits are exceeded. NIOSH/MSHA approved breathing equipment may be required for non-routine and emergency use. Ventilation may be used to control or reduce airborne concentrations. Acceptable respirators recommended for airborne ceramic fiber concentrations exceeding 2 fibers/cc are:

| <u>Concentration</u> | <u>Respirator Type</u>                                                                             |
|----------------------|----------------------------------------------------------------------------------------------------|
| 2.0 - 5.0 f/cc       | 3M 8710 or equivalent.                                                                             |
| 5.0 - 50.0 f/cc      | Survivair full face piece with high efficiency filter 1090-00 or equivalent.                       |
| > 50.0 f/cc          | MSA 01-00-06 full face piece type C supplied-air or equivalent. OSHA approved air source required. |

Pending the results of long-term health effects studies, engineering control of airborne fibers to the lowest levels attainable is advised.

## PHYSICAL PROPERTIES

|                            |                                        |
|----------------------------|----------------------------------------|
| BOILING POINT, C (F): NA   | SPECIFIC GRAVITY: ND                   |
| MELTING POINT, C (F): ND   | % VOLATILE: ND                         |
| VAPOR PRESSURE, mm Hg: NA  | EVAPORATION RATE (BUTYL ACETATE=1): NA |
| VAPOR DENSITY (AIR=1): NA  | VISCOSITY, SUS: NA                     |
| SOLUBILITY IN WATER, %: NA | POUR POINT: NA                         |
| APPEARANCE/ODOR: ND        | pH: NA                                 |

## FIRE AND EXPLOSION DATA

|                                                   |           |
|---------------------------------------------------|-----------|
| FLASH POINT, C (F): None                          |           |
| AUTOIGNITION TEMPERATURE, C (F): None             |           |
| FLAMMABILITY LIMITS IN AIR (% BY VOL.): LOWER: NA | UPPER: NA |

**BASIC FIREFIGHTING PROCEDURES:** Use extinguishing agent suitable for type of surrounding fire.

**UNUSUAL FIRE AND EXPLOSION HAZARDS:** NA

## REACTIVITY DATA

### STABILITY/INCOMPATIBILITY:

Stable under normal conditions of use. Incompatible with hydrofluoric acid and concentrated alkali.

### HAZARDOUS REACTIONS/DECOMPOSITION PRODUCTS:

NA

## ENVIRONMENTAL INFORMATION

### SPILL OR RELEASE TO THE ENVIRONMENT:

Where possible, use vacuum suction to clean up spilled material. Use dust suppressant where sweeping is necessary. Avoid clean up procedures that may result in water pollution. Personal safety and exposure recommendations described elsewhere in this data sheet apply to exposure during clean up of spilled material.

### WASTE DISPOSAL:

This substance, when discarded or disposed of, is not specifically listed as a hazardous waste in Federal regulations; however it could be hazardous if it is considered toxic, corrosive, ignitable, or reactive according to Federal definitions (40 CFR 261). Additionally, it could be designated as hazardous according to state regulations. This substance could also become a hazardous waste if it is mixed with or comes in contact with a hazardous waste. If such contact or mixing may have occurred, check 40 CFR 261 to determine whether it is a hazardous waste. If it is a hazardous waste, regulations at 40 CFR 262, 263, and 264 apply.

The transportation, storage, treatment, and disposal of this waste material must be conducted in compliance with all applicable Federal, state, and local regulations.

### ADDITIONAL ENVIRONMENTAL REGULATORY INFORMATION:

There may be specific regulations at the local, regional or state level that pertain to this material.

## SPECIAL PRECAUTIONS/SUPPLEMENTAL INFORMATION

### HANDLING/STORAGE:

Product which has been in service at elevated temperatures (greater than 1600 F) may undergo partial conversion to cristobalite, a form of crystalline silica which can cause severe respiratory disease--"Pneumoconiosis". The amount of cristobalite present will depend on the temperature and length in service.

The permissible exposure limit (PEL) for mineral dusts containing cristobalite is determined by one half the value calculated from the mass formula,  $(10 \text{ mg/M}^3)/(\% \text{ SiO}_2 + 2)$ , i.e. 18% cristobalite;  $1/2(10)/(18+2) = 0.25 \text{ mg/M}^3$  (OSHA 1978). Particular care should be taken when working with "used" material to minimize generation of dust. When removing and handling ceramic fiber used in high temperature applications, special caution should be taken to avoid unnecessary cutting and tearing of the used material to

minimize generation of airborne dust. Use NIOSH or MSHA approved equipment when airborne exposure limits may be exceeded, especially in confined areas with inadequate ventilation or other areas. Acceptable respirators recommended for given airborne cristobalite concentrations are:

Concentration

Up to 10 times PEL

10 to 100 times PEL

> 100 times PEL

Respirator Type

3M 8710 or equivalent.

Survivair full face piece with high efficiency filter 1090-00 or equivalent.

MSA 01-00-06 full face piece type C supplied-air or equivalent. OSHA approved air source required.

### TRANSPORTATION REQUIREMENTS

D.O.T. HAZARD CLASS (49 CFR 172.101): NA

D.O.T. PROPER SHIPPING NAME (49 CFR 172.101): NA

D.O.T. LABELS REQUIRED (49 CFR 172.101): NA

D.O.T. PLACARDS REQUIRED: NA

BILL OF LADING DESCRIPTION: ND

UN/NA CODE: NA

### INGREDIENT/HEALTH HAZARD INFORMATION

| COMPONENT                                                                                                                   | CAS NO.   | %     | EXPOSURE LIMITS - REFERENCE                                                                                         |
|-----------------------------------------------------------------------------------------------------------------------------|-----------|-------|---------------------------------------------------------------------------------------------------------------------|
| minosilicate (vitreous)                                                                                                     | NA        | 99+   | 2 fibers/cc TWA (SOHIO)*;<br>10 fibers/cc CL (SOHIO)*                                                               |
| Zirconium dioxide                                                                                                           | 1314-23-4 | 0-1   | 5 mg/M <sup>3</sup> PEL (OSHA 1978)<br>5 mg/M <sup>3</sup> TLV; 10 mg/M <sup>3</sup> STEL, as Zr<br>(ACGIH 1984-85) |
| Remaining components not determined hazardous and/or hazardous components present at less than 1.0% (0.1% for carcinogens). | Mixture   | Trace | NA                                                                                                                  |

\*Pending the results of chronic health effects studies, airborne exposures should be controlled at or below the SOHIO recommended exposure limits listed above.

REVISION DATE: 9/20/85

REPLACES SHEET DATED:

COMPLETED BY: G. R. Krautter

APPROVED BY: *R. Krautter*

NOTICE: The information presented herein is based on data considered to be accurate as of the date of preparation of this Material Safety Data Sheet. However, no warranty or representation, express or implied, is made as to the accuracy or completeness of the foregoing data and safety information, nor is any authorization given or implied to practice any patented invention without a license. In addition, no responsibility can be assumed by vendor for any damage or injury resulting from abnormal use, from any failure to adhere to recommended practices, or from any hazards inherent in the nature of the product.

# SOHIO CARBORUNDUM



MATERIAL S.

440  
CERRA COPPER PRODUCTS COMPANY  
MSDS NUMBER: CCPC-08-0077

Sohio Emergency Phone (Toll-Free)

In Ohio: 800-362-8059

Outside Ohio: 800-321-8642

CHEMTREC Assist: 800-424-9300

Other Product Safety Info.: 216-575-8024

MANUFACTURER: Sohio Engineered Materials Company - Fibers Division  
ADDRESS: P.O. Box 808, Niagara Falls, New York 14302

## PRODUCT IDENTIFICATION

TRADE NAME: FIBERFRAX<sup>R</sup> 440 F & J PAPER

CAS NUMBER: NA

SYNONYM(S): Ceramic Fiber; Refractory Fiber; MMVF

CHEMICAL FAMILY: Vitreous Aluminosilicate Fibers

MOLECULAR FORMULA: NA

MOLECULAR WEIGHT: NA

SOHIO PRODUCT CODE: NA

HIERARCHY: NA

MSDS NUMBER: BK5

## PRODUCT HAZARD SUMMARY

### HEALTH

#### WARNING!

MAY BE HARMFUL IF INHALED

MAY BE IRRITATING TO THE SKIN, EYES AND RESPIRATORY TRACT

POSSIBLE CANCER HAZARD BASED ON TESTS WITH LABORATORY ANIMALS

### FIRE

NON-COMBUSTIBLE

### REACTIVITY

STABLE

## PRODUCT HEALTH HAZARD INFORMATION

### ROUTE OF EXPOSURE

### EFFECTS OF OVEREXPOSURE

#### INGESTION:

May cause gastrointestinal disturbances. Symptoms may include irritation, nausea, vomiting and diarrhea.

#### SKIN:

SLIGHTLY TO MODERATELY IRRITATING. May cause irritation and inflammation due to mechanical reaction to sharp, broken ends of fibers.

#### EYE:

SLIGHTLY TO MODERATELY IRRITATING. Abrasive action may cause damage to the outer surface of the eye.

#### **INHALATION:**

May cause respiratory tract irritation. Pre-existing medical conditions may be aggravated by exposure: specifically, bronchial, hyper-reactivity and chronic bronchial or lung disease.

#### **SPECIAL TOXIC EFFECTS:**

Currently, there are no known chronic health effects in humans from long-term exposure to ceramic fibers.

In animal studies, refractory ceramic fibers injected into the peritoneal (abdominal) cavity have caused acute abdominal hemorrhage in hamsters but not in rats. Such injections have also produced tumors in life-time rat studies. In fact, similar results have been observed with numerous other fibrous materials. In such experiments, this abnormally sensitive injection technique is a non-physiological method of exposure, bypassing both normal pulmonary protective and clearance mechanisms.

Recently published inhalation studies have provided contradictory results. One study, which used rats as the experimental animal, reported lung damage consisting of alveolar proteinosis and interstitial fibrosis, whereas, another study using a different strain of rat, showed no similar effects.

Similarly, the pulmonary tumor-causing potential of refractory ceramic fibers in animals when inhaled is unclear. Two studies suggest a low-order potential in inducing pulmonary tumors in animals, while two other studies suggest ceramic fibers are not tumorigenic in animals.

Further animal and human health studies are planned. Pending the results of these studies, strict adherence to recommended safe work practices described elsewhere in this data sheet is advised.

### **FIRST AID**

#### **INGESTION:**

Do not induce vomiting. Get medical attention if irritation persists.

#### **SKIN CONTACT:**

Wash area of contact thoroughly with soap and water. Do not rub or scratch exposed skin. Using a skin cream or lotion after washing may be helpful. Get medical attention if irritation persists.

#### **EYE CONTACT:**

-Flush immediately with large amounts of water. Eye lids should be held away from the eyeball to ensure thorough rinsing. Do not rub eyes. Get medical attention if irritation persists.

#### **INHALATION:**

Remove affected person from source of exposure. Get medical attention.



## PERSONAL PROTECTION INFORMATION

The following personal protective guidelines should be followed, especially where engineering controls (e.g. mechanical dust collection and other means of exhaust ventilation) are not technically feasible or do not reduce airborne fiber concentrations to below 2 fibers/cc.

### EYE PROTECTION:

Wear safety glasses or chemical goggles to prevent eye contact. Do not wear contact lenses when working with this substance. Have eye baths readily available where eye contact can occur.

### SKIN PROTECTION:

Wear gloves, hats and full body clothing to prevent skin contact. Use separate lockers for work clothes to prevent fiber transfer to street clothes. Avoid taking unwashed work clothes home or provide disposable work clothing. Wash work clothes separately from other clothing. Rinse washing machine thoroughly after use. If clothing is to be laundered by someone else, inform launderer of proper procedures.

### RESPIRATORY PROTECTION:

Use NIOSH or MSHA approved equipment when airborne exposure limits are exceeded. NIOSH/MSHA approved breathing equipment may be required for non-routine and emergency use. Ventilation may be used to control or reduce airborne concentrations. Acceptable respirators recommended for airborne ceramic fiber concentrations exceeding 2 fibers/cc are:

Concentration  
2.0 - 5.0 f/cc  
5.0 - 50.0 f/cc  
> 50.0 f/cc

Respirator Type  
3M 8710 or equivalent.  
Survivair full face piece with high efficiency filter 1090-00 or equivalent.  
MSA 01-00-06 full face piece type C supplied-air or equivalent. OSHA approved air source required.

Pending the results of long-term health effects studies, engineering control of airborne fibers to the lowest levels attainable is advised.

## PHYSICAL PROPERTIES

BOILING POINT, C (F): NA  
MELTING POINT, C (F): ND  
VAPOR PRESSURE, mm Hg: NA  
VAPOR DENSITY (AIR=1): NA  
SOLUBILITY IN WATER, %: NA

SPECIFIC GRAVITY: ND  
% VOLATILE: ND  
EVAPORATION RATE (BUTYL ACETATE=1): NA  
VISCOSITY, SUS: NA  
POUR POINT: NA  
pH: NA

APPEARANCE/ODOR: ND

## FIRE AND EXPLOSION DATA

FLASH POINT, C (F): None  
AUTOIGNITION TEMPERATURE, C-(F): None

ND = No Data  
NA = Not Applicable

FLAMMABILITY LIMITS IN AIR (% BY VOL.): LOWER: NA UPPER: NA  
BASIC FIREFIGHTING PROCEDURES: Use extinguishing agent suitable for type of surrounding fire.  
UNUSUAL FIRE AND EXPLOSION HAZARDS: NA

### REACTIVITY DATA

#### STABILITY/INCOMPATIBILITY:

Stable under normal conditions of use. Incompatible with hydrofluoric acid and concentrated alkali.

#### HAZARDOUS REACTIONS/DECOMPOSITION PRODUCTS:

NA

### ENVIRONMENTAL INFORMATION

#### SPILL OR RELEASE TO THE ENVIRONMENT:

Where possible, use vacuum suction to clean up spilled material. Use dust suppressant where sweeping is necessary. Avoid clean up procedures that may result in water pollution. Personal safety and exposure recommendations described elsewhere in this data sheet apply to exposure during clean up of spilled material.

#### WASTE DISPOSAL:

This substance, when discarded or disposed of, is not specifically listed as a hazardous waste in Federal regulations; however it could be hazardous if it is considered toxic, corrosive, ignitable, or reactive according to Federal definitions (40 CFR 261). Additionally, it could be designated as hazardous according to state regulations. This substance could also become a hazardous waste if it is mixed with or comes in contact with a hazardous waste. If such contact or mixing may have occurred, check 40 CFR 261 to determine whether it is a hazardous waste. If it is a hazardous waste, regulations at 40 CFR 262, 263, and 264 apply.

The transportation, storage, treatment, and disposal of this waste material must be conducted in compliance with all applicable Federal, state, and local regulations.

#### ADDITIONAL ENVIRONMENTAL REGULATORY INFORMATION:

There may be specific regulations at the local, regional or state level that pertain to this material.

### SPECIAL PRECAUTIONS/SUPPLEMENTAL INFORMATION

#### HANDLING/STORAGE:

Carbon monoxide, carbon dioxide, oxides of nitrogen, reactive hydrocarbons and a small amount of formaldehyde may accompany binder burnoff during first heat. Use adequate ventilation or other precautions to eliminate vapors resulting from binder burnoff. Exposure to burnoff fumes may cause respiratory tract irritation, bronchial hyper-reactivity and asthmatic response.

Product which has been in service at elevated temperatures (greater than 1600 F) may undergo partial conversion to cristobalite, a form of crystalline silica which can cause severe respiratory disease--"Pneumoconiosis". The amount of cristobalite present will depend on the temperature and length in service.

The permissible exposure limit (PEL) for mineral dusts containing cristobalite is determined by one half the value calculated from the mass formula,  $(10 \text{ mg/M}^3)/(\% \text{ SiO}_2 + 2)$ , i.e. 18% cristobalite;  $1/2(10)/(18+2) = 0.25 \text{ mg/M}^3$  (OSHA 1978). Particular care should be taken when working with "used" material to minimize generation of dust. When removing and handling ceramic fiber used in high temperature applications, special caution should be taken to avoid unnecessary cutting and tearing of the used material to minimize generation of airborne dust. Use NIOSH or MSHA approved equipment when airborne exposure limits may be exceeded, especially in confined areas with inadequate ventilation or other areas. Acceptable respirators recommended for given airborne cristobalite concentrations are:

| <u>Concentration</u> | <u>Respirator Type</u>                                                                             |
|----------------------|----------------------------------------------------------------------------------------------------|
| Up to 10 times PEL   | 3M 8710 or equivalent.                                                                             |
| 10 to 100 times PEL  | Survivair full face piece with high efficiency filter 1090-00 or equivalent.                       |
| > 100 times PEL      | MSA 01-00-06 full face piece type C supplied-air or equivalent. OSHA approved air source required. |

#### TRANSPORTATION REQUIREMENTS

D.O.T. HAZARD CLASS (49 CFR 172.101): NA  
D.O.T. PROPER SHIPPING NAME (49 CFR 172.101): NA  
D.O.T. LABELS REQUIRED (49 CFR 172.101): NA  
D.O.T. PLACARDS REQUIRED: NA  
BILL OF LADING DESCRIPTION: ND  
UN/NA CODE: NA

#### INGREDIENT/HEALTH HAZARD INFORMATION

| COMPONENT                                                                 | CAS NO. | %     | EXPOSURE LIMITS - REFERENCE                           |
|---------------------------------------------------------------------------|---------|-------|-------------------------------------------------------|
| Aluminosilicate (vitreous)<br>containing inorganic binders<br>and fillers | NA      | 85-95 | 2 fibers/cc TWA (SOHIO)*;<br>10 fibers/cc CL (SOHIO)* |
| Organic binder                                                            | NA      | 5-15  | NA                                                    |

| COMPONENT                                                                                                                   | CAS NO. | %     | EXPOSURE LIMITS - REFERENCE |
|-----------------------------------------------------------------------------------------------------------------------------|---------|-------|-----------------------------|
| Remaining components not determined hazardous and/or hazardous components present at less than 1.0% (0.1% for carcinogens). | Mixture | Trace | NA                          |

\*Pending the results of chronic health effects studies, airborne exposures should be controlled at or below the SOHIO recommended exposure limits listed above.

REVISION DATE: 9/20/85  
REPLACES SHEET DATED:

COMPLETED BY: G. R. Krautter  
APPROVED BY: *RW Mast*

NOTICE: The information presented herein is based on data considered to be accurate as of the date of preparation of this Material Safety Data Sheet. However, no warranty or representation, express or implied, is made as to the accuracy or completeness of the foregoing data and safety information, nor is any authorization given or implied to practice any patented invention without a license. In addition, no responsibility can be assumed by vendor for any damage or injury resulting from abnormal use, from any failure to adhere to recommended practices, or from any hazards inherent in the nature of the product.

ND = No Data  
NA = Not Applicable

BK5/Page (

# Product Safety Information

CERRO COPPER PRODUCTS COMPANY  
MSDS NUMBER - CCPC-06-0063

## FYRQUEL\* LT

This Product Safety Information Sheet is principally directed to managerial, safety, hygiene and medical personnel. The description of physical, chemical and toxicological properties and handling advice is based on experimental results and past experience. It is intended as a starting point for the development of health and safety procedures.

This Product Safety Information Sheet meets the material safety data sheet (MSDS) requirements of the federal OSHA Hazard Communication standard (29 CFR 1910.1200).

New Issue 1/86  
FYR.354.S

### I. PHYSICAL/CHEMICAL PROPERTIES

#### COMPOSITION:

This product is a blended mixture which contains the following:

Butylated triphenyl phosphate ester, (45%), which contains triphenyl phosphate, CAS Registry Number: 115-86-6

Isodecyl Diphenyl Phosphate, (31%), CAS Registry Number: 29761-21-5

Petroleum Hydrocarbon Mixture, (19%)

#### PHYSICAL STATE/DESCRIPTION:

Clear amber liquid; slight odor

#### SPECIFIC GRAVITY:

1.06 at 60°/60°F (15.5°/15.5°C)

#### VAPOR PRESSURE:

0.1 mmHg at 75°F (24°C)

POUR POINT: -40°F (-40°C) max.

#### FLASH POINT:

400°F ( 204°C) Cleveland Open Cup

#### AUTOIGNITION TEMPERATURE:

920°F ( 493°C)

FIRE POINT: 450°F (232°C)

WATER SOLUBILITY: 1 g/100 ml

#### VISCOSITY:

145-165 SUS at 100°F (37.8°C)

IN CASE OF SUSPECTED POISONING, REFER TO THE INFORMATION IN SECTION VII:HUMAN HEALTH AND THE PROCEDURE AND EMERGENCY CONTACTS IN SECTION VIII:FIRST AID.

IN CASE OF SPILLAGE, REFER TO THE PROCEDURE AND EMERGENCY CONTACTS IN SECTION X:SPILL HANDLING OR CALL CHEMTREC  
800-424-9300.

\*Registered trademark of Stauffer Chemical Company



## II. CHEMICAL REACTIVITY

Does not react with air to any appreciable extent at room temperature. Hydrolyzes slowly with water at elevated temperatures. This process is accelerated by the presence of acids or alkalies. No vigorous reactions or evolution of noxious fumes are expected with common acids, alkalies, oxidizing and reducing agents under ambient conditions.

## III. STABILITY

Stable at ambient temperatures and atmospheric pressure. In the absence of moisture, it is stable to much higher temperatures. It is not shock sensitive, will not polymerize and requires no special storage facilities.

## IV. FIRE HAZARD

Not defined as a fire hazard. Under fire conditions, may support combustion and decompose to give off toxic materials such as phosphoric oxides. However, the product is self-extinguishing once the source of ignition is removed.

## FIREFIGHTING TECHNIQUE

Exposure to triphenyl phosphate, which is present in this product, may cause cholinesterase inhibition (refer to SECTION VIII: FIRST AID).

Products of combustion are irritating to the respiratory tract and may cause breathing difficulty and pulmonary edema. Symptoms may be delayed several hours or longer depending upon the extent of exposure.

As in any fire, prevent human exposure to fire, smoke, fumes or products of combustion. Evacuate nonessential personnel from the fire area. Firefighters should wear full-face, self-contained breathing apparatus and impervious protective clothing.

Use standard firefighting techniques to extinguish fires involving this material -- use water spray, dry chemicals or carbon dioxide.

Keep fire-exposed containers cool with a water spray to prevent rupture due to excessive heat. High pressure water hose may spread product from broken containers increasing contamination or fire hazard.

Contaminated buildings, areas and equipment must not be used until they are properly decontaminated.

## VI. TOXICOLOGY

### INGESTION

The acute oral LD50 is greater than 5000 mg/kg in both male and female rats. A single oral dose of 5000 mg/kg produced decreased physical activity, piloerection, stained fur, lacrimation, chromodacryorrhea, diarrhea, and no mortality in female rats. A single oral dose of 5000 mg/kg produced decreased physical activity, diarrhea, stained fur and no mortality in male rats.

### SKIN CONTACT

The acute dermal LD50 is greater than 2000 mg/kg in rabbits. A single dermal application of 2000 mg/kg did not produce signs of toxicity or mortality in rabbits.

Mild irritant to rabbit skin following a 4-hour exposure period.

### EYE CONTACT

Nonirritant to rabbit eyes.

T-11417

## VII. HUMAN HEALTH

Principal routes of exposure are skin contact and inhalation. Skin contact with the product may result in mild irritation.

## FYRQUEL® LT

The product contains triphenyl phosphate which has been reported to cause cholinesterase inhibition in humans (ACGIH, 1980). Symptoms of cholinesterase inhibition may include salivation, sweating, headache, nausea, muscle twitching, tremors, incoordination, blurred vision, tears, abdominal cramps, diarrhea, and chest discomfort. Triphenyl phosphate may cause minor symptoms of gastrointestinal distress and symptoms affecting the neuromuscular systems (Proctor and Hughes, 1978).

The product contains a petroleum hydrocarbon solvent mixture. Inhalation of high concentrations of this solvent may cause headache, dizziness, confusion, excitement, drowsiness, or coma.

There are no data available which address medical conditions that are generally recognized as being aggravated by exposure to this product. (Reader should consult SECTION VI: TOXICOLOGY for effects observed in experimental animals under controlled laboratory conditions using this product.)

### VIII. FIRST AID

#### CALL A POISON CENTER OR A PHYSICIAN IMMEDIATELY

If a known exposure occurs or is suspected, immediately start the recommended procedures below and simultaneously contact a Poison Center, a physician or the nearest hospital.

---

**FOR ADDITIONAL MEDICAL OR  
TOXICOLOGICAL INFORMATION,  
CALL COLLECT, DAY OR NIGHT,  
STAUFFER CHEMICAL COMPANY,  
(203) 226-6602 OR CHEMTREC  
800-424-9300**

---

**NOTE:** Be sure to advise the person contacted that triphenyl phosphate, a component of this product, has been reported to be a cholinesterase inhibitor in humans (ACGIH, 1980): Inform the person contacted of the type and extent of exposure, describe the victim's symptoms, and follow the advice given.

### NOTE TO MEDICAL PERSONNEL

Exposure to this product may cause cholinesterase inhibition. If cholinesterase inhibition is suspected, atropine by injection is antidotal. 2-PAM (Protopam Chloride) is also antidotal when administered early and in conjunction with atropine.

### INGESTION

If swallowed, immediately give several glasses of water and induce vomiting by gagging the victim with a finger placed on the back of the victim's tongue. Give fluids until vomitus is clear. If victim is unconscious or convulsing, do not induce vomiting or give anything by mouth.

### SKIN CONTACT

Flush all affected areas with plenty of water for several minutes. Remove and clean any contaminated clothing and shoes. Seek medical attention if skin irritation occurs.

### EYE CONTACT

Flush the eyes with plenty of running water for several minutes. Seek medical attention if eye irritation occurs.

### INHALATION

If inhaled, remove to fresh air. Seek medical attention if respiratory irritation occurs or if breathing becomes difficult.

## IX. INDUSTRIAL HYGIENE

The recommendations described in this section are provided as general guidance for minimizing exposure when handling this product. Because use conditions will vary depending upon customer applications, specific safe handling procedures should be developed by a person knowledgeable of the intended use conditions and equipment. During the development of safe handling procedures, consideration should be given to the need for cleaning of equipment and piping systems to render them nonhazardous before maintenance and repair activities are performed.

### ENGINEERING CONTROLS

In those cases where engineering controls are indicated by the use conditions, the following traditional exposure control techniques may be used to effectively minimize employee exposure: local exhaust ventilation or enclosed system design in combination with appropriate use of personal protective equipment.

### INGESTION

All food should be kept in a separate area away from the storage/use location. Eating, drinking and smoking should be prohibited in areas where there is a potential for significant exposure to this material. Before eating, hands and face should be thoroughly washed.

### SKIN CONTACT

Skin contact with liquid or its aerosol should be minimized through the use of suitable protective clothing, gloves and footwear selected with regard for use condition exposure potential. Unprotected skin exposed to vapors, aerosol or mist should be thoroughly washed at the end of the work shift.

## EYE CONTACT

Eye contact with liquid or its aerosol should be avoided through the use of chemical safety glasses, goggles or a face shield selected with regard for use condition exposure potential.

## INHALATION

If use conditions generate airborne aerosol, the material should be handled in an open (e.g., outdoor) or well-ventilated area. Where adequate ventilation is not available, use NIOSH-approved organic vapor respirators with dust, mist and fume filter to reduce exposure. Where exposure potential under the use conditions necessitates a higher level of protection, use a positive-pressure, air-supplied respirator.

## EXPOSURE LIMITS

No exposure limits have been established for this product. However, the product contains triphenyl phosphate for which the following exposure limits apply:

The federal OSHA Permissible Exposure Limit (PEL) is 3 mg/m<sup>3</sup> as an 8-hour time-weighted average (29 CFR 1910.1000).

The American Conference of Governmental Industrial Hygienists (ACGIH) has recommended an 8-hour time-weighted average Threshold Limit Value (TLV) which is the same as the above PEL (ACGIH, 1985).

PEL'S and TLV'S refer to airborne concentrations measured in the breathing zone by appropriate sampling techniques.

## X. SPILL HANDLING

Make sure all personnel involved in the spill cleanup follow good industrial hygiene practices (refer to SECTION IX: INDUSTRIAL HYGIENE).



## FYRQUEL® LT

Any person entering either a significant spill area or an unknown concentration of an aerosol should use a positive-pressure self-contained breathing apparatus or a positive-pressure air-supplied respirator with escape pack.

Small spills can be handled routinely. Use adequate ventilation and wear a NIOSH-approved organic vapor respirator with dust, mist and fume filter to prevent inhalation exposure. Wear protective clothing to prevent skin and eye contact. Use the following procedures:

Soak up pooled liquid with a suitable absorbent such as clay, sawdust or kitty litter. Sweep up absorbed material and place in a chemical waste container for disposal (refer to SECTION XIII: DISPOSAL OF MATERIAL). Generously cover contaminated area with a slurry of common household powdered laundry detergent and water. Using a stiff brush, work the slurry into cracks and crevices. Allow to stand for 2-3 minutes then flush with water. Repeat if necessary.

Large spills should be diked and pumped to salvage according to a predetermined plan. For assistance in developing a plan, contact the Specialty Chemicals Group, Stauffer Chemical Company, Westport, CT 06881.

---

**IN CASE OF SPILL EMERGENCY,  
DAY OR NIGHT, CALL CHEMTREC  
800-424-9300.**

---

### XI. CORROSIVITY TO MATERIALS OF CONSTRUCTION

Noncorrosive to glass or metals. However, because the product has plasticizing properties, it may soften or deteriorate certain plastics and elastomers (particularly vinyl-based resins, neoprene, and natural rubbers).

### XII. STORAGE REQUIREMENTS

Containers should be stored in a cool, dry, well-ventilated area away from flammable materials and sources of heat or flame. Store away from foodstuffs or animal feed. Exercise due caution to prevent damage to or leakage from the container.

Prolonged storage at elevated temperatures under wet alkaline conditions should be avoided. Care should be taken to prevent moisture condensation in the container.

Carbon steel is the preferred material of construction for storage containers. The material is commonly shipped in unlined tank cars, tank trucks, and drums.

### XIII. DISPOSAL OF MATERIAL

Material that cannot be used or chemically reprocessed should be disposed of at an approved facility in accordance with any applicable regulations under the Resource Conservation and Recovery Act. **NOTE:** State and local regulations may be more stringent than Federal.

### XIV. DISPOSAL OF CONTAINER

Dispose of empty containers according to any applicable regulations under the Resource Conservation and Recovery Act. **NOTE:** State and local regulations may be more stringent than Federal.

---

**FOR NONEMERGENCY HANDLING  
INFORMATION, CONTACT THE  
SPECIALTY CHEMICALS GROUP,  
STAUFFER CHEMICAL COMPANY,  
WESTPORT, CT 06881 OR PHONE  
(203) 222-3000.**

---

**REFERENCES CITED**

The American Conference of Governmental Industrial Hygienists (ACGIH). (1980). DOCUMENTATION OF THE THRESHOLD LIMIT VALUES FOR SUBSTANCES IN WORKROOM AIR, 4th ed., ACGIH: Cincinnati, OH, pg. 420.

The American Conference of Governmental Industrial Hygienists (ACGIH). (1985). THRESHOLD LIMIT VALUES AND BIOLOGICAL EXPOSURE INDICES FOR 1985-86. ACGIH: Cincinnati, OH

Proctor, Ph.D, Nick H. and Hughes, M.D., James P. (1978). CHEMICAL HAZARDS OF THE WORKPLACE. J.B. Lippincott Company: Philadelphia, PA



# UNION CARBIDE CORPORATION

CARBON PRODUCTS DIVI

BERRO COPPER PRODUCTS COMPANY  
MSDS NUMBER: COPC-00-0090

## MATERIAL SAFETY

EMERGENCY DATA: 8/1/84  
REVISION: 1/84

Page 1 of 3

(Essentially Similar to Form OSHA-20)

### SECTION I - PRODUCT IDENTIFICATION

|                                                     |                                      |
|-----------------------------------------------------|--------------------------------------|
| Manufacturer's Name                                 | Emergency Telephone No.              |
| UNION CARBIDE CORPORATION, Carbon Products Div.     | 1-800-822-4357 (Day or Night)        |
| Address (Number, Street, City, State, and ZIP Code) |                                      |
| Old Ridgebury Road, Danbury, CT 06817               |                                      |
| Product                                             | Trade Name and Synonyms              |
| Graphite Shapes                                     | UCAR Graphite Shapes-Standard Grades |

### SECTION II - HAZARDOUS INGREDIENTS

| MATERIAL           | CAS #     | %   | TLV                          |
|--------------------|-----------|-----|------------------------------|
| Synthetic Graphite | 7782-42-5 | 100 | 10 mg/m <sup>3</sup> (ACGIH) |
|                    |           |     |                              |
|                    |           |     |                              |
|                    |           |     |                              |

### SECTION III - PHYSICAL DATA

|                        |            |                                       |     |
|------------------------|------------|---------------------------------------|-----|
| Boiling Point (°F)     | N/A        | Specific Gravity (H <sub>2</sub> O=1) | ± 2 |
| Vapor Pressure (mm Hg) | N/A        | Percent, Volatile by Volume %         | N/A |
| Vapor Density (Air=1)  | N/A        | Evaporation Rate ( =1)                | N/A |
| Solubility in Water    | Negligible |                                       |     |

Appearance and Odor      Black shapes, no odor.

N/A = Not Applicable

Continued on Reverse Side

### Notice from Union Carbide Corporation

The data in this Material Safety Data Sheet relates only to the specific material designated herein and does not relate to use in combination with any other material or in any process. The opinions expressed herein are those of qualified experts within Union Carbide Corporation. We believe that the information contained herein is current as of the date of this Material Safety Data Sheet. Since the use of this information and these opinions and the conditions of use of the product are not within the control of Union Carbide Corporation, it is the user's obligation to determine the conditions of safe use of the product.

PRODUCT: Graphite Shapes - Standard Grades

Page 2 of 3

SECTION IV - HEALTH HAZARD DATA

Threshold Limit Value:

10 mg/m<sup>3</sup> (nuisance dust TLV)

Primary Route of Entry:

Inhalation if dust is present, N/A otherwise.

Effects of Overexposure:

These items are solid shapes whose normal use does not generate any dust. If dust from product is present, prolonged or repeated breathing of dust may cause pneumoconiosis.

Emergency and First Aid Procedures: - N/A

SECTION V - FIRE AND EXPLOSION HAZARD DATA

Flash Point (Method Used)

None

Flammable Limits

% by Volume -

Lel= N/A

Uel= N/A

Extinguishing Media

Will not support combustion.

Special Firefighting Procedures

None

Unusual Fire and Explosion Hazards

None

SECTION VI - REACTIVITY DATA

Stability

Conditions to Avoid - N/A

Unstable

Stable

X

Incompatibility (Materials to Avoid)

N/A

Hazardous Decomposition Products

CO, CO<sub>2</sub>

Hazard Polymerization

Conditions to Avoid - N/A

May Occur

Will Not Occur

X

SECTION VII - SPILL OR LEAK PROCEDURES

Steps to be Taken in Case Material is Released or Spilled

Follow good housekeeping procedures.

Waste Disposal Method

Bury in a landfill where permitted under appropriate federal, state, and local regulations.

SECTION VIII - SPECIAL PROTECTION INFORMATION

Respiratory Protection (Specify type)

NIOSH-approved respirator for nuisance dust when dust is present.

|             |                      |               |
|-------------|----------------------|---------------|
| Ventilation | Local Exhaust        | Special - N/A |
|             | Preferred            |               |
|             | Mechanical (General) | Other         |
|             | Yes                  | N/A           |

|                   |     |                |
|-------------------|-----|----------------|
| Protective Gloves | N/A | Eye Protection |
|                   |     | Safety glasses |

|                            |     |
|----------------------------|-----|
| Other Protective Equipment | N/A |
|----------------------------|-----|

SECTION IX - SPECIAL PRECAUTIONS

Precautions to be Taken in Handling and Storing

When machining, prevent dust escape into atmosphere. Do not breathe dust.

Other Precautions

Graphite dust is electrically conductive. Dust accumulations can cause short circuits.

3968D  
0985-5

Note:

1. Date of Preparation - 9/1/85
2. Carcinogens are not contained in this product.

MAY 12 1983

*GreenCast*

A. P. GREEN REFRACTORIES COMPANY  
Green Boulevard, Mexico, Missouri 65265  
Tel. 314-473-3626

Product Name: GREENCAST 94

Product Type: High Alumina Castable

Product Chemical Analysis:

|                                |              |
|--------------------------------|--------------|
| SiO <sub>2</sub>               | 0.05 - 0.15% |
| Al <sub>2</sub> O <sub>3</sub> | 94.0 - 95.0  |
| Fe <sub>2</sub> O <sub>3</sub> | 0.1 - 0.3    |
| CaO                            | 4.3 - 4.8    |
| MgO                            | Trace - 0.2  |
| NaKO                           | 0.2 - 0.4    |

Product Proximate Analysis (Ingredients):

|                   |           |
|-------------------|-----------|
| Tabular Alumina   | 70 to 85% |
| Refractory Cement | 15 to 30  |

Potential Health Hazard Data:

1. This product's cement may cause drying out and chapping of the skin, and will irritate the eyes if it enters them.

Recommended Disposal Method:

1. Normal housekeeping procedures should be followed in the event of spilled castable.
2. Waste material may be removed to an approved landfill or dump.

Recommended Handling Procedures:

1. Wear standard safety glasses.
2. Avoid breathing of dust while handling dry material.
3. Wear gloves to protect hands from chapping.
4. In case of contact with skin or eyes the contacted area should be washed thoroughly with water.
5. Safety shoes may be worn to protect feet from dropped containers.
6. Avoid breathing of dust during refractory tear-out after service.

This material safety data sheet contains confidential proprietary information and is not to be disclosed to the general public or to competition. The information accumulated herein is believed to be accurate but is not warranted to be, whether originating with A. P. Green Refractories or not. This information is offered solely for use in your evaluation of this product in respect to safety, health and environmental hazards.

MAY 12 1983

MATERIAL SAFETY DATA SHEET

A. P. GREEN REFRACTORIES COMPANY  
Green Boulevard, Mexico, Missouri 65265  
Tel. 314-473-3626

~~Alumina~~  
Greencast  
97

Product Name: GREENCAST 97

Product Type: High Alumina Castable

Product Chemical Analysis:

|                                |              |
|--------------------------------|--------------|
| SiO <sub>2</sub>               | 0.05 - 0.15% |
| Al <sub>2</sub> O <sub>3</sub> | 97.0 - 97.5  |
| Fe <sub>2</sub> O <sub>3</sub> | 0.1 - 0.2    |
| CaO                            | 2.0 - 2.5    |
| MgO                            | Trace - 0.1  |
| NaKO                           | 0.1 - 0.3    |

Product Proximate Analysis (Ingredients):

|                   |           |
|-------------------|-----------|
| Tabular Alumina   | 75 to 90% |
| Refractory Cement | 10 to 25  |

Potential Health Hazard Data:

1. This product's cement may cause drying out and chapping of the skin, and will irritate the eyes if it enters them.

Recommended Disposal Method:

1. Normal housekeeping procedures should be followed in the event of spilled castable.
2. Waste material may be removed to an approved landfill or dump.

Recommended Handling Procedures:

1. Wear standard safety glasses.
2. Avoid breathing of dust while handling dry material.
3. Wear gloves to protect hands from chapping.
4. In case of contact with skin or eyes the contacted area should be washed thoroughly with water.
5. Safety shoes may be worn to protect feet from dropped containers.
6. Avoid breathing of dust during refractory tear-out after service.



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HT-784-150 ABCD

8/17/97

MATERIAL SAFETY DATA SHEET

REGULATED BY: Inland Vacuum Industries  
35 Howard Ave  
Churchville NY 14428

EMERGENCY TELEPHONE  
DAYS: 716-293-3330  
EVENINGS: 609-275-5629

PREPARED BY: Marc C. Tardieu

DATE: 9 May 1988

SECTION ONE: GENERAL INFORMATION

PRODUCT CODE: 052XX  
PRODUCT NAME: Inland-19  
DESCRIPTION: Solvent refined neutral paraffinic oil  
FORMULA:  $(CH_2)_n$  20  $\leq n \leq$  40  
CAS NUMBER: 64742-54-7

SECTION TWO: REGULATED INGREDIENTS  
(29 CFR 1910.1200)

REGULATED MATERIALS AT CONCENTRATION  
OF 1 % (WT) OR GREATER

NO HAZARDOUS INGREDIENTS. MATERIAL IS  
100 % NEUTRAL PARAFFINIC OIL. MATERIAL  
HAS BEEN SUBJECT TO SEVERE SOLVENT REFINING.

SECTION THREE: HEALTH HAZARDS

POSSIBLE ENTRY ROUTES: Ingestion, inhalation of oil mists

TARGET ORGANS:

\_\_\_\_\_ OF OVEREXPOSURE

ACUTE EFFECTS: Exposure to oil mists may cause nausea and eye irritation. Detailed studies have not been made, but material is not expected to be dermatitic or a sensitizer.  
CHRONIC EFFECTS: Unknown

FIRST AID PROCEDURES: Skin - wash with soap and water. Eyes - flush with water and contact a physician. Ingestion - give liquids and induce vomiting if victim is conscious. Contact a physician. Small amounts in mouth may be washed out.  
REFERENCES:

SECTION FOUR: FIRE AND EXPLOSION DATA

FLASH POINT: > 213 C      METHOD USED: Cleveland Open Cup  
EXPLOSIVE LIMITS: LOWER: Unknown  
                  UPPER: Unknown  
EXTINGUISHING MEDIA: Water fog, chemical foam or carbon dioxide

SPECIAL FIRE FIGHTING PROCEDURES: Wear breathing gear when fighting fires in enclosed spaces; incomplete combustion of this material may produce carbon monoxide  
UNUSUAL FIRE AND/OR EXPLOSION HAZARDS: None

SECTION FIVE: PHYSICAL PROPERTIES

PHYSICAL STATE: Liquid  
VAPOR PRESSURE: < .001 Torr @ 25C BOILING POINT: > 200 C  
EVAPORATION RATE (at 25°C): Nil  
VAPOR DENSITY: approx 14 WT % VOLATILES: None  
SPECIFIC GRAVITY: 0.87 VISCOSITY: 54 cst @ 40 C  
SOLUBILITY IN WATER: Nil  
APPEARANCE: pale yellow, viscous liquid with faint petroleum odor

SECTION SIX: REACTIVITY

STABILITY: Stable  
CONDITIONS TO AVOID: Continuous exposure to temperatures > 200 C  
INCOMPATIBILITY (MATERIALS TO AVOID): Strong oxidizers  
HAZARDOUS DECOMPOSITION PRODUCTS: Incomplete combustion may produce carbon monoxide

SECTION SEVEN: RELEASE PROCEDURES

PROCEDURE TO BE FOLLOWED IN EVENT OF RELEASE: Small spills may be wiped up with a rag. Large spills should be picked up immediately with an absorbent.  
PROCEDURES FOR PROPER WASTE DISPOSAL: Proper waste disposal procedures are dependent on how product was used. Check applicable Federal, State and Local regulations regarding your process effluent.

\*\*\*\*\*  
SECTION EIGHT:SPECIAL PROTECTION  
\*\*\*\*\*

RESPIRATORY PROTECTION: See notes under ventilation below.  
PROTECTIVE GLOVES: Yes - made of oil-impermeable rubber  
SAFETY GLASSES/GOGGLES: Yes - glasses should have side shields  
OTHER PROTECTIVE EQUIPMENT: None should be required under normal use

VENTILATION US Gov't 8 hr TWA limit for exposure to oil mists is 5 mg per cubic meter.

LOCAL EXHAUST: As required to meet US Gov't exposure limit.  
MECHANICAL EXHAUST: As required to meet US Gov't exposure limit.  
OTHER REQUIREMENTS:

\*\*\*\*\*  
SECTION NINE:SPECIAL PRECAUTIONS  
\*\*\*\*\*

SPECIAL HANDLING PRECAUTIONS: None

SPECIAL STORAGE PRECAUTIONS: Store in accordance with procedures for handling NFPA Class III B materials.

ADDITIONAL INFORMATION:

# M A T E R I A L   S A F E T Y   D A T A   S H E E T

*Methylene Chloride*

Dow Chemical U.S.A. Midland, MI 48674 Emergency Phone: 517-633-4400

MSD: 000009

Page: 1

PRODUCT NAME: METHYLENE CHLORIDE, TECHNICAL

Effective Date: 10/04/85 Date Printed: 10/07/85 Product Code: 55590

## 1. INGREDIENTS:

Methylene chloride

CAS# 000075-09-2 99.9

## 2. PHYSICAL DATA:

BOILING POINT: 104F (39.8C)  
VAP PRESS: 340 mmHg @ 20C  
VAP DENSITY: 2.93  
SOL. IN WATER: 2.0g/100g @ 25C  
SP. GRAVITY: 1.320 @ 25/25C  
APPEARANCE: Colorless liquid.  
ODOR: Not available.

CERPO COPPER PRODUCTS COMPANY  
MSDS NUMBER CCPC-00-0150  
ENVIRONMENTAL: 8/1/79  
PURCHASING: 8/1/79

## 3. FIRE AND EXPLOSION HAZARD DATA:

FLASH POINT: None  
METHOD USED: TOC, TCC, COC

FLAMMABLE LIMITS  
LFL: 13% @ 25C  
UFL: 23% @ 25C

EXTINGUISHING MEDIA: Water fog.

FIRE & EXPLOSION HAZARDS: Forms flammable vapor-air mixtures at temperatures above ambient. Lower temperatures increase the difficulty of getting it to ignite.

FIRE-FIGHTING EQUIPMENT: Wear positive pressure self-contained respiratory equipment.

## 4. REACTIVITY DATA:

STABILITY: (CONDITIONS TO AVOID) Hydrolysis producing small amounts of hydrochloric acid possible with gross water contamination.

INCOMPATIBILITY: (SPECIFIC MATERIALS TO AVOID) Aluminum.

(Continued on Page 2)

(R) Indicates a trademark of The Dow Chemical Company

# M A T E R I A L   S A F E T Y   D A T A   S H E E T

Dow Chemical U.S.A. Midland, MI 48674   Emergency Phone: 517-636-4400

MSD: 000009   Page: 2

PRODUCT NAME: METHYLENE CHLORIDE, TECHNICAL

Effective Date: 10/04/85   Date Printed: 10/07/85   Product Code: 55590

## 4. REACTIVITY DATA: (Continued)

possibly sodium, potassium, and magnesium.

HAZARDOUS DECOMPOSITION PRODUCTS: Open flames and welding arcs can cause thermal degradation with the evolution of hydrogen chloride and very small amounts of phosgene and chlorine.

HAZARDOUS POLYMERIZATION: Will not occur.

## 5. ENVIRONMENTAL AND DISPOSAL INFORMATION:

ACTION TO TAKE FOR SPILLS/LEAKS: Small spills: Mop up, wipe up or soak up immediately. Remove to out of doors. Large spills: Evacuate area. Contain liquid; transfer to closed metal containers. Keep out of water supply.

DISPOSAL METHOD: When disposing of the unused contents, the preferred options are to send to licensed reclaimer, permitted incinerators, or to evaporate very small quantities in compliance with local, state, and federal regulations including Subtitle C of the Resource Conservation and Recovery Act. Dumping into sewers, on the ground, or with any body of water is strongly discouraged, and may be illegal. Consult The Dow Chemical Company for further information.

## 6. HEALTH HAZARD DATA:

EYE: May cause moderate eye irritation and slight corneal injury. Vapors may irritate eyes. In animals, irritation and corneal injury healed primarily within 8 days.

SKIN CONTACT: Prolonged or repeated exposure may cause skin irritation, even a burn. Repeated contact may cause drying or flaking of skin.

SKIN ABSORPTION: A single prolonged exposure is not likely to result in the material being absorbed through skin in harmful amounts. The dermal LD50 has not been determined.

Continued on Page 3)

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# M A T E R I A L   S A F E T Y   D A T A   S H E E T

Dow Chemical U.S.A. Midland, MI 48674   Emergency Phone: 517-636-4400

MSD: 000009   Page: 3

PRODUCT NAME: METHYLENE CHLORIDE, TECHNICAL

Effective Date: 10/04/85   Date Printed: 10/07/85   Product Code: 55590

## 5. HEALTH HAZARD DATA: (Continued)

**INGESTION:** Single dose oral toxicity is low. The oral LD50 for rats is in the range of 1500-2500 mg/kg. If aspirated (liquid enters the lung), may be rapidly absorbed through the lungs and result in injury to other body systems.

**INHALATION:** Minimal anesthetic or narcotic effects may be seen in the range of 500-1000 ppm methylene chloride. Progressively higher levels over 1000 ppm can cause dizziness, drunkenness; concentrations as low as 10,000 ppm can cause unconsciousness and death. These high levels may also cause cardiac arrhythmias (irregular heartbeats).

Excessive exposure may cause irritation to upper respiratory tract and carboxyhemoglobinemia, thereby impairing the blood's ability to transport oxygen.

In confined or poorly ventilated areas, vapors can readily accumulate and can cause unconsciousness and death.

**SYSTEMIC & OTHER EFFECTS:** Excessive exposure may cause central nervous system, liver or kidney effects. Methylene chloride has been shown to increase the rate of spontaneously occurring malignant tumors in one strain of laboratory mouse and benign tumors in laboratory rats. Other animal studies, as well as several human epidemiology studies, failed to show a tumorigenic response relatable to methylene chloride. Methylene chloride is not believed to pose a measurable carcinogenic risk to man when handled as recommended. Birth defects are unlikely. Exposures having no effect on the mother should have no effect on the fetus. Did not cause birth defects in animals; other effects were seen in the fetus only at doses which caused toxic effects to the mother. In animal studies, has been shown not to interfere with reproduction. Negative or equivocal results have been obtained using mammalian cells or animals. This is consistent with the lack of interaction with DNA in rats and hamsters. Although results of Ames bacterial tests have generally been positive, overall the data suggest that genotoxic potential does not appear to be a significant factor in the toxicity of methylene chloride.

(Continued on Page 4)

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# M A T E R I A L   S A F E T Y   D A T A   S H E E T

Chemical U.S.A. Midland, MI 48674   Emergency Phone: 517-636-4400

MSD: 000009

Page: 4

PRODUCT NAME: METHYLENE CHLORIDE, TECHNICAL

Effective Date: 10/04/85   Date Printed: 10/07/85   Product Code: 55590

## 7. FIRST AID:

**EYES:** Irrigate with flowing water immediately and continuously for 15 minutes. Consult medical personnel.

**SKIN:** Wash off in flowing water or shower. Remove contaminated clothing and wash before reuse.

**INGESTION:** Do not induce vomiting. Call a physician and/or transport to emergency facility immediately.

**INHALATION:** Remove to fresh air. If not breathing, give mouth-to-mouth resuscitation. If breathing is difficult, give oxygen. Call a physician.

**NOTE TO PHYSICIAN:** Because rapid absorption may occur through lungs if aspirated and cause systemic effects, the decision of whether to induce vomiting or not should be made by a physician. If lavage is performed, suggest endotracheal and/or esophageal control. Danger from lung aspiration must be weighed against toxicity when considering emptying the stomach. Exposure may increase "myocardial irritability." Do not administer sympathomimetic drugs unless absolutely necessary. If burn is present, treat as any thermal burn, after decontamination. No specific antidote. Supportive care. Treatment based on judgment of the physician in response to reactions of the patient.

## 8. HANDLING PRECAUTIONS:

**EXPOSURE GUIDELINE(S):** ACGIH TLV is 100 ppm. OSHA PEL is 500 ppm; ACC is 1000 ppm; MAC is 2000 ppm.

**VENTILATION:** Controlling airborne concentrations below the ACGIH TLV exposure guideline is recommended. Use only with adequate ventilation. Local exhaust ventilation may be necessary for some operations. Lethal concentrations may exist in areas with poor ventilation.

**RESPIRATORY PROTECTION:** Atmospheric levels should be maintained below the exposure guideline. When respiratory protection is

(continued on Page 5)

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# M A T E R I A L   S A F E T Y   D A T A   S H E E T

The Dow Chemical U.S.A. Midland, MI 48674   Emergency Phone: 517-636-4400

MSD: 000009   Page: 5

PRODUCT NAME: METHYLENE CHLORIDE, TECHNICAL

Effective Date: 10/04/85   Date Printed: 10/07/85   Product Code: 55590

## 8. HANDLING PRECAUTIONS: (Continued)

required for certain operations, use an approved air-purifying respirator. For emergency and other conditions where the exposure guideline may be greatly exceeded, use an approved positive pressure self-contained breathing apparatus. In confined or poorly ventilated areas, use an approved positive pressure self-contained breathing apparatus.

**SKIN PROTECTION:** For brief contact, no precautions other than clean body-covering clothing should be needed. When prolonged or frequently repeated contact could occur, use protective clothing impervious to this material. Selection of specific items such as gloves, boots, apron or full-body suit will depend on operation.

**EYE PROTECTION:** Use safety glasses. Where contact with liquid is likely, chemical goggles are recommended because eye contact with this material may cause pain, even though it is unlikely to cause injury.

## 9. ADDITIONAL INFORMATION:

### SPECIAL PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE:

Exercise reasonable care and caution. Avoid breathing vapors. Store in cool place. Concentrated vapors of this product are heavier than air and will collect in low areas such as pits, degreasers, storage tanks, and other confined areas. Do not enter these areas where vapors of this product are suspected unless special breathing apparatus is used and an observer is present for assistance. Do not pressure product out of vessel or transport container with air.

MSDS STATUS: Revised 1, 3, 5, 6, 7, 8, and 9.

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The Information Herein Is Given In Good Faith, But No Warranty,  
expressed Or Implied, Is Made. Consult The Dow Chemical Company  
for Further Information.

DATE: 8/1/84  
BY: [Signature]  
REVISED: [Blank]  
[Blank]

A. P. Green Refractories Co. May 30, 1984

MATERIAL SAFETY DATA SHEET  
Green Boulevard, Mexico, Missouri 65265  
Tel. 314-473-3626

66  
Mortar Mix  
4.20

Product Name: MORTAR MIX 420

Product Type: Wet High  
Alumina Mortar

Product Chemical Analysis :

SiO<sub>2</sub> 1-2.0%  
Al<sub>2</sub>O<sub>3</sub> 88-90  
Fe<sub>2</sub>O<sub>3</sub> 0.05-0.2  
CaO Trace  
MgO Trace  
Cr<sub>2</sub>O<sub>3</sub> 9.0-10.0  
Na<sub>2</sub>O 0.1-0.3  
Plus P<sub>2</sub>O<sub>5</sub> 5.0-7.0  
Plus Water 4.0-8.0

Product Proximate Analysis (Ingredients):

TLV mg/M<sup>3</sup>

Tabular Alumina 70-78%  
Calcined Alumina 20-30  
Clay 2-6

PLUS:

Mono Aluminum Phosphate 3-10  
Phosphoric Acid 5-12 1.0  
Chromium Oxide 5-20  
Water 4-8

Potential Health Hazard Data:

1. This product is shipped and used in the moist condition so that no dust is connected with it.
2. This product probably contains a very small amount of quartz contributed by the clay.
3. This product contains 4.5 to 6.0% free phosphoric acid which is distributed within the pores of the refractory aggregate and with the finer ingredients as a coating of the coarser refractory aggregate. This phosphoric acid may cause irritation to the skin and may cause eye damage if it entered them.
4. This product contains less than 20 ppm of hexavalent chromium oxide. Hexavalent chromium is a suspected carcinogenic.

CC E. Moore 11-1-84

5. Phosphorus oxides may be formed during burn in.

**Recommended Disposal Method:**

1. Normal housekeeping procedures should be followed in the event of product spillage.

2. Waste material may be removed to an approved landfill.

3. Under certain service conditions, mainly due to the presence of alkalis or alkaline earth compounds at high temperatures, soluble hexavalent chromium compounds may be formed. At present, hexavalent chrome is considered a potentially hazardous material, requiring special disposal considerations involving an approved hazardous waste disposal site.

**Recommended Handling Procedures:**

1. Wear standard safety glasses.

2. Wear gloves to protect hands from skin irritation.

3. In case of contact with skin, the contacted area should be washed with soap and water.

4. In case of entering eyes, the eyes should be immediately washed thoroughly with water and examined by a nurse or physician.

5. Safety shoes may be worn to protect feet from dropped containers.

6. An approved respirator should be worn when working with or around this product after its exposure to elevated temperatures for extended periods of time, in the event that hexavalent chrome is present. (See tearout and repair, below.)

7. During tearout or repair we suggest that the areas to be torn out or repaired be lightly sprayed with water, preferably containing a wetting agent (detergent) to suppress dusting. Protective clothing designed to minimize dust retention should be used and vacuum cleaned prior to removal. Dustless methods of cleaning the working area, such as vacuuming, should be used. Light dust may be swept, using dust suppressing compounds.

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# MATERIAL SAFETY DATA SHEET

1-800-428-7149

DATE PREPARED 1/16/87

NATURE-SOL 100

BURLIN &amp; COMPANY, INC.

P.O. BOX 270-B, INDIANAPOLIS, IN 46206-0270 (317) 923-3211

WEST COAST FACTORY  
P.O. Box 698, San Pablo, CA 94806EAST COAST FACTORY  
P.O. Box 389, Westwood, NJ 07675SOUTHEASTERN FACTORY  
104 N. 13th St., Tampa, FL 33602-4297

24 HOUR EMERGENCY NUMBER (317) 923-3233

TRADE NAME NATURE-SOL 100

## SECTION 1 — HAZARDOUS INGREDIENTS

| CHEMICAL AND COMMON NAME         | CAS #      | %   | TLV (Units) |
|----------------------------------|------------|-----|-------------|
| Dipropylene Glycol, methyl ether | 34590-94-8 | 1-5 | 100 PPM     |

CERRO COPPER PRODUCTS COMPANY  
MSDS NUMBER - CCPC-00-0175ENVIRONMENTAL  
SAFETY  
PRECAUTIONS

## SECTION 2 — PHYSICAL DATA

|                                         |                                   |                                        |            |
|-----------------------------------------|-----------------------------------|----------------------------------------|------------|
| BOILING POINT                           | 347 °F                            | FREEZING POINT                         | NA         |
| SPECIFIC GRAVITY (H <sub>2</sub> O = 1) | .867                              | VAPOR PRESSURE (mm Hg.)                | Unknown    |
| VAPOR DENSITY (air = 1)                 | Unknown                           | SOLUBILITY IN WATER                    | Emulsifies |
| PERCENT VOLATILES BY VOLUME             | 92                                | EVAPORATION RATE (n Butyl Acetate = 1) | < 1        |
| APPEARANCE, PHYSICAL STATE AND ODOR     | Light yellow liquid, citrus odor. |                                        |            |

## SECTION 3 — FIRE AND EXPLOSION HAZARD DATA

|                           |                          |                  |         |
|---------------------------|--------------------------|------------------|---------|
| FLASH POINT (Method used) | 156°F Cleveland Open Cup | FLAMMABLE LIMITS |         |
|                           | 120°F Pensky Marten      | LOWER            | UPPER   |
|                           |                          | Unknown          | Unknown |

EXTINGUISHING MEDIA CO<sub>2</sub>, dry chemical, foam.

### SPECIAL FIRE FIGHTING PROCEDURES

Self contained respiratory equipment should be provided for firemen.

### UNUSUAL FIRE AND EXPLOSION HAZARDS

Never use welding or cutting torch on or near drum, even empty.

## SECTION 4 — REACTIVE DATA

|                                      |                                 |                     |                            |
|--------------------------------------|---------------------------------|---------------------|----------------------------|
| STABILITY                            |                                 | CONDITIONS TO AVOID | Heat, sparks, open flames. |
| UNSTABLE                             | STABLE                          |                     |                            |
|                                      | X                               |                     |                            |
| INCOMPATIBILITY (materials to avoid) | Strong oxidizers                |                     |                            |
| HAZARDOUS DECOMPOSITION PRODUCTS     | Carbon monoxide, carbon dioxide |                     |                            |

## SECTION 5 — HEALTH HAZARD DATA

|                                        |                                                                                                                                                                                                                                                                                                                                                                                                |
|----------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| THRESHOLD LIMIT VALUE                  | See Section 1.                                                                                                                                                                                                                                                                                                                                                                                 |
| POTENTIAL ROUTES OF ENTRY OR EXPOSURE  | Ingestion, Inhalation                                                                                                                                                                                                                                                                                                                                                                          |
| HEALTH HAZARDS EFFECTS OF OVEREXPOSURE | ACUTE Skin & eye irritation upon direct contact.<br>Nausea upon ingestion. Excessive inhalation may cause drowsiness.                                                                                                                                                                                                                                                                          |
|                                        | CHRONIC<br>None Known                                                                                                                                                                                                                                                                                                                                                                          |
| EMERGENCY AND FIRST AID PROCEDURES     | INHALATION<br>Remove to fresh air.<br>INGESTION DO NOT induce vomiting. Dilute by giving water. Give Milk of Magnesia if available. Keep warm, quiet and call a physician.<br>EYES Flush with large amounts of water for 15 min. lifting upper & lower lids occasionally. Get medical attention.<br>SKIN Wash with mild soap and water. Remove contaminated clothing and launder before reuse. |

## SECTION 6 — SPECIAL PROTECTION INFORMATION

|                                          |                    |                |             |
|------------------------------------------|--------------------|----------------|-------------|
| RESPIRATORY PROTECTION<br>(specify type) | None               |                |             |
| VENTILATION                              | Mechanical General |                |             |
| PROTECTIVE GLOVES                        | Recommended        | EYE PROTECTION | Recommended |
| OTHER PROTECTIVE EQUIPMENT               | None               |                |             |

## SECTION 7 — SPILL OR LEAK PROCEDURES

|                                                      |                                                                |
|------------------------------------------------------|----------------------------------------------------------------|
| STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED | Absorb on solid absorbent. Dispose as combustible liquid.      |
| WASTE DISPOSAL METHOD                                | Dispose according to Federal, State and Local Laws and 40 CFR. |

## SECTION 8 — SPECIAL PRECAUTIONS

|                                                 |                             |
|-------------------------------------------------|-----------------------------|
| PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING | Store between 40 and 100°F. |
| OTHER PRECAUTIONS                               | No special precautions.     |

# MATERIAL SAFETY DATA SHEET



DRESSER

HARBISON-WALKER REFRACTORIES

Dresser Industries, Inc.

One Gateway Center, Pittsburgh, Pennsylvania 15222

TELEPHONE: 412-562-6200

## DISCLAIMER

11-22-88

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CERRO COPPER PRODUCTS COMPANY  
MSDS NUMBER: C0PC-00-0213

ENVIRONMENTAL EFFECTS: 8/1/88  
PREPARED BY: [Signature]  
REVIEWED BY: [Signature]

## SECTION I - PRODUCT IDENTIFICATION

Product Tradename: RUBY PLASTIC

Type of Refractory:  
Phosphate Bonded Alumina Chrome Plastic

## SECTION II - HAZARDOUS INGREDIENTS

| SEE CHECKED BLOCKS<br>INGREDIENT                      | GEN. CHEM.<br>FORMULA          | C.A.S. NUMBER | PERCENTAGE<br>RANGE | OSHA P.E.L.                                    | ACGIH TLV *            | NIOSH CRITERIA<br>DOCUMENT NO. |
|-------------------------------------------------------|--------------------------------|---------------|---------------------|------------------------------------------------|------------------------|--------------------------------|
| <input checked="" type="checkbox"/> Quartz            | SiO <sub>2</sub>               | 14808-607     | 0 - 1               | 10 mg/m <sup>3</sup><br>% Respirable Quartz +2 | 0.1 mg/m <sup>3</sup>  | 75-120                         |
| <input type="checkbox"/> Cristobalite                 | SiO <sub>2</sub>               | 14464-46-1    |                     | 1/2 Quartz Value                               | 0.05 mg/m <sup>3</sup> | 75-120                         |
| <input type="checkbox"/> Tridymite                    | SiO <sub>2</sub>               | 15468-32-3    |                     | 1/2 Quartz Value                               | 0.05 mg/m <sup>3</sup> | 75-120                         |
| <input type="checkbox"/> Fused Silica                 | SiO <sub>2</sub>               | 60676-86-0    |                     | 20 mppcf                                       | Use Quartz TLV         | 75-120                         |
| <input type="checkbox"/> Coal Tar Products            | N/A                            | 65996-93-2    |                     | 0.2mg/m <sup>3</sup>                           | 0.2 mg/m <sup>3</sup>  | 78-107                         |
| <input type="checkbox"/> Petroleum Pitch              | N/A                            | 8052-42-4     |                     | NONE                                           | 0.2 mg/m <sup>3</sup>  | 78-106                         |
| <input checked="" type="checkbox"/> Phosphoric Acid*  | H <sub>3</sub> PO <sub>4</sub> | 7664-38-2     | 5 - 7               | 1.0 mg/m <sup>3</sup> (mist)                   | 1.0 mg/m <sup>3</sup>  | NONE                           |
| <input type="checkbox"/> Magnesia                     | MgO                            | 1309-48-4     |                     | 10 mg/m <sup>3</sup>                           | 10 mg/m <sup>3</sup>   | NONE                           |
| <input checked="" type="checkbox"/> Free Alumina*     | Al <sub>2</sub> O <sub>3</sub> | 1344-28-1     | 74 - 75             | 10 mg/m <sup>3</sup>                           | 10 mg/m <sup>3</sup>   | NONE                           |
| <input type="checkbox"/> Lime                         | CaO                            | 1305-78-8     |                     | 5.0 mg/m <sup>3</sup>                          | 2.0 mg/m <sup>3</sup>  | NONE                           |
| <input checked="" type="checkbox"/> Chrome III Oxide* | Cr <sub>2</sub> O <sub>3</sub> | 1308-38-9     | 9 - 10              | 1.0 mg/m <sup>3</sup>                          | 0.5mg/m <sup>3</sup>   | NONE                           |
| <input type="checkbox"/>                              |                                |               |                     |                                                |                        |                                |
| <input type="checkbox"/>                              |                                |               |                     |                                                |                        |                                |
| <input type="checkbox"/>                              |                                |               |                     |                                                |                        |                                |

\* Subject to reporting under Section 313, Sara Title III

## SECTION III - PHYSICAL DATA

Appearance and Odor: Green Color, Acid Odor

FORM:

Specific Gravity: 3.04

pH: 2-3

☐ Brick

Solubility in Water: Slight Phosphoric Acid

☐ Granular

Other:

☒ Paste

## SECTION IV - FIRE AND EXPLOSION DATA

UNLESS OTHERWISE NOTED, NONE Product is a refractory, and will not burn.

NOTES:

## SECTION V - HEALTH HAZARD DATA\*

| *SEE CHECKED BLOCKS                                         |                                                | EXPOSURE REQUIRED |            |
|-------------------------------------------------------------|------------------------------------------------|-------------------|------------|
| INGREDIENT                                                  | EFFECTS OF OVEREXPOSURE                        | PROLONGED         | SHORT TERM |
| <input checked="" type="checkbox"/> Free Crystalline Silica | Delayed lung fibrosis - silicosis              | ✓                 |            |
| <input type="checkbox"/> Coal Tar Products                  | Skin, lung mucous membrane carcinogen          | ✓                 |            |
|                                                             | Skin irritation; photosensitization            |                   | ✓          |
| <input type="checkbox"/> Petroleum Pitch                    | (Same as Coal Tar Products)                    |                   | ✓          |
| <input type="checkbox"/> Magnesia                           | Irritant to skin, eyes, mucous membranes, etc. |                   | ✓          |
| <input type="checkbox"/> Lime                               | Irritant to skin, eyes, mucous membranes, etc. |                   | ✓          |
| <input checked="" type="checkbox"/> Free Alumina            | Irritant to skin, eyes, mucous membranes, etc. |                   | ✓          |
| <input type="checkbox"/> Fused Silica                       | Delayed lung fibrosis-silicosis                | ✓                 |            |
| <input checked="" type="checkbox"/> Phosphoric Acid         | Primary Irritant - skin, eyes, etc.            |                   | ✓          |
| <input checked="" type="checkbox"/> Chrome III Oxide        | Irritant to skin, eyes, mucous membranes, etc. |                   | ✓          |
| <input type="checkbox"/>                                    |                                                |                   |            |
| <input type="checkbox"/>                                    |                                                |                   |            |

## EMERGENCY OR FIRST AID PROCEDURES:

- ☒ Irritants: Wash from skin or flush from eyes using copious amounts of water.
- ☐ Coal Tar Products: Remove from skin by washing with soap and water. DO NOT use solvents. Same for Petroleum Pitch.
- ☐ Other:

## SECTION VI - REACTIVITY DATA

STABILITY: ☒ STABLE ☐ UNSTABLE

COMMENTS: Incompatibility (material to avoid)

Hazardous decomposition products:

Store in cool location prior to use

Hazardous Polymerization: ☐ may occur ☒ will not occur

## SECTION VII - SPILL AND LEAK PROCEDURES

Most refractory products may be landfilled. However, since your application of this product may change its chemical characteristics, and since disposal procedures may vary with locale and are subject to change, you should consult the governmental authority having jurisdiction for disposal information.

COMMENTS: After installation and during service, exposure of this product to high temperature and/or certain chemical elements may cause a change to occur to this product and create Chrome VI Compounds. Therefore, during tearout, care should be taken in the removal and handling of this product. Exposure to Chrome VI Compounds may cause cancer; excessive inhalation will increase the risk of serious respiratory damage; avoid contact with the skin, eyes and mucous membranes since Chrome VI Compounds are also corrosive and may cause skin and nasal septum ulcers.

## SECTION VIII - SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION (CHECK ONE): ☒ Approved Dust ☐ Other (Specify):

VENTILATION: Local exhaust ventilation should be provided if routine operation generates dust in excess of allowable limits

PROTECTIVE GLOVES (CHECK TYPE): ☒ Acid Resistant ☐ Impermeable ☐ Abrasion Resistant ☐ Other (Specify):

EYE PROTECTION: Approved safety glasses, goggles or faceshields should be used when handling refractory products.

FOOT PROTECTION (CHECK TYPE): ☐ Metatarsal safety ☐ Impermeable

PROTECTIVE CLOTHING (SPECIFY):

Limit Direct Skin Exposure

## SECTION IX - SPECIAL PRECAUTIONS

- ☐ If block is checked, product contains coal tar pitch, petroleum pitch or creosote. Over-exposure to dust/volatiles may cause cancer and/or irritation to eyes, skin and respiratory tract.  
Do not breathe dust/fumes; use with proper ventilation. NIOSH approved respirators and protective clothing should be worn while handling this product.
- ☐ If block is checked, this resin bonded product contains free formaldehyde and phenol. Exposure to dust and vapor may cause irritation of skin, eyes, nose, and throat. Allergic skin reaction may also occur. Avoid prolonged or repeated contact with eyes or skin; avoid breathing dust or vapor. Wash thoroughly after handling. Wear rubber gloves and approved NIOSH respirator.
- ☒ If block is checked, the product contains crystalline silica for which there is limited evidence of a possible association with the incidence of cancer in humans.

Prepared By: C. D. Jamison

Emergency Phone: 412-562-6437



Sec 3 - Prof  
Aerosol



# MATERIAL SAFETY DATA SHEET

Approved by U.S. Department of Labor "Essentially Similar" to Form LSH-00S-4  
Conforming to the requirements of the Occupational Safety and Health Act



CHEMICAL NAME: N/A

Revision Date: 7/84

Proper Shipping Name:  
Oil, Lubricating, NOI Aerosol Container

Hazard Class:  
None

DOT # :  
None

FORMULA: -- proprietary

MOLECULAR WEIGHT: Unknown

TRADE NAME AND SYNONYMS: S P E E Z - P R U F A E R O S O L

## II. PHYSICAL DATA

|                                         |                                           |                                  |             |
|-----------------------------------------|-------------------------------------------|----------------------------------|-------------|
| BOILING POINT, 760 mm. Hg               | 115°F                                     | FREEZING POINT                   | Unknown     |
| SPECIFIC GRAVITY (H <sub>2</sub> O = 1) | 1.366                                     | VAPOR PRESSURE AT 20°C.          | 15          |
| VAPOR DENSITY (air = 1)                 | 1.2                                       | SOLUBILITY<br>IN WATER, % by wt. | Appreciable |
| PER CENT VOLATILES<br>BY VOLUME         | 83%                                       | EVAPORATION RATE<br>(Ether = 1)  | 2.1         |
| APPEARANCE AND ODOR                     | Aluminum colored aerosol liquid, aromatic |                                  |             |

## III. HAZARDOUS INGREDIENTS

| MATERIAL                                  | CAS #              | %       | TLV (Units)                                                   |
|-------------------------------------------|--------------------|---------|---------------------------------------------------------------|
| 1,1,1-trichloroethane (Methyl Chloroform) | 71-55-6            | 48-53 % | TLV - 350ppm<br>PEL - 350ppm                                  |
| Aluminum                                  | 7429-90-5          | 3-8 %   | TLV - 10mg/m <sup>3</sup><br>Flammable Solid                  |
| Copper                                    | 7440-50-8          | 3-8 %   | TLV - 200ug/m <sup>3</sup> (Fume)<br>TLV - 1mg/m <sup>3</sup> |
| Propellant:<br>50% Propane, 50% Isobutane | 74-98-6<br>75-29-5 | 19-24 % | TLV - 1000ppm<br>Flammable Gas                                |

## IV. FIRE AND EXPLOSION HAZARD DATA

|                                      |            |                             |         |
|--------------------------------------|------------|-----------------------------|---------|
| FLASH POINT<br>(test method)         | ASTM 130°F | AUTOIGNITION<br>TEMPERATURE | Unknown |
| FLAMMABLE LIMITS IN AIR, % by volume | Unknown    | LOWER                       |         |

|                                       |                                                                                                                         |
|---------------------------------------|-------------------------------------------------------------------------------------------------------------------------|
| EXTINGUISHING<br>MEDIA                | Water Fog                                                                                                               |
| SPECIAL FIRE FIGHTING<br>PROCEDURES   | Use self-contained breathing apparatus with full facepiece operated in pressure-demand or other positive pressure mode. |
| UNUSUAL FIRE AND<br>EXPLOSION HAZARDS | Product in pressurized aerosols. May explode if overheated.                                                             |

## EMERGENCY RESPONSE NUMBER

Area Code 504, JOE 3232

MALTER INTERNATIONAL CORP., P.O. Box 6099, NEW ORLEANS, LOUISIANA 70174

# PHYSICAL AND CHEMICAL DATA

|                                    |                                                                                                                                                                                                                                                                                                                                                                |
|------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| THRESHOLD LIMIT VALUE              | 350ppm (est)                                                                                                                                                                                                                                                                                                                                                   |
| EFFECTS OF OVEREXPOSURE            | INHALATION: Absorption through the lungs may cause systemic effects such as dizziness, drunkenness and unconsciousness. SKIN & EYES: May cause irritation. INGESTION: May cause gastrointestinal irritation.                                                                                                                                                   |
| EMERGENCY AND FIRST AID PROCEDURES | EYES: Flush with water for at least 15 minutes, lifting the upper and lower lids. SKIN: Wash thoroughly with soap and water. If irritation of eyes or skin persists, contact a physician. INHALATION: Remove to fresh air. Contact a physician. INGESTION: Contact the Poison Control Center. Do not induce vomiting unless instructed by a medical authority. |

# HAZARD IDENTIFICATION DATA

| STABILITY                               |                | CONDITIONS<br>TO AVOID      | None |
|-----------------------------------------|----------------|-----------------------------|------|
| UNSTABLE                                | STABLE         |                             |      |
|                                         | XXXX           |                             |      |
| INCOMPATIBILITY<br>(materials to avoid) |                | Strong oxidizing materials. |      |
| HAZARDOUS<br>DECOMPOSITION PRODUCTS     |                | None                        |      |
| HAZARDOUS POLYMERIZATION                |                | CONDITIONS<br>TO AVOID      |      |
| May Occur                               | Will Not Occur |                             |      |
|                                         | XXXXX          |                             |      |

# SPILL OR LEAK PROCEDURES

|                                                      |                                                                                                                     |
|------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------|
| STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED | Provide ventilation. Allow to evaporate slowly, making sure not to exceed the TLV. Do not allow to enter waterways. |
| WASTE DISPOSAL METHOD                                | Do not puncture or incinerate can. Dispose of according to Local, State and Federal Regulations.                    |

# HAZARD IDENTIFICATION DATA

|                                       |                      |                                                                                              |                        |
|---------------------------------------|----------------------|----------------------------------------------------------------------------------------------|------------------------|
| RESPIRATORY PROTECTION (specify type) |                      | If the TLV is exceeded a NIOSH/MSHA approved respirator is required.                         |                        |
| VENTILATION                           | LOCAL EXHAUST        | Provide sufficient mechanical ventilation (local or general) to control fumes below the TLV. | SPECIAL                |
|                                       | MECHANICAL (general) |                                                                                              | OTHER                  |
| PROTECTIVE GLOVES                     |                      | Recommended                                                                                  | EYE PROTECTION         |
| OTHER PROTECTIVE EQUIPMENT            |                      |                                                                                              | safety goggles record. |

# SPECIAL PRECAUTIONS

|                                       |                                                                                                         |
|---------------------------------------|---------------------------------------------------------------------------------------------------------|
| PRECAUTIONARY LABELING                | Caution: Keep out of reach of children.<br>Danger: Extremely Flammable. Contents under pressure.        |
| OTHER HANDLING AND STORAGE CONDITIONS | Store in a cool place. Store away from heat, open flames, and direct sunlight. Keep below 120°F (49°C). |

Legal responsibility is assumed only for the fact that all studies reported here and all opinions are those of qualified experts.

out 8/1/91

PETROLITE CORPORATION  
369 MARSHALL AVE.  
ST. LOUIS MO 63119 U.S.A

REVISION DATE: 10/02/87  
EMERGENCY PHONE: 1-314-961-3500  
CHEMTREC EMER NO: 1-800-424-9300

\*\*\*\*\*

## SECTION 1 PRODUCT IDENTIFICATION

PRODUCT: SPC2470

TRADE NAME: SPECTRUM

LABEL: 000  
097

SHIPPING NAME: NOT HAZARDOUS PER D.O.T. CFR TITLE 49

## CHEMICAL DESCRIPTION

5-CHLORO-2-METHYL-4-ISOTHIAZOLIN-3-ONE, 2-METHYL-4-ISOTHIAZOLIN-3-ONE IN WATER.

\*\*\*\*\*

## SECTION 2 HAZARDOUS INGREDIENTS

| CAS NUMBER | MATERIAL                                 | %   | EXPOSURE LIMITS |
|------------|------------------------------------------|-----|-----------------|
| 26172-55-4 | 5-chloro-2-methyl-4-isothioazoline-3-one | 1.2 | Not Established |
| 02682-20-4 | 2-methyl-4-isothiazolin-3-one            | .35 | Not Established |

\*\*\*\*\*

## SECTION 3 PHYSICAL DATA

SPECIFIC GRAVITY(H2O = 1.0@60 F): 1.026  
VAPOR PRESSURE: Not Established

VOLATILITY: N/A  
SOL. IN WATER: Soluble

MISC. DATA: pH = 3 - 5

APPEARANCE AND ODOR: Pale yellow to green liquid. Mild aromatic odor.

\*\*\*\*\*

## SECTION 4 FIRE AND EXPLOSION HAZARD DATA

FLASH POINT: &gt;200 F

FLAMMABLE LIMITS: Not Established

FLASH METHOD:

EXTINGUISHING MEDIA:

Use water spray or fog, alcohol-type foam, dry chemical or CO2.

FIRE FIGHTING PROCEDURES:

Use a self-contained breathing apparatus with full facepiece operated in pressure-demand or other positive pressure mode. Non-flammable. Keep fire-exposed containers cool using water spray.

\*\*\*CONTINUED ON PAGE: 2\*\*\*

## MATERIAL SAFETY DATA SHEET

PAGE 2

\*\*\*CONTINUATION OF SPC2470 \*\*\*

## UNUSUAL FIRE AND EXPLOSION HAZARDS:

None known.

\*\*\*\*\*

## SECTION 5 HEALTH HAZARD DATA

## EFFECTS OF OVEREXPOSURE:

## INHALATION:

Inhalation of mists, aerosols or very high vapor concentrations will produce intense eye, nose and respiratory irritation and may result in lung damage. Prolonged exposure may result in chemical pneumonitis and, in extreme cases, pulmonary edema.

INHALATION LC50: &gt;13.7 mg/L (Rat)

## SKIN AND EYE CONTACT:

Contact with skin will cause moderate to severe irritation or burns. Contact with eyes will result in severe eye irritation or burns, and if not immediately removed, may lead to permanent eye injury. Repeated skin contact may produce allergic sensitization. In such cases, incidental (minor) contact may cause allergic rashes.

EYE IRR. SCORE: 4 (0=None, 4=Severe)

SKIN IRR SCORE: 3 (0=None, 4=Severe)

DERMAL LD50: &gt;5 g/kg (Rab.)

## INGESTION:

Causes severe irritation or burns to the mouth and gastrointestinal tract. In extreme cases may cause kidney and liver damage.

ORAL LD50: 3.81 g/kg (Rat)

## EMERGENCY AND FIRST AID PROCEDURES:

If contacted, wash skin immediately with soap and water. Remove contaminated clothing and wash before reuse. If irritation or burns develop, consult a physician. If in eyes, irrigate with flowing water immediately and continuously for fifteen minutes. Consult a physician. If inhaled, remove to fresh air. Administer oxygen if necessary. Consult a physician if symptoms persist or exposure was severe.

\*\*\*CONTINUED ON PAGE: 3\*\*\*

## MATERIAL SAFETY DATA SHEET

PAGE 3

\*\*\*CONTINUATION OF SPC2470 \*\*\*

If ingested, DO NOT induce vomiting. If conscious, drink promptly large quantities of water. Call a physician immediately. NOTE TO PHYSICIAN: Probable mucosal damage may contraindicate the use of gastric lavage. Measures against circulatory shock and convulsion may be necessary.

\*\*\*\*\*

## SECTION 6 REACTIVITY DATA

## STABILITY:

Stable under normal conditions of storage and use.

## INCOMPATIBILITY:

Keep away from strong oxidizing agents.

## HAZARDOUS DECOMPOSITION PRODUCTS:

Oxides of sulfur and nitrogen. HCl.

## HAZARDOUS POLYMERIZATION:

Will not occur.

\*\*\*\*\*

## SECTION 7 SPILL AND LEAK PROCEDURES

## IF MATERIAL IS SPILLED OR RELEASED:

Dike and absorb spill using hypochlorite solution\* in combination with inert material (dry sand, earth etc.) and transfer to suitable containers for disposal.

\*Recommended formulation: 8 lbs. calcium hypochlorite (HTH 65% active ingredient), 5 lbs. sodium hydroxide 50% and 77 lbs. water. Sodium hydroxide must be added to maintain alkalinity and prevent the evolution of chlorine gas.

## DISPOSAL METHOD:

Place chemical residues and contaminated adsorbent materials into a suitable waste container and take to an approved hazardous waste disposal site. Dispose of all residues in accordance with applicable waste management regulations.

## DECONTAMINATION PROCEDURES:

Not appropriate.

\*\*\*\*\*

## SECTION 8 SPECIAL PROTECTION INFORMATION

## RESPIRATORY PROTECTION:

When ventilation is not adequate, use of a NIOSH-approved dust, mist and fume respirator is recommended. In emergency situations, the use of a self-contained breathing unit may be necessary.

\*\*\*CONTINUED ON PAGE: 4\*\*\*

## MATERIAL SAFETY DATA SHEET

PAGE 4

\*\*\*CONTINUATION OF SPC2470 \*\*\*

## VENTILATION:

General ventilation should be provided to maintain ambient concentrations below nuisance levels. Local ventilation of emission sources may be necessary.

## PROTECTIVE CLOTHING:

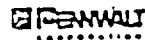
Synthetic gloves (such as rubber, neoprene, nitrile or viton), chemical goggles, face shield and synthetic apron or coveralls should be used to prevent contact with eyes, skin or clothing.

\*\*\*\*\*  
SECTION 9 SPECIAL PRECAUTIONS

Avoid breathing of vapors and contact with eyes, skin or clothing. Hazardous product residue may remain in emptied container. Do not reuse container without commercial cleaning or reconditioning.

\*\*\*\*\*  
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# MATERIAL SAFETY DATA SHEET

"ESSENTIALLY SIMILAR" TO OSHA FORM 20

FORM 4040 (Rev. 8-81)

ADDRESS: Pennwalt Corporation

Three Parkway  
Philadelphia, PA 19102

Emergency Phone Number(s)

Business hours 215/587-7291

Other hours 713/455-1211

CAS No.(s)

See Hazardous Ingredients

Chemical Family

alkyl mercaptans

Pennwalt Product Name

SPOTLEAK 1003

Pennwalt Code No.

1003

Chemical Name and Molecular Formula Blend:

Tertiary Butyl Mercaptan ( $C_4H_{10}S$ )  
Isopropyl Mercaptan ( $C_3H_8S$ )

Synonyms

None

## MATERIALS OR COMPONENTS

% w/w

HAZARD DATA (TLV, LD50, LC50, etc.)

Tertiary Butyl Mercaptan

CAS NO. 75-66-1

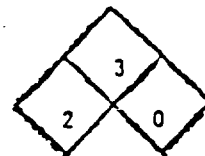
76.5

Isopropyl Mercaptan

CAS NO. 75-33-2

23.5

See Toxicity Section



NFPA Code

Tank Trucks: Mercaptan Mixture, Aliphatic; Flammable Liquid; NA 1228; Flammable Placards; Gas Odorant  
Drums: Mercaptan Mixture, Aliphatic; Flammable Liquid; NA 1228; Gas Odorant

Boiling Point/Range

55-70 °C 131-158 °F

Melting Point

NA

°C

°F

Freezing Point

NA

°C

°F

Molecular Weight (Calculated)

86.4

Specific Gravity ( $H_2O=1$ )

0.810 @ 15.5 / 15.5 °C

Vapor Pressure psia

7.3 @ 37.8 °C 100 °F

Vapor Density ( $Air=1$ )

3.0

Solubility in  $H_2O$

negligible

% Volatiles by Volume

100

Evaporation Rate

NA

☐ Ether = 1

☐ Water = 1

☐ Butylacetate = 1

Appearance and Odor water white liquid with gas-like (mercaptan) odor

Other

NA

Flash Point

Test Method

Flammable Limits

NA

Autoignition Temperature/Fire Point

NA

°C < 0 °F

TCC

Lower

%

Upper

%

°C

°F

EXTINGUISHING MEDIA \*Do not direct water into liquid.

☒ Water-spray

☒ Water-fog

☐ Water-stream

☒  $CO_2$

☒ Dry chemical

☐ Alcohol foam

☒ Foam

☐ Earth or sand

SPECIAL FIRE FIGHTING PROCEDURES

☐ Do not enter building

☐ Allow fire to burn

☐ Water may cause frothing

☐ Do not use water

Wear self contained breathing apparatus if entering area where fire is present.

UNUSUAL FIRE AND EXPLOSION HAZARDS

☐ Dust explosion hazard

☐ Sensitive to shock

☐ Contamination

☐ Temperature

☒ Other (specify): Extremely flammable.

STABILITY

☒ Stable

☐ Unstable

CONDITIONS CONTRIBUTING TO INSTABILITY NA

☐ Thermal decomposition

☐ Photo degradation

☐ Polymerization

☐ Contamination

INCOMPATIBILITY - Avoid contact with

☐ Strong acids

☐ Strong alkalis

☒ Strong oxidizers

☐ Other (specify):

HAZARDOUS DECOMPOSITION PRODUCTS - THERMAL AND OTHER (list)

Hydrogen sulfide (thermal) Sulfur dioxide (combustion)

CONDITIONS TO AVOID

☒ Heat

☒ Open flames

☒ Sparks

☒ Ignition sources

☐ Other (specify):

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED

☐ Flush with water

☒ Absorb with sand or inert material

☒ Neutralize

☐ Sweep or scoop up and remove

☐ Keep upwind. Evacuate enclosed spaces.

☒ Prevent spread of spill

☐ Dispose of immediately

☐ Other (specify):

\*Treat unabsorbed liquid with household bleach solution.

Do not use solid bleach, as violent reaction and even fire can occur.

WASTE DISPOSAL METHOD - Consult federal, state, or local authorities for proper disposal procedures.

Incinerate if permitted by authorities.

CONTINUED ON REVERSE SIDE

Only 8/1/91

## TOXICITY

Oral (acute)

LD<sub>50</sub>: approx. 5000 mg/kg (rats)

Dermal (acute)

Non-lethal at 2000 mg/kg (rats)

Eye Moderate conjunctival inflammation (rabbit)  
reversible

Inhalation (acute)

Non-lethal at 20 mg/l (rats) in 1 hour

Chronic, Subchronic, etc.

N E

## TARD INFORMATION

Effects of Exposure

PERMISSIBLE EXPOSURE LIMIT (Specify if TLV/TWA or Ceiling (c))

ACGIH 19\_\_ not established

OSHA 19\_\_ not established

Other:

N E

IRRITATION

☐

Skin

☐

Severe

☐

Moderate

☒

Eye

☐

Severe

☒

Moderate

☐ Mild (transient)

CORROSIVITY

☐

Skin

☐

4 hrs. (DOT)

☐

24 hrs. (CPSC)

N A

☐

Eye

☐

May cause blindness

SENSITIZATION N A

☐

Skin

☐

Respiratory

☐

Allergen

INHALATION EFFECTS

☐

Narcotic effect

N A

☐ Cyanosis☐

Asphyxiant

LUNG EFFECTS (Specify):

N A

OTHER (Specify):

☐

Repeated contact-skin defatter

☐

Other (Specify):

Inhaling vapors in high concentration may temporarily desensitize olfactory

system and may cause headache and nausea.

INGESTION N A

☐

Induce vomiting

☐

Do NOT

Induce vomiting

☐

Give plenty of water

☐

Get medical attention

☐

Other (specify):

DERMAL

☒

Flush with soap and water

☐

Get medical attention

☐

Contaminated clothing - remove &amp; launder

☐

Contaminated shoes - destroy

☐

Other (specify):

EYE CONTACT

☒

Flush with plenty of water for at least 15 minutes

☒

Get medical attention

☐

Other (specify):

INHALATION

☒

Remove to fresh air

☐

If not breathing, give artificial respiration

☐

Give oxygen

☐

Get medical attention

☐

Other (specify):

## SPECIAL PROTECTION INFORMATION

Emergency First Aid

VENTILATION REQUIREMENTS - Always maintain exposure below permissible exposure limits

☐

Consult an industrial hygienist or environmental health specialist

☐

Local exhaust

☒

Use with adequate ventilation

☐

Check for air contaminant and oxygen deficiency

☐

Other (specify):

☐

Safety glasses

☐

Face shield

☒

Goggles

HAND (GLOVE TYPE)

☐

Polyvinyl chloride

☐

Neoprene

☐

Butyl rubber

☐

Natural rubber

☐

Polyvinyl alcohol

☐

Polyethylene

☒

Other (specify):

Any of these.

RESPIRATOR TYPE - Use only NIOSH approved equipment

☒

Self-contained

☒

Supplied air

☐

Can or cartridge gas or vapor

☐

Filter - dust, fume, mist

☐

Other (specify):

Use these for entering areas containing spill or fire.

OTHER PROTECTIVE EQUIPMENT

☐

Rubber boots

☐

Apron

☐

Other (specify):

## SPECIAL PRECAUTIONS

PRECAUTIONARY LABELING

☒

Wash thoroughly after handling

☒

Do not get in eyes, on skin or clothing

☒

Do not breathe vapor

☒

Keep container closed

☒

Keep away from heat, sparks, and open flames

☒

Store in tightly closed containers

☐

Do not store near combustibles

☐

Keep from contact with clothing and other combustible materials

☒

Empty container may contain hazardous residues

☒

Use explosion proof equipment

☐

Other (specify):

Other handling and storage conditions

N A

Prepared by

Jeno M. Toth

Date

4/25/84

Address

3 Parkway, Philadelphia, PA 19102

Phone

215/587-7291

PLEASE NOTE

"The above information is accurate to the best of our knowledge. However, since data, safety standards, and government regulations are subject change and the conditions of handling and use, or misuse are beyond our control, Pennwalt MAKES NO WARRANTY, EITHER EXPRESS OR IMPLIED, WITH RESPECT TO THE COMPLETENESS OR CONTINUING ACCURACY OF THE INFORMATION CONTAINED HEREIN AND DISCLAIMS ALL LIABILITY FOR RELIANCE THEREON. User should satisfy himself that he has all current data relevant to his particular use."



(040711-0319M -40135925-88010180) DATE OF ISSUE 11/11/87 SUPERSEDES 12/18/86

## SECTION I - GENERAL INFORMATION

CHEMICAL NAME & SYNONYMS  
N/A

TRADE NAME & SYNONYMS  
LIONS TONGUE OPEN MESH

CHEMICAL FAMILY  
SILICON CARBIDE AND RESIN BINDER

FORMULA  
--MIXTURE

MANUFACTURERS NAME  
DYNA SYSTEMS A PARTSMaster CO DIV OF NCH

ADDRESS (NUMBER, STREET, CITY, STATE & ZIP CODE)  
P. O. BOX 655326  
DALLAS, TEXAS 75265-5326

PREPARED BY  
J. MICHAEL COLE

PRODUCT CODE NUMBER  
88010180

EMERGENCY TELEPHONE NUMBER  
214-438-1381

## SECTION II- HAZARDOUS INGREDIENTS

THE HAZARDS PRESENTED BELOW ARE THOSE OF THE INDIVIDUAL COMPONENTS AS THE PRODUCT MIXTURE HAS NOT BEEN TESTED AS A WHOLE.

| CHEMICAL NAME (INGREDIENTS) | HAZARD | TLV*    | PEL*    | CAS#     |
|-----------------------------|--------|---------|---------|----------|
| SILICON CARBIDE             |        | 10MG/M3 | 15MG/M3 | 409-21-2 |

## SECTION III - PHYSICAL DATA

|                          |     |                      |              |
|--------------------------|-----|----------------------|--------------|
| BOILING PT. (FAHRENHEIT) | N/A | SPEC GRAVITY (H2O=1) | N/A          |
| VAPOR PRESSURE (MM HG)   | N/A | COLOR                | CLOTH COATED |
| VAPOR DENSITY (AIR=1)    | N/A | ODOR                 | N/A          |
| PH @ 100%                | N/A | CLARITY              | N/A          |

## LIONS TONGUE OPEN MESH

(CONTINUED)

## SECTION III - PHYSICAL DATA

PAGE : 02

|                                |     |                              |     |
|--------------------------------|-----|------------------------------|-----|
| PERCENT VOLATILE BY VOLUME (%) | N/A | EVAPORATION RATE (BU AC = 1) | N/A |
| SOLUBILITY IN WATER            | N/A |                              |     |
| VISCOSITY                      | N/A |                              |     |

## SECTION IV - FIRE AND EXPLOSION HAZARD

|                               |        |                  |            |         |
|-------------------------------|--------|------------------|------------|---------|
| FLASH POINT (METHOD USED)     | N/A    | FLAMMABLE LIMITS | LEL N/A    | UEL N/A |
| EXTINGUISHING MEDIA "ALCOHOL" | --FOAM | --CO2            | DRY        | WATER   |
|                               |        |                  | --CHEMICAL | --SPRAY |
|                               |        |                  |            | --OTHER |

SPECIAL FIRE FIGHTING PROCEDURES  
BACKINGS AND RESIN BINDER WILL BURN OR DECOMPOSE, USE RESPIRATORY PROTECTION.

UNUSUAL FIRE & EXPLOSION HAZARDS  
N/A

NFPA HAZARD RATING (0=INSIGNIFICANT; 1=SLIGHT; 2=MODERATE; 3=HIGH; 4=EXTREME):  
--HEALTH --FLAMMABILITY --REACTIVITY --SPECIAL

## SECTION V - HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE :

N/A

EFFECTS OF OVEREXPOSURE

MAY CAUSE COUGHING, SHORTNESS OF BREATH. - ACUTE - (SHORT TERM EXPOSURE)  
MAY AFFECT BREATHING CAPACITY. - CHRONIC - (LONG TERM EXPOSURE)

PRIMARY ROUTE OF ENTRY: -- INHALATION -- INGESTION -- ABSORPTION

EMERGENCY &amp; FIRST AID PROCEDURES

INHALATION:  
MAY CAUSE COUGHING, SHORTNESS OF BREATH. MAY AFFECT BREATHING CAPACITY. REMOVE TO FRESH AIR APPLY ARTIFICIAL RESPIRATION AS NEEDED. OBTAIN FIRST AID OR MEDICAL ASSISTANCE.

CERRO COPPER PRODUCTS COMPANY  
MSDS NUMBER CPE-00-0234

16/1/87  
out

(CONTINUED)

## SECTION V - HEALTH HAZARD DATA

PAGE : 03

-----  
 EYE CONTACT:  
 DUST MAY IRRITATE EYES. WASH WITH LARGE AMOUNTS OF WATER. OBTAIN FIRST  
 AID OR MEDICAL ASSISTANCE, IF NEEDED.  
 -----  
 SKIN CONTACT:  
 NOT ABSORBED THROUGH SKIN; MAY CAUSE ABRASIONS. OBTAIN FIRST AID OR MEDICAL  
 ASSISTANCE, IF NEEDED.  
 -----  
 INGESTION:  
 NO KNOWN ADVERSE EFFECTS, BUT INGESTION NOT  
 RECOMMENDED.  
 -----  
 NOTES TO PHYSICIAN:  
 REMOVE TO FRESH AIR AND SUPPLY ARTIFICIAL RESPIRATION AS NEEDED. OBTAIN  
 FIRST AID OR MEDICAL ASSISTANCE.  
 -----

## SECTION VI - TOXICITY INFORMATION

-----  
 PRODUCT CONTAINS CHEMICAL LISTED AS CARCINOGEN OR POTENTIAL CARCINOGEN BY:

| IARC   | <--YES | NTP    | <--YES | OSHA   | <--YES | ACGIH  | <--YES | OTHER  | <--YES |
|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| X<--NO |        | X<--NO |        | X<--NO |        | X<--NO |        | X<--NO | X<--NO |

N/A

## SECTION VII - REACTIVITY DATA

| STABILITY | X<--STABLE | <--UNSTABLE | CONDITIONS TO AVOID |
|-----------|------------|-------------|---------------------|
| N/A       |            |             |                     |

INCOMPATIBILITY (MATERIALS TO AVOID)  
 N/A

HAZARDOUS DECOMPOSITION PRODUCTS  
 IN USE DUST AND DECOMPOSING RESIN SYSTEM FUMES ARE GENERATED.

| HAZARDOUS      | WILL NOT  | MAY      | CONDITIONS TO AVOID |
|----------------|-----------|----------|---------------------|
| POLYMERIZATION | X<--OCCUR | <--OCCUR |                     |

## SECTION VIII - SPILL OR LEAK PROCEDURES

## LIONS TONGUE OPEN MESH

(CONTINUED)

## SECTION VIII - SPILL OR LEAK PROCEDURES

PAGE : 04

STEPS TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED  
 NORMAL CLEAN UP PROCEDURES.

WASTE DISPOSAL METHOD  
 STANDARD LANDFILL METHODS CONSISTANT WITH APPLICABLE FEDERAL, STATE  
 AND LOCAL LAWS.

NEUTRALIZING AGENT  
 N/A

## SECTION IX - SPECIAL PROTECTION INFORMATION

REQUIRED VENTILATION  
 RECOMMENDED.

RESPIRATORY PROTECTION  
 AS NEEDED, APPROVED DUST RESPIRATOR OSHA 24CFR1910-134

PROTECTIVE GLOVES  
 AS DESIRED BY USER

EYE PROTECTION  
 RECOMMENDED

OTHER PROTECTION  
 AS NEEDED, POSSIBLY HEARING EQUIPMENT.

## SECTION X - STORAGE AND HANDLING INFORMATION

| STORAGE TEMPERATURE       | INDOOR | HEATED | REFRIGERATED | OUTDOOR |
|---------------------------|--------|--------|--------------|---------|
| 000000<--MAX 000000<--MIN |        |        |              |         |

PRECAUTIONS TO BE TAKEN IN HANDLING & STORING  
 HANDLE WITH ADEQUATE VENTILATION. A FORMALDEHYDE  
 OR PHENOLIC RESIN ODOR FROM THE BINDING SYSTEM MAY  
 ON OCCASION BE RELEASED DURING STORAGE.

OTHER PRECAUTIONS  
 N/A

## SECTION XI - TRANSPORTATION \* (FOR FUTURE USE)

(CONTINUED)

SECTION XI - TRANSPORTATION \* (FOR FUTURE USE)

PAGE : 05

## APPLICABLE REGULATIONS

&lt;--49 CFR

&lt;--IMCO

&lt;--TARIFF 6 D

&lt;--IATA

&lt;--MILITARY AIR (AFR 71-4)

SHIPPING NAME

HAZARD CLASS

| ID NUMBER | REPORT QTY

LABELS

| LIMITED QTY

UNIT CONTAINER

DOT SPS CONTAINER

| NET EXPLOSIVE WT.

AEROSOL PROPELLANT(S)

## SECTION XII - REFERENCES

THE INFORMATION CONTAINED HEREIN IS BASED ON DATA CONSIDERED  
ACCURATE IN LIGHT OF CURRENT FORMULATION. HOWEVER, NO WARRANTY  
IS EXPRESSED OR IMPLIED REGARDING THE ACCURACY OF THIS DATA  
OR THE RESULTS TO BE OBTAINED FROM THE USE THEREOF.

DYNA SYSTEMS A PARTSMaster CO DIV OF NCH ASSUMES NO RESPONSIBILITY  
FOR PERSONAL INJURY OR PROPERTY DAMAGE CAUSED BY THE USE, STORAGE  
OR DISPOSAL OF THE PRODUCT IN A MANNER NOT RECOMMENDED ON THE  
PRODUCT LABEL. USERS ASSUME ALL RISKS ASSOCIATED WITH SUCH  
UNRECOMMENDED USE, STORAGE, OR DISPOSAL OF THE PRODUCT.

out 8/1/91



G. S. ROBINS & CO.

CHEMICALS WITH SERVICE

126 Chouteau St. Louis, Mo. 63102

(314) 621-5155

10-1-57

ULTRA SONIC CLEANER #2

## MATERIAL SAFETY DATA SHEET

Product Name

ULTRA SONIC CLEANER #2

### PRODUCT IDENTIFICATION

Synonyms: None

DOT Proper Shipping Name: N/A

DOT Hazard Class/ I.D. No.: N/A

Label Requirements: N/A

U.S. Surface Freight Classification: N/A

### HAZARDOUS INGREDIENTS

| COMPONENT        | %          | HAZARD DATA       |
|------------------|------------|-------------------|
| Water            | Balance    |                   |
| Disodium Salt    | 2-3%       |                   |
| Surfactant       | 3-4%       |                   |
| Sodium Hydroxide | Under 1%   | 2M/M <sup>3</sup> |
| Trisodium NTA    | Under 3.5% |                   |

### WARNING STATEMENTS

Wash thoroughly after handling. Keep from freezing. Keep out of reach of children.

### PRECAUTIONARY MEASURES

Use good personal hygiene practices. Where gross eye/skin contact may be a problem, wear or use appropriate protective equipment. Do not let material remain in contact with skin.



~~CONFIDENTIAL~~  
SMITH & KLEBES, INC.  
411 JOHN DOWNEY DRIVE  
NEW BRITAIN, CONN. 06051

~~CONFIDENTIAL~~  
Ultrasonic Clean.  
S.C. Johnson & Son, Inc. Fluid  
Racine, Wisconsin 53403-5011  
Phone: (414) 631-2777

CERRO COPPER PRODUCTS COMPANY  
MSDS NUMBER: CCPC-00-0250

## MATERIAL SAFETY

### SECTION I — PRODUCT

|                                |                          |                         |                                                                  |
|--------------------------------|--------------------------|-------------------------|------------------------------------------------------------------|
| Product Name:<br>CCME CLEAN    |                          |                         |                                                                  |
| Chemical or Common Name:<br>NA | Date Issued:<br>07/24/85 | Supersedes:<br>04/12/85 | Prepared by:<br>Gordon B. Bradshaw<br>Materials Data Coordinator |

### SECTION II — INGREDIENT INFORMATION

|                                                                | Weight %  | Exposure Limit      |
|----------------------------------------------------------------|-----------|---------------------|
| Alkali Metasilicates and Carbonates                            | 5-10      |                     |
| Sodium Hydroxide (CAS #1310-73-2)                              | 1-3       | 2 mg/m <sup>3</sup> |
| Trisodium HTA (CAS #5064-31-3)<br>(NTP Listed - See Section X) | 1-3       |                     |
| Surfactants                                                    | 4-6       |                     |
| Formaldehyde (CAS# 50-00-0)                                    | under 0.1 | 2 ppm (ceiling)     |
| Colorant                                                       | under 0.1 |                     |
| Water                                                          | balance   |                     |

### SECTION III — PHYSICAL DATA

|                                                     |                                              |
|-----------------------------------------------------|----------------------------------------------|
| Appearance/Odor: Yellow-green liquid with mild odor | Specific Gravity (H <sub>2</sub> O = 1): 1.2 |
| Vapor Pressure (mm Hg): NA                          | Percent Volatile By Volume (%): NA           |
| Solubility in Water: Complete                       | Vapor Density (Air = 1): NA                  |
| Freezing Point (°F): ND                             | Boiling Point (°F): above 200                |
| pH: 13 (Undiluted)                                  | Evaporation Rate (Butyl Acetate = 1): NA     |

### SECTION IV — FIRE AND EXPLOSION INFORMATION

|                                                                                                                                                                                                                                                 |                      |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------|
| Flash Point (°F) (Method Used): NA                                                                                                                                                                                                              | Flammable Limits: NA |
| Extinguishing Media: <input checked="" type="checkbox"/> Foam <input checked="" type="checkbox"/> Co <sub>2</sub> <input checked="" type="checkbox"/> Dry Chemical <input checked="" type="checkbox"/> Water Fog <input type="checkbox"/> Other |                      |
| Special Fire Fighting Procedures:<br>Normal fire fighting procedures may be used. Cool and use caution when approaching or handling fire-exposed containers.                                                                                    |                      |
| Unusual Fire and Explosion Hazards:<br>Corrosive Material (See Sections VI, VIII). Container may burst in heat of fire.                                                                                                                         |                      |

## SECTION VIII — SPECIAL PROTECTION INFORMATION

10216

**Respiratory Protection (Specify type):** No special requirements under normal use conditions. If mists/vapors are not adequately controlled by local ventilation, use appropriate respiratory protection to prevent overexposures.

**Ventilation:** General room ventilation is normally adequate. Substantial amounts of mists/vapors can be controlled with local exhaust ventilation or respiratory protection.

**Protective Gloves:** If prolonged or repeated contact is possible: Rubber, PVC or other impervious material.

**Eye Protection:** Chemical workers splash-proof goggles where eye contact may be a problem.

**Other Protective Measures:** Use good personal hygiene practices. Where gross eye/skin contact may be a problem, wear/use appropriate protective equipment.

## SECTION IX — SPECIAL PRECAUTIONS

**Precautionary Labeling** CAUTION: Eye irritant. Avoid contact with eyes. If eye contact occurs, flush with water. If irritation persists, contact physician. Avoid inhalation of product in spray application. Keep out of reach of children. Keep from freezing. Store at temperatures between 40 F and 100 F. Keep container closed when not in use.

### Other Handling and Storage Conditions

Wash thoroughly after handling. Keep from freezing. Keep out of reach of children.

## SECTION X — ADDITIONAL INFORMATION

For information on appropriate emergency procedures phone: (414) 631-2000.

Based upon ingestion of PTA in lifetime feeding studies, PTA has been shown to induce tumors in the urinary tracts of rats and mice. However, on a practical basis and according to guidelines for classification of experimental animal carcinogens of the American Conference of Government Industrial Hygienists (ACGIH), PTA would not be considered an occupational carcinogen of any practical significance.

NA-Not Applicable. NSR-No Special Requirement. ND-Not Determined for this product

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OCEAN® Network  
EMERGENCY PHONE 1-800-OLIN-911

MATERIAL  
SAFETY

CERRO COPPER PRODUCTS COMPANY  
MSDS NUMBER: CCPC-00-0248

out 8/1/91

## SECTION I - IDENTIFICATION

|                                                                             |                                                         |                              |
|-----------------------------------------------------------------------------|---------------------------------------------------------|------------------------------|
| <b>CHEMICAL NAME &amp; SYNONYMS</b><br>Chlorinated trisodium phosphate      |                                                         |                              |
| <b>CHEMICAL FAMILY</b><br>Phosphate                                         | <b>FORMULA</b><br>$\text{Na}_3\text{PO}_4/\text{NaOCl}$ | <b>TRADE NAME</b><br>TSP-C1  |
| <b>DESCRIPTION</b><br>Fine white crystalline solid with faint chlorine odor |                                                         | <b>CAS NO.</b><br>56802-99-4 |

## SECTION II - NORMAL HANDLING PROCEDURES

|                                                                                                                                                                                                                                                                                                                                                   |                                                                                 |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------|
| <b>PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE</b><br><br>Avoid contact with eyes, skin or clothing. Do not take internally. Upon contact with skin or eyes, wash off with water. Avoid breathing dust. Store in a cool place. Keep containers closed when not in use. *Wear NIOSH/MSHA approved dust respirator if excessive dusting occurs. |                                                                                 |
| <b>PROTECTIVE EQUIPMENT</b>                                                                                                                                                                                                                                                                                                                       | <b>VENTILATION REQUIREMENTS</b>                                                 |
| <b>EYES</b> Goggles<br><br><b>GLOVES</b> Rubber, neoprene<br><br><b>OTHER</b> See * above                                                                                                                                                                                                                                                         | Local mechanical exhaust ventilation recommended to minimize employee exposure. |

## SECTION III - HAZARDOUS INGREDIENTS

| BASIC MATERIAL                  | OSHA PEL         | LD50           | LC50                | SIGNIFICANT EFFECTS                                  |
|---------------------------------|------------------|----------------|---------------------|------------------------------------------------------|
| Chlorinated trisodium phosphate | None Established | 4.8 g/kg (rat) | >2.2 mg/l 1 hr(rat) | Burns to eyes, irritant to skin and mucous membranes |

## SECTION IV - FIRE AND EXPLOSION HAZARD DATA

|                                                                                                                                                                 |                                                          |                                  |                   |                   |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------|----------------------------------|-------------------|-------------------|
| <b>FLASH POINT METHOD</b> Not Applicable                                                                                                                        | <b>OSHA CLASSIFICATION</b> Not Regulated (Non-ignitable) | <b>FLAMMABLE EXPLOSIVE LIMIT</b> | <b>LOWER</b> N.D. | <b>UPPER</b> N.D. |
| <b>EXTINGUISHING MEDIA</b> Non-combustible - Choose extinguishing media suitable for surrounding materials.                                                     |                                                          |                                  |                   |                   |
| <b>SPECIAL FIRE HAZARD &amp; FIRE FIGHTING PROCEDURES</b> Use NIOSH/MSHA approved self-contained breathing apparatus where this material is involved in a fire. |                                                          |                                  |                   |                   |

## SECTION V - HEALTH HAZARD DATA

|                                                                                                                          |
|--------------------------------------------------------------------------------------------------------------------------|
| <b>THRESHOLD LIMIT VALUE</b><br>None established                                                                         |
| <b>SYMPTOMS OF OVER EXPOSURE</b> Nausea, vomiting, diarrhea, eye, skin, mucous membrane and gastrointestinal irritation. |
| <b>EMERGENCY FIRST-AID PROCEDURES</b>                                                                                    |
| <b>KIN</b> Flush with water for 15 minutes. Call a physician.                                                            |
| <b>EYES</b> Flush with water for 15 minutes. Call a physician.                                                           |
| <b>INGESTION</b> Wash out mouth with water. Give plenty of water to drink. Do not induce vomiting. Call a physician.     |
| <b>INHALATION</b> Remove victim to fresh air. Call a physician.                                                          |

## SECTION VI - TOXICOLOGY (PRODUCT)

ACUTE ORAL LD 50  
4.8 g/kg (rats)  
ACUTE DERMAL LD 50  
> 3 g/kg (rabbits)  
ACUTE INHALATION LC 50 > 2.16 mg/l inspired  
air for 1 hour (rats)

CARCINOGENICITY Not known to be carcinogenic  
MUTAGENICITY Not known to be mutagenic  
EYE IRRITATION Corrosive  
PRIMARY SKIN IRRITATION  
Irritant

PRINCIPAL ROUTES OF ABSORPTION  
Inhalation

EFFECTS OF ACUTE EXPOSURE Nausea, diarrhea, vomiting, eye, skin, mucous membrane and  
gastrointestinal irritation.

EFFECTS OF CHRONIC EXPOSURE  
None expected at industrial use levels.

## SECTION VII - SPILL AND LEAKAGE PROCEDURES (CONTROL PROCEDURES)

## ACTION FOR MATERIAL RELEASE OR SPILL

Wear NIOSH/MSHA approved self-contained breathing apparatus. Follow OSHA regulations for respirator use. (See 29 CFR 1910.134) Wear goggles, coveralls and neoprene or rubber gloves and boots. Shovel or sweep up and place in an approved DOT container and seal. Wash all contaminated clothing before reuse. In the event of a massive spill, use the emergency telephone number shown on the front of this sheet.

TRANSPORTATION EMERGENCY, CONTACT CHEMTREC 800-424-9300

## WASTE DISPOSAL METHOD

Dispose of contaminated product, empty containers and materials used in cleaning up spills or leaks in a manner approved for this material. Consult appropriate Federal, State and local regulatory agencies to ascertain proper disposal procedures.

## SECTION VIII - SHIPPING DATA

D.O.T. Sodium Phosphate, Tribasic ORM-E NA 9148 (Applicable for bulk shipments only)

## SECTION IX - REACTIVITY DATA

|                                                                                                 |                             |                                                                 |
|-------------------------------------------------------------------------------------------------|-----------------------------|-----------------------------------------------------------------|
| STABLE <input checked="" type="checkbox"/> UNSTABLE <input type="checkbox"/> AT _____ C _____ F | HAZARDOUS<br>POLYMERIZATION | MAY OCCUR<br>WILL NOT OCCUR <input checked="" type="checkbox"/> |
| CONDITIONS TO AVOID<br>None known                                                               |                             |                                                                 |
| INCOMPATIBILITY (MATERIAL TO AVOID)<br>None known                                               |                             |                                                                 |
| HAZARDOUS DECOMPOSITION PRODUCTS<br>Chlorine, phosphorus oxides                                 |                             |                                                                 |

## SECTION X - PHYSICAL DATA

|                                           |                                 |                               |
|-------------------------------------------|---------------------------------|-------------------------------|
| MELTING POINT 144° F                      | VAPOR PRESSURE No Data          | VOLATILES No Data             |
| BOILING POINT Not applicable              | SOLUBILITY IN WATER 18% @ 75° F | EVAPORATION RATE No Data      |
| SPECIFIC GRAVITY (H <sub>2</sub> O=1) 1.6 | PH 1% sol 11.9                  | VAPOR DENSITY (AIR=1) No Data |

INFORMATION: FURNISHED TO

FURNISHED BY DATE JUNE 19, 1986

ATTN: DEPT HANDLING MATL SAFETY DATA SHEETS  
CERRO COPPER PRODUCTS  
PO BOX 681  
EAST ST LOUIS ILL 62202  
ATT. F BAKER OTTOFY

Department of Environmental Hygiene and Toxicology  
(203) 789-5436

**Olin** CORPORATION

120 Long Ridge Road, Stamford, Connecticut 06904

OCEAN® Network

EMERGENCY PHONE 1-800-OLIN-911



out 8/1/91  
ROL

CODE: J96400

PRODUCT NAME  
Super Filtrol Grade 1

## MATERIAL SAFETY DATA SHEET

H-33-84-WP

DATE: 02/02/87

## SECTION I -- IDENTIFICATION

SUPPLIER'S NAME Harshaw/Filtrol Partnership

EMERGENCY TELEPHONE 216/292-9200

ADDRESS 30100 Chagrin Blvd.  
Cleveland, Ohio 44124CHEMICAL NAME Bentonite acid-  
leached powder

CAS No. 70131-50-9

U.N. No. Not applicable

FORMULA Proprietary

D.O.T. CLASSIFICATION Not regulated

## SECTION II -- HAZARDOUS INGREDIENTS OF MIXTURES

| Material or Component                       | %   | THRESHOLD LIMIT VALUE         |                                 |
|---------------------------------------------|-----|-------------------------------|---------------------------------|
|                                             |     | ACGIH, 1986-87                | OSHA PEL                        |
| Aluminum silicate                           | ≈97 | 5 mg/m <sup>3</sup> , resp.   | 5 mg/m <sup>3</sup>             |
| Crystalline silica (quartz)<br>[14808-60-7] | ≈3  | 0.1 mg/m <sup>3</sup> , resp. | 2.0 mg/m <sup>3</sup> , resp.** |

\*\*Calculated according to OSHA, Table Z-3.

Unless otherwise noted, all values are reported as 8-hr Time-Weighted Averages (TWA's) and total dust (particulates only).

## SECTION III -- PHYSICAL DATA

BOILING POINT Not applicable

MELTING POINT Not applicable

SPECIFIC GRAVITY (H<sub>2</sub>O=1) 2.0

VAPOR PRESSURE Not applicable

VAPOR DENSITY (Air=1) Not applicable

SOLUBILITY IN H<sub>2</sub>O (% by Wt.) Negligible

% VOLATILES BY VOLUME Not applicable

EVAPORATION RATE (Butyl Acetate=1)  
Not applicable

APPEARANCE AND ODOR Light greyish to off-white powder; odorless

## SECTION IV -- FIRE AND EXPLOSION DATA

Not a fire or explosion hazard.

## SECTION V -- HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE (TLV)/ PERMISSIBLE EXPOSURE LIMIT (PEL)

See Section II above.

## EFFECTS OF OVEREXPOSURE

Eye contact may cause mechanical irritation.

Skin contact: No adverse effects expected.

Inhalation may cause irritation to respiratory tract and lung damage if exposure is repeated or prolonged.

Ingestion: No adverse effects expected.

## EMERGENCY AND FIRST AID PROCEDURES

Eye contact: Flush eyes with plenty of water; if irritation develops, call a physician.

Inhalation: Remove to fresh air.

== DATE: 02/02/87 == SECTION VI -- REACTIVITY DATA == CODE: J96400 ==

CONDITIONS CONTRIBUTING TO INSTABILITY None expected

INCOMPATIBILITY None expected

HAZARDOUS DECOMPOSITION PRODUCTS None expected

== SECTION VII -- SPILL OR LEAK PROCEDURES ==

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED

Contain spillage and scoop up or vacuum. Avoid dusting.

WASTE DISPOSAL METHOD Federal, state and local disposal laws and regulations will determine the proper waste disposal procedure.

== SECTION VIII -- PROTECTIVE EQUIPMENT ==

VENTILATION General; local exhaust ventilation as necessary to control dust.

PERSONAL PROTECTIVE EQUIPMENT A NIOSH/MSHA approved respirator as necessary  
Safety Glasses (with side shields)

== SECTION IX -- SPECIAL PRECAUTIONS ==

Avoid breathing dust.

Avoid contact with eyes.

Use with adequate ventilation.

Product becomes slippery when wet.

== SECTION X -- PERSONNEL SAMPLING PROCEDURE ==

For crystalline silica: Refer to NIOSH Manual of Analytical Methods, 3rd Edition, Volume 2, Methods 7500, 7601, 7602.

Information presented herein has been compiled from sources considered to be dependable and is accurate and reliable to the best of our knowledge and belief but is not guaranteed to be so. Since conditions of use are beyond our control, we make no warranties, expressed or implied, except those that may be contained in our written contract of sale or acknowledgement.

DATE: 02/02/87

CODE: J96400

PRODUCT: Super Filtrol Grade 1

# MATERIAL SAFETY DATA SHEET

AND SAFE HANDLING AND DISPOSAL INFORMATION PAGE 1 OF 3  
DATE : 07/09/89 ZEP HI FOAM DEGREASER  
SUPERSEDES: 04/21/89 PRODUCT NUMBER: 0358

ZEP MANUFACTURING COMPANY  
FIRST IN MAINTENANCE PRODUCTS

## SECTION I - EMERGENCY CONTACTS

ZEP MANUFACTURING COMPANY NON-OFFICE HOURS, WEEKENDS, AND HOLIDAYS: AREA CODE 404  
P.O. BOX 2015 435-2973, 996-0899, 252-1567, 351-2952, 445-9226  
ATLANTA, GEORGIA 30301 LOCAL POISON CONTROL CENTER .....  
TELEPHONE (404)352-1680 TRANSPORTATION EMERGENCY  
BETWEEN 8:00A.M. - 5:00P.M. CHEMTREC: TOLL FREE 1-800-424-9300 ALL CALLS RECORDED  
(EASTERN TIME ZONE) DISTRICT OF COLUMBIA (202)483-7616 ALL CALLS RECORDED

## SECTION II - HAZARDOUS INGREDIENTS

### DESIGNATIONS

|                                                                                                                                                       | TLV<br>(PPM) | EFFECTS<br>(SEE REVERSE) | % IN<br>PROD. |
|-------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|--------------------------|---------------|
| ** HEAVY AROMATIC NAPHTHA ** solvent naphtha (petro-<br>leum), heavy aromatics; CAS# 64742-94-5; RTECS# NONE;<br>Supplier TWA- 100 ppm; OSHA PEL-N/D. | N/D          | IRR CBL                  | 30-40         |
| ** KEROSENE ** techsene; fuel oil #1; coal oil; CAS#<br>3008-20-6; RTECS# 0A5500000; OSHA PEL-N/D                                                     | 500          | IRR CBL                  | 10-20         |
| ** POTASSIUM DODECYLBENZENE SULFONATE ** linear alkyl<br>aryl sulfonate; CAS# 27177-77-1; RTECS# NONE<br>OSHA PEL N/D                                 | N/D          | IRR                      | 5-10          |
| ** TETRAPOTASSIUM PYROPHOSPHATE ** TKPP; diphosphoric<br>acid, tetrapotassium salt; CAS# 7320-34-5; RTECS#<br>NONE; OSHA PEL-N/D.                     | N/D          | IRR                      | < 5           |
| *** ETHYLENE GLYCOL MONOBUTYL ETHER ** 2-butoxyethan-<br>ol; butyl cellosolve; CAS# 111-76-2; RTECS#<br>KJ 75000; OSHA PEL (SKIN)- 25 ppm             | 25           | TOX IRR CBL              | < 5           |

CERRO COPPER PRODUCTS COMPANY  
MSDS NUMBER - COPC-88-0388

out 8/1/91

@ IDENTIFIES CHEMICALS LISTED UNDER SARA-SECTION 313 FOR RELEASE REPORTING.

SPECIAL NOTE: ADVERSE HEALTH EFFECTS WOULD NOT BE EXPECTED UNDER RECOMMENDED  
CONDITIONS OF USE SO LONG AS PRESCRIBED SAFETY PRECAUTIONS ARE PRACTICED.

## SECTION III - HEALTH HAZARD DATA

### ACUTE EFFECTS OF OVEREXPOSURE:

EXPOSURE BY INHALATION MAY PRODUCE EYE, NOSE, AND THROAT IRRITATION. INHALATION  
OF HARMFUL AMOUNTS OF VAPOR MAY PRODUCE MILD CENTRAL NERVOUS SYSTEM DEPRESSION,  
CHARACTERIZED BY HEADACHE, NAUSEA, VERTIGO, AND STUPOR. INTRODUCTION OF HYDRO-  
CARBON INTO THE LUNGS, AS IN ASPIRATION OF VOMITUS FLUIDS, MAY PRODUCE CHEMICAL  
PNEUMONIA. EXISTING RESPIRATORY DISORDERS OR SKIN DISEASES MAY BE AGGRAVATED BY  
EXPOSURE.

PRODUCT IN CONCENTRATED FORM IS A SEVERE EYE IRRITANT. OVER-EXPOSURE MAY LEAD TO  
EYE TISSUE DAMAGE WHICH CAN BE PERMANENT. SKIN CONTACT MAY PRODUCE IRRITATION.



# MATERIAL SAFETY DATA SHEET

AND SAFE HANDLING AND DISPOSAL INFORMATION

PAGE 3 OF 3

DATE : 07/09/89 ZEP DYNA 143

SUPERSEDES: 06/15/89 PRODUCT NUMBER: 0366

ZEP MANUFACTURING COMPANY

FIRST IN MAINTENANCE PRODUCTS

## SECTION VII - REACTIVITY DATA

STABILITY : STABLE

INCOMPATIBILITY(AVOID) : HEAT, OPEN FLAME, SPARK, AND OXIDIZING AGENTS

POLYMERIZATION : WILL NOT OCCUR.

HAZARDOUS DECOMPOSITION: CARBON DIOXIDE, CARBON MONOXIDE, AND OTHER UNIDENTIFIED ORGANIC COMPOUNDS.

## SECTION VIII - SPILL AND DISPOSAL PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:

IMMEDIATELY ELIMINATE ALL FLAME, IGNITION AND HIGH-HEAT SOURCES. ABSORB SPILL ON INERT ABSORBENT MATERIAL (eg ZEP-O-ZORB). PICK UP AND PLACE RESIDUE IN A CLEAN, D.O.T. SPECIFICATION CONTAINER FOR DISPOSAL. WASH AREA THOROUGHLY WITH A DETERGENT SOLUTION AND RINSE WELL WITH WATER.

WASTE DISPOSAL METHOD:

LIQUID WASTES ARE NOT PERMITTED IN LANDFILLS. PRODUCT IS NOT CONSIDERED A HAZARDOUS WASTE UNDER RCRA. UNUSABLE LIQUID MAY BE ABSORBED ON AN INERT ADSORBENT (e.g. ZEP-O-ZORB), DRUMMED AND TAKEN TO A CHEMICAL OR INDUSTRIAL LANDFILL. PRE-TREATMENT MAY BE REQUIRED BEFORE LANDFILLING. CONSULT LOCAL, STATE, OR FEDERAL AGENCIES FOR PROPER DISPOSAL IN YOUR AREA.

RCRA HAZ. WASTE NOS. : N/A

## SECTION IX - SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN WHEN HANDLING AND STORING:

COMBUSTIBLE! STORE AND USE AWAY FROM HEAT, SPARKS, OPEN FLAME, OR ANY SOURCE OF IGNITION.

POST "NO SMOKING" SIGNS ACCORDING TO LOCAL REGULATIONS FOR COMBUSTIBLE LIQUIDS.

KEEP PRODUCT AWAY FROM SKIN AND EYES.

DO NOT BREATHE SPRAY MISTS OR VAPORS.

CLOTHING OR SHOES WHICH BECOME CONTAMINATED WITH SUBSTANCE SHOULD BE REMOVED PROMPTLY AND NOT REWORN UNTIL THOROUGHLY CLEANED.

STORE TIGHTLY CLOSED CONTAINER IN A DRY AREA AT TEMPS. BETWEEN 40-120 DEGREES F.

KEEP OUT OF THE REACH OF CHILDREN.

## SECTION X - TRANSPORTATION DATA

DOT PROPER SHIPPING NAME

NONE

DOT HAZARD CLASS: N/A

DOT I.D. NUMBER : N/A

DOT LABEL/PLACARD: NONE

EL TSCA CHEMICAL INVENTORY - ALL INGREDIENTS ARE LISTED

EPA CWA 40CFR PART 117 SUBSTANCE(RQ IN A SINGLE CONTAINER): N/A



# MATERIAL SAFETY DATA SHEET

AND SAFE HANDLING AND DISPOSAL INFORMATION

PAGE 2 OF 3

DATE : 07/09/89 ZEP DYNA 143

SUPERSEDES: 06/15/88 PRODUCT NUMBER: 0366

ZEP MANUFACTURING COMPANY

F T IN MAINTENANCE PRODUCTS

## SECTION III - HEALTH HAZARD DATA (CONTINUED)

### CHRONIC EFFECTS OF OVEREXPOSURE:

SKIN WHICH IS REPEATEDLY DEFATTED BY CONTACT WITH THIS PRODUCT MAY BE MORE SUSCEPTIBLE TO IRRITATION, INFECTION, OR DERMITITIS.

NONE OF THE HAZARDOUS INGREDIENTS ARE LISTED AS CARCINOGENS BY IARC, NTP, & OSHA

EST'D PEL/TLV: 200 PPM

PRIMARY ROUTES OF ENTRY: INH, SKIN.

HMIS CODES: HEALTH 2; FLAM. 2; REACT. 0; PERS. PROTECT. B ; CHRONIC HAZ. YES

### FIRST AID PROCEDURES:

SKIN : WASH CONTAMINATED SKIN THOROUGHLY WITH SOAP OR A MILD DETERGENT. APPLY A SKIN CREAM WITH LANOLIN. GET MEDICAL ATTENTION IF IRRITATION PERSISTS.

EYES : IMMEDIATELY FLUSH EYES WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES, OCCASIONALLY LIFTING UPPER AND LOWER LIDS. GET MEDICAL ATTENTION AT ONCE.

INHALE: MOVE EXPOSED PERSON TO FRESH AIR. IF IRRITATION PERSISTS, GET MEDICAL ATTENTION PROMPTLY.

INGEST: IF SWALLOWED, DO NOT INDUCE VOMITING. IF VOMITING OCCURS, KEEP HEAD BELOW HIP LEVEL. GET EMERGENCY MEDICAL ATTENTION IMMEDIATELY.

## SECTION IV - SPECIAL PROTECTION INFORMATION

PROTECTIVE CLOTHING : WEAR NEOPRENE, NITRILE, OR NATURAL RUBBER GLOVES OR GLOVES WITH PROVEN RESISTANCE TO THE INGREDIENTS LISTED.

EYE PROTECTION : WEAR TIGHT-FITTING SPLASH-PROOF SAFETY GLASSES ESPECIALLY IF CONTACT LENSES ARE WORN.

RESPIRATORY PROTECTION: IF VENTILATION IS INADEQUATE, WEAR A PROPERLY FITTING MSA OR OSHA-APPROVED RESPIRATOR.

VENTILATION : VENTILATION SHOULD BE EQUIVALENT TO OUTDOORS. USE EXHAUST FANS AND OPEN WINDOWS IN ENCLOSED SPACES.

## SECTION V - PHYSICAL DATA

BOILING POINT (F) : 368F INIT.

SPECIFIC GRAVITY : .785

VAPOR PRESSURE(MMHG): <5

PERCENT VOLATILE BY VOLUME (%) : 100

VAPOR DENSITY(AIR=1): 5.3

EVAPORATION RATE(BUTYL ACETATE =1): 0.14

SOLUBILITY IN WATER : INSOLUBLE

PH(CONCENTRATE) : N/A

PH(USE DILUTION OF) : N/A

APPEARANCE AND ODOR : A CLEAR, WATER-WHITE LIQUID WITH A MILD ODOR.

## SECTION VI - FIRE AND EXPLOSION DATA

FLASH POINT(F) (METHOD USED): 143F (TCC)

FLAMMABLE LIMITS LEL 1% UEL 7%

EXTINGUISHING MEDIA : WATER FOG, CO2, FOAM, DRY CHEMICAL

SPECIAL FIRE FIGHTING: SELF-CONTAINED BREATHING APPARATUS

UNUSUAL FIRE HAZARDS : DIRECT WATER ONTO INTACT CONTAINERS TO PREVENT BURSTING.

# MATERIAL SAFETY DATA SHEET

AND SAFE HANDLING AND DISPOSAL INFORMATION

PAGE 1 OF 3

DATE : 07/09/89 ZEP DYNA 143

SUPERSEDES: 06/15/88 PRODUCT NUMBER: 0366

ZEP MANUFACTURING COMPANY  
FIRST IN MAINTENANCE PRODUCTS

## SECTION I - EMERGENCY CONTACTS

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(EASTERN TIME ZONE) DISTRICT OF COLUMBIA (202)483-7616 ALL CALLS RECORDED

## SECTION II - HAZARDOUS INGREDIENTS

### DESIGNATIONS

\*\* LIGHT ALIPHATIC NAPHTHA \*\* solvent naphtha  
(petroleum), medium aliphatics; CAS# 64742-88-7;  
RTECS# NONE

| TLV   | EFFECTS       | % IN  |
|-------|---------------|-------|
| (PPM) | (SEE REVERSE) | PROD. |
| 200   | TOX IRR CBL   | >90   |

CERRO CORP. PRODUCTS COMPANY  
MSDS NUMBER - C0366-00-0067

out 8/1/91  
RECEIVED: \_\_\_\_\_

SPECIAL NOTE: ADVERSE HEALTH EFFECTS WOULD NOT BE EXPECTED UNDER RECOMMENDED CONDITIONS OF USE SO LONG AS PRESCRIBED SAFETY PRECAUTIONS ARE PRACTICED.

## SECTION III - HEALTH HAZARD DATA

### ACUTE EFFECTS OF OVEREXPOSURE:

OVER-EXPOSURE TO THE VAPORS FROM THIS PRODUCT MAY PRODUCE MUCOUS MEMBRANE IRRITATION, PARTICULARLY OF THE EYE AND RESPIRATORY TRACT. OVER-EXPOSURE TO VAPORS MAY ALSO PRODUCE MILD CENTRAL NERVOUS SYSTEM DEPRESSION CHARACTERIZED BY HEAD-ACHE, DIZZINESS, NAUSEA, AND STUPOR, LEADING TO UNCONSCIOUSNESS IN EXTREME CASES. INTRODUCTION OF SOLVENTS, AS IN ASPIRATION OF VOMITUS FLUID, MAY PRODUCE CHEMICAL PNEUMONIA. EXISTING RESPIRATORY DISORDERS AND LUNG DISEASES MAY BE AGGRAVATED BY INHALATION OF VAPORS.

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REACTIVITY DATA (CONTINUED)

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Hazardous Decomposition Products: None

Hazardous Polymerization:

Conditions To Avoid: N/A

May Occur

Will Occur

X

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SPILL OR LEAK PROCEDURES

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STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:

Ventilate area of spill. Clean up using methods which avoid dust generation such as vacuum (with appropriate filter to prevent airborne dust levels which exceed the PEL or TLV), wet dust mop or wet clean-up. If airborne dust is generated, use an appropriate NIOSH approved respirator.

WASTE DISPOSAL METHOD:

Dispose of in accordance with appropriate government regulations. May be sold as scrap for reclaim.

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SPECIAL PROTECTION INFORMATION

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RESPIRATORY PROTECTION:

Use an appropriate NIOSH approved respirator if airborne dust concentrations exceed the appropriate PEL or TLV. All appropriate requirements set forth in 29 CFR 1910.134 should be met.

VENTILATION:

Use local exhaust ventilation which is adequate to limit personal exposure to airborne dust to levels which do not exceed the PEL or TLV. If such equipment is not available use respirators as specified above.

PROTECTIVE GLOVES:

Protective Gloves or Barrier Cream are recommended when contact with dust or mist is likely. Prior to applying the barrier cream or use of protective gloves, wash thoroughly.

EYE PROTECTION:

Safety glasses with side shields or goggles are recommended.

OTHER PROTECTIVE EQUIPMENT: N/A

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SPECIAL PRECAUTIONS

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PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE:

Maintain good housekeeping procedures to prevent dust accumulation. Avoid dust inhalation and direct skin contact with dust.

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**SPECIAL PRECAUTIONS (CONTINUED)**

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**OTHER PRECAUTIONS:**

Clean up using methods which avoid dust generation such as vacuum (with appropriate filter to prevent airborne dust levels which exceed the PEL or TLV), wet dust mop or wet clean-up. If airborne dust is generated, use an appropriate NIOSH approved respirator. Do not use coolant for wet clean up.

Wash hands thoroughly after handling, before eating or smoking. Wash exposed skin at the end of work shift. Do not shake clothing, rags or other items to remove dust. Dust should be removed by washing or vacuuming (with appropriate filters) the clothing, rags, or other items.

Periodic medical examinations are recommended for individuals regularly exposed to dust or mist.

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**USER'S RESPONSIBILITIES**

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This Material Safety Data Sheet provides information consistent with recommended applications of this product and anticipated non-routine activities involving the product. It is the user's responsibility to identify and protect against health and safety hazards presented by modification of cemented carbide products or powders after manufacture. Individuals handling cemented carbide products or powders should be informed of all relevant hazards and recommended safety precautions, and should have access to the information contained in this MSDS.

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IN CASE OF QUESTIONS, PLEASE  
CALL FEDERAL CARBIDE COMPANY'S  
SAFETY DIRECTOR: 201-935-4630

FEDERAL CARBIDE COMPANY  
66 GRAND STREET  
P.O. BOX 228  
MOONACHIE, NJ 07074

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Although Federal Carbide has attempted to provide current and accurate information herein, Federal Carbide makes no representations regarding the accuracy or completeness of the information and assumes no liability for any loss, damage, injury of any kind which may result from or arise out of the use of or reliance on the information by any person.



FEDERAL CARBIDE COMP

MATERIAL SAFETY DATA S

over 8/1/91

**CHEMICAL NAME:** Cemented Tungsten Carbide Product with Cobalt/Nickel Binder  
**TRADE NAME & SYNONYMS:** All Federal Carbide Grades  
**CHEMICAL FAMILY:** Refractory Metal Carbide  
**MOLECULAR WEIGHT:** N/A  
**NFPA HAZARD RATING:** Health 2; Flammability 0; Reactivity 0; Personal Protection 1

**Issued:** June 30, 1989  
**Supersedes:** November 15, 1985

PHYSICAL DATA

**Appearance and Odor:** Dark Gray Metal/No Odor  
**Boiling Point:** N/A  
**Vapor Pressure:** N/A  
**Vapor Density:** N/A  
**Solubility in Water:** Insoluble

**Specific Gravity (H<sub>2</sub>O=1):** 5.4 to 15.5  
**Percent Volatile by Volume:** 0  
**Evaporation rate:** N/A  
**How Best Monitored:** Air Sample

HAZARDOUS INGREDIENTS

| Material                                    | (CAS #)     | Percent By Weight | OSHA PEL               | ACGIH TLV              |
|---------------------------------------------|-------------|-------------------|------------------------|------------------------|
| Tungsten (limits for Tungsten dust)         | (7440-33-7) | 67-97% *          | 5 mg/m <sup>3</sup>    | 5 mg/m <sup>3</sup>    |
| Cobalt                                      | (7440-48-4) | 3-30% *           | 0.05 mg/m <sup>3</sup> | 0.05 mg/m <sup>3</sup> |
| Tantalum (limits for Tantalum dust)         | (7440-25-7) | 0.0-50% *         | 5 mg/m <sup>3</sup>    | 5 mg/m <sup>3</sup>    |
| Chromium Carbide (limits for Chromium dust) | (7440-47-3) | 0.0-5.1% *        | 0.5 mg/m <sup>3</sup>  | 0.5 mg/m <sup>3</sup>  |
| Nickel                                      | (7440-02-0) | 1-15% *           | 1 mg/m <sup>3</sup>    | 1 mg/m <sup>3</sup>    |

\*Depends on grade specifications

HEALTH HAZARD DATA

**Note:** During normal operation and usage, cemented carbide products do not present inhalation, ingestion, or other chemical hazards of any kind. However, operations such as grinding of such products may release dusts or vapors which may present health hazards if the exposure limits described are exceeded. The health hazards described below relate to these non-routine operations, as well as exposure to components of powder.

**Routes of Exposure:** Grinding cemented tungsten carbide product with Cobalt/Nickel binder may produce potentially hazardous dust which can be inhaled, swallowed or come in contact with the skin or eyes.

**Effects of Overexposure:**

**Inhalation** - Dust can cause irritation of the nose and throat. Some studies associate periodic inhalation of this respirable dust with the potential for transient respiratory reaction in Cobalt hypersensitized individuals and prolonged excessive inhalation of respirable dust or mist with transient, permanent or fatal respiratory disease. Adverse reactions are purportedly due to the Cobalt ingredient. Nickel is suspected of causing nasal and lung cancer.

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HEALTH HAZARD DATA (CONTINUED)

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- Skin Contact** - Can cause irritation or transient allergic skin rash in Cobalt hypersensitized individuals.
- Eye Contact** - Can cause mild pain or irritation.
- Ingestion** - No current scientific studies indicate adverse effects from ingestion of small quantities of dust.
- Emergency and First Aid Procedures:** Applicable for dusts or mists
- Inhalation** - If symptoms of pulmonary involvement develop (coughing, wheezing, shortness of breath, etc.), remove exposure and seek medical attention.
- Skin Contact** - If irritation or rash occurs, thoroughly wash affected area with soap and water and isolate from exposure. If irritation or rash persists, seek medical attention.

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**CARCINOGENIC ASSESSMENT (NTP ANNUAL REPORT, IARC MONOGRAPHS, OTHER):**

Nickel has been identified as a suspected carcinogens by NTP, IARC, and OSHA

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**FIRE AND EXPLOSION HAZARD DATA**

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**Flash Point:** N/A      **Test Method Used:-**      **Flammable Limits:** N/A      **LEL:-**      **UEL:-**  
Tungsten Carbide Grade Powder is not a fire hazard. Dusts may ignite if allowed to accumulate and subjected to an ignition source.

**EXTINGUISHING MEDIA:**

For powder fires use dry sand, dry dolomite, ABC type fire extinguisher, or flood with water.

**SPECIAL FIRE FIGHTING PROCEDURES:**

For a powder fire confined to a small area, use a respirator approved for toxic dusts and fumes. For a large fire, fire fighters should use self-contained breathing apparatus.

**UNUSUAL FIRE AND EXPLOSION HAZARDS:**

Dusts may present a fire or explosion hazard under rare favoring conditions of particle size, dispersion and strong ignition source. However, this is not expected to be a problem under normal conditions.

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**REACTIVITY DATA**

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|                         |                                                                     |                                         |
|-------------------------|---------------------------------------------------------------------|-----------------------------------------|
| <b>Stability:</b>       | Unstable                                                            | <b>Conditions to Avoid:</b> N/A         |
|                         | Stable      X                                                       |                                         |
| <b>Incompatibility:</b> | Contact of dust with strong oxidizers may cause fire or explosions. | <b>Materials to Avoid:</b> Strong acids |

**Polymerization:** Polymerization is not expected to occur.  
**Avoid:** Not applicable.

|                   |                           |
|-------------------|---------------------------|
| <b>SECTION VI</b> | <b>HEALTH HAZARD DATA</b> |
|-------------------|---------------------------|

**ROUTES OF ENTRY**

Eyes? YES              Skin? NO              Inhalation? YES              Ingestion? NO

**EFFECTS OF OVEREXPOSURE**

**EYE CONTACT** may cause mechanical irritation if exposed to large amounts of dust.

**SKIN CONTACT:** No adverse effects expected.

**INHALATION** may cause irritation to respiratory tract and lung damage if exposure is repeated or prolonged.

**INGESTION:** No adverse effects expected.

**CARCINOGENICITY**

NTP? NO                              IARC? YES                              OSHA? NO

**CRYSTALLINE SILICA** is listed by the International Agency for Research on Cancer (IARC) as a 2A: Sufficient evidence in laboratory animals and limited evidence of carcinogenicity in humans.

**CHRONIC HEALTH HAZARDS**

Refer to Effects of Overexposure and Carcinogenicity.

**MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE**

None known.

**EMERGENCY AND FIRST AID PROCEDURES**

**EYE CONTACT:** Flush eyes with plenty of water. If irritation develops, call a physician.

**SKIN CONTACT:** Procedures normally not needed. If skin contact occurs flush with plenty of water. If irritation develops, call a physician.

**INHALATION:** Remove to fresh air.

**INGESTION:** Procedures normally not needed. If large quantities are ingested, seek medical advice.

**SECTION VII PRECAUTIONS FOR SAFE HANDLING AND USE**

EPA Waste #: Not regulated  
UN #: Not applicable  
DOT Classification: Not regulated

**STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED**

Contain spillage and scoop up or vacuum. Avoid dusting.

**WASTE DISPOSAL METHOD**

Federal, state and local disposal laws and regulations will determine the proper waste disposal procedure.

**PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE**

Product becomes slippery when wet.

**PERSONNEL SAMPLING PROCEDURE**

For CRYSTALLINE SILICA: Refer to NIOSH Manual of Analytical Methods, 3<sup>RD</sup> Edition, Volume 2, Methods 7500, 7601 and 7602.

**SECTION VIII CONTROL MEASURES****RESPIRATORY PROTECTION**

A NIOSH/MSHA-approved respirator as necessary.

**VENTILATION**

General; local exhaust ventilation as necessary to control any air contaminants, to within their TLVs, in the use of this product.

**PROTECTIVE EQUIPMENT**

Safety glasses (with side shields).

**WORK/HYGIENE PRACTICES**

Avoid breathing dust.  
Avoid contact with eyes.  
Use only with adequate ventilation.

ENG 8/1/91  
ENGELHARD

Code: J96400  
Date: 09-29-89

## MATERIAL SAFETY DATA SHEET

Product: SUPER FILTROL GRADE 1

### SECTION I SUPPLIER INFORMATION

Common Name : BENTONITE ACID-LEACHED POWDER  
Chemical Name : BENTONITE ACID-LEACHED POWDER  
Formula : CHEMICAL MIXTURE  
Product CAS # : 70131-50-9  
Supplier : ENGELHARD CORPORATION, PIGMENTS AND ADDITIVES DIVISION,  
SPECIALTY MINERALS AND COLORS GROUP  
Address : 29001 SOLON ROAD  
City, St, Zip : SOLON, OH 44139  
Phone : 216-292-9200

EMERGENCY PHONE #: 216-292-9200

### SECTION II HAZARDOUS INGREDIENT INFORMATION

| INGREDIENT                                        | % Wt. | PEL-OSHA                              | TLV-ACGIH                             |
|---------------------------------------------------|-------|---------------------------------------|---------------------------------------|
| ALUMINUM SILICATE<br>CAS #: 1332-58-7             | 97    | None established                      | 10 mg/m <sup>3</sup> ,<br>Total dust  |
| SILICA, CRYSTALLINE (QUARTZ)<br>CAS #: 14808-60-7 | 1-3   | 0.1 mg/m <sup>3</sup> ,<br>Respirable | 0.1 mg/m <sup>3</sup> ,<br>Respirable |

#### INGREDIENT HAZARD STATEMENT

SUSPECT CANCER HAZARD - Risk of cancer depends on duration and level of exposure.

Prolonged or repeated inhalation may cause lung damage.

May cause eye and respiratory tract irritation.

Unless otherwise noted, all values are reported as 8-hour Time-Weighted Averages (TWAs) and total dust (particulates only). All ACGIH TLVs refer to the 1988-89 Standards. All OSHA PELs refer to 29 CFR Part 1910 Air Contaminants: Final Rule, January 19, 1989.

### SECTION III PHYSICAL/CHEMICAL CHARACTERISTICS

Boiling Point: Not applicable  
Specific Gravity (H<sub>2</sub>O=1): 2.0  
Melting Point: Not applicable

Vapor Pressure (mm Hg): Not applicable  
Vapor Density (Air=1): Not applicable  
Evaporation Rate (Butyl Acetate=1): Not applicable  
% Solubility/Water: Negligible

**APPEARANCE AND ODOR**

Light grey to off-white powder; odorless

**SECTION IV FIRE AND EXPLOSION HAZARD DATA**

Flash Point: Not available  
Auto-Ignition: Not available  
LEL: Not available  
UEL: Not available

**NFPA HAZARD CLASSIFICATION**

Health: 0                      Flammable: 0                      Reactivity: 0

**HMIS HAZARD CLASSIFICATION**

Health: 0\*                      Flammable: 0                      Reactivity: 0

**EXTINGUISHING MEDIA**

Use water, carbon dioxide or foam.

**SPECIAL FIRE FIGHTING PROCEDURES**

None expected.

**UNUSUAL FIRE AND EXPLOSION HAZARDS**

Not a fire or explosion hazard.

**SECTION V REACTIVITY DATA**

Stability: Generally considered stable.  
Avoid: None expected.

**INCOMPATIBILITY (Materials to Avoid)**

None expected.

**HAZARDOUS DECOMPOSITION OR BY-PRODUCTS**

None expected.

May be used to comply with OSHA's Hazard Communication Standard, 29 CFR 1910.1200. Standard must be consulted for specific requirements.

Form Approved  
OMB No. 1218-0072



KEN PRIDE 2004 LF

**Note: Blank spaces are not permitted. If any item is not applicable, or no information is available, the space must be marked to indicate that.**

|                                                                                             |                                                    |
|---------------------------------------------------------------------------------------------|----------------------------------------------------|
| Manufacturer's Name<br>Elam Chemical Company, Inc.                                          | Emergency Telephone Number<br>(314) 938-4588       |
| Address (Number, Street, City, State, and ZIP Code)<br>P. O. Box 360, Eureka, MO 63025-0360 | Telephone Number for Information<br>(314) 938-4588 |
|                                                                                             | Date Prepared<br>06/01/89                          |
|                                                                                             | Signature of Preparer (optional)                   |

[illegible]

|                         |     |                                         |     |
|-------------------------|-----|-----------------------------------------|-----|
| Boiling Point           | 212 | Specific Gravity (H <sub>2</sub> O = 1) | N/A |
| Vapor Pressure (mm Hg)  | N/A | Melting Point                           | N/A |
| Vapor Density (AIR = 1) | N/A | Evaporation Rate<br>(Butyl Acetate = 1) | N/A |
| Solubility in Water     |     |                                         |     |

|                     |                                            |
|---------------------|--------------------------------------------|
| Appearance and Odor | In any proportions<br>Clear - Green - Pine |
|---------------------|--------------------------------------------|

|                                    |      |                  |      |     |     |     |     |
|------------------------------------|------|------------------|------|-----|-----|-----|-----|
| Flash Point (Method Used)          | None | Flammable Limits | None | LEL | N/A | UEL | N/A |
| Extinguishing Media                | None |                  |      |     |     |     |     |
| Special Fire Fighting Procedures   | None |                  |      |     |     |     |     |
| Unusual Fire and Explosion Hazards | None |                  |      |     |     |     |     |

**Section V — Reactivity Data**

|           |          |   |                     |      |
|-----------|----------|---|---------------------|------|
| Stability | Unstable |   | Conditions to Avoid | None |
| XX        | Stable   | X |                     |      |

Incompatibility (Materials to Avoid) None

Hazardous Decomposition or Byproducts

None

|                          |                |   |                     |      |
|--------------------------|----------------|---|---------------------|------|
| Hazardous Polymerization | May Occur      |   | Conditions to Avoid | None |
|                          | Will Not Occur | X |                     |      |

**Section VI — Health Hazard Data**

|                                    |             |       |            |
|------------------------------------|-------------|-------|------------|
| Route(s) of Entry:                 | Inhalation? | Skin? | Ingestion? |
|                                    | No          | Yes   | Yes        |
| Health Hazards (Acute and Chronic) | None        |       |            |

|                  |      |                  |                 |
|------------------|------|------------------|-----------------|
| Carcinogenicity: | NTP? | IARC Monographs? | OSHA Regulated? |
|                  | None | None             | No              |

Signs and Symptoms of Exposure Causes defatting of skin if not flushed off with water.

Medical Conditions  
Generally Aggravated by Exposure

Emergency and First Aid Procedures

**Section VII — Precautions for Safe Handling and Use**

Steps to Be Taken in Case Material Is Released or Spilled Mop up - flush down drain

Waste Disposal Method Normal - Nearest drain

Precautions to Be Taken in Handling and Storing Store in cool place

Other Precautions None

**Section VIII — Control Measures**

Respiratory Protection (Specify Type) None

|             |                      |    |         |    |
|-------------|----------------------|----|---------|----|
| Ventilation | Local Exhaust        | OK | Special | NO |
|             | Mechanical (General) | OK | Other   | NO |

Protective Gloves Suggested Eye Protection Suggested

Other Protective Clothing or Equipment None

Work/Hygienic Practices Normal



|                                                      |
|------------------------------------------------------|
| <b>SECTION IX      FEDERAL AND STATE REGULATIONS</b> |
|------------------------------------------------------|

**SARA HAZARD CATEGORIES**

IMMEDIATE (Acute) Health Hazard: NO  
DELAYED (Chronic) Health Hazard: YES  
FIRE Hazard: NO  
REACTIVITY Hazard: NO  
Sudden Release of PRESSURE: NO

**SARA SECTION 313 NOTIFICATION**

This product does not contain toxic chemicals subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

---

Information presented herein has been compiled from sources considered to be dependable, and is accurate and reliable to the best of our knowledge and belief but is not guaranteed to be so. Since conditions of use are beyond our control, we make no warranties, expressed or implied, except those that may be contained in our written contract of sale or acknowledgement.

INSTANT ADHESIVE

SECTION X - STORAGE AND HANDLING INFORMATION PAGE : 05

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-----
STORAGE TEMPERATURE      INDOOR   HEATED   REFRIGERATED   OUTDOOR
110 F. <--MAX    40 F. <--MIN    X
-----
PRECAUTIONS TO BE TAKEN IN HANDLING & STORING
STORE BELOW 75 F. FOR MAXIMUM SHELF LIFE.
-----
OTHER PRECAUTIONS
KEEP OUT OF REACH OF CHILDREN.
READ ENTIRE LABEL BEFORE USING PRODUCT.
-----
  
```

SECTION XI - REGULATORY INFORMATION

```

-----
CHEMICAL NAME      C.A.S. NUMBER      UPPER % LIMIT
-----
N/A
-----
THOSE INGREDIENTS LISTED ABOVE ARE SUBJECT TO THE REPORTING REQUIREMENTS OF
319 OF TITLE III OF THE SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT OF
1986 AND 40 CFR PART 372.
IF UE (USE EXEMPTION) APPEARS UNDER UPPER % LIMIT, END USERS ARE EXEMPT
FROM NOTIFICATION BECAUSE THE PRODUCT IS USED AND LABELED FOR ROUTINE
JANITORIAL WORK, OR THE PRODUCT IS USED AND LABELED FOR FACILITY GROUNDS
MAINTENANCE (SUCH AS FERTILIZERS AND HERBICIDES), OR THE PRODUCT IS USED AND
LABELED FOR MAINTAINING MOTOR VEHICLES.
-----
  
```

SECTION XII - TRANSPORTATION \* (FOR FUTURE USE)

```

-----
APPLICABLE REGULATIONS
<--49 CFR    <--IMCO    <--TARIFF 6 D    <--IATA    <--MILITARY AIR (AFR 71-4)
-----
SHIPPING NAME
-----
HAZARD CLASS      ID NUMBER   REPORT QTY
-----
LABELS      LIMITED QTY
-----
UNIT CONTAINER
-----
DOT SPS CONTAINER      NET EXPLOSIVE WT.
-----
AEROSOL PROPELLANT(S)
-----
  
```

INSTANT ADHESIVE

SECTION XIII - REFERENCES

PAGE : 06

```

-----
1.  VENDOR'S MSDS.
-----
  
```

THE INFORMATION CONTAINED HEREIN IS BASED ON DATA CONSIDERED  
 ACCURATE IN LIGHT OF CURRENT FORMULATION. HOWEVER, NO WARRANTY  
 IS EXPRESSED OR IMPLIED REGARDING THE ACCURACY OF THIS DATA  
 OR THE RESULTS TO BE OBTAINED FROM THE USE THEREOF.

DYNA SYSTEMS A PARTSMaster CO DIV OF NCH ASSUMES NO RESPONSIBILITY  
 FOR PERSONAL INJURY OR PROPERTY DAMAGE CAUSED BY THE USE, STORAGE  
 OR DISPOSAL OF THE PRODUCT IN A MANNER NOT RECOMMENDED ON THE  
 PRODUCT LABEL. USERS ASSUME ALL RISKS ASSOCIATED WITH SUCH  
 UNRECOMMENDED USE, STORAGE, OR DISPOSAL OF THE PRODUCT.

SECTION I - GENERAL INFORMATION

CHEMICAL NAME & SYNONYMS N/A TRADE NAME & SYNONYMS INSTANT ADHESIVE  
CHEMICAL FAMILY METHACRYLATE FORMULA X<--MIXTURE  
MANUFACTURERS NAME: DYNA SYSTEMS A PARTSMaster CO DIV OF NCH  
ADDRESS (NUMBER, STREET, CITY, STATE & ZIP CODE) P.O. BOX 655326 DALLAS, TEXAS 75265-5326  
PREPARED BY: RICHARD STOLLEY/T.S.CHEM. PRODUCT CODE NUMBER 67004910 EMERGENCY TELEPHONE NUMBER 214-438-1381

SECTION II- HAZARDOUS INGREDIENTS

THE HAZARDS PRESENTED BELOW ARE THOSE OF THE INDIVIDUAL COMPONENTS AS THE PRODUCT MIXTURE HAS NOT BEEN TESTED AS A WHOLE.

| CHEMICAL NAME (INGREDIENTS) | HAZARD    | TLV*     | PEL* | CAS#      |
|-----------------------------|-----------|----------|------|-----------|
| POLY METHYL METHACRYLATE    | IRRITANT  | N/A      | N/A  | 9011-14-7 |
| ETHYL CYANOACRYLATE         | SKIN IRR. | 2 PPM 1. | N/A  | 7085-85-0 |

SECTION III - PHYSICAL DATA

|                          |         |                      |              |
|--------------------------|---------|----------------------|--------------|
| BOILING PT. (FAHRENHEIT) | >300 F. | SPEC GRAVITY (H2O=1) | 1.050        |
| VAPOR PRESSURE (MM HG.)  | <0.2    | COLOR                | CLEAR LIQUID |

INSTANT ADHESIVE

(CONTINUED)

SECTION III - PHYSICAL DATA

PAGE : 02

|                                |              |                               |                  |
|--------------------------------|--------------|-------------------------------|------------------|
| VAPOR DENSITY (AIR=1)          | 3            | ODOR                          | SHARP IRRITATING |
| PH @ 100%                      | N/A          | CLARITY                       | TRANSPARENT      |
| PERCENT VOLATILE BY VOLUME (%) | N/A          | EVAPORATION RATE (BU AC = 1 ) | 0.10             |
| SOLUBILITY IN WATER            | NEGLIGIBLE   |                               |                  |
| VISCOSITY                      | SEMI-VISCOUS |                               |                  |

SECTION IV - FIRE AND EXPLOSION HAZARD

|                                  |                    |                  |              |                 |           |
|----------------------------------|--------------------|------------------|--------------|-----------------|-----------|
| FLASH POINT (METHOD USED)        | >200 F. T.C.C.     | FLAMMABLE LIMITS | N/A          | LEL             | UEL       |
| EXTINGUISHING MEDIA              | "ALCOHOL" X<--FOAM | X<--CO2          | X<--CHEMICAL | X<--WATER SPRAY | X<--OTHER |
| SPECIAL FIRE FIGHTING PROCEDURES |                    |                  |              |                 |           |
| N/A                              |                    |                  |              |                 |           |

UNUSUAL FIRE & EXPLOSION HAZARDS

N/A

NFPA HAZARD RATING (0=INSIGNIFICANT;1=SLIGHT;2=MODERATE;3=HIGH;4=EXTREME):  
3 <--HEALTH 1 <--FLAMMABILITY 0 <--REACTIVITY <--SPECIAL

SECTION V - HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE :

2PPM ESTIMATED 1.

EFFECTS OF OVEREXPOSURE

- ACUTE - (SHORT TERM EXPOSURE)  
SKIN IRRITATION, DERMATITIS AND ADHESION.  
IF INTRODUCED INTO THE EYES, WEEPING WILL OCCUR AND POSSIBLE DOUBLE VISION.  
A LARGE DROP MAY CAUSE THERMAL BURNS.  
- CHRONIC - (LONG TERM EXPOSURE)  
SKIN IRRITATION DERMATITIS AND ADHESION LEADING ITSELF TO LOSS OF SKIN TISSUE.

CERRO COPPER PRODUCTS COMPANY  
MSDS NUMBER CCPC-00-0313

only 8/1/91

PRIMARY ROUTE OF ENTRY: <-- INHALATION <-- INGESTION <-- ABSORPTION

## EMERGENCY &amp; FIRST AID PROCEDURES

## INHALATION:

SEEK FRESH AIR. OBTAIN MEDICAL ATTENTION.

## EYE CONTACT:

EYELID TO EYEBALL ADHESION: WASH THOROUGHLY WITH WARM WATER AND APPLY GAUZE PATCH. EYE WILL OPEN IN 4 DAYS. DO NOT OPEN EYES BY MANIPULATION. ADHESIVE ON EYEBALL WILL ATTACH TO PROTEIN AND WILL DISASSOCIATE OVER A PERIOD OF SEVERAL HOURS. WILL CAUSE WEeping AND DOUBLE VISION. THE PRECEDING IS TRUE EVEN WITH GROSS CONTAMINATION.

## SKIN CONTACT:

SKIN ADHESION: IMMERSE BONDED SURFACE IN WARM SOAPY WATER. PEEL AND ROLL SURFACE WITH BLUNT EDGE, THEN REMOVE ADHESION WITH SOAP AND WATER.

## INGESTION:

DO NOT GIVE ANYTHING BY MOUTH TO AN UNCONSCIOUS PERSON. SEEK MEDICAL ATTENTION. IF LIPS ARE STUCK TOGETHER, APPLY WARM WATER ENCOURAGE MAXIMUM WETTING AND PRESSURE FROM SALIVA INSIDE THE MOUTH. PEEL OR ROLL LIPS APART. DO NOT TRY AND PULL THE LIPS WITH DIRECT OPPOSING ACTION. IT IS ALMOST IMPOSSIBLE TO SWALLOW PRODUCT AS IT HARDENS IN THE MOUTH.

## NOTES TO PHYSICIAN:

IT SHOULD NEVER BE NECESSARY TO USE SUCH DRASTIC MEASURE SUCH AS SURGERY TO SEPARATE ACCIDENTLY BONDED SKIN.

## SECTION VI - TOXICITY INFORMATION

PRODUCT CONTAINS CHEMICAL LISTED AS CARCINOGEN OR POTENTIAL CARCINOGEN BY:

|        |        |        |        |        |        |        |        |        |        |
|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| IARC   | <--YES | NTP    | <--YES | OSHA   | <--YES | ACGIH  | <--YES | OTHER  | <--YES |
| X<--NO |        | X<--NO |        | X<--NO |        | X<--NO |        | X<--NO |        |

POLY (METHYL METHACRYLATE) HAS BEEN SHOWN TO CAUSE TUMORS IN EXPERIMENTAL ANIMALS WHEN IMPLANTED BENEATH THE SKIN. IN LIGHT OF THE LOW CONCENTRATION OF THIS COMPONENT IN THE PRODUCT, IT IS OUR BEST TECHNICAL JUDGEMENT THAT NORMAL USE OF THIS PRODUCT POSES NO SUCH HAZARDS.

THIS WARNING IS PRESENT ONLY TO COMPLY WITH OSHA REGULATIONS.

ORL-RAT LD50: > 5000MG/KG 1.  
SKN-RBT LD50: > 2000MG/KG 1.

## SECTION VII - REACTIVITY DATA

|           |            |             |                     |
|-----------|------------|-------------|---------------------|
| STABILITY | X<--STABLE | <--UNSTABLE | CONDITIONS TO AVOID |
|-----------|------------|-------------|---------------------|

N/A

## INSTANT ADHESIVE

## INCOMPATIBILITY (MATERIALS TO AVOID)

WATER, ALCOHOLS, AMINES, ALKALINES.

## HAZARDOUS DECOMPOSITION PRODUCTS

## CYANIDES

|                |                        |                 |                     |
|----------------|------------------------|-----------------|---------------------|
| HAZARDOUS      | WILL NOT<br>X <--OCCUR | MAY<br><--OCCUR | CONDITIONS TO AVOID |
| POLYMERIZATION | N/A                    |                 |                     |

## SECTION VIII - SPILL OR LEAK PROCEDURES

STEPS TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED  
FLOOD WITH WATER TO POLYMERIZE. SOAK UP WITH INERT ABSORBANT.

## WASTE DISPOSAL METHOD

LANDFILL OR INCINERATE IN ACCORDANCE WITH EPA AND LOCAL REGULATIONS.

## NEUTRALIZING AGENT

N/A

## SECTION IX - SPECIAL PROTECTION INFORMATION

REQUIRED VENTILATION  
GENERAL EXHAUST IS USUALLY ADEQUATE.

RESPIRATORY PROTECTION  
LOCAL VENTILATION IS ADEQUATE.

PROTECTIVE GLOVES  
POLYETHYLENE GLOVES

EYE PROTECTION  
SAFETY GLASSES OR GOGGLES ARE MANDATORY.

OTHER PROTECTION  
N/A

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Du Pont Material Safety Data Sheet

MSDS no: M0000026

#### STORAGE CONDITIONS

Store in well ventilated area. Keep container tightly closed. Do not store or consume food, drink or tobacco in area where they may become contaminated with this material.

\*\*\*\*\*  
ADDITIONAL INFORMATION AND REFERENCES

Material Identification-CAS Name (Cont'd.):

2-Chloro-N-[(4-methoxy-6-methyl-1,3,5-triazin-2-yl)amino  
carbonyl]benzenesulfonamide

\*\*\*\*\*

Date of latest Revision : 86/02/28

Person Responsible for MSDS : Registration & Regulatory Aff.  
Agricultural Products Dept.  
Wilmington, DE 19898

28-Feb-86

Du Pont Material Safety Data Sheet

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MSDS no: M0000026

(PROTECTION INFORMATION - CONTINUED )

Personal Protective Equipment

Eye/Face : Coverall chemical splash goggles.

Respirator :

Filter Respirator : Approved pesticide respirator if exposure may exceed AEL value.

Additional : Protective clothing

\*\*\*\*\*  
DISPOSAL INFORMATION

Aquatic Toxicity : Rainbow Trout LD50 (96) greater than 250 ppm.

Spill, Leak, or Release

NOTE: Review FIRE AND EXPLOSION HAZARDS and SAFETY PRECAUTIONS before proceeding with clean up. Use appropriate PERSONAL PROTECTIVE EQUIPMENT during clean up.

Dike spill. Prevent liquid from entering sewers, water ways or low areas. Soak up with sawdust, sand, oil dry or other absorbent material. Shovel or sweep up.

Waste Disposal

Treatment, storage, transportation and disposal must be in accordance with Federal, State, and Local regulations. Remove nonusable solid material and/or contaminated soil, for disposal in an approved and permitted landfill. Do not flush to surface water or sanitary sewer system.

Do not reuse container. Triple rinse (or equivalent). Then offer for recycling or reconditioning, or puncture and dispose of in a sanitary landfill, or incinerator, or if allowed by State and local authorities by burning.

\*\*\*\*\*  
SHIPPING INFORMATION

Domestic - Other than Air (DOT)

Name : Weed Killing Compound, N.O.I.B.N.

Special Information : Not regulated under D.O.T.

Additional Information

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Du Pont Material Safety Data Sheet

Page 3

MSDS no: M0000026

(HEALTH HAZARD INFORMATION - CONTINUED )

**MUTAGENICITY:** Not mutagenic in Ames bacterial assay, Chinese Hamster Ovary mammalian cell assay, rat dominants lethal assay, in vitro cytogenetic assay, or DNA repair assay.

**Carcinogenicity**

None of the components in this chemical is listed by IARC, NTP, or OSHA as a carcinogen.

**Exposure Limits**

AEL (DuPont) : 10 mg/cu. M (8 and 12 hr TWA)  
TLV \* (ACGIH) : None Established  
PEL (OSHA) : None Established

\* TLV is a registered trademark.

**Safety Precautions**

Avoid breathing vapors or mist. Avoid contact with eyes. Avoid contact with skin. Avoid contact with clothing. Avoid breathing dust. Wash thoroughly after handling.

\*\*\*\*\*  
**FIRST AID**

**INHALATION**

If inhaled, remove to fresh air. If not breathing, give artificial respiration, preferably mouth-to-mouth. If breathing is difficult, give oxygen. Call a physician.

**SKIN CONTACT**

Flush skin with water after excessive contact.

**EYE CONTACT**

In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Call a physician.

**INGESTION**

If swallowed, induce vomiting immediately by giving two glasses of water and sticking finger down throat. Never give anything by mouth to an unconscious person. Call a physician.

\*\*\*\*\*  
**PROTECTION INFORMATION**

**Generally Applicable Control Measures and Procedures**

Use only with adequate ventilation. Keep away from heat, sparks and flames. Keep container tightly closed. Do not consume food, drink or tobacco in the areas where they may become contaminated with this material.

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Du Pont Material Safety Data Sheet

Page 2

MSDS no: M0000026

(FIRE AND EXPLOSION DATA - CONTINUED )

EXTINGUISHING MEDIA

Water Spray. Dry Chemical.

SPECIAL FIRE FIGHTING INSTRUCTIONS

Wear self-contained breathing apparatus. Cool tank/container with water spray.

\*\*\*\*\*

OTHER PHYSICAL HAZARDS

If area is heavily exposed to fire and if conditions permit, let fire burn itself out since water may increase the area contaminated.

\*\*\*\*\*

HEALTH HAZARD INFORMATION

Principal Health Hazards

CAUTION! May irritate eyes, nose and throat.

ROUTES OF EXPOSURES AND EFFECTS:

ORAL (fasted rat): LD50 3,053 mg/kg (male); 2,341 mg/kg (female)

DERMAL (rabbit): (Active ingredient) LD50 greater than 3,400 mg/kg.

SKIN IRRITATION AND SENSITIZATION: (Active ingredient) Not a skin irritant (rabbits) or a sensitizer (guinea pigs).

EYE CONTACT: Administration of 10 mg to rabbit eye produced very mild temporary conjunctival irritation.

Other Health Hazards

CHRONIC STUDIES:

CHRONIC ORAL-No observable effect levels of 100 ppm in the diets of rats for 2 year and 500 ppm in the diet of mice for 2 years. No oncogenic effects at any level; highest level fed was 2,500 ppm rats and 5,000 ppm mice.

REPRODUCTION: (rats) The dietary presence of chlorsulfuron at 500 ppm had no adverse effect on the reproduction or lactation performance of young adult rats (3-generation, 2-litters per generation).

TERATOGENICITY: Not teratogenic in rats at 2,500 ppm or up to 75 mg/kg in rabbits.



mk 8/1/91  
PURCHASING: PRIOR**MATERIAL SAFETY DATA SHEET**  
**FOR****MATERIAL IDENTIFICATION**

NUMBER : M0000026  
NAME : "Telar" Herbicide  
GRADE : 75% Formulation  
CHEMICAL FAMILY : Sulfonylureas  
CAS NAME : (See Additional Information Section)  
MANUFACTURER/DISTRIBUTOR : E.I. du Pont de Nemours & Co., Inc.  
1007 Market Street  
Wilmington, DE  
19898

MUG-A-BUG  
RT. 51 NORTH BOX 78  
FORSYTH, IL 62535  
217 875-3303

PRODUCT INFORMATION PHONE : 1-(800)441-7515  
TRANSPORTATION EMERGENCY PHONE (CHEMTREC) : 1-(800)424-9300  
MEDICAL EMERGENCY PHONE : 1-(800)441-3637

\*\*\*\*\*  
**HAZARDOUS COMPONENTS**

| Material      | CAS Number | %  |
|---------------|------------|----|
| Chlorsulfuron | 64902-72-3 | 75 |

\*\*\*\*\***PHYSICAL DATA**

Melting Point : 174 to 178 deg C (A.I.)  
Specific Gravity : 0.59 at 25 deg C.  
Vapor Pressure : Nil. mm Hg at 25 deg C.  
Solubility in Water : Disp.  
Odor : None  
Form : Solid  
Color : White to tan  
Dry flowable granules. Bulk Density 30 to 36 lb/cu. ft.

\*\*\*\*\*  
**HAZARDOUS REACTIVITY**

Instability : Stable.  
Incompatibility : None reasonably foreseeable.  
Decomposition : Decomposes with heat.  
Polymerization : Polymerization will not occur.

\*\*\*\*\*  
**FIRE AND EXPLOSION DATA**

May be ignited by heat or open flame.

**FIRE AND EXPLOSION HAZARDS**

Dust forms explosive mixture with air.

THE DATA IN THIS MATERIAL SAFETY DATA SHEET RELATES ONLY TO THE SPECIFIC MATERIAL DESIGNATED  
HEREIN AND DOES NOT RELATE TO USE IN COMBINATION WITH ANY OTHER MATERIAL OR IN ANY PROCESS

## SECTION VI - HEALTH HAZARD DATA (Cont'd)

### Ingestion:

Not hazardous when ingested. May cause temporary irritation to GI tract.

### Carcinogenicity According to NTP, IARC, OSHA:

Not Applicable

### NOTE:

The heat generated by cutting, sanding, or grinding FRP products may be sufficient to cause styrene vapors to be emitted. When emitted, lab analysis has shown these vapors to be 2 to 15 ppm which is well below the recommended limits set by OSHA, ACGIH, and NIOSH. Still, care should be taken when cutting, sanding, or grinding FRP products and there should be adequate ventilation. Styrene is listed as a potential carcinogen by IARC. Neither the data from various long-term animal studies nor from epidemiology of workers exposed to styrene provide an adequate basis to conclude that styrene is carcinogenic.

### Emergency and First Aid Procedures:

If inhaled, get fresh air. If not breathing, give artificial respiration, preferably mouth-to-mouth. If breathing is difficult, give oxygen. Call a physician.

In case of eye contact, flush eyes with plenty of water. Consult a physician. In case of skin contact, wash thoroughly with soap and water.

---

## SECTION VII - PRECAUTIONS FOR SAFE HANDLING AND USE

### Warning Statements:

\*Contains Fibrous Glass CAS# 65997-17-3 and Styrene CAS# 100-42-5. Dusts may cause allergic skin or respiratory reaction in sensitized persons.

\*Dusts are irritating to eyes.

### Precautionary Measures:

\*Avoid contact with eyes, skin, and clothing. Wear gloves, eye protection, and work clothes.

\*Sand, cut, and grind where there is adequate ventilation.

\*Wash thoroughly after handling.

### Steps to be Taken in Case Material is Released or Spilled:

Not Applicable

### Waste Disposal Method:

\*Waste generated by cutting, sanding, and grinding FRP products are not considered hazardous under RCRA.

\*Dispose of waste in accordance with all applicable local, state, and federal government regulations.

## SECTION VIII - CONTROL MEASURES

Respiratory Protection: Where ventilation is unavailable to maintain exposures below the TLV's (see Section II) the use of an approved (NIOSH/OSHA) dust and/or organic vapor respirator may be necessary.

### Ventilation:

|                       |                |
|-----------------------|----------------|
| <u>Local Exhaust:</u> | As Needed      |
| <u>Mechanical:</u>    | As Needed      |
| <u>Special:</u>       | Not Applicable |
| <u>Other:</u>         | Not Applicable |

Protective Gloves: Mandatory - recommend heavy cloth or leather work glove.

Eye Protection: Safety glasses or goggles are mandatory.

Other Protective Clothing/Equipment: Wear appropriate work clothes to cover exposed skin surfaces.

### Work/Hygenic Practices:

Observe all precautions and use instructions included on this Material Safety Data Sheet.

For those FRP products that come with repair kits, refer to the MSDS's supplied with the kits for proper handling procedures.

---

"THE DATA INCLUDED HEREIN ARE PRESENTED ACCORDING TO W. R. GRACE & CO.'S PRACTICES CURRENT AT THE TIME OF PREPERATION HEREOF, ARE MADE AVAILABLE SOLEY FOR THE CONSIDERATION, INVESTIGATION AND VERIFICATION OF THE ORIGINAL RECIPIENTS HEREOF AND DO NOT CONSTITUTE A REPRESENTATION OR WARRANTY FOR WHICH GRACE ASSUMES LEGAL RESPONSIBILITY. IT IS THE RESPONSIBILITY OF THE RECIPIENT OF THIS DATA TO REMAIN CURRENTLY INFORMED ON CHEMICAL HAZARD INFORMATION, TO DESIGN AND UPDATE ITS OWN PROGRAM AND TO COMPLY WITH ALL NATIONAL, FEDERAL, STATE, AND LOCAL LAWS AND REGULATIONS APPLICABLE TO SAFETY, OCCUPATIONAL HEALTH, RIGHT-TO-KNOW, AND ENVIRONMENTAL PROTECTION."

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over 8/1/91

MATERIAL SAFETY DATA SHEET

Composite Technology, Inc.  
A Unit of W. R. Grace & Co. - Conn.  
1005 Blue Mound Road  
Fort Worth, Texas 76131

MSDS Number: FRP-287  
Cancels: New MSDS  
Date Prepared: 10-27-89

Telephone Number for  
Information and Emergency  
Response: (817) 232-1127

SECTION I - PRODUCT IDENTIFICATION

Trade Names and Synonyms: Fiberglass Reinforced Plastics  
(FRP Products)

Chemical Name and Family: Plastics

Formula: Mixture

CAS Number: Not Applicable (Mixture)

DOT Hazard Class/ID#/Label: Not Applicable

Reportable Quantity (RQ): Not Applicable

Surface Freight Classification: 60

NPCA - HMIS Hazard Index: \*Health: 1\*  
\*Flammability: 1  
\*Reactivity: 0  
\*Personal Protection: B,E

SECTION II - HAZARDOUS INGREDIENTS/IDENTITY INFORMATION

| <u>Ingredient</u> | <u>CAS #</u> | <u>Percent by Weight</u> | <u>Exposure Limits</u>                                                                                           |
|-------------------|--------------|--------------------------|------------------------------------------------------------------------------------------------------------------|
| Fibrous Glass     | 65997-17-3   | 30 - 75%                 | OSHA - 5mg/m <sup>3</sup><br>Respirable Dust<br>ACGIH - 10mg/m <sup>3</sup><br>Total Dust<br>NIOSH - 3 fibers/cc |
| Styrene           | 100-42-5     | 5 - 35%                  | OSHA - 50 ppm PEL<br>100 ppm STEL<br>ACGIH - 50 ppm TLV<br>100 ppm STEL<br>NIOSH - 50 ppm TLV<br>100 ppm STEL    |

### SECTION III - PHYSICAL/CHEMICAL CHARACTERISTICS

|                               |           |                                  |           |
|-------------------------------|-----------|----------------------------------|-----------|
| <u>Boiling Point:</u>         | N.A.      | <u>Specific Gravity (H2O=1):</u> | 1.6 - 2.2 |
| <u>Vapor Pressure @ 70F:</u>  | N.A.      | <u>% Volatiles by Volume:</u>    | N.A.      |
| <u>Vapor Density (Air=1):</u> | N.A.      | <u>Evaporation Rate:</u>         | N.A.      |
| <u>Solubility in Water:</u>   | Insoluble |                                  |           |
| <u>pH:</u>                    | Unknown   |                                  |           |

Appearance and Odor: Various colors in flat sheets, corrugated sheets, structurals, and molded pieces.

#### SECTION IV - FIRE AND EXPLOSION HAZARD DATA

Flash Point: Not Applicable      Flammable Limits: Not Applicable

**Extinguishing Media:** Use methods applicable to surrounding area.

Special Fire Fighting Procedures: Use self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Dusts generated from grinding, sanding, and cutting may be explosive if ignition source is present.

## SECTION V - REACTIVITY DATA

Stable: Yes

Conditions to Avoid: None known

Incompatability (Materials to Avoid): Not Applicable

**Hazardous Decomposition or Byproducts:** Carbon Monoxide, Hydrogen Bromide, Styrene

**Hazardous Polymerization: Will Not Occur**

Conditions to Avoid: Not Applicable

## SECTION VI - HEALTH HAZARD DATA

The following data pertains to dusts only.

Inhalation:

Irritation or soreness in throat and nose. In extreme exposure some congestion may occur.

**Skin and Eye:**

Skin contact can cause temporary irritation or rash. Eye contact can cause temporary irritation or inflammation.

MATERIAL SAFETY DATA  
WEED-X

DATE: 6/86

INCOMPABILITY (MATERIALS TO AVOID): Sodium Chlorate can react violently with strong acids, organic substances, sulfur and sulfides, powdered metals. phosphorous, ammonium compounds, decomposed by high temperatures.

HAZARDOUS DECOMPOSITION PRODUCTS: Oxygen and possible unstable chlorine dioxide which decomposes spontaneously to Chlorine.

HAZARDOUS POLYMERIZATION ( ) May Occur ( X ) Will Not Occur

---

SECTION IX - ENVIRONMENTAL PROTECTION DATA

ENVIRONMENTAL PRECAUTIONS: Toxic to fish. Low toxicity to wild life.

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Sweep up or vacuum in a dry state on wood floors. Sweep up or vacuum, then flush with water on concrete or metal floors. Remove contaminated clothing at once and wash before using.

WASTE DISPOSAL PROCEDURES: Make a slurry using water and blend with bisulfites or Ferrous salts and sulfuric acid. Neutralize with soda or muriatic acid. Bury in state approved toxic waste disposal landfill site.

---

SECTION X - HANDLING AND STORAGE PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: Store in cool, dry, fire resistant area; separate from acid, solvents, oils, organic substances, sulfur, sulfides, powdered metals, ammonium salts, etc. and away from fire hazards. Do not store on wood floors.

PROPER SHIPPING NAME: Not regulated by D.O.T.

HAZARD CLASS: None

LABEL(S) REQUIRED (IF NOT EXEMPTED): None required

( ) FLAMMABLE ( ) OXIDIZER ( ) CORROSIVE ( ) POISON

MATERIAL SAFETY DATA  
WEED-X

DATE: 6/86

---

SECTION VI - PERSONAL PROTECTION DATA

---

VENTILATION: General room ventilation plus special exhaust at points of dust emission. Systems should discharge through a water scrubber.

RESPIRATORY PROTECTION: Dust mask where appropriate.

PROTECTIVE CLOTHING: Washable head covering, cotton coveralls laundered daily; rubber gloves and rubber footwear.

EYE PROTECTION: Chemical safety glasses.

OTHER: Safety shower and eye wash fountain.

---

SECTION VII - FIRE AND EXPLOSION HAZARD DATA

---

FLASH POINT (TEST METHOD): None

AUTOIGNITION TEMPERATURE: Not Combustible

FLAMMABLE LIMITS (% BY VOLUME): N/A

EXTINGUISHING MEDIA: Flood with water. Sodium Chlorate decomposes at 570 F and supplies its own oxygen, hence smothering type fire extinguishing agents not effective.

SPECIAL FIRE FIGHTING PROCEDURES: Approach upwind from fire. Evacuate people downwind from fire. Wear self-contained breathing apparatus.

UNUSUAL FIRE AND EXPLOSION HAZARDS: Sodium Metaborate is a fire retardant. Sodium Chlorate is a strong oxidizing agent and is an extreme fire & explosion hazard when in contact with organics, acid paper, oil, or solvents.

---

SECTION VIII - REACTIVITY DATA

---

CONDITIONS TO AVOID: Heat, uncontrolled contact with strong acids, organics, chemicals, phosphorous, sulfur, sulfides, powdered metals, ammonium compounds, organic matter, carbon, etc.

STABILITY (NORMAL CONDITIONS) STABLE ( X ) UNSTABLE ( )

|                      |                                     |                          |     |
|----------------------|-------------------------------------|--------------------------|-----|
| BOILING POINT:       | N/A                                 | % VOLATILES (BY VOLUME): | 0   |
| DENSITY:             | 54 lbs/ft                           | VAPOR PRESSURE, mm Hg:   | N/A |
| APPEARANCE:          | Off white, odorless granular solids |                          |     |
| FLASH POINT:         | N/A                                 |                          |     |
| REACTION WITH WATER: | None                                |                          |     |
| EXTINGUISHING MEDIA: | Flood with water                    |                          |     |
| SOLUBILITY IN WATER: | > 2 lbs/gal @ 68 F                  |                          |     |

**INGESTION:** Acute oral LD (rats) 2330-3500 mg/Kg. Farm Chemicals Handbook, 1980.

**INHALATION:** Irritation of mucous membranes and possible ulceration of nasal septum.

**SKIN ABSORPTION:** No information on dermal toxicity available.

**SKIN CONTACT:** Moderate skin irritant.

**EYE CONTACT:** Moderate eye irritant.

**EFFECTS OF OVERDOSE:** Dust may irritate eyes, skin and mucous membranes. Ingestion of large quantities might prove fatal with symptoms of gastritis. Abdominal pains, nausea, diarrhea, vomiting, cyanosis and collapse. May cause methemoglobinemia and a late toxic nephritis.

**EMERGENCY AND FIRST AID PROCEDURES:**

**EYES** - Flush with stream of water for 15 minutes and get medical attention.

**SKIN** - Wash with large quantities of soap and water.

**INGESTION** - Dilute by drinking soapy water to induce vomiting. Get medical attention. Gastric lavage followed by saline catharsis. Test for methemoglobinemia and treat. Hemodialysis is recommended for removal of chlorates.



GARON PRODUCTS, INC. 1924 HIGHWAY 35 WALL, NJ 07719 201-449-1776

MATERIAL SAFETY DATA SHEET

DATE: 6/86

SECTION I - IDENTIFICATION

CERRO COPPER PRODUCTS COMPANY  
MSDS NUMBER: CCPC-00-0274

out 8/1/91

MANUFACTURER'S NAME:

PRODUCT NAME: WEED-X

GARON PRODUCTS, INC.  
1924 HIGHWAY 35 CN20  
WALL, NJ 07719

COMMON NAME: Monobor Chlorate +  
Diuron

CHEMICAL TYPE: Herbicide

SECTION II - SHIPPING DATA

SHIPPING NAME: Not regulated by D.O.T.

HAZARD CLASS: None

REPORTABLE QUANTITY (RQ): 8000 lbs. (Diuron)

LABELS REQUIRED: None

C.A.S. NUMBER: 7775-09-1 &  
7775-19-1

PLACARD: None

HAZARDOUS WASTE NO.: None

D.O.T. NUMBER: None

E.P.A. REGISTRATION NO.: 7001-337-44584

SECTION III - HAZARDOUS INGREDIENTS

CHEMICAL NAME AND SYNONYMS:

CHEMICAL  
FORMULA

WT%

TLV

LD50

Sodium Chlorate

$\text{NaClO}_3$

30

NE

2330-3500

Sodium Metaborate Tetrahydrate

$\text{Na}_2\text{B}_2\text{O}_4 \cdot 4\text{H}_2\text{O}$

66.5

Diuron 3-(3,4-dichlorophenoxy)-1,1-dimethylurea

$\text{C}_9\text{H}_{10}\text{Cl}_2\text{N}_2\text{O}_2$

1.25

| GRADE                | SPECIFIC GRAVITY | MELTING POINT °F | FLASH<br>IGNITION TEMP.<br>°F | HAZARDOUS PRODUCTS OF COMBUSTION                |
|----------------------|------------------|------------------|-------------------------------|-------------------------------------------------|
| THERMOSETS           |                  |                  |                               |                                                 |
| Resin Reinforcement  |                  |                  |                               |                                                 |
| Epoxy Glass          | 1.65 - 2.20      | DNM*             | Non-Volatile                  | Carbon Monoxide - Formaldehyde-Hydrogen Bromide |
| Polyester Glass      | 1.55 - 2.00      | DNM              | 650                           | Carbon Monoxide                                 |
| Vinyl Ester Glass    | 1.52 - 1.95      | DNM              | 650                           | Carbon Monoxide                                 |
| Polyester FR Glass   | 1.55 - 2.00      | DNM              | 650                           | Carbon Monoxide - Hydrogen Bromide              |
| Vinyl Ester FR Glass | 1.52 - 1.95      | DNM              | 650                           | Carbon Monoxide - Hydrogen Bromide              |

\* = DOES NOT MELT

Emergency and First Aid Procedures: In the event of acute exposure, remove to fresh air, administer oxygen, and seek a physician's assistance.

VI. REACTIVITY DATA

Stability: Considered Stable  
Incompatibility: Not incompatible with materials.  
Hazardous Polymerization: Not Applicable  
Hazardous Decomposition Products: See Chart  
Conditions to Avoid: When heated to decomposition or composition temperatures products of decomposition include carbon dioxide, carbon monoxide and other volatiles as indicated.

VII. SPILL OR LEAK PROCEDURES

Steps to be Taken in Case Material is Released or Spilled: Not Applicable

Waste Disposal Method: Approved method of solid waste disposal.

VIII. SPECIAL PROTECTION INFORMATION

When machining thermosetting plastic dry, a dusty condition may result. A suitable dust collection system should be employed along with a dust mask for respiratory protection. A protective cream or clothing should be used to protect skin for worker comfort. When machining any plastics, safety glasses or a face shield should be used.

IX. SPECIAL PRECAUTIONS

Precautions to be Taken in Handling and Storing: Not Applicable  
Other Precautions: When fighting fires where plastics are burning a self contained breathing apparatus (SCBA) must be used.

Date Prepared: February 24, 1987  
Issued by: Composite Technology, Inc.

OW 8/1/91

COMPOSITE TECHNOLOGY, INC.

MATERIAL SAFETY DATA SHEET  
PLASTICS

I. PRODUCT IDENTIFICATION

Distributor: Composite Technology, Inc.  
Address: 1005 Blue Mound Road  
Fort Worth, Texas 76131  
Emergency Telephone: 817-232-1127  
Chemical Name and Synonyms: Plastics  
Chemical Family: Plastics  
Formula: Mixture

II. PRODUCT DESCRIPTION AND HAZARDOUS INGREDIENTS/IDENTITY INFORMATION:

See Chart Inside

III. PHYSICAL DATA

Melting Point F (C): See Chart  
Vapor Pressure: Not Applicable  
Vapor Density (Air = 1): Not Applicable  
Solubility in Water: Negligible  
Appearance and Odor: Various colors from white to black,  
in sheet, plate, bar, structurals  
or tubing.  
Specific Gravity( $H_2O = 1$ ): See Chart  
% Volatile by Volume (%): Not Applicable  
Evaporation Rate: Not Applicable

IV. FIRE AND EXPLOSION HAZARD DATA

Flash Point F(C): Not Applicable  
Extinguishing Media: Use Methods applicable to  
surrounding area.  
Special Fire Fighting Procedures: Use self-contained  
breathing apparatus  
for protection against  
degradation products  
from surroundings  
materials.  
Flammable Limits: Not Applicable  
Unusual Fire and Explosion Hazards: None

V. HEALTH HAZARD DATA

Applicable Statutory of Recommended Occupational  
Exposure Limits: See Section II - Hazardous Ingredients.  
No TLV exists for plastic products, the hazards  
associated with plastic are for the individual  
constituents.

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|                           |                       |
|---------------------------|-----------------------|
| NE = NONE ESTABLISHED     | REC = RECOMMENDED     |
| ND = NONE DETERMINED      | V = RECOMM. BY VENDOR |
| BY-PRODUCT = REACTION BY- | SKN = SKIN            |
| PRODUCT, TSCA INVENTORY   | TS = TRADE SECRET     |
| STATUS NOT REQUIRED UNDER | R = RECOMMENDED       |
| 40 CFR PART 720.30(H-2)   | MST = MIST            |

.....

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EXHAUST VENTILATION  
EYEWASH STATIONS.  
USE IN A WELL VENTILATED AREA.  
LOCALIZED VENTILATION SHOULD BE USED TO CONTROL DUST LEVELS.

\*\*\* X SHIPPING AND REGULATORY CLASSIFICATION DATA \*\*\*

DOT SHIPPING NAME: NONE  
DOT HAZARD CLASS: NONE  
DOT LABELS(S): NONE  
UN/NA NUMBER: NONE  
PLACARDS:  
NONE  
EXPORT:  
NA

EPA HAZARD WASTE: NA

SARA HAZARD CLASS:

TO BE DETERMINED

WHMIS HAZARD CLASS:

D2B TOXIC MATERIALS

C.L.C. CLASSIFICATION: NA

TRANSPORTATION CLASS: NA

RID (OCTI) NA

ADR (ECE) NA

RAR (IATA) NA

NFPA/HMIS CLASSIFICATION      FLAMMABILITY      0 , REACTIVITY      0 , HEALTH      2

SCHEDULE B:

ECCN:

ADDITIONAL INFORMATION:

THIS PRODUCT OR ITS COMPONENTS ARE ON THE EUROPEAN INVENTORY OF  
EXISTING COMMERCIAL CHEMICALS (EINECS).....

.....  
THESE DATA ARE OFFERED IN GOOD FAITH AS TYPICAL VALUES AND NOT  
AS A PRODUCT SPECIFICATION. NO WARRANTY, EITHER EXPRESSED OR  
IMPLIED, IS MADE. THE RECOMMENDED HANDLING PROCEDURES ARE  
BELIEVED TO BE GENERALLY APPLICABLE. HOWEVER, EACH USER SHOULD  
REVIEW THESE RECOMMENDATIONS IN THE SPECIFIC CONTENT OF THE  
INTENDED USE.....

.....  
C = CEILING LIMIT                      NEGL = NEGLIGIBLE  
EST= ESTIMATED                        NF = NONE FOUND  
NA = NOT APPLICABLE                   UNKN = UNKNOWN

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THIS PRODUCT OR ONE OF ITS INGREDIENTS PRESENT 0.1% OR MORE  
IS NOT LISTED AS A CARCINOGEN OR SUSPECTED CARCINOGEN BY  
NTP, IARC, OR OSHA  
PRODUCTS/INGREDIENTS

THIS SPACE RESERVED FOR SPECIAL USE.

PREVENTATIVE MEASURES (SECTIONS VII, VIII, IX)

\*\*\* VII SPECIAL PROTECTIVE EQUIPMENT \*\*\*

RESPIRATORY PROTECTION:

USE IN A WELL VENTILATED AREA.

PROTECTIVE GLOVES:

CLOTH GLOVES.

EYE AND FACE PROTECTION:

SAFETY GLASSES.

OTHER PROTECTIVE EQUIPMENT:

NONE KNOWN.

VENTILATION:

USE ONLY IN WELL VENTILATED AREA.

\*\*\* VIII SPILL, LEAK AND DISPOSAL PROCEDURES \*\*\*

ACTION TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:

WIPE, SCRAPE OR SOAK UP IN AN INERT MATERIAL AND PUT IN A  
CONTAINER FOR DISPOSAL.

WASH WALKING SURFACES WITH DETERGENT AND WATER TO REDUCE SLIP-  
PING HAZARD.

WEAR PROPER PROTECTIVE EQUIPMENT AS SPECIFIED IN THE PROTECTIVE  
EQUIPMENT SECTION.

INCREASE AREA VENTILATION.

DISPOSAL METHOD:

DISPOSAL SHOULD BE MADE IN ACCORDANCE WITH FEDERAL, STATE AND  
LOCAL REGULATIONS.

\*\*\* IX SPECIAL PRECAUTIONS \*\*\*

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE:

KEEP CONTAINER CLOSED WHEN NOT IN USE.

AVOID CONTACT WITH SKIN AND EYES.

USE ONLY IN A WELL VENTILATED AREA.

REMOVE CONTACT LENSES BEFORE USING SEALANT. DO NOT HANDLE  
LENSES UNTIL ALL SEALANT HAS BEEN CLEANED FROM THE FINGER-  
TIPS, NAILS AND CUTICLES. RESIDUAL SEALANT MAY REMAIN ON  
FINGERS FOR SEVERAL DAYS AND TRANSFER TO LENSES AND CAUSE  
SEVERE EYE IRRITATION.

PRODUCT RELEASES ACETIC ACID DURING APPLICATION AND CURING.

USE MECHANICAL VENTILATION TO STAY BELOW TLV OF 10 PPM ACETIC  
ACID.

ENGINEERING CONTROLS:

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\*\*\* VI HEALTH HAZARD DATA \*\*\*

ACUTE SIGNS/EFFECTS OF OVEREXPOSURE:

INGESTION:

NONE KNOWN

SKIN CONTACT:

UNCURED PRODUCT CONTACT WILL IRRITATE LIPS, GUMS AND TONGUE.

UNCURED PRODUCT CONTACT MAY IRRITATE THE SKIN.

INHALATION:

CAUSES MILD RESPIRATORY IRRITATION.

HARMFUL IF INHALED.

APPLIES ONLY IN UNCURED STATE.

EYE CONTACT:

UNCURED PRODUCT CONTACT IRRITATES EYES.

MEDICAL CONDITIONS AGGRAVATED:

NONE KNOWN.

RESPIRATORY

OTHER:

ACETIC ACID RELEASED DURING CURING.

CHRONIC EFFECTS OF OVEREXPOSURE:

NONE KNOWN.

EMERGENCY AND FIRST AID PROCEDURES:

1. INGESTION:

RINSE MOUTH WITH WATER SEVERAL TIMES.

SKIN:

TO CLEAN FROM SKIN, REMOVE COMPLETELY WITH A DRY CLOTH OR PAPER TOWEL, BEFORE WASHING WITH DETERGENT AND WATER.

INHALATION:

MOVE PERSON TO FRESH AIR.

EYES:

IN CASE OF CONTACT, IMMEDIATELY FLUSH EYES WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES AND GET MEDICAL ATTENTION.

NOTE TO PHYSICIAN:

NONE KNOWN.

TOXICITY:

ACUTE ORAL LD50:

ACUTE DERMAL LD50:

ACUTE INHALATION LC50:

OTHER: NONE.

METHYLTRIAACETOXYSILANE

2060 (RAT)

MG/KG

UNKNOWN

MG/KG

UNKNOWN

AMES TEST:

UNKNOWN

PRINCIPAL ROUTES OF EXPOSURE:

DERMAL - SKIN.

INHALATION.



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\*\*\* III PHYSICAL DATA \*\*\*

\*\*PRODUCT INFORMATION

BOILING POINT : NA (F) NA (C) % VOLATILE BY VOLUME:<5  
VAPOR PRESSURE(20 C): NA MM HG EVAPORATION RATE :NEG.  
VAPOR DENSITY(AIR=1): NA (BUTYL ACETATE=1)  
FREEZING POINT : NA (F) NA (C) SPECIFIC GRAVITY :1.04  
MELTING POINT : NA (F) NA (C) (WATER=1)  
PHYSICAL STATE : SOLID DENSITY :1042.5 KG/M3  
ODOR : ACETIC ACID ACID/ALKALINITY :UNKNOWN MEG/G  
COLOR : CLEAR PH :NA  
ODOR THRESHOLD : 1.0 (PPM)  
SOLUBILITY IN WATER(20C): INSOLUBLE  
SOLUBILITY IN ORGANIC SOLVENT: SLIGHTLY SOLUBLE, AROMATIC  
(STATE SOLVENT)

METHYLTRIACTOXYLANE

BOILING POINT : 240 ( F) 115.5( C)  
VAPOR PRESSURE(20 C) : UNKN MM HG  
VAPOR DENSITY(AIR=1) : 2

\*\*\* IV FIRE AND EXPLOSION DATA \*\*\*

FLASH PT: NA ( F) NA ( C) BY NA IGNITION TEMP: NA ( F) NA ( C)  
FLAMMABLE LIMITS IN AIR(%): LOWER NA UPPER NA  
SENSITIVITY TO MECHANICAL IMPACT (Y/N): N  
SENSITIVITY TO STATIC DISCHARGE:  
SENSITIVITY TO STATIC DISCHARGE IS NOT EXPECTED.  
EXTINGUISHING MEDIA:  
ALL STANDARD FIREFIGHTING MEDIA  
SPECIAL FIREFIGHTING PROCEDURES:  
NONE KNOWN.

\*\*\* V REACTIVITY DATA \*\*\*

STABILITY: HAZARDOUS:  
X STABLE UNSTABLE POLYMERIZATION WILL NOT OCCUR  
HAZARDOUS DECOMPOSITION/COMBUSTION PRODUCTS:  
SILICON DIOXIDE.  
ACETIC ACID.  
INCOMPATIBILITY (MATERIALS TO AVOID):  
CONTACT WITH OXIDIZING AGENTS.  
APPLIES IN UNCURED STATE.  
CONDITIONS TO AVOID:  
NONE KNOWN.

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MANUFACTURED BY:

GENERAL ELECTRIC CO.  
SILICONE PRODUCTS DIV  
WATERFORD, NY 12188

EMERGENCY TELEPHONE:

(518) 237-3330 (24 HRS)

SUPPLIED BY:

GENERAL ELECTRIC CO.  
SILICONE PRODUCTS DIV  
WATERFORD, NY 12188

(518) 237-3330 (24 HRS)

REVISED: 07/15/88  
PREPARER: DA POLSINELLI

\*\*\* I PRODUCT IDENTIFICATION \*\*\*

PRODUCT IDENTIFICATION: IS808  
CHEMICAL FAMILY

SILICONE RUBBER SEALANT

CHEMICAL NAME: SILICONE INDUSTRIAL SEALANT

FORMULA: MIXTURE

\*\*\* II PRODUCT COMPONENTS \*\*\*

| PRODUCT COMPOSITION   | APPROX. ACGIH |       | OSHA  |       | CAS REG    |
|-----------------------|---------------|-------|-------|-------|------------|
|                       | WGT.<br>%     | TLV   | PEL   | UNITS | NO.        |
| A. HAZARDOUS          |               |       |       |       |            |
| METHYLTRIAACETOXYLANE | 1-5           | 10(R) | 10(R) | PPM   | 4253-34-3* |
| B. NON-HAZARDOUS      |               |       |       |       |            |

FORMULATION INFORMATION:

THIS SPACE RESERVED FOR SPECIAL USE.

-----  
CHEMICAL NAME C.A.S. NUMBER UPPER % LIMIT  
-----

N/A

THOSE INGREDIENTS LISTED ABOVE ARE SUBJECT TO THE REPORTING REQUIREMENTS OF 313 OF TITLE III OF THE SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT OF 1986 AND 40 CFR PART 372.

IF UE (USE EXEMPTION) APPEARS UNDER UPPER % LIMIT, END USERS ARE EXEMPT FROM NOTIFICATION BECAUSE THE PRODUCT IS USED AND LABELED FOR ROUTINE JANITORIAL WORK, OR THE PRODUCT IS USED AND LABELED FOR FACILITY GROUNDS MAINTENANCE (SUCH AS FERTILIZERS AND HERBICIDES), OR THE PRODUCT IS USED AND LABELED FOR MAINTAINING MOTOR VEHICLES.  
-----

SECTION XII - TRANSPORTATION \* (FOR FUTURE USE)

-----  
APPLICABLE REGULATIONS  
<--49 CFR <--IMCO <--TARIFF 6 D <--IATA <--MILITARY AIR (AFR 71-4)  
-----

SHIPPING NAME

-----  
HAZARD CLASS | ID NUMBER | REPORT QTY  
-----

LABELS | LIMITED QTY  
-----

UNIT CONTAINER

DOT SPS CONTAINER | NET EXPLOSIVE WT.  
-----

AEROSOL PROPELLANT(S)  
-----

SECTION XIII - REFERENCES

-----  
MANUFACTURER'S MATERIAL SAFETY DATA SHEET  
\* INGREDIENT PERCENTAGE IS A TRADE SECRET;  
MASS. TRADE SECRET NUMBER 99-127-001.  
-----

THE INFORMATION CONTAINED HEREIN IS BASED ON DATA CONSIDERED ACCURATE IN LIGHT OF CURRENT FORMULATION, HOWEVER, NO WARRANTY IS EXPRESSED OR IMPLIED REGARDING THE ACCURACY OF THIS DATA OR THE RESULTS TO BE OBTAINED FROM THE USE THEREOF.

DYNA SYSTEMS A PARTSMASTER CO DIV OF NCH ASSUMES NO RESPONSIBILITY FOR PERSONAL INJURY OR PROPERTY DAMAGE CAUSED BY THE USE, STORAGE OR DISPOSAL OF THE PRODUCT IN A MANNER NOT RECOMMENDED ON THE PRODUCT LABEL. USERS ASSUME ALL RISKS ASSOCIATED WITH SUCH UNRECOMMENDED USE, STORAGE, OR DISPOSAL OF THE PRODUCT.

(029828-0271# -40135925-67004920)

DATE OF ISSUE  
04/24/89SUPERSEDES  
03/22/89

## SECTION I - GENERAL INFORMATION

CHEMICAL NAME & SYNONYMS  
ALFA CYANOACRYLATETRADE NAME & SYNONYMS  
GAPPER ADHESIVECHEMICAL FAMILY  
CYANOACRYLATEFORMULA  
X<--MIXTUREMANUFACTURERS NAME:  
DYNA SYSTEMS A PARTSMaster CO DIV OF NCHADDRESS (NUMBER, STREET, CITY, STATE & ZIP CODE)  
P.O. BOX 655326  
DALLAS, TEXAS 75265-5326PREPARED BY:  
MIKE COLE/T.S.CHEMISTPRODUCT CODE NUMBER  
67004920EMERGENCY TELEPHONE NUMBER  
214-438-1381

## SECTION II- HAZARDOUS INGREDIENTS

THE HAZARDS PRESENTED BELOW ARE THOSE OF THE INDIVIDUAL  
COMPONENTS AS THE PRODUCT MIXTURE HAS NOT BEEN TESTED  
AS A WHOLE.

| CHEMICAL NAME (INGREDIENTS) | HAZARD   | TLV* | PEL* | CAS#      |
|-----------------------------|----------|------|------|-----------|
| ETHYL CYANOACRYLATE         | IRRITANT | 2PPM | N/A  | 7085-85-0 |
| POLY METHYL METHACRYLATE *  | IRRITANT | N/A  | N/A  | 9011-14-7 |

\* SEE SECTION XII

## SECTION III - PHYSICAL DATA

BOILING PT. (FAHRENHEIT) 149 F SPEC GRAVITY (H2O=1) 1.07# 80 F

## GAPPER ADHESIVE

(CONTINUED)

## SECTION III - PHYSICAL DATA

PAGE : 02

|                                   |           |                                 |                   |
|-----------------------------------|-----------|---------------------------------|-------------------|
| VAPOR PRESSURE (MM HG).           | 20 C      | COLOR                           | TRANSPARENT       |
| VAPOR DENSITY (AIR=1)             | 20 C      | ODOR                            | STIMULATIVE SMELL |
| PH @ 100%                         | N/A       | CLARITY                         | N/A               |
| PERCENT VOLATILE<br>BY VOLUME (%) | N/A       | EVAPORATION RATE<br>(BU AC = 1) | N/A               |
| SOLUBILITY IN WATER               | INSOLUBLE |                                 |                   |
| VISCOSITY                         | N/A       |                                 |                   |

## SECTION IV - FIRE AND EXPLOSION HAZARD

|                                           |                      |                     |                    |
|-------------------------------------------|----------------------|---------------------|--------------------|
| FLASH POINT (METHOD USED)<br>176 F T.C.C. | FLAMMABLE LIMITS     | LEL<br>N/A          | UEL<br>N/A         |
| EXTINGUISHING MEDIA<br>X<--FOAM           | "ALCOHOL"<br>X<--CO2 | DRY<br>X<--CHEMICAL | WATER<br>X<--SPRAY |
| <--OTHER                                  |                      |                     |                    |

SPECIAL FIRE FIGHTING PROCEDURES  
AS WITH ALL FIRES INVOLVING CHEMICALS, WEAR SCBA AND FULL PROTECTIVE  
GEAR.

UNUSUAL FIRE & EXPLOSION HAZARDS  
N/ANFPA HAZARD RATING (0=INSIGNIFICANT; 1=SLIGHT; 2=MODERATE; 3=HIGH; 4=EXTREME):  
3<--HEALTH 2<--FLAMMABILITY 0<--REACTIVITY <--SPECIAL

## SECTION V - HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE :

2PPM

EFFECTS OF OVEREXPOSURE

- ACUTE - (SHORT TERM EXPOSURE)  
THE ADHESIVE BONDS SKIN RAPIDLY AND STRONGLY, IRRITATES EYES AND MUCOUS MEM  
BRANES.

- CHRONIC - (LONG TERM EXPOSURE)  
THE ADHESIVE BONDS SKIN RAPIDLY AND STRONGLY, IRRITATES EYES AND MUCOUS

CERRO COPPER PRODUCTS COMPANY  
MSDS NUMBER 00-027116/1/91  
ENVIRONMENTAL HEALTH  
SAFETY

## MEMBRANES.

PRIMARY ROUTE OF ENTRY: &lt;-- INHALATION &lt;-- INGESTION &lt;-- ABSORPTION

## EMERGENCY &amp; FIRST AID PROCEDURES

INHALATION:  
REMOVE TO FRESH AIR. SEEK MEDICAL ATTENTION.EYE CONTACT:  
FLUSH WITH COPIOUS AMOUNTS OF WATER. OBTAIN MEDICAL ATTENTION.SKIN CONTACT:  
ADHESIVE BONDS SKIN RAPIDLY AND STRONGLY.  
WASH WITH SOAP AND WATER.INGESTION:  
INDUCE VOMITING. SEEK MEDICAL ATTENTION.

NOTES TO PHYSICIAN:

N/A

## SECTION VI - TOXICITY INFORMATION

PRODUCT CONTAINS CHEMICAL LISTED AS CARCINOGEN OR POTENTIAL CARCINOGEN BY:

IARC <--YES NTP <--YES OSHA <--YES ACGIH <--YES OTHER <--YES  
X<--NO X<--NO X<--NO X<--NO X<--NO

N/A

## SECTION VII - REACTIVITY DATA

STABILITY <--STABLE <--UNSTABLE CONDITIONS TO AVOID  
UNSTABLE OVER 176 F. STABLE UP TO 122 F.INCOMPATIBILITY (MATERIALS TO AVOID)  
POLYMERIZED BY WATER, ALCOHOLS, AMINES, AND ALKALINE SUBSTANCE.HAZARDOUS DECOMPOSITION PRODUCTS  
TOXIC CYANIDESHAZARDOUS WILL NOT MAY CONDITIONS TO AVOID  
X<--OCCUR <--OCCUR  
POLYMERIZATION STORE IN COOL DRY AREA - AVOID BASIC CONTACT.

## GAPPER ADHESIVE

## SECTION VIII - SPILL OR LEAK PROCEDURES

PAGE : 04

STEPS TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED  
ABSORB WITH TISSUES. FLOOD WITH WATER TO POLYMERIZE. POLYMERIZED PRO-  
DUCT MAY BE DISPOSED OF AS A SOLID CHEMICAL WASTE.WASTE DISPOSAL METHOD  
AS A CHEMICAL WASTE.NEUTRALIZING AGENT  
N/A

## SECTION IX - SPECIAL PROTECTION INFORMATION

REQUIRED VENTILATION  
LOCAL EXHAUST NOT NECESSARY.  
MECHANICAL (GENERAL) SEALED WATER SCRUBBER.RESPIRATORY PROTECTION  
NOT NECESSARY.PROTECTIVE GLOVES  
RUBBER OR VINYL GLOVES.EYE PROTECTION  
SAFETY GLASSES WITH SHIELD.OTHER PROTECTION  
N/A

## SECTION X - STORAGE AND HANDLING INFORMATION

STORAGE TEMPERATURE INDOOR HEATED REFRIGERATED OUTDOOR  
000000<--MAX 000000<--MINPRECAUTIONS TO BE TAKEN IN HANDLING & STORING  
AVOID CONTACT WITH SKIN, EYES, OR MOISTURE. AVOID  
PROLONG BREATHING OF VAPORS.OTHER PRECAUTIONS  
STORE BELOW 24 C (75 F). KEEP CONTAINER SEALED TI  
GHT AND OUT OF DIRECT SUNLIGHT.

## SECTION XII - TRANSPORTATION \* (FOR FUTURE USE)

### SECTION XIII - REFERENCES

- DYNA DEBONDER

(CONTINUED)                      SECTION XIII - REFERENCES                      PAGE : 06

THE INFORMATION CONTAINED HEREIN IS BASED ON DATA CONSIDERED ACCURATE IN LIGHT OF CURRENT FORMULATION, HOWEVER, NO WARRANTY IS EXPRESSED OR IMPLIED REGARDING THE ACCURACY OF THIS DATA OR THE RESULTS TO BE OBTAINED FROM THE USE THEREOF.

DYNA SYSTEMS A PARTSMASTER CO DIV OF NCH ASSUMES NO RESPONSIBILITY FOR PERSONAL INJURY OR PROPERTY DAMAGE CAUSED BY THE USE, STORAGE OR DISPOSAL OF THE PRODUCT IN A MANNER NOT RECOMMENDED ON THE PRODUCT LABEL. USERS ASSUME ALL RISKS ASSOCIATED WITH SUCH UNRECOMMENDED USE, STORAGE, OR DISPOSAL OF THE PRODUCT.

(023828-0271# -40135925-67004921)

DATE OF ISSUE  
12/15/88SUPERSEDES  
11/11/87

## SECTION I - GENERAL INFORMATION

CHEMICAL NAME & SYNONYMS  
N/ATRADE NAME & SYNONYMS  
DYNA DEBONDERCHEMICAL FAMILY  
N/AFORMULA  
X<--MIXTUREMANUFACTURERS NAME:  
DYNA SYSTEMS A PARTSMaster CD DIV OF NCHADDRESS (NUMBER, STREET, CITY, STATE & ZIP CODE)  
P.O. BOX 655326  
DALLAS, TEXAS 75265-5326PREPARED BY:  
RICHARD STOLLEY/T.S.CHEM.PRODUCT CODE NUMBER  
67004921EMERGENCY TELEPHONE NUMBER  
214-438-1381

## SECTION II- HAZARDOUS INGREDIENTS

THE HAZARDS PRESENTED BELOW ARE THOSE OF THE INDIVIDUAL  
COMPONENTS AS THE PRODUCT MIXTURE HAS NOT BEEN TESTED  
AS A WHOLE.

| CHEMICAL NAME (INGREDIENTS)   | HAZARD | TLV*     | PEL*       | CAS#    |
|-------------------------------|--------|----------|------------|---------|
| ACETONITRILE(SKIN ABSORPTION) | **     | 40PPM 1. | 70MG/M3 1. | 75-05-8 |
| **FLAM/TOX/IRR                |        |          |            |         |

## SECTION III - PHYSICAL DATA

|                          |       |                      |                   |
|--------------------------|-------|----------------------|-------------------|
| BOILING PT. (FAHRENHEIT) | 170 F | SPEC GRAVITY (H2O=1) | 0.859             |
| VAPOR PRESSURE (MM HG)   | N/A   | COLOR                | COLORLESS TO PINK |

## DYNA DEBONDER

(CONTINUED)

## SECTION III - PHYSICAL DATA

PAGE : 02

|                                   |             |                                 |               |
|-----------------------------------|-------------|---------------------------------|---------------|
| VAPOR DENSITY (AIR=1)             | 1.41        | ODOR                            | ETHEREAL ODDR |
| PH @ 100%                         | N/A         | CLARITY                         | N/A           |
| PERCENT VOLATILE<br>BY VOLUME (%) | N/A         | EVAPORATION RATE<br>(BU AC = 1) | N/A           |
| SOLUBILITY IN WATER               | 100%        |                                 |               |
| VISCOSITY                         | NON-VISCOUS |                                 |               |

## SECTION IV - FIRE AND EXPLOSION HAZARD

|                                                   |                     |                   |          |
|---------------------------------------------------|---------------------|-------------------|----------|
| FLASH POINT (METHOD USED)                         | FLAMMABLE LIMITS    | LEL               | UEL      |
| 45 F T.C.C.                                       |                     | N/A               | N/A      |
| EXTINGUISHING MEDIA "ALCOHOL"<br>X<--FOAM <--FOAM | X<--CO2 <--CHEMICAL | <--WATER<br>SPRAY | <--OTHER |

SPECIAL FIRE FIGHTING PROCEDURES  
THE BEST EXTINGUISHING AGENT IS A MECHANICAL FOAM OF THE ALCOHOL TYPE.  
WATER SHOULD BE USED TO KEEP FIRE-EXPOSED CONTAINERS COOL.UNUSUAL FIRE & EXPLOSION HAZARDS  
WEAR SELF-CONTAINED BREATHING APPARATUS, WEAR GOGGLES IF EYE PROTECTION IS  
NOT PROVIDED.NFPA HAZARD RATING (0=INSIGNIFICANT;1=SLIGHT;2=MODERATE;3=HIGH;4=EXTREME):  
2 <--HEALTH 3 <--FLAMMABILITY 0 <--REACTIVITY <--SPECIAL

## SECTION V - HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE :

NOT ESTABLISHED FOR MIXTURE. SEE SECTION II.

EFFECTS OF OVEREXPOSURE

|                                                                                                                    |                                  |
|--------------------------------------------------------------------------------------------------------------------|----------------------------------|
| HIGH CONCENTRATION CAN CAUSE SYMPTOMS OF WEAKNESS, FLUSHING OF THE FACE AND<br>SOME TEMPORARY BRONCHIAL TIGHTNESS. | - ACUTE - (SHORT TERM EXPOSURE)  |
| HIGH CONCENTRATION CAN CAUSE SYMPTOMS OF WEAKNESS, FLUSHING OF THE FACE AND<br>SOME TEMPORARY BRONCHIAL TIGHTNESS. | - CHRONIC - (LONG TERM EXPOSURE) |

CERRO COPPER PRODUCTS COMPANY  
MSDS NUMBER - CCPC-00-0276out 8/11/91  
SHAW-WALKER  
PUBLICATION

PRIMARY ROUTE OF ENTRY: <-- INHALATION <-- INGESTION <-- ABSORPTION

## EMERGENCY &amp; FIRST AID PROCEDURES

INHALATION:  
REMOVE TO UNCONTAMINATED ATMOSPHERE. IF BREATHING HAS STOPPED, GIVE  
ARTIFICIAL RESPIRATION.

EYE CONTACT:  
FLUSH WITH WATER FOR 15 MINUTES, HOLDING EYELIDS APART OCCASIONALLY. SEE  
PHYSICIAN IF IRRITATION PERSISTS.

SKIN CONTACT:  
FLUSH WITH WATER.

INGESTION:  
DO NOT INDUCE VOMITING.

NOTES TO PHYSICIAN:  
N/A

## SECTION VI - TOXICITY INFORMATION

PRODUCT CONTAINS CHEMICAL LISTED AS CARCINOGEN OR POTENTIAL CARCINOGEN BY:

|      |        |     |        |      |        |       |        |       |        |
|------|--------|-----|--------|------|--------|-------|--------|-------|--------|
| IARC | <--YES | NTP | <--YES | OSHA | <--YES | ACGIH | <--YES | OTHER | <--YES |
|      | X<--NO |     | X<--NO |      | X<--NO |       | X<--NO |       | X<--NO |

ACETONITRILE  
 ORL-HMN TDLD: 570MG/KG CNS 2.  
 SKN-RBT 500MG OPEN MILD 2.  
 ORL-RAT LD50: 3800MG/KG 2.

## SECTION VII - REACTIVITY DATA

|           |                            |             |                     |
|-----------|----------------------------|-------------|---------------------|
| STABILITY | X<--STABLE                 | <--UNSTABLE | CONDITIONS TO AVOID |
|           | CONTACT WITH STRONG ACIDS. |             |                     |

INCOMPATIBILITY (MATERIALS TO AVOID)  
 PERCHLORATES, STRONG ACIDS, SULFURIC ACID, CHLOROSULFONIC ACID.

HAZARDOUS DECOMPOSITION PRODUCTS  
 CYANIDES UPON THERMAL DECOMPOSITION, OXIDES OF NITROGEN

|                |   |                       |                  |                     |
|----------------|---|-----------------------|------------------|---------------------|
| HAZARDOUS      | X | WILL NOT<br>-<--OCCUR | MAY<br>-<--OCCUR | CONDITIONS TO AVOID |
| POLYMERIZATION |   |                       |                  |                     |

## DYNA DEBONDER

## SECTION VIII - SPILL OR LEAK PROCEDURES

PAGE : 04

STEPS TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED  
 CONTAINMENT, IF POSSIBLE, BY BUILDING TEMPORARY DIKES WITH DIRT AND BY  
 REMOVING FOR POLLUTION CONTROL.

WASTE DISPOSAL METHOD  
 COMPLY WITH STATE AND FEDERAL LAWS. CAN BE DESTROYED BY BIOTREATMENT IN  
 POND; CAN BE TURNED; CAN BE DESTROYED BY ALKALINE CHLORINATION AND BY  
 OZONE; CAN BE DESTROYED BY BURNING.

NEUTRALIZING AGENT  
 N/A

## SECTION IX - SPECIAL PROTECTION INFORMATION

REQUIRED VENTILATION  
 GENERAL EXHAUST IS MORE THAN ADEQUATE TO PROTECT WORKER FROM EXPOSURE TO  
 LEVELS ABOVE PERMISSIBLE EXPOSURE LIMITS.

RESPIRATORY PROTECTION  
 IN NON-VENTILATED AREA USE AIR PAK OR SIMILAR BREATHING AIR EQUIPMENT.

PROTECTIVE GLOVES  
 NEOPRENE GLOVES SHOULD BE WORN DEPENDING ON SEVERITY  
 OF EXPOSURE.

EYE PROTECTION  
 SAFETY GOGGLES SHOULD BE WORN DEPENDING ON SEVERITY  
 OF EXPOSURE.

OTHER PROTECTION  
 N/A

## SECTION X - STORAGE AND HANDLING INFORMATION

|                           |        |        |              |         |
|---------------------------|--------|--------|--------------|---------|
| STORAGE TEMPERATURE       | INDOOR | HEATED | REFRIGERATED | OUTDOOR |
| 000000<--MAX 000000<--MIN |        |        |              |         |

PRECAUTIONS TO BE TAKEN IN HANDLING & STORING  
 AVOID HIGH CONCENTRATIONS OF VAPORS. STORE AT  
 AMBIENT TEMPERATURES. AVOID GROSS CONTAMINATION OF  
 SKIN. WASH OFF SKIN WITH SOAP AND WATER.

OTHER PRECAUTIONS  
 N/A



| CHEMICAL NAME | C.A.S. NUMBER | UPPER % LIMIT |
|---------------|---------------|---------------|
|---------------|---------------|---------------|

N/A

THOSE INGREDIENTS LISTED ABOVE ARE SUBJECT TO THE REPORTING REQUIREMENTS OF 313 OF TITLE III OF THE SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT OF 1986 AND 40 CFR PART 372.

IF UE (USE EXEMPTION) APPEARS UNDER UPPER % LIMIT, END USERS ARE EXEMPT FROM NOTIFICATION BECAUSE THE PRODUCT IS USED AND LABELED FOR ROUTINE JANITORIAL WORK, OR THE PRODUCT IS USED AND LABELED FOR FACILITY GROUNDS MAINTENANCE (SUCH AS FERTILIZERS AND HERBICIDES), OR THE PRODUCT IS USED AND LABELED FOR MAINTAINING MOTOR VEHICLES.

## SECTION XII - TRANSPORTATION \* (FOR FUTURE USE)

| APPLICABLE REGULATIONS | <--TARIFF 6 D | <--IATA | <--MILITARY AIR (AFR 71-4) |
|------------------------|---------------|---------|----------------------------|
| <--49 CFR <--IMCO      |               |         |                            |

SHIPPING NAME

HAZARD CLASS

| ID NUMBER | REPORT QTY

LABELS

| LIMITED QTY

UNIT CONTAINER

DOT SPS CONTAINER

| NET EXPLOSIVE WT.

AEROSOL PROPELLANT(S)

## SECTION XIII - REFERENCES

MANUFACTURER'S MATERIAL SAFETY DATA SHEET.

THE INFORMATION CONTAINED HEREIN IS BASED ON DATA CONSIDERED ACCURATE IN LIGHT OF CURRENT FORMULATION, HOWEVER, NO WARRANTY IS EXPRESSED OR IMPLIED REGARDING THE ACCURACY OF THIS DATA OR THE RESULTS TO BE OBTAINED FROM THE USE THEREOF.

DYNA SYSTEMS A PARTSMaster CO DIV OF NCH ASSUMES NO RESPONSIBILITY FOR PERSONAL INJURY OR PROPERTY DAMAGE CAUSED BY THE USE, STORAGE OR DISPOSAL OF THE PRODUCT IN A MANNER NOT RECOMMENDED ON THE PRODUCT LABEL. USERS ASSUME ALL RISKS ASSOCIATED WITH SUCH UNRECOMMENDED USE, STORAGE, OR DISPOSAL OF THE PRODUCT.

(023828-0271# -40135925-67051000)

DATE OF ISSUE  
08/15/89SUPERSEDES  
11/11/87

## SECTION I - GENERAL INFORMATION

CHEMICAL NAME &amp; SYNONYMS

N/A

TRADE NAME &amp; SYNONYMS

TRUST-X ACCELDRATOR

CHEMICAL FAMILY

N/A

FORMULA

X&lt;--MIXTURE

MANUFACTURERS NAME:

DYNA SYSTEMS A PARTSMASTER CO DIV OF NCH

ADDRESS (NUMBER, STREET, CITY, STATE &amp; ZIP CODE)

P.O. BOX 655326

DALLAS, TEXAS 75265-5326

PREPARED BY:

MIKE COLE/T.S.CHEMIST

PRODUCT CODE NUMBER

67051000

EMERGENCY TELEPHONE NUMBER

214-438-1381

## SECTION II- HAZARDOUS INGREDIENTS

THE HAZARDS PRESENTED BELOW ARE THOSE OF THE INDIVIDUAL COMPONENTS AS THE PRODUCT MIXTURE HAS NOT BEEN TESTED AS A WHOLE.

| CHEMICAL NAME (INGREDIENTS) | HAZARD     | TLV*    | PEL*    | CAS#    |
|-----------------------------|------------|---------|---------|---------|
| TRICHLOROTRIFLUORIDE        | ANESTHETIC | 1000PPM | 1000PPM | 76-13-1 |
| ALKYL ARYL AMINE            | IRRITANT   | 5 PPM   | N/A     | N/A     |

## SECTION III - PHYSICAL DATA

|                          |       |                      |                |
|--------------------------|-------|----------------------|----------------|
| BOILING PT. (FAHRENHEIT) | 117.6 | SPEC GRAVITY (H2O=1) | 1.40           |
| VAPOR PRESSURE (MM HG)   | 334   | COLOR                | WHITE TO STRAW |

## TRUST-X ACCELDRATOR

(CONTINUED)

## SECTION III - PHYSICAL DATA

PAGE : 02

|                                |              |                              |               |
|--------------------------------|--------------|------------------------------|---------------|
| VAPOR DENSITY (AIR=1)          | 2.9          | ODOR                         | SLIGHT ODOR   |
| PH @ 100%                      | N/A          | CLARITY                      | WATERY LIQUID |
| PERCENT VOLATILE BY VOLUME (%) | 100          | EVAPORATION RATE (BU AC = 1) | N/A           |
| SOLUBILITY IN WATER            | 0.2G/100#25C |                              |               |
| VISCOSITY                      | N/A          |                              |               |

## SECTION IV - FIRE AND EXPLOSION HAZARD

|                                       |                    |                  |                  |                 |     |           |     |
|---------------------------------------|--------------------|------------------|------------------|-----------------|-----|-----------|-----|
| FLASH POINT (METHOD USED)             | > 200 F.TCC        | FLAMMABLE LIMITS | N/A              | LEL             | N/A | UEL       | N/A |
| EXTINGUISHING MEDIA                   | "ALCOHOL" X<--FOAM | X<--CD2          | DRY X<--CHEMICAL | WATER X<--SPRAY |     | X<--OTHER |     |
| SPECIAL FIRE FIGHTING PROCEDURES      |                    |                  |                  |                 |     |           |     |
| SELF-CONTAINED RESPIRATORY EQUIPMENT. |                    |                  |                  |                 |     |           |     |

UNUSUAL FIRE &amp; EXPLOSION HAZARDS

N/A

NFPA HAZARD RATING (0=INSIGNIFICANT; 1=SLIGHT; 2=MODERATE; 3=HIGH; 4=EXTREME):  
3 <--HEALTH 2 <--FLAMMABILITY 0 <--REACTIVITY <--SPECIAL

## SECTION V - HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE :

965 PPM

EFFECTS OF OVEREXPOSURE

- ACUTE - (SHORT TERM EXPOSURE)  
LIGHT HEADEDNESS, GIDDINESS, SHORTNESS OF BREATH, POSSIBLE NARCOSIS POSSIBLE  
E CARDIAC ARRHYTHMIAS AT HIGH CONCENTRATIONS.  
- CHRONIC - (LONG TERM EXPOSURE)  
LIGHT HEADEDNESS, GIDDINESS, SHORTNESS OF BREATH, POSSIBLE NARCOSIS POSSIBLE  
E CARDIAC ARRHYTHMIAS AT HIGH CONCENTRATIONS.

CEARO COPPER PRODUCTS COMPANY  
MSDS NUMBER - CCPC-00-0276

16/1/89  
mt

PRIMARY ROUTE OF ENTRY: <-- INHALATION <-- INGESTION <-- ABSORPTION  
 EMERGENCY & FIRST AID PROCEDURES  
 INHALATION  
 REMOVE TO FRESH AIR, CALL A PHYSICIAN. DO NOT GIVE EPINEPHRINE OR SIMILAR DRUGS.  
 EYE CONTACT:  
 FLUSH WITH WATER.  
 SKIN CONTACT:  
 FLUSH WITH WATER.  
 INGESTION :  
 N/A  
 NOTES TO PHYSICIAN :  
 N/A

## SECTION VI - TOXICITY INFORMATION

PRODUCT CONTAINS CHEMICAL LISTED AS CARCINOGEN OR POTENTIAL CARCINOGEN BY:  
 IARC <--YES NTP <--YES OSHA <--YES ACGIH <--YES OTHER <--YES  
 X<--NO X<--NO X<--NO X<--NO X<--NO  
 N/A

## SECTION VII - REACTIVITY DATA

STABILITY | X<--STABLE <--UNSTABLE | CONDITIONS TO AVOID  
 | OPEN FLAMES OR HIGH TEMPERATURES.  
 INCOMPATIBILITY (MATERIALS TO AVOID)  
 ALKALI OR ALKALINE EARTH METALS--PWD. AL, ZINC, BERYLLIUM, ETC.  
 HAZARDOUS DECOMPOSITION PRODUCTS  
 HYDROCHLORIC ACID, HYDROFLUORIC ACID AND POSSIBLE PHOSGENE.  
 HAZARDOUS | WILL NOT MAY | CONDITIONS TO AVOID  
 | X <--OCCUR <--OCCUR  
 POLYMERIZATION

## TRUST-X ACCELERATOR

## SECTION VIII - SPILL OR LEAK PROCEDURES PAGE : 04

STEPS TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED  
 VENTILATE AREA - ESPECIALLY LOW PLACES WHERE HEAVY VAPORS MIGHT COLLECT.  
 REMOVE OPEN FLAMES.  
 WASTE DISPOSAL METHOD  
 EVAPORATE OUTDOORS  
 NEUTRALIZING AGENT  
 N/A

## SECTION IX - SPECIAL PROTECTION INFORMATION

REQUIRED VENTILATION  
 LOCAL EXHAUST WHEN LARGE AMOUNTS ARE RELEASED.  
 MECHANICAL (GENERAL) ESPECIALLY LOW PLACES.  
 RESPIRATORY PROTECTION  
 USE AIR MASK AT HIGH CONCENTRATIONS.  
 PROTECTIVE GLOVES  
 WHEN HANDLING LIQUID  
 EYE PROTECTION  
 SAFETY GLASSES  
 OTHER PROTECTION  
 N/A

## SECTION X - STORAGE AND HANDLING INFORMATION

STORAGE TEMPERATURE  
 000000<--MAX 000000<--MIN | INDOOR | HEATED | REFRIGERATED | OUTDOOR  
 PRECAUTIONS TO BE TAKEN IN HANDLING & STORING  
 AVOID BREATHING VAPORS: HANDLE WITH REASONABLE  
 CARE. STORE CONTAINERS IN CLEAN DRY AREA. DO NOT  
 HEAT ABOVE 125 F.  
 OTHER PRECAUTIONS  
 N/A



### Flammable Limits

Refers to the range of gas or vapor concentration (percent by volume in air) which will burn or explode if an ignition source is present. Lower means the lower flammable limit and upper means the upper flammable limit given in percent.

### Products Evolved When Subjected to Heat or Combustion

The products evolved when this material is subjected to heat or combustion. Includes temperature at which oxidation or other forms of degradation occurs.

### Recommended Fire Extinguishing Agents and Special Procedures

Specifies the fire fighting agents that should be used to extinguish fires. If unusual fire hazards are involved or special procedures indicated, this is specified.

### Unusual Fire or Explosive Hazards

Specifies hazards to personnel in case of fire, explosive danger.

## ENVIRONMENTAL PROTECTION

Specifies how this product may be disposed.

Indicates precautions necessary in the event that leakage or breakage occurs. Included are (a) clean-up procedures, (b) personal protective equipment if necessary, (c) hazards that may be created, i.e. fire explosion, etc.

## PRECAUTIONS

Label that is required or recommended.

### Requirements for Transportation, Handling and Storage

Specifies handling and storage procedures. Gives ICC, DOT, or other regulations related to safety and health for transportation.

## CHEMICAL AND PHYSICAL PROPERTIES

### Boiling Point (or Range)

In degrees Fahrenheit or Celsius Boiling Point at 760 mmHg.

### Vapor Pressure

Pressure exerted when a solid or liquid is in equilibrium with its own vapor.

### Specific Gravity

The ratio of the density of the product to the density of water.

### Vapor Density

The ratio of the density of the vapor at saturation concentration ( 20 degrees Celsius or 68 degrees Fahrenheit ) to the density of air at 760 mmHg.

### Appearance and Odor

Refers to the general characterization of the material, e.g. powder, colorless liquid, aromatic odor, etc.

### pH

Refers to the degree of acidity or basicity of the material in a specific concentration.

pH1-5 - STRONGLY ACIDIC

pH5-7 - WEAKLY ACIDIC

pH7-9 - WEAKLY BASIC

pH9-14 - STRONGLY BASIC

### Solubility

Refers to the solubility of a material by weight in water at room temperature. The term negligible, less than 0.1 %; slight, 0.1 to 1%; moderate, 1 to 10%; appreciable, 10% or greater. Gives solubility in organic solvents where appropriate.

### Percent Volatile By Volume

Refers to the amount volatilized at 20 degrees Celsius or 68 degrees Fahrenheit when allowed to evaporate.

### Evaporation

Gives the rate of evaporation compared to a standard.

### Viscosity

Measure of flow characteristics in Kinematic viscosity in Centistokes.

### Hazardous Polymerization

Hazardous polymerization is that reaction which takes place at a rate which produces large amounts of energy. Indicates whether it may or may not occur and under what storage conditions.

### Does the Material React Violently

Indicates whether the material will react violently, releasing large amounts of energy when exposed under conditions listed.

### Composition

Components of the product as required by OSHA (1910.1200) and one or more state Right to Know laws.



THE INFORMATION CONTAINED HEREIN IS BELIEVED TO BE ACCURATE. IT IS PROVIDED INDEPENDENTLY OF ANY SALE OF THE PRODUCT AS PART OF TEXACO'S PRODUCT SAFETY PROGRAM. IT IS NOT INTENDED TO CONSTITUTE PERFORMANCE INFORMATION CONCERNING THE PRODUCT. NO EXPRESS WARRANTY, OR IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE IS MADE WITH RESPECT TO THE PRODUCT OR THE INFORMATION CONTAINED HEREIN. DATA SHEETS ARE AVAILABLE FOR ALL TEXACO PRODUCTS. YOU ARE URGED TO OBTAIN DATA SHEETS FOR ALL TEXACO PRODUCTS YOU BUY, PROCESS, USE OR DISTRIBUTE AND YOU ARE ENCOURAGED AND REQUESTED TO ADVISE THOSE WHO MAY COME IN CONTACT WITH SUCH PRODUCTS OF THE INFORMATION CONTAINED HEREIN.

## EXPLANATION OF THE INDUSTRIAL HYGIENE, TOXICOLOGY, AND MATERIAL SAFETY DATA SHEET

### PRODUCT INFORMATION

#### Trade Name and Synonyms

Refer to the code number and name under which the product is marketed and the common commercial name of the product.

#### Manufacturer's Name and Address Self explanatory.

#### Chemical Name and/or Family or Description

Refer to chemical, generic, or descriptive name of single elements and compounds.

For purposes of this form, a product is defined as hazardous if it possesses one or more of the following characteristics: (1) has a flash-point below 200 degrees Fahrenheit, closed cup or subject to spontaneous heating; (2) has a threshold limit value as established by the American Conference of Governmental Industrial Hygienists and/or the Occupational Safety and Health Administration (with exception to petroleum oil mist); (3) a single dose oral LD50 below 500 mg/kg; (4) causes burns to the skin in the short-term exposure or is systemically toxic by skin contact; (5) has been demonstrated to be a skin or eye irritant or causes respiratory irritation; (6) may cause skin or respiratory sensitization; (7) has teratogenic, mutagenic or other toxic effects; (8) may cause asphyxia or pneumoconiosis; (9) in the course of normal operations may produce dusts, gases, fumes, vapor, mist, or smoke which have one or more of the above characteristics; (10) contains a component which may be carcinogenic according to NTP (National Toxicology Program), IARC (International Agency for Research on Cancer), OSHA (Occupational Safety and Health Administration), EPA (Environmental Protection Agency) and/or NCI (National Cancer Institute.); (11) has a median LC50 (RATS) in air of 200 ppm or less by volume of gas or vapor or 2.0 mg/l or less of mist, fume or dust when administered by continuous inhalation for one hour; (12) is a hazard as identified in the Product Shipping Label on page 5.

### OCCUPATIONAL CONTROL PROCEDURES

(Consult your Industrial Hygienist or Occupational Health Specialist)

#### Protective Equipment

Type of protective equipment that is necessary for the safe handling and use of this product.

#### Ventilation

Normal means adequate to maintain permissible concentrations.

Ventilation: type, i.e. local exhaust, mechanical, etc.

### Permissible Concentrations

Indicates Threshold Limit Value (TLV) and/or Time Weighted Average (TWA) as established by the American Conference of Governmental Industrial Hygienists and/or standards promulgated by the Occupational Safety and Health Administration.

### EMERGENCY AND FIRST AID PROCEDURES

Administer first aid and emergency procedures in case of eye and/or skin contact, ingestion and inhalation.

### PHYSIOLOGICAL EFFECTS

#### Acute Exposures (Eye, Skin, Respiratory System)

Refers to the most common effects that would be expected to occur from direct contact with the product.

#### Chronic

Refers to the effects that are most likely to occur from repeated or prolonged exposure.

#### Sensitizer

Means a substance which will cause on or in normal living tissue, through an allergic or photodynamic process, a hypersensitivity which becomes evident on reapplication of, or exposure to, the same substance.

#### Median Lethal Dose or Concentration (LD50, LC50)

Refers to that dose or concentration of the material which will produce death in 50 per cent of the animals. For inhalation, exposure time is indicated.

#### Irritation Index

Refers to an empirical score (Draize Method) for eye and skin irritation when tested by the method described. If numbers are not available, an estimated score indicates whether or not the material is an irritant.

### FIRE PROTECTION INFORMATION

#### Ignition Temperature

Refers to the temperature in degrees Fahrenheit, at which a liquid will give off enough flammable vapor to ignite and burn continuously for 5 seconds.

#### Flash Point (Method used)

Refers to the temperature in degrees Fahrenheit, at which a liquid will give off enough flammable

**ADDITIONAL COMMENTS**Code  
No.

75733

TEXACO INTENDS TO COMPLY FULLY WITH PROVISIONS OF THE TOXIC SUBSTANCES CONTROL ACT  
STATE OF MICHIGAN CRITICAL MATERIALS ACT (REVISED 1985)  
No critical materials present.

To determine applicability or effect of any law or regulation with respect to the product, users should consult his legal advisor or the appropriate government agency. Texaco does not undertake to furnish advice on such matters.

By F. E. BentleyDate 01-28-86☐ NewTitle Coordinator of Product Safety☒ Revised, Supersedes01-09-86



## DUCT SHIPPING LABEL

Code  
No.

75733

75733 TEXSOLVE S-2

WARNING! CAUSES IRRITATION TO EYES  
MAY CAUSE IRRITATION TO SKIN  
COMBUSTIBLE

Avoid contact with eyes and prolonged contact with skin.  
Keep away from heat and flame.  
Use only in well-ventilated locations.  
Avoid prolonged breathing of mist or vapor.  
Keep head away from container when opening or dispensing.  
Wash thoroughly after handling.

In case of contact, immediately flush eyes with plenty of  
water for at least 15 minutes.  
Wash skin with soap and plenty of water.  
If swallowed, DO NOT induce vomiting.  
Call a doctor immediately.

In case of fire use water spray, foam, dry chemical or CO2.

Chemical/Common NameCAS No.Range in %

Mixture C9-C10 aliphatic hydrocarbons

64742887

100.00

Valuation of this product indicates that it is hazardous according to OSHA  
appendix A criteria and/or Texaco's hazard criteria.

HMIS  
Health : 1 Reactivity : 0  
Flammability: 2 Special : -

DOT Proper Shipping Name: Petroleum Naphtha  
DOT Hazardous Class : Combustible Liquid, UN 1255

CAUTION: Misuse of empty containers can be hazardous. Empty containers can be hazardous if used to store toxic, flammable, or reactive materials. Cutting or welding of empty containers might cause fire, explosion or toxic fumes from residues. Do not pressurize or expose to open flame or heat. Keep container closed and drum bungs in place.

HEALTH EMERGENCY TELEPHONE: (914) 831-3400 (EXT. 204)

Texaco Inc.  
2000 Westchester Avenue  
White Plains, New York 10650

## For Additional Information Concerning:

Fuels/Lubricants/Antifreezes  
call (914) 831-3400 (EXT. 204)

Chemicals/Additives  
call (409) 722-8381

Transportation Spills  
call CHEMTREC (800) 424-9300

**COMPOSITION**Code  
No.

75733

| Chemical/Common Name                  | CAS No.  | Exposure Limit | Range in % |
|---------------------------------------|----------|----------------|------------|
| Mixture C9-C10 aliphatic hydrocarbons | 64742887 |                | 100.00     |

Evaluation of this product indicates that it is hazardous according to OSHA Appendix A criteria and/or Texaco's hazard criteria.





| ENVIRONMENTAL PROTECTION                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |       | Code No. 75733 |                  |        |               |                  |        |               |  |  |  |          |  |  |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|----------------|------------------|--------|---------------|------------------|--------|---------------|--|--|--|----------|--|--|
| <p><b>Waste Disposal Method:</b> Re-evaluation of the product may be required by the user at the time of disposal, since the product uses, transformations, mixtures and processes may change classification to non-hazardous or hazardous for reasons other than, or in addition to ignitability. (See Remarks for Waste Classification.)</p> <p><b>Procedures in Case of Breakage or Leakage:</b> (Transportation Spills Call CHEMTREC (800) 424-9300). Avoid contact with eyes. Ventilate area. Avoid breathing vapor. Use self-contained breathing apparatus or supplied-air mask for large spills in confined area. Contain spill if possible. Wipe up or absorb on suitable material and shovel up.</p> <p><b>Remarks:</b> Waste Classification: Product (as presently constituted) has the RCRA characteristic of ignitability and if discarded in its purchased form would have the hazardous waste number D001.</p> |       |                |                  |        |               |                  |        |               |  |  |  |          |  |  |
| <b>PRECAUTIONS</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |       |                |                  |        |               |                  |        |               |  |  |  |          |  |  |
| <p><b>WARNING:</b> CAUSES IRRITATION TO EYES<br/>MAY CAUSE IRRITATION TO SKIN<br/>COMBUSTIBLE</p> <p>Avoid contact with eyes and prolonged contact with skin.<br/>Keep away from heat and flame.<br/>Use only in well-ventilated locations.<br/>Avoid prolonged breathing of mist or vapor.<br/>Keep head away from container when opening or dispensing.<br/>Wash thoroughly after handling.</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |       |                |                  |        |               |                  |        |               |  |  |  |          |  |  |
| <p><b>Requirements for Transportation, Handling and Storage:</b><br/>Store away from heat and open flame. Placard required only when material is contained in packaging or container that exceeds 110 gallons, or in tank car or tank truck. Transport, handle, and store in accordance with OSHA Regulation 1910.106 and applicable DOT Regulations.</p> <p><b>DOT Proper Shipping Name:</b> Petroleum Naphtha<br/><b>DOT Hazard Class (if applicable):</b> Combustible Liquid, UN 1255</p>                                                                                                                                                                                                                                                                                                                                                                                                                                 |       |                |                  |        |               |                  |        |               |  |  |  |          |  |  |
| <b>CHEMICAL AND PHYSICAL PROPERTIES</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |       |                |                  |        |               |                  |        |               |  |  |  |          |  |  |
| <p>Boiling Point (°F) <u>305-335</u> Vapor Pressure <u>8 @ 38 C</u> (mmHg)</p> <p>Specific Gravity <u>0.774</u> (H<sub>2</sub>O=1) Vapor Density <u>4.73</u> (Air=1)</p> <p>Appearance and Odor <u>Clear, colorless liquid; sweet naphtha odor</u></p> <p>pH of undiluted product <u>N.A.</u> Solubility <u>Neg.</u></p> <p>Percent Volatile by Volume <u>100</u> Evaporation <u>N.D.</u> (=1)</p> <p>Viscosity <u>N.D.</u> Other <u>-</u></p> <p>Hazardous Polymerizations <u>-</u> Occur <u>X</u> Do not occur</p> <p>The Material Reacts Violently With: (If others is checked below, see additional comments on page 6 for further details)</p> <table border="0"><tr><td>Air</td><td>Water</td><td>Heat</td><td>Strong Oxidizers</td><td>Others</td><td>None of These</td></tr><tr><td></td><td></td><td></td><td><u>X</u></td><td></td><td></td></tr></table>                                                          |       |                | Air              | Water  | Heat          | Strong Oxidizers | Others | None of These |  |  |  | <u>X</u> |  |  |
| Air                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Water | Heat           | Strong Oxidizers | Others | None of These |                  |        |               |  |  |  |          |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |       |                | <u>X</u>         |        |               |                  |        |               |  |  |  |          |  |  |

N.D. - Not Determined

N.A. - Not Applicable

**PHYSIOLOGICAL EFFECTS:**

Code

No. 75733

**Effects of Exposure****Acute:****Eyes:** Believed to cause moderate eye irritation.**Skin:**

Believed to be moderately irritating; Believed to cause redness, edema or drying of the skin.

**Respiratory System:**

Overexposure to mist, vapors may cause dizziness, drowsiness, headache, nausea. Massive overexposure may cause unconsciousness, death.

**Chronic:**

Prolonged or repeated skin contact may cause drying or cracking of skin. Similar products upon repeated and prolonged inhalation exposure to elevated concentrations were associated with kidney damage and cancer in male rats only. No similar effects were observed in mice or female rats.

**Other:** -**Sensitization Properties:**Skin: Yes ☐ No ☐ Unknown ☒ Respiratory: Yes ☐ No ☐ Unknown ☒**Median Lethal Dose (LD<sub>50</sub> LC<sub>50</sub>) (Species)**Oral Believed to be > 5 g/kg (rat); practically non-toxicInhalation Believed to be 3400 ppm/4 hr exposure (rat)Dermal Believed to be > 3 g/kg (rabbit); practically non-toxicOther N. D.**Irritation Index, Estimation of Irritation (Species)**Skin Believed to be 3-5/8.0 (rabbit); moderately irritatingEyes Believed to be 25-50/110 (rabbit); moderately irritatingSymptoms of Exposure See above.**FIRE PROTECTION INFORMATION**Ignition Temp. °F. 450 FFlash Point °F. (Method) 102 F (CC)Flammable Limits (%) Lower 1.1Upper 6.1**Products Evolved When Subjected to Heat or Combustion:**

Carbon monoxide and carbon dioxide may be formed on burning in limited air supply.

**Recommended Fire Extinguishing Agents And Special Procedures:**

According to the National Fire Protection Guide 49, combustible liquid fires may be extinguished by water spray, dry chemical, foam or carbon dioxide. Use water to keep fire-exposed containers cool. If a leak or spill has not ignited, use water spray to disperse the vapors and to provide protection for persons attempting to stop the leak.

**Unusual or Explosive Hazards:**

None.

TEXACO INC.  
INDUSTRIAL HYGIENE, TOXICOLOGY, AND MATERIAL  
SAFETY DATA SHEET



NOTE: NO REPRESENTATION IS MADE AS TO THE AC  
HEREIN. SEE PAGE 7 FOR CONDITIONS UNDER

CERRO COPPER PRODUCTS COMPANY  
MSDS NUMBER - 1000-00-0264

out 8/1/91

|                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                  |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------|
| Trade Name and Synonyms<br><b>75733 TEXSOLVE S-2</b>                                                                                                                                                                                                                                                                                                                                                                                       |                                                  |
| Manufacturer's Name<br><b>Texaco Chemical Company</b>                                                                                                                                                                                                                                                                                                                                                                                      | Emergency Telephone No.<br><b>(409) 722-8381</b> |
| Address<br><b>4800 Fournace Place P.O. Box 430 Bellaire, TX 77401</b>                                                                                                                                                                                                                                                                                                                                                                      |                                                  |
| Chemical Name and/or Family or Description<br><b>Mineral spirits</b>                                                                                                                                                                                                                                                                                                                                                                       |                                                  |
| THIS PRODUCT IS CLASSIFIED AS:<br><input checked="" type="checkbox"/> <b>HAZARDOUS BY DEFINITION NO.(S) 1,5</b> <input type="checkbox"/> <b>NOT HAZARDOUS:</b><br><b>ON ATTACHED EXPLANATION SHEETS</b>                                                                                                                                                                                                                                    |                                                  |
| <b>WARNING STATEMENT:</b><br><b>WARNING! CAUSES IRRITATION TO EYES</b><br><b>MAY CAUSE IRRITATION TO SKIN</b><br><b>COMBUSTIBLE</b>                                                                                                                                                                                                                                                                                                        |                                                  |
| <b>OCCUPATIONAL CONTROL PROCEDURES</b>                                                                                                                                                                                                                                                                                                                                                                                                     |                                                  |
| Protective Equipment (Type)<br>Eyes: <b>Chemical type goggles must be worn. Do not wear contact lenses.</b><br><br>Skin: <b>Protective clothing such as uniforms, coveralls or lab coats should be worn. Launder or dry clean when soiled. Gloves resistant to chemicals and petroleum distillates required.</b><br><br>Inhalation: <b>None required when handling at minimum feasible temperatures.</b><br><br>Ventilation: <b>Normal</b> |                                                  |
| Permissible Concentrations:<br>Air: <b>None established</b>                                                                                                                                                                                                                                                                                                                                                                                |                                                  |
| <b>EMERGENCY AND FIRST AID PROCEDURES</b>                                                                                                                                                                                                                                                                                                                                                                                                  |                                                  |
| First Aid<br>Eyes: <b>Flush thoroughly with water for at least fifteen minutes. Get medical attention.</b><br><br>Skin: <b>Wash exposed areas with soap and water.</b><br><br>Ingestion: <b>Do NOT induce vomiting. Aspiration may cause chemical pneumonia.</b><br><br>Inhalation: <b>Remove patient to fresh air. If not breathing, give mouth-to-mouth artificial respiration.</b><br><br>Other Instructions: <b>None.</b>              |                                                  |

# Material Safety Data Sheet

Required under OSHA Safety and Health Regulations  
for Hazardous Employment (29 CFR 1915)

CERRO COPPER PRODUCTS COMPANY  
MODEL NUMBER CCPC-30-0230

Volclay GPG 30

105 01



out 8/1/91

CMB No. 1218-0074  
Expiration Date 05/31/96

ISSUE 11/85 CC: a LC: B

CAS NO. 1302-78-9

## Section I

### Manufacturer's Name

American Colloid Company

### Emergency Telephone Number

312-966-5720

### Address (Number, Street, City, State, and ZIP Code)

5100 Suffield Court

### Chemical Name and Synonyms

Bentonite "Colloidal Clay"

Skokie, Illinois 60077

### Trade Name and Synonyms

Volclay GPG 30

Hydrous Aluminum Silicates

Chemical Family (Al, Fe 1.67 Mg .33) Si<sup>Formula</sup><sub>4</sub> O<sub>10</sub> (OH)<sub>2</sub> Na<sup>+</sup> Ca<sup>++</sup> / 2.33

## Section II - Hazardous Ingredients

### Paints, Preservatives, and Solvents

#### Pigments

### % TLV (Units) Alloys and Metallic Coatings

### % TLV (Units)

|           |   |     |                                                     |   |             |
|-----------|---|-----|-----------------------------------------------------|---|-------------|
|           | 0 | N/A | Base Metal                                          | 0 | N/A         |
| Catalyst  | 0 | N/A | Alloys                                              | 0 | N/A         |
| Venice    | 0 | N/A | Metallic Coatings                                   | 0 | N/A         |
| Solvents  | 0 | N/A | Filter Metal Plus Coating or Core Flux              | 0 | N/A         |
| Additives | 0 | N/A | Others Respirable Crystalline Silica (Less than 1%) | * | See Sec. V. |
| ms        | 0 | N/A |                                                     |   |             |

### Hazardous Mixtures of Other Liquids, Solids or Gases

### % TLV (Units)

## Section III - Physical Data

### Boiling Point (°F)

N/A

### Specific Gravity (H<sub>2</sub>O=1)

2.5

### Vapor Pressure (mm Hg.)

N/A

### Percent Volatile by Volume (%)

N/A

### Vapor Density (AIR=1)

N/A

### Evaporation Rate

=1)

N/A

### Solubility in Water

Moderate - 3%

### Appearance and Color

Pale gray to buff color, odorless

## Section IV - Fire and Explosion Hazard Data

### Flash Point (Method Used)

N/A

### Flammable Limits

N/A

### Lat

### Uel

### Extinguishing Media

N/A

### Special Fire Fighting Procedures

N/A

### Unusual Fire and Explosion Hazards

N/A

# Section V - Health Hazard Data

## Threshold Limit Value

Respirable Mass 5 mg/m<sup>3</sup>

Total Mass 15 mg/m<sup>3</sup>

## Effects of Overexposure

May be harmful if inhaled over prolonged period and may cause delayed lung injury.

## Emergency First Aid Procedures

N/A

# Section VI - Reactivity Data

## Stability

Unstable-

Conditions to Avoid

N/A

Stable

X

## Incompatibility (Materials to Avoid)

N/A

## Hazardous Decomposition Products

N/A

## Hazardous Polymerization

May Occur

Conditions to Avoid

N/A

Will Not Occur

X

# Section VII - Spill or Leak Procedures

## Steps to be Taken in Case Material is Released or Spilled

Vacuum if possible to avoid generating airborne dust. Avoid breathing dust. Wear approved respirator. Avoid adding water, the product will become slippery when moistened.

## Waste Disposal method

Sanitary Landfill

# Section VIII - Special Protection Information

## Respiratory Protection (Society Type)

NIOSH/MSEA approved respirator

## Ventilation

Local Exhaust

Required

Special

N/A

Mechanical (General)

N/A

Other

N/A

## Protective Gloves

N/A

## Eye Protection

Optional use of Goggles

## Other Protective Equipment

N/A

# Section IX - Special Precautions

## Precautions to be Taken in Handling and Storing

Avoid breathing dust.

Use NIOSH/MSEA approved respirator where TLV limits for Crystalline Silica may be exceeded.

## Other Precautions

Slippery when wet.

### SPILL, LEAK & DISPOSAL INFORMATION

**Waste Disposal:** Dispose of in accordance with all local state and federal regulations. Disposal by incineration in an approved incinerator is recommended.

**Spill or Leakage** Contain spilled material and absorb with clay, saw dust or other absorbent material. Place all spilled material, contaminated sorbent materials, contaminated dirt, and other contaminated material in drums.  
**Procedures:** Keep material out of watersheds and water systems.

**OTHER REGULATORY REQUIREMENTS** Based upon ingestion of NTA in lifetime feeding studies. NTA has been shown to induce tumors in the urinary tracts of rats and mice. Nitritotriacetic acid, in a National Toxicology Program listed carcinogen and is identified as a hazardous chemical, under criteria of OSHA Hazard Communication Standard (29CFR 1910.1200).

WRITTEN BY: Lee Tempel  
REVISION DATE: 9-30087

Although the information and recommendations set forth herein (hereinafter "Information") are presented in good faith and believed to be correct as of the date hereof, G.S. Robins & Company makes no representations as to the completeness or accuracy thereof. Information is supplied upon the condition that the persons receiving same will make their own determination as to its suitability for their purposes prior to use. In no event will G.S. Robins & Company be responsible for damages of any nature whatsoever resulting from the use of or reliance upon information. NO REPRESENTATIONS OR WARRANTIES, EITHER EXPRESS OR IMPLIED, OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE OR OF ANY OTHER NATURE ARE MADE HEREUNDER WITH RESPECT TO INFORMATION OR THE PRODUCT TO WHICH INFORMATION REFERS.

### REACTIVITY DATA

Materials to Avoid: None

Hazardous Decomposition  
Products: N/A

### PHYSIOLOGICAL EFFECTS SUMMARY

### PHYSICAL DATA

Appearance: Clear-white liquid, mild odor.

Specific Gravity @ 20°C/4°C: 1.080 at 77° F.

Boiling Point @ 760 mm Hg: Above 20°C

Vapor Pressure @ N/A

Vapor Density (Air = 1): N/A

Percent Volatile by Volume: N/A

## EMERGENCY AND FIRST AID PROCEDURES

If in eyes, immediately flush with plenty of water. Call a physician if irritation persists.  
If on skin, immediately flush with plenty of water. Wash clothing before re-use.  
If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen.

## OCCUPATIONAL CONTROL PROCEDURES

**Eye Protection:** Caution- Eye Irritant. Avoid contact. Chemical workers use splash-proof goggles where eye contact may be a problem.

**Skin Protection:** If prolonged or repeated contact is possible:  
Rubber, PVC or other impervious material.

**Respiratory Protection:** No special requirements under normal use conditions. If mists/ vapors are not adequately controlled by local ventilation, use appropriate respiratory protection.

**Ventilation:** General room ventilation is normally adequate.  
Substantial amounts of mists/ vapors can be controlled with local exhaust ventilation or respiratory protection.

**Airborne Exposure Limits:** N/A

## FIRE PROTECTION INFORMATION

**Flash Point:** N/A

**Auto Ignition Temperature:** N/A

**Flammable Limits in Air, % by Vol. @ 212°F:** N/A

**Extinguishing Media:** Foam, CO<sub>2</sub>, Dry Chemical, Water Fog.

**Unusual Fire And Explosion Hazards:** Corrosive material. Container may burst in heat.

**Special Firefighting Procedures** Use standard approved fire fighting procedures. Keep product cool .  
Use caution when approaching or handling fire exposed containers.





# MATERIAL SAFETY DATA SHEET

CERRO CORP. PRODUCTS COMPANY  
MSDS NUMBER - CCPC-00-0360

out 8/1/91

IDENTITY (As Used on Label and List)

NO. 204 SUSPENSION

## Section I

|                                                                           |                                                            |
|---------------------------------------------------------------------------|------------------------------------------------------------|
| Manufacturer's Name<br>SUPERIOR GRAPHITE CO.                              | Emergency Telephone Number<br>NIGHT (312) 349-7692         |
| Address (Number, Street, City, and ZIP Code)<br>120 SOUTH RIVERSIDE PLAZA | Telephone Number for Information<br>DAY (312) 559-2999     |
| CHICAGO, IL 60606                                                         | Date Prepared<br>3/1/88                                    |
|                                                                           | Signature of Preparer (optional)<br><i>Ronald B. Vayle</i> |

## Section II - Hazardous Ingredients/Identity Information

| Hazardous Components (Specific Chemical Identity; Common Name(s)) | OSHA PEL            | ACGIH TLV           | Other Limits Recommended | % (optional) |
|-------------------------------------------------------------------|---------------------|---------------------|--------------------------|--------------|
| PURIFIED NATURAL GRAPHITE C.A.S. #7782-42-5                       | 5 mg/m <sup>3</sup> | 5 mg/m <sup>3</sup> | NONE                     | PROP.        |
| PETROLEUM HYDROCARBONS # UNK.                                     | UNK.                | UNK.                | UNK.                     | PROP.        |

## Section III - Physical/Chemical Characteristics

|                         |        |                                         |      |
|-------------------------|--------|-----------------------------------------|------|
| Boiling Point           | 212° F | Specific Gravity (H <sub>2</sub> O = 1) | UNK. |
| Vapor Pressure (mm Hg.) | NONE   | Melting Point                           | NONE |
| Vapor Density (AIR = 1) | NONE   | Evaporation Rate<br>(Butyl Acetate = 1) | NONE |

Solubility in Water

NEGLIGIBLE

Appearance and Odor

BLACK LIQUID - OIL SMELL

## Section IV - Fire and Explosion Hazard Data

|                           |                  |      |      |
|---------------------------|------------------|------|------|
| Flash Point (Method Used) | Flammable Limits | LEL  | UEL  |
| NONE                      |                  | NONE | NONE |

Extinguishing Media

WATER -- CO<sub>2</sub> -- FOAM -- REMOVE OXYGEN SOURCE

Special Fire Fighting Procedures

CUT OFF OXYGEN SUPPLY

Unusual Fire and Explosion Hazards

NONE

**Section V - Reactivity Data**

|           |          |    |                     |
|-----------|----------|----|---------------------|
| Stability | Unstable |    | Conditions to Avoid |
|           | Stable   | XX |                     |

STRONG OXIDIZERS

Incompatibility (Materials to Avoid)

STRONG OXIDIZERS

Hazardous Decomposition or Byproducts

NONE

Hazardous Polymerization

May Occur

Will Not Occur

XX

Conditions to Avoid

STRONG OXIDIZERS BURNING MAY PRODUCE CARBON MONOXIDE

**Section VI - Health Hazard Data**

|                                    |                     |                        |                                     |
|------------------------------------|---------------------|------------------------|-------------------------------------|
| Route(s) of Entry:                 | Inhalation?         | Skin?                  | Ingestion?                          |
|                                    | REMOVE TO FRESH AIR | WASH WITH SOAP & WATER | DRINK WARM MILK/WATER CALL A DOCTOR |
| Health Hazards (Acute and Chronic) |                     |                        |                                     |
| UNK.                               |                     |                        |                                     |

Carcinogenicity:

NO

NTP?

NO

IARC Monographs?

NO

OSHA Regulated?

NO

Signs and Symptoms of Exposure

POSSIBLY ALLERGENIC

Medical Conditions

Generally Aggravated by Exposure

MINOR IRRITATION TO EYES, NASAL PASSAGES

Emergency and First Aid Procedures

FOR DUST/VAPORS-REMOVE FROM THE AREA

**Section VII - Precautions for Safe Handling and Use**

Steps to Be Taken in Case Material is Released or Spilled

USE ABSORBENT MATERIAL -SWEEP UP

Waste Disposal Method

DISPOSE OF IN ACCORDANCE TO LOCAL, STATE &amp; FEDERAL REGULATIONS

Precautions to Be Taken in Handling and Storing

NONE

Other Precautions

NONE

**Section VIII - Control Measures**

Respiratory Protection (Specify Type)

USE OSHA APPROVED DUST MIST MASKS

|             |                         |         |
|-------------|-------------------------|---------|
| Ventilation | Local Exhaust           | Special |
|             | USE AMBIENT AMT. OF AIR | NONE    |
|             | Mechanical (General)    | Other   |
|             | AS ABOVE                | NONE    |

Protective Gloves

WEAR RUBBER GLOVES

Eye Protection

WEAR GOGGLES

Other Protective Clothing or Equipment

USE OLD WORK CLOTHES

Work/Hygienic Practices

USE IN WELL VENTILATED AREA

SUPERIOR GRAPHITE • 120 S. Riverside Plaza, Chicago, Illinois 60606 • (312) 559-2999

## Manufacturer:

ICI AMERICAS, Inc.  
WILMINGTON, DELAWARE 19897

# GRAMOXONE SUPER

Emergency Phone No. 302-575-3000

### HEALTH HAZARDS

|          |                  |           |
|----------|------------------|-----------|
| Oral     | LD <sub>50</sub> | Dermal    |
| 40 mg/kg |                  | 240 mg/kg |

|         |                  |          |
|---------|------------------|----------|
|         | LD <sub>01</sub> |          |
| Oral    | 185 lb. Man      | Dermal   |
| .12 oz. |                  | .720 oz. |

### TLV

.1 mg/m<sup>3</sup>

### FIRST AID

**SWALLOWING:** Give one or more glasses of water to drink and induce vomiting by sticking finger down throat. Repeat until vomit is clear. Get immediate medical attention. If bentonite, activated charcoal or fuller's earth is available, administer it.

**EYES:** Immediately flush with plenty of water for at least 15 minutes and have eyes examined and treated by an eye specialist.

**SKIN:** Wash skin thoroughly with plenty of soap and water. Get medical attention.

**INHALATION:** Move victim to uncontaminated area and get immediate medical attention.

### NOTE TO PHYSICIAN

From manufacturers data sheet or label

There is no effective antidote for oral paraquat poisoning. Prompt treatment is ESSENTIAL following ingestion. Paraquat is inactivated by its tight bonding to clay. Absorption can be reduced by administering absorbents such as BENTONITE, ACTIVATED CHARCOAL or FULLER'S EARTH. A cathartic should also be given. In selected cases of paraquat poisoning, the modalities of hemoperfusion and hemodialysis may be considered.

### FIRE

Flash Point: N/A  
Extinguishing Agents: N/A

Special Hazards: Fire conditions will form highly toxic smoke and vapors.

### SPILLS

Mix with a generous amount of clay or clay-containing soil and shovel into waste container.  
Dispose of in accordance with local, state, and federal regulations.

RQ No.

### PLACARD



### SHIPPING PAPER ID

Bipyridilium pesticide  
liquid, N.O.S. Poison  
B, UN 2757

UN No.  
NA No.

### OTHER COMMENTS

Corrosive to mild steel, galvanized iron and aluminum.  
The health hazard assessment is based on the results of animal toxicity testing and reports of accidental human exposure.  
Grave poisonings and deaths have been reported after accidental or suicidal ingestions. Signs and symptoms following ingestion include burning sensations, ulcerations of the mouth, tongue, pharynx and esophagus; vomiting, retching, and diarrhea may then ensue. A 2 to 3 week period of progressive kidney failure, liver complications, pulmonary insufficiency (SEE REVERSE)

Date 4/88

CERRO COPPER PRODUCTS COMPANY  
MSDS NUMBER - CCPC-00-0031

out 8/1/91

NAME GRAMOXONE SUPER

CHEMICAL FAMILY \_\_\_\_\_

FORMULA Contains: 23.39% paraquat dichloride (CAS. 1910-42-5)

## PHYSICAL DATA

|                            |                                                             |                                          |          |
|----------------------------|-------------------------------------------------------------|------------------------------------------|----------|
| BOILING POINT              | 214°F, 101°C                                                | SPECIFIC GRAVITY<br>H <sub>2</sub> O = 1 | 1.065    |
| VAPOR PRESSURE             | (mmHg@20°C):<br>No Data                                     | PER VOLATILE BY<br>VOLUME (%)            | No Data. |
| VAPOR DENSITY<br>(Air = 1) | No Data                                                     | EVAPORATION RATE                         | N/A      |
| SOLUBILITY<br>IN WATER     | Soluble                                                     |                                          |          |
| APPEARANCE<br>& ODOR       | Clear, dark greenish brown liquid with strong pungent odor. |                                          |          |

## OTHER COMMENTS - CONTINUED:

may follow. Death is usually due to respiratory failure secondary to pulmonary fibrosis. Severe acute inflammatory changes may be the result of eye contact, reaching maximum effect in 12 to 24 hours. Surfactants tend to potentiate effects that develop after eye contact; the effects represent chemical burns. Although the eye injury may appear to be extensive, a slow but complete recovery usually occurs. Repeated and/or prolonged skin contact with the concentrated product can cause skin damage, including erythema, edema, and ulceration. Repeated and/or prolonged skin contact with the spray dilution may cause mild skin irritation. Contact with finger and toe nails may result in cracking and shedding, normal regrowth follows. Paraquat penetrates intact skin very slowly. Penetration is faster through injured or damaged skin. Prolonged contact with the concentrate can damage skin and thus poisoning can occur more readily. Lung, kidney and liver injuries can ensue, followed by renal and pulmonary insufficiency. Death ensues after respiratory failure.

Exposure to paraquat vapor is not likely to occur. Prolonged inhalation or overexposure to a spray mist of diluted paraquat can cause irritation of the upper respiratory tract mucosa, as evidenced by a burning sensation, nose bleeds, and sore throat. These symptoms remit on cessation of exposure. Systemic toxicity is unlikely to develop following inhalation because spray aerosols are not likely to be of respirable size. Effects of overexposure: The greatest hazards of paraquat exposure exist when the concentrated product is swallowed or allowed to remain in contact with the skin for a prolonged period. These circumstances can result in the systemic poisoning which is severe, progressive, and frequently terminates in irreversible lung damage and death. The concentrated product can cause adverse local effects on eyes, skin, and nails. These problems are not normally seen with spray dilutions. Excessive exposure to spray mist can cause upper respiratory tract irritation. Protective clothing - prevent skin contact. Use impervious gloves, apron and boots. Depending upon conditions of use, additional protection may be required such as arm covers or full body suit. Remove any contaminated clothing promptly. Eye protection - chemical tight goggles with full faceshield. Other protective equipment: Eyewash station and safety shower near work area. Precautions to be taken in handling or storing: Store above 32°F in original well-marked containers away from feed or food. Material is toxic to wild life. Keep out of lakes, streams and ponds. Follow good hygiene practice to avoid skin and eye contact, breathing vapors, or accidental ingestion. Hands and face should be thoroughly washed with soap and water prior to eating, drinking or smoking. Eating, drinking or smoking should not be allowed in areas where this substance is handled. Work clothes should be laundered regularly. All protective equipment should be kept clean and stored properly.

## MONSANTO PRODUCT NAME

**ROUNDUP® HERBICIDE**MONSANTO COMPANY  
800 N. LINDBERGH BLVD.  
ST. LOUIS, MO 63167Emergency Phone No.  
(Call Collect)  
314-684-4000

## PRODUCT IDENTIFICATION

**Synonyms:** None.

**Chemical Name:** Not Applicable, Formulated Product

**Active Ingredient:** Isopropylamine salt of glyphosate ..... 41.0%

**Inert Ingredients:** ..... 59.0%

100.0%

\*Contains 480 grams per liter or 4 pounds of the active ingredient isopropylamine salt of N-(phosphonomethyl) glycine per U.S. gallon. Equivalent to 356 grams per liter or 3 pounds per U.S. gallon of the acid, glyphosate.

**CAS Reg. No.:** Not Applicable, Formulated Product

**CAS Reg. No. Active Ingredient:** 38641-94-0

**EPA Reg. No.:** 524-308

**DOT Proper Shipping Name:** Not Applicable

**DOT Hazard Class/ I.D. No.:** Not Applicable

**DOT Label:** Not Applicable

**Reportable Quantity (RQ) Under Clean Water Act:** Not Applicable

**U.S. Surface Freight Classification:** Weed Killing Compound, N.O.I.B.N.

The substance listed below is identified as a hazardous chemical under the criteria of the OSHA Hazard Communication Standard (29 CFR 1910.1200):

Surfactant, about 15%. The specific chemical identity is withheld because it is trade secret information of Monsanto Company.

## WARNING STATEMENTS

Keep out of reach of children.

WARNING!

CAUSES EYE IRRITATION

HARMFUL IF SWALLOWED

MAY CAUSE SKIN IRRITATION

NOT FOR REFORMULATION OR REPACKAGING

680EP-607

G-4048 / 883

MATERIAL SAFETY DATA

MATERIAL SAFETY DATA Roundup® Herbicide

## PRECAUTIONARY MEASURES

Do not get in eyes, on skin or on clothing.

Wash thoroughly after handling.

Avoid direct applications to any body of water. Do not contaminate water by disposal of waste or cleaning of equipment.

## EMERGENCY AND FIRST AID PROCEDURES

**FIRST AID:** IF IN EYES, immediately flush with plenty of water for at least 15 minutes. Call a physician.

IF ON SKIN, immediately flush with plenty of water. Remove contaminated clothing. Wash clothing before reuse.

IF SWALLOWED, this product will cause gastrointestinal tract irritation. Immediately dilute by swallowing water or milk. Call a physician.

## OCCUPATIONAL CONTROL PROCEDURES

**Eye Protection:** Wear chemical splash goggles during mixing/pouring operations or other activities in which eye contact with undiluted Roundup® herbicide is likely to occur.

**Skin Protection:** In cases in which prolonged or repeated skin contact with Roundup herbicide may occur, long-sleeved shirt, long pants, and chemical protective (e.g. rubber) gloves are recommended. Wash hands and contaminated skin after handling. Clothing soaked with Roundup solution should be promptly removed and laundered before reuse.

**Respiratory Protection:** Respiratory protection should not be required for normal use and handling. During periods of abnormal exposure to heavy spray or mist, use of NIOSH/MSHA approved equipment for pesticide vapor/mist is recommended. The respirator use limitations specified by NIOSH/MSHA or the manufacturer must be observed.

**Ventilation:** No special precautions are recommended.

**Airborne Exposure Limits:**

Product: Roundup Herbicide - 100% by wt.

OSHA PEL: None established

ACGIH TLV: None established

Surfactant ingredient: Approx. 15% by wt.

OSHA PEL: None established

ACGIH TLV: None established

## FIRE PROTECTION INFORMATION

**Flash Point:** >200°F. **Method:** Tag Closed Cup

**Extinguishing Media:** Water spray, foam, dry chemical or CO<sub>2</sub> or any Class B extinguishing agent.

**Special Firefighting Procedures:** Firefighters and others who may be exposed to vapors or products of combustion should wear a self-contained breathing apparatus and full protective clothing. Equipment should be thoroughly cleaned after use.

**Unusual Fire and Explosion Hazards:** None.

 RECEIVED BY PRODUCT COMPANY  
 1988 NOVEMBER  
 1508  
 1988-00-0066

out 8/1/91

**REACTIVITY DATA:**

**Stability:** Stable for at least 5 years under normal conditions of warehouse storage. Heated facilities are not required.

**Incompatibility:** This product and spray solutions of this product should be mixed, stored and applied only in stainless steel, aluminum, fiberglass, plastic and plastic lined containers.

**DO NOT MIX, STORE OR APPLY THIS PRODUCT OR SPRAY SOLUTIONS OF THIS PRODUCT IN GALVANIZED OR UNLINED STEEL (EXCEPT STAINLESS STEEL) CONTAINERS OR SPRAY TANKS.** This product or spray solutions of this product react with such containers and tanks to produce hydrogen gas which may form a highly combustible gas mixture. This gas mixture could flash or explode, causing serious personal injury, if ignited by open flame, spark, welder's torch, lighted cigarette or other ignition source.

**Hazardous Decomposition**

**Products:**

**Hazardous Polymerization:** None.  
Does not occur. This product can react with caustic (basic) materials to liberate heat. This is not a polymerization but rather a chemical neutralization in an acid-base reaction.

**HEALTH EFFECTS SUMMARY**

The following information presents both human experience and the results of scientific experiments used by qualified experts to assess the effects of Roundup herbicide on the health of exposed individuals and to support the Precautionary Statements and Occupational Control Procedures recommended in this document. To avoid misunderstanding, the data provided in this section should be interpreted by individuals trained in evaluation of this type of information.

**Human Experience**

Dermal contact and inhalation are expected to be the primary routes of occupational exposure to Roundup herbicide. Direct contact with the material may cause temporary eye irritation and conjunctivitis. Prolonged contact with Roundup herbicide may cause dermal irritation. Ingestion of Roundup herbicide has been reported to produce gastrointestinal discomfort, nausea, vomiting and diarrhea.

**Toxicological Data**

Data from Monsanto studies indicate the following:

Oral LD<sub>50</sub> (Rat): 5,400 mg/kg. Practically Nontoxic  
Dermal LD<sub>50</sub> (Rabbit): >5,000 mg/kg. Practically Nontoxic  
Eye Irritation (Rabbit, 24-hr): (FHSA) Score = 4.1 on a scale of 110.0. Slightly Irritating  
Skin Irritation (Rabbit, 24-hr): (FHSA) Score = 4.3 on a scale of 6.0. Moderately Irritating  
DOT Skin Irritation (Rabbit, 4-hr): Not Corrosive  
Inhalation LC<sub>50</sub> (Rat, 4-hr): 3.18 mg/l (analytical concentration). Slightly Toxic  
Patch testing of 50 human volunteers with Roundup herbicide at use concentration and 5X use concentration produced no positive reactions following initial application, any of 15 repeated applications in the induction phase, or on subsequent challenge 2 weeks later. Roundup herbicide is not considered a primary irritant or a sensitizing agent.

Patch testing of guinea pigs with Roundup herbicide produced essentially no irritation following initial application; mild to moderate erythema (redness), edema (swelling) and/or mild necrosis (tissue damage) were observed in some animals during subsequent repeated exposures in the induction phase. On challenge, no dermal response was observed in any of the animals. Roundup herbicide is not considered a dermal sensitizing agent in guinea pigs.

(Health Effects Summary Continued On Next Page)

**HEALTH EFFECTS SUMMARY (Continued)**

Single male and female dogs were orally administered Roundup herbicide or a 2 percent aqueous solution of Roundup herbicide at dosages ranging from 0.3125 to 5.0 ml/kg. No mortality and no inhibition of plasma acetylcholinesterase activity were reported. The most common effects observed were vomiting and diarrhea, which occurred shortly after dosing.

A series of 21-day dermal toxicity studies have been conducted in which Roundup herbicide was applied to the skin of male rabbits 6 hours per day, 5 days per week at various concentrations. At 5 times the intended use concentration, severe dermal irritation and systemic toxicity (mortality, reduced food consumption, body weight loss, and testicular effects) were observed. Rabbits treated with 3 times the intended use concentration and below, or only with the active ingredient glyphosate, exhibited only slight to moderate local irritation and had no signs of systemic effects. When the surfactant in Roundup formulation was tested, marked irritation and systemic effects were observed which were similar to those seen with the higher concentration of Roundup. Effects observed in these studies are considered to be a secondary response to the stress of severe dermal irritation, to which rabbits are particularly sensitive, rather than the result of direct systemic toxicity.

Rats were exposed by inhalation to aerosol concentrations of 0.05, 0.16 and 0.36 mg of a 33.3% Roundup solution per liter of air 6 hours/day, 5 days/week for a total of 22 exposures over a 4 week period. Minor nasal irritation was observed in female animals. No adverse hematologic, biochemical or systemic histopathologic effects were noted. The systemic no-effect level was considered to be 0.36 mg of a 33.3% Roundup solution per liter of air.

Following a 24-hr topical application of Roundup herbicide to the abdomen of rhesus monkeys, approximately 1.8 percent of the administered dose of the active ingredient (glyphosate) was systemically absorbed. Excretion in the urine was the major route of elimination following systemic absorption.

**Components**

Data from Monsanto studies and from the scientific literature on the components of Roundup herbicide is discussed below:

**Isopropylamine Salt of Glyphosate (MON 0139)**

The isopropylamine salt of glyphosate (MON 0139) has been tested in acute and subchronic toxicity studies. For additional toxicity information on this material, please refer to the MON 0139 Material Safety Data Sheet.

**Surfactant**

The surfactant properties of this material are considered to contribute to the eye and skin irritation potential of Roundup herbicide.

**PHYSICAL DATA**

**Appearance:** Clear, viscous amber-colored solution.  
**Odor:** Practically odorless to slight amine-like odor.  
**pH:** 4.4 - 4.9  
**Specific Gravity (Water = 1):** 1.17

MATERIAL SAFETY DATA Roundup® Herbicide

# Monsanto MATERIAL SAFETY DATA SPILL, LEAK & DISPOSAL INFORMATION

Page 5 of 6

## Spill/Leak:

Observe all protective and safety precautions including use of rubber boots or rubber overshoes when cleaning up spills. See Occupational Control Procedures.

Liquid spills on floor or other impervious surfaces should be contained or diked, and should be absorbed with sawdust, bentonite or other absorbent clays (Jiffy litter, etc.). Collected contaminated absorbent, place in plastic lined metal drum and dispose of in accordance with instructions provided under DISPOSAL. Thoroughly scrub floor or other impervious surfaces with a strong industrial type detergent solution and rinse with water.

Liquid spills that seep into the ground should be dug up, placed in plastic lined metal drums and disposed of in accordance with instructions provided under DISPOSAL.

Leaking containers should be separated from non-leakers and either the container or its contents transferred to a plastic lined drum or other non-leaking container and disposed of in accordance with instructions provided under DISPOSAL. Any recovered spilled liquid should be similarly collected and disposed of.

Do not contaminate water, foodstuffs, seed or feed by storage and disposal.

## Disposal:

Materials resulting from the use of this product should be used according to label instructions if possible. Weeds that cannot be used or chemically processed should be disposed of in a landfill approved for pesticide disposal or buried on site in a safe place so that it will not contaminate water supplies. All disposal should be in accordance with applicable Federal, State or local procedures.

Empty container, metal, vapor and product residue. Observe all labeled safeguards until container is cleaned, repackaged or destroyed. DO NOT CUT OR WELD ON OR NEAR THIS CONTAINER.

## First Aid:

**Triple rinse container.** Then offer for recycling or reconditioning, or puncture and dispose of in a sanitary landfill, or by other procedures approved by state and local authorities.

## Plastic Containers:

Do not reuse container. Triple rinse container then puncture and dispose of in a sanitary landfill, or by other procedures approved by state and local authorities. Plastic may be burned or incinerated if permissible under state and local rules. If burned, stay out of smoke.

## Bulk:

Triple rinse emptied bulk containers. Then offer for recycling or reconditioning or disposed in a manner approved by state and local authorities.

## ADDITIONAL COMMENTS

### Environmental Toxicity Information:

|                                                          |                                    |
|----------------------------------------------------------|------------------------------------|
| Oral LD <sub>50</sub> Goat:                              | 4,080 mg/kg, Slightly Toxic        |
| 48-hr LD <sub>50</sub> Honeybee:                         | > 100 µg/bee, Practically Nontoxic |
| 48-hr EC <sub>50</sub> Daphnia magna (With Aeration):    | 37 mg/L, Slightly Toxic            |
| 48-hr EC <sub>50</sub> Daphnia magna (Without Aeration): | 24 mg/L, Slightly Toxic            |
| 48-hr EC <sub>50</sub> Gammarus pseudomarensis:          | 42 mg/L, Slightly Toxic            |
| 96-hr LC <sub>50</sub> Carp:                             | 18.7 ppm, Slightly Toxic           |
| 96-hr LC <sub>50</sub> Bluegill sunfish (Static):        | 14 mg/L, Slightly Toxic            |

(Additional Comments Continued On Next Page)

MATERIAL SAFETY DATA

Roundup® herbicide

# Monsanto MATERIAL SAFETY DATA ADDITIONAL COMMENTS (Continued)

Page 1 of 6

## 96-hr LC<sub>50</sub> Bluegill sunfish

(Flow-Through): 5.8 mg/L, Moderately Toxic  
96-hr LC<sub>50</sub> Rainbow trout (Static): 22 mg/L, Slightly Toxic

## 96-hr LC<sub>50</sub> Rainbow trout

(Flow-Through): 8.2 mg/L, Moderately Toxic  
96-hr LC<sub>50</sub> Channel catfish: 16 mg/L, Slightly Toxic

## 96-hr LC<sub>50</sub> Fathead minnow

9.4 mg/L, Moderately Toxic  
96-hr LC<sub>50</sub> Crayfish: > 1,000 ppm, Practically Nontoxic

Carp contained in a static pond were unaffected at any time during a 90-day observation period following exposure by aerial application of Roundup herbicide at the normal use concentration. Tissue residue analyses indicated that glyphosate, the active ingredient in Roundup herbicide, will not bioaccumulate. Immersion of chicken eggs at four different embryo ages (0, 6, 12 and 18 days) for about five seconds in 1 or 5% volume Roundup in water solutions was reported to have no adverse effects on the hatchability or time to hatch of the eggs.

DATE: November, 1985

SUPERSEDES: March, 1982

MSDS NO.: M00007588

FOR ADDITIONAL NON-EMERGENCY INFORMATION, CALL: 314-694-4000

Although the information and recommendations on this label provide useful information, they are presented in good faith and believed to be correct as of the date issued. Monsanto Company makes no representations as to the completeness or accuracy of the information supplied upon the condition that the person receiving same will make their own determination as to the suitability for their purposes prior to use. In no event will Monsanto Company be responsible for damages of any nature whatsoever resulting from the use of or reliance upon information, NO REPRESENTATIONS OR WARRANTIES, EITHER EXPRESS OR IMPLIED, OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE OR OF ANY OTHER NATURE ARE MADE HEREUNDER WITH RESPECT TO INFORMATION ON THE PRODUCT TO WHICH INFORMATION REFERS.

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# MATERIAL SAFETY DATA Roundup® Herbicide

# MATERIAL SAFETY DATA SHEET

AND SAFE HANDLING AND DISPOSAL INFORMATION

PAGE 2 OF 3

DATE : 07/09/89 ZEP HI FOAM DEGREASER  
SUPERSEDES: 04/21/89 PRODUCT NUMBER: 0358

ZEP MANUFACTURING COMPANY  
FIRST IN MAINTENANCE PRODUCTS

## SECTION III - HEALTH HAZARD DATA (CONTINUED)

### CHRONIC EFFECTS OF OVEREXPOSURE:

REPEATED OR PROLONGED, SKIN CONTACT MAY PRODUCE MILD CENTRAL NERVOUS SYSTEM DEPRESSION, CHARACTERIZED BY HEADACHE, NAUSEA, STUPOR, AND COMA. SKIN WHICH IS DEFATTED BY REPEATED EXPOSURE TO HYDROCARBON SOLVENTS IS MORE SUSCEPTIBLE TO IRRITATION, INFECTION, AND DERMITITIS. ANIMAL STUDIES OF THE EFFECTS OF PROLONGED INHALATION INDICATED A POTENTIAL FOR LUNG DAMAGE AND BLOOD PRODUCTION ABNORMALITIES, SOME OF WHICH WERE FATAL. RELEVANCE OF THESE STUDIES TO HUMAN HEALTH AND THE LEVELS OF EXPOSURE WHICH MIGHT PRODUCE THESE RESULTS, HAS NOT BEEN ESTABLISHED.

NONE OF THE HAZARDOUS INGREDIENTS ARE LISTED AS CARCINOGENS BY IARC, NTP, & OSHA SEE SECTION 9 FOR MORE INFORMATION.

EST'D PEL/TLV: NOT ESTABLISHED PRIMARY ROUTES OF ENTRY: INH, SKIN.

HMIS CODES: HEALTH 2; FLAM. 2; REACT. 0; PERS. PROTECT. X ; CHRONIC HAZ. YES

### FIRST AID PROCEDURES:

SKIN : WASH CONTAMINATED SKIN THOROUGHLY WITH SOAP OR A MILD DETERGENT. APPLY A SKIN CREAM WITH LANOLIN. GET MEDICAL ATTENTION IF IRRITATION PERSISTS.  
EYES : IMMEDIATELY FLUSH EYES WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES, OCCASIONALLY LIFTING UPPER AND LOWER LIDS. GET MEDICAL ATTENTION AT ONCE.  
INHALE: MOVE EXPOSED PERSON TO FRESH AIR AT ONCE. IF BREATHING HAS STOPPED, PERFORM ARTIFICIAL RESPIRATION. GET MEDICAL ATTENTION IMMEDIATELY.  
INGEST: IF SWALLOWED, DO NOT INDUCE VOMITING. IF VOMITING OCCURS, KEEP HEAD BELOW HIP LEVEL. GET EMERGENCY MEDICAL ATTENTION IMMEDIATELY.

## SECTION IV - SPECIAL PROTECTION INFORMATION

PROTECTIVE CLOTHING : WEAR NEOPRENE, NITRILE, OR NATURAL RUBBER GLOVES OR GLOVES WITH PROVEN RESISTANCE TO THE INGREDIENTS LISTED.  
EYE PROTECTION : WEAR SPLASH-PROOF SAFETY GOGGLES ESPECIALLY IF CONTACT LENSES ARE WORN.  
RESPIRATORY PROTECTION: IF VENTILATION IS INADEQUATE, WEAR A PROPERLY FITTING MSA OR OSHA-APPROVED RESPIRATOR.  
VENTILATION : VENTILATION SHOULD BE EQUAL TO OUTDOORS. USE EXHAUST FANS AND/OR EXHAUST HOOD IN ENCLOSED SPACES.

## SECTION V - PHYSICAL DATA

|                                                                                 |                                           |
|---------------------------------------------------------------------------------|-------------------------------------------|
| BOILING POINT (F) : 202-550F                                                    | SPECIFIC GRAVITY : 0.97                   |
| VAPOR PRESSURE(MMHG): < 1.0                                                     | PERCENT VOLATILE BY VOLUME (%) : 33W/W    |
| VAPOR DENSITY(AIR=1): > 1                                                       | EVAPORATION RATE(BUTYL ACETATE =1): < 0.1 |
| SOLUBILITY IN WATER : EMULSIFIES                                                | PH(CONCENTRATE) : N/A                     |
|                                                                                 | PH(USE DILUTION OF) : N/A                 |
| APPEARANCE AND ODOR : A CLEAR, RED-ORANGE LIQUID HAVING A STRONG AROMATIC ODOR. |                                           |

## SECTION VI - FIRE AND EXPLOSION DATA

FLASH POINT(F) (METHOD USED): 145 F (TCC)  
FLAMMABLE LIMITS LEL 1.0 UEL 8.0  
EXTINGUISHING MEDIA : CO2, DRY CHEMICAL, FOAM  
SPECIAL FIRE FIGHTING: FIRE EXPOSED DRUMS SHOULD BE COOLED WITH STREAM OF WATER.  
UNUSUAL FIRE HAZARDS : WEAR SELF-CONTAINED POSITIVE PRES. BREATHING APPARATUS.



# MATERIAL SAFETY DATA SHEET

AND SAFE HANDLING AND DISPOSAL INFORMATION

PAGE 3 OF 3

ZEP MANUFACTURING COMPANY  
FIRST IN MAINTENANCE PRODUCTS

DATE : 07/09/89 ZEP HI FOAM DEGREASER  
SUPERSEDES: 04/21/89 PRODUCT NUMBER: 0358

## SECTION VII - REACTIVITY DATA

STABILITY : STABLE  
INCOMPATIBILITY(AVOID) : HEAT, OPEN FLAME, SPARK, AND OXIDIZING AGENTS  
POLYMERIZATION : WILL NOT OCCUR.  
HAZARDOUS DECOMPOSITION: CARBON DIOXIDE, CARBON MONOXIDE, & OXIDES OF NITROGEN

## SECTION VIII - SPILL AND DISPOSAL PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:  
IMMEDIATELY ELIMINATE ALL FLAME, IGNITION AND HIGH-HEAT SOURCES. ABSORB SPILL ON INERT ABSORBENT MATERIAL (eg ZEP-O-ZORB). PICK UP AND PLACE RESIDUE IN A CLEAN, D.O.T. SPECIFICATION CONTAINER FOR DISPOSAL. WASH AREA THOROUGHLY WITH A DETERGENT SOLUTION AND RINSE WELL WITH WATER.

### WASTE DISPOSAL METHOD:

LIQUID WASTES ARE NOT PERMITTED IN LANDFILLS. PRODUCT IS NOT CONSIDERED A HAZARDOUS WASTE UNDER RCRA. UNUSABLE LIQUID MAY BE ABSORBED ON AN INERT ABSORBENT (e.g. ZEP-O-ZORB), DRUMMED AND TAKEN TO A CHEMICAL OR INDUSTRIAL LANDFILL. PRE-TREATMENT MAY BE REQUIRED BEFORE LANDFILLING. CONSULT LOCAL, STATE, OR FEDERAL AGENCIES FOR PROPER DISPOSAL IN YOUR AREA.

RCRA HAZ. WASTE NOS. : N/A

## SECTION IX - SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN WHEN HANDLING AND STORING:  
ANIMAL STUDIES INDICATE A POTENTIAL FOR LIVER, KIDNEY, OR RED BLOOD CELL DAMAGE. RELEVANCE OF THESE STUDIES OR EXPOSURE LEVELS WHICH MIGHT PRODUCE THESE EFFECTS IN HUMANS HAS NOT BEEN ESTABLISHED.  
COMBUSTIBLE! STORE AND USE AWAY FROM HEAT, SPARKS, OPEN FLAME, OR ANY SOURCE OF IGNITION.  
STORE TIGHTLY CLOSED CONTAINER IN A DRY AREA AT TEMPS. BETWEEN 40-120 DEGREES F.  
KEEP PRODUCT AWAY FROM SKIN AND EYES.  
DO NOT BREATHE SPRAY MISTS OR VAPORS.  
KEEP OUT OF THE REACH OF CHILDREN.

## SECTION X - TRANSPORTATION DATA

DOT PROPER SHIPPING NAME

NONE

DOT HAZARD CLASS: N/A

DOT I.D. NUMBER : N/A

DOT LABEL/PLACARD: NONE

EF TSCA CHEMICAL INVENTORY - ALL INGREDIENTS ARE LISTED

EPA CWA 40CFR PART 117 SUBSTANCE(RQ IN A SINGLE CONTAINER): NONE

# MATERIAL SAFETY DATA SHEET

AND SAFE HANDLING AND DISPOSAL INFORMATION

PAGE 1 OF 3

DATE : 07/09/89 X-10981

SUPERSEDES: 08/13/86 PRODUCT NUMBER: 2828

ZEP MANUFACTURING COMPANY  
FIRST IN MAINTENANCE PRODUCTS

## SECTION I - EMERGENCY CONTACTS

ZEP MANUFACTURING COMPANY NON-OFFICE HOURS, WEEKENDS, AND HOLIDAYS: AREA CODE 404  
P.O. BOX 2015 435-2973, 996-0899, 252-1587, 351-2952, 445-9226  
ATLANTA, GEORGIA 30301 LOCAL POISON CONTROL CENTER .....  
TELEPHONE (404)352-1680 TRANSPORTATION EMERGENCY  
BETWEEN 8:00A.M. - 5:00P.M. CHEMTREC: TOLL FREE 1-800-424-9300 ALL CALLS RECORDED  
(EASTERN TIME ZONE) DISTRICT OF COLUMBIA (202)483-7616 ALL CALLS RECORDED

## SECTION II - HAZARDOUS INGREDIENTS

### DESIGNATIONS

\*\* LOW ODOR PARAFFINIC SOLVENT \*\* odorless base oil;  
dispersol; CAS# 64742-47-8; RTECS# NONE; OSHA PEL  
500 ppm.

| TLV<br>(PPM) | EFFECTS<br>(SEE REVERSE) | % IN<br>PROD. |
|--------------|--------------------------|---------------|
| 500          | CNS CBL                  | >90           |

CERRO COPPER PRODUCTS COMPANY  
MSDS NUMBER - CCPC-00-0069

*out 8/1/91*

SPECIAL NOTE: ADVERSE HEALTH EFFECTS WOULD NOT BE EXPECTED UNDER RECOMMENDED  
CONDITIONS OF USE SO LONG AS PRESCRIBED SAFETY PRECAUTIONS ARE PRACTICED.

## SECTION III - HEALTH HAZARD DATA

### ACUTE EFFECTS OF OVEREXPOSURE:

THIS PRODUCT IS NOT SUFFICIENTLY VOLATILE TO CONSTITUTE A SIGNIFICANT INHALATION  
HAZARD. SEVERE OVER-EXPOSURE TO CONCENTRATED VAPOR MAY PRODUCE MILD CENTRAL NER-  
VOUS SYSTEM DEPRESSION, CHARACTERIZED BY HEADACHE AND STUPOR. INTRODUCTION OF  
SOLVENTS, AS IN ASPIRATION OF VOMITUS FLUIDS, MAY PRODUCE CHEMICAL PNEUMONIA.  
INHALATION MAY PRODUCE UPPER RESPIRATORY IRRITATION CHARACTERIZED BY SORE THROAT  
OR DIFFICULTY IN BREATHING.  
THIS PRODUCT CAN BE AN EYE IRRITANT. INFLAMMATION OF EYE TISSUE IS CHARACTERIZED  
BY REDNESS, WATERING, AND/OR ITCHING.



# MATERIAL SAFETY DATA SHEET

AND SAFE HANDLING AND DISPOSAL INFORMATION

PAGE 2 OF 3

DATE : 07/09/89 X-10981

SUPERSEDES: 08/13/86 PRODUCT NUMBER: 2828

ZEP MANUFACTURING COMPANY  
FIRST IN MAINTENANCE PRODUCTS

## SECTION III - HEALTH HAZARD DATA (CONTINUED)

CHRONIC EFFECTS OF OVEREXPOSURE:

CONTACT, ESPECIALLY IF PROLONGED OR REPEATED, MAY CAUSE REDDNESS, ITCHING, OR DISCOLORING OF THE SKIN.

ONE OF THE HAZARDOUS INGREDIENTS ARE LISTED AS CARCINOGENS BY IARC, NTP, & OSHA

ST'D PEL/TLV: 500 PPM

PRIMARY ROUTES OF ENTRY: INH, SKIN.

HIS CODES: HEALTH 1; FLAM. 2; REACT. 0; PERS. PROTECT. B ; CHRONIC HAZ. NO

### FIRST AID PROCEDURES:

SKIN : WASH CONTAMINATED SKIN THOROUGHLY WITH SOAP OR A MILD DETERGENT. APPLY A SKIN CREAM WITH LANOLIN. GET MEDICAL ATTENTION IF IRRITATION PERSISTS.

EYES : IMMEDIATELY FLUSH EYES WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES, OCCASIONALLY LIFTING UPPER AND LOWER LIDS. GET MEDICAL ATTENTION AT ONCE.

INHALE: MOVE EXPOSED PERSON TO FRESH AIR. IF IRRITATION PERSISTS, GET MEDICAL ATTENTION PROMPTLY.

INGESTION: IF SWALLOWED, DO NOT INDUCE VOMITING. IF VOMITING OCCURS, KEEP HEAD BELOW HIP LEVEL. GET EMERGENCY MEDICAL ATTENTION IMMEDIATELY.

## SECTION IV - SPECIAL PROTECTION INFORMATION

PROTECTIVE CLOTHING : WEAR NEOPRENE, NITRILE, OR NATURAL RUBBER GLOVES OR GLOVES WITH PROVEN RESISTANCE TO THE INGREDIENTS LISTED.

EYE PROTECTION : USE OF TIGHT-FITTING SAFETY GLASSES OR GOGGLES IS STRONGLY RECOMMENDED, ESPECIALLY WHEN WEARING CONTACT LENSES.

RESPIRATORY PROTECTION: IF VENTILATION IS INADEQUATE, WEAR A PROPERLY FITTING MSA OR OSHA-APPROVED RESPIRATOR.

VENTILATION : VENTILATION SHOULD BE EQUIVALENT TO OUTDOORS. USE EXHAUST FANS AND OPEN WINDOWS IN ENCLOSED SPACES.

## SECTION V - PHYSICAL DATA

BOILING POINT (F) : 370-518

VAPOR PRESSURE(MMHG): 0.13 @ 70F

VAPOR DENSITY(AIR=1): 6.3

SOLUBILITY IN WATER : NEGLIGIBLE

SPECIFIC GRAVITY : 0.606

PERCENT VOLATILE BY VOLUME (%) : 99.5

EVAPORATION RATE(=1): N/D

PH(CONCENTRATE) : N/A

PH(USE DILUTION OF N/A) : N/A

APPEARANCE AND ODOR : CLEAR BLUE WITH A MILD HYDROCARBON SOLVENT ODOR.

## SECTION VI - FIRE AND EXPLOSION DATA

FLASH POINT(F) (METHOD USED): 153

(TCC)

FLAMMABLE LIMITS LEL 1.2 UEL 6

EXTINGUISHING MEDIA : CARBON DIOXIDE, FOAM, DRY CHEMICAL

SPECIAL FIRE FIGHTING: FIRE EXPOSED DRUMS SHOULD BE COOLED WITH STREAM OF WATER.

UNUSUAL FIRE HAZARDS : NONE EXPECTED



# MATERIAL SAFETY DATA SHEET

AND SAFE HANDLING AND DISPOSAL INFORMATION

PAGE 3 OF 3

ZEP MANUFACTURING COMPANY  
IN MAINTENANCE PRODUCTS

DATE : 07/09/89 X-10981

SUPERSEDES: 08/13/86 PRODUCT NUMBER: 2828

## SECTION VII - REACTIVITY DATA

STABILITY : STABLE  
INCOMPATIBILITY(AVOID) : HEAT, OPEN FLAME, SPARK, AND OXIDIZING AGENTS  
POLYMERIZATION : WILL NOT OCCUR  
HAZARDOUS DECOMPOSITION: CARBON DIOXIDE AND CARBON MONOXIDE

## SECTION VIII - SPILL AND DISPOSAL PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:  
IMMEDIATELY ELIMINATE ALL FLAME, IGNITION AND HIGH-HEAT SOURCES. ABSORB SPILL ON INERT ABSORBENT MATERIAL (eg ZEP-O-ZORB). PICK UP AND PLACE RESIDUE IN A CLEAN, D.O.T. SPECIFICATION CONTAINER FOR DISPOSAL. WASH AREA THOROUGHLY WITH A DETERGENT SOLUTION AND RINSE WELL WITH WATER.

### WASTE DISPOSAL METHOD:

LIQUID WASTES ARE NOT PERMITTED IN LANDFILLS. PRODUCT IS NOT CONSIDERED A HAZARDOUS WASTE UNDER RCRA. UNUSABLE LIQUID MAY BE ABSORBED ON AN INERT ABSORBENT (e.g. ZEP-O-ZORB), DRUMMED AND TAKEN TO A CHEMICAL OR INDUSTRIAL LANDFILL. PRE-TREATMENT MAY BE REQUIRED BEFORE LANDFILLING. CONSULT LOCAL, STATE, OR FEDERAL AGENCIES FOR PROPER DISPOSAL IN YOUR AREA.

RCRA HAZ. WASTE NOS.: N/A

## SECTION IX - SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN WHEN HANDLING AND STORING:  
COMBUSTIBLE! STORE AND USE AWAY FROM HEAT, SPARKS, OPEN FLAME, OR ANY SOURCE OF IGNITION.  
POST "NO SMOKING" SIGNS ACCORDING TO LOCAL REGULATIONS FOR COMBUSTIBLE LIQUIDS.  
CLOSE CONTAINER TIGHTLY WHEN NOT IN USE. STORE AWAY FROM SUN AND HEAT.  
DO NOT BREATHE SPRAY MISTS OR VAPORS.  
AVOID PROLONGED CONTACT WITH SKIN.  
CLOTHING OR SHOES WHICH BECOME CONTAMINATED WITH SUBSTANCE SHOULD BE REMOVED PROMPTLY AND NOT REWORN UNTIL THOROUGHLY CLEANED.  
VAPORS ARE HEAVIER THAN AIR AND WILL ACCUMULATE AT LOW POINTS. VENTILATION SHOULD INCLUDE FLOOR LEVEL EXHAUSTING.

## SECTION X - TRANSPORTATION DATA

DOT PROPER SHIPPING NAME  
NONE

DOT HAZARD CLASS: N/A

DOT I.D. NUMBER : N/A

DOT LABEL/PLACARD: NONE

EU TSCA CHEMICAL INVENTORY - ALL INGREDIENTS ARE LISTED

EPA CWA 40CFR PART 117 SUBSTANCE(RQ IN A SINGLE CONTAINER): NONE

# COMBUSTION ENGINEERING

CERRO COPPER PRODUCTS COMPANY  
MSDS NUMBER - CCPC-00-0395

DATE 8/1/91  
BY [signature]

CER-MAX™ BLU-RAM SHAPES W/SS  
FIBERS

0395

COMBUSTION ENGINEERING, INC.  
CORPORATE HEALTH & SAFETY  
WINDSOR, CT  
Phone: (203) 285-9693

MANUFACTURER: C-E Refractories  
ADDRESS: P. O. Box 828  
Valley Forge, PA 19482  
Phone: (215) 337-1100

## SECTION I, MATERIAL IDENTIFICATION

|                      |                                                                                              |
|----------------------|----------------------------------------------------------------------------------------------|
| Material Name        | CER-MAX BLU-RAM SHAPES W/SS FIBER                                                            |
| CAS Registry #       | Not Applicable                                                                               |
| Chemical Composition | $Al_2O_3$ , $SiO_2$ , $Fe_2O_3$ , $TiO_2$ , $P_2O_3$ , $Na_2O$ , $CaO$ , $MgO$ ,<br>Alkalies |

## SECTION II, INGREDIENTS AND HAZARDS

CER-MAX™ BLU-RAM SHAPES are manufactured with Blue Ram mix using the SXD process. This product contains less than 5% phosphoric acid, stainless steel needles and in its current state 1% to 2% crystalline silica (free silica).

The current OSHA Permissible Exposure Limit (PEL) for airborne phosphoric acid is 1 mg/m<sup>3</sup>.

The current OSHA Permissible Exposure Limit (PEL) for respirable crystalline silica dust is 10 mg/m<sup>3</sup> divided by percent free silica plus two, averaged over an 8 hours workshift.

When this product is removed after its useful life (tear out) dust generation is likely. The user should be warned of the current PEL and precautions should be taken to avoid inhalation of dust. Refer to Section VI for applicable Health Hazard information and Section IX for Special Precautions and Comments.

This product does not contain any substances listed in the National Toxicology Program "Annual Report on Carcinogens" (1983) nor the International Agency for Research on Cancer Monographs, nor by OSHA.

## SECTION III, PHYSICAL DATA

Appearance and odor: Blue block shapes containing stainless steel needles.

## SECTION IV, FIRE AND EXPLOSION DATA

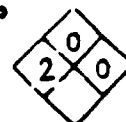
This product is a non-combustible refractory. Use extinguishing media appropriate to the surrounding area.

## SECTION V, REACTIVITY DATA

This material is stable.

### DEGREE OF HAZARD

4 = EXTREME  
3 = HIGH  
2 = MODERATE  
1 = SLIGHT  
0 = INSIGNIFICANT



H.M.I.S.

### FLAMMABILITY (RED)

HEALTH (BLUE) REACTIVITY (YELLOW)  
SPECIAL HAZARD

---

**SECTION VI, HEALTH HAZARD DATA**

---

Removal After Service Precautions: Chronic health hazards can occur from long term excessive inhalation of crystalline silica dust. Crystalline silica in the lungs can produce a pneumonconiosis, commonly called silicosis, which is a slowly developing disease. Symptoms are usually delayed (10 years or more). Smoking can increase the risk of injury.

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**SECTION VII, SPILL, LEAK AND DISPOSAL**

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DISPOSAL: Non-Biodegradable - Use solid waste disposal common to landfill type operation or similar disposal.

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**SECTION VIII, SPECIAL PROTECTION INFORMATION**

---

Heavy work gloves are recommended for handling and removal from service.

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**SECTION IX, SPECIAL PRECAUTIONS AND COMMENTS**

---

REMOVAL PRECAUTIONS:

Because of the possible presence of crystalline silica in used refractory linings, particular care should be exercised during tear-out to minimize the generation of dust. Adherence to proper methods of dust suppression and control is imperative. Following are recommended precautions to be taken during removal:

1. EMPLOYEES SHOULD BE APPRISED OF THE HAZARDS AND PROPER CONDITIONS AND PRECAUTIONS FOR SAFE USE OR EXPOSURE.
2. NIOSH approved respirators should be used for dust levels below 50 mg/cu.m.
3. Dust generation should be minimized by use of dust control equipment or water spray.
4. Wear protective clothing and vacuum clean prior to removing clothing.
5. Where there is a possibility of exposure to dust containing crystalline silica, the following warning should be posted in a readily visible location:

WARNING:

FREE SILICA WORK AREA

AVOID BREATHING DUST

MAY CAUSE DELAYED LUNG INJURY, (SILICOSIS)

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Although reasonable care has been taken in the preparation of the information contained herein, Combustion Engineering, Inc. extends no warranties, makes no representation and assumes no responsibility as to the accuracy or suitability of such information for application to purchaser's intended purposes or for consequences of its use.

DATE PREPARED: 8/87  
REVISED: \_\_\_\_\_  
PRODUCT #: \_\_\_\_\_



# MATERIAL SAFETY DATA SHE

CERRO COPPER PRODUCTS COMPANY  
MSDS NUMBER: CCPC-00-0404

OUT 8/1/91

DATE MAY 15, 1986

## SECTION I

MANUFACTURER'S NAME

ZYP COATINGS, INC.

EMERGENCY TELEPHONE NO.

(615) 482-5717

ADDRESS

P.O. BOX 208, OAK RIDGE, TN 37831

CHEMICAL NAME AND SYNONYMS

BORON NITRIDE

TRADE NAME AND SYNONYMS

BORON NITRIDE LUBRICOAT

CHEMICAL FAMILY

METAL NITRIDE

FORMULA

BN IN PAINT FORM

## SECTION II - HAZARDOUS INGREDIENTS

| PAINTS, PRESERVATIVES, & SOLVENTS | %  | TLV<br>(mg/M <sup>3</sup> ) | % | TLV<br>(mg/M <sup>3</sup> ) |
|-----------------------------------|----|-----------------------------|---|-----------------------------|
| PIGMENTS BORON NITRIDE            | 25 | 5                           |   |                             |
| VEHICLE WATER*                    | 70 | NA                          |   |                             |
| HYDRATED ALUMINA                  | 5  | 10                          |   |                             |

\* WATER IS ACIDIFIED USING NITRIC ACID (HNO<sub>3</sub>) AT A 3% CONCENTRATION.

## SECTION III - PHYSICAL DATA

|                        |                       |                                       |                 |
|------------------------|-----------------------|---------------------------------------|-----------------|
| BOILING POINT (°F)     | NE                    | SPECIFIC GRAVITY (H <sub>2</sub> O=1) | 1.19            |
| VAPOR PRESSURE (mm Hg) | NE                    | PERCENT VOLATILE BY WEIGHT (%)        | 70              |
| VAPOR DENSITY (AIR=1)  | >1                    | EVAPORATION RATE                      | LESS THAN WATER |
| SOLUBILITY IN WATER    | DILUTABLE             | STATE                                 | LIQUID          |
| APPEARANCE AND ODOR    | WHITE/NEARLY ODORLESS |                                       |                 |

## SECTION IV - FIRE, EXPLOSION & REACTIVITY HAZARD DATA

|                                      |                                                                                      |                     |            |
|--------------------------------------|--------------------------------------------------------------------------------------|---------------------|------------|
| FLASH POINT (Method used)            | NOT FLAMMABLE                                                                        |                     |            |
| EXTINGUISHING MEDIA                  | NOT FLAMMABLE                                                                        |                     |            |
| SPECIAL FIRE FIGHTING PROCEDURES     | NONE                                                                                 |                     |            |
| UNUSUAL FIRE AND EXPLOSION HAZARDS   | NONE                                                                                 |                     |            |
| STABILITY                            | UNSTABLE                                                                             | CONDITIONS TO AVOID | NONE KNOWN |
|                                      | STABLE                                                                               | XX                  |            |
| INCOMPATIBILITY (Materials to avoid) | MATERIALS HIGHLY SENSITIVE TO ACIDIC SOLUTIONS.                                      |                     |            |
| HAZARDOUS DECOMPOSITION PRODUCTS     | ON FIRST HEATING TO 600 C, H <sub>2</sub> O AND NO <sub>x</sub> ARE EMITTED IN SMALL |                     |            |
| QUANTITIES.                          |                                                                                      |                     |            |
| HAZARDOUS POLYMERIZATION             | MAY OCCUR                                                                            | CONDITIONS TO AVOID | NONE KNOWN |
|                                      | WILL NOT OCCUR                                                                       | XX                  |            |

| SECTION V - HEALTH HAZARD DATA                                  |                       |
|-----------------------------------------------------------------|-----------------------|
| ROUTES OF ENTRY                                                 |                       |
| INGESTION                                                       | INHALATION            |
| CARCINOGENIC                                                    | THRESHOLD LIMIT VALUE |
| NO                                                              | NOT ESTABLISHED       |
| EFFECTS OF OVEREXPOSURE:                                        |                       |
| MILD SKIN IRRITATION WITH CONTINUED EXPOSURE.                   |                       |
| IRRITATION OR INJURY TO RESPIRATORY TRACT. BURNING IN MOUTH,    |                       |
| ABDOMINAL PAIN. SEVERE EXPOSURE TO BN DUST MAY PRODUCE          |                       |
| PNEUMOCONIOSIS. MAY CAUSE EYE DAMAGE. MILDLY ACIDIC, pH=2 to 3. |                       |
|                                                                 |                       |
|                                                                 |                       |
|                                                                 |                       |
| EMERGENCY AND FIRST AID PROCEDURES:                             |                       |
| FLUSH EYES WITH WATER FOR AT LEAST 15 MINUTES.                  |                       |
| REMOVE CONTAMINATED CLOTHING AND WASH CONTAMINATED AREAS OF THE |                       |
| BODY WITH SOAP AND WATER. IF INGESTED, GIVE FLUIDS IN LARGE     |                       |
| QUANTITIES. IF INHALED, REMOVE TO FRESH AIR AND TREAT SYMPTOMS. |                       |
| IF INGESTED OR INHALED, SEEK PROMPT MEDICAL ATTENTION.          |                       |
|                                                                 |                       |
|                                                                 |                       |
|                                                                 |                       |

| SECTION VI - SPILL OR LEAK PROCEDURES                     |  |
|-----------------------------------------------------------|--|
| STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED |  |
| CONTAIN, ABSORB ONTO A NON-FLAMMABLE                      |  |
| ABSORBANT MATERIAL AND DISPOSE OF AS DIRECTED BELOW.      |  |
| WASTE DISPOSAL METHOD                                     |  |
| CONSULT LOCAL, STATE AND FEDERAL REGULATIONS. THIS        |  |
| MATERIAL IN LIQUID FORM IS MILDLY ACIDIC, pH=2 to 3.      |  |

| SECTION VII - SPECIAL PROTECTION INFORMATION    |                                     |                |
|-------------------------------------------------|-------------------------------------|----------------|
| RESPIRATORY PROTECTION (Specify type)           |                                     |                |
| IF SPRAYED, USE MSHA/NIOSH APPROVED RESPIRATOR. |                                     |                |
| VENTILATION                                     | LOCAL EXHAUST                       | SPECIAL        |
|                                                 | NORMAL ROOM VENTILATION             |                |
|                                                 | MECHANICAL (General)                | OTHER          |
|                                                 | IF SPRAYED USE APPROVED SPRAY BOOTH |                |
| PROTECTIVE GLOVES                               | RUBBER                              | EYE PROTECTION |
|                                                 |                                     | GOGGLES        |
| OTHER PROTECTIVE EQUIPMENT                      |                                     |                |
| PROTECTIVE CLOTHING                             |                                     |                |

| SECTION VIII - SPECIAL PRECAUTIONS FOR SAFE HANDLING                |  |
|---------------------------------------------------------------------|--|
| PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING                     |  |
| STORE IN ORIGINAL CONTAINER. AVOID USE OF                           |  |
| MATERIALS OR EQUIPMENT SENSITIVE OR REACTIVE WITH ACIDIC SOLUTIONS. |  |
| OTHER PRECAUTIONS                                                   |  |
| WHEN DRIED AND UNDER DUSTING CONDITIONS, NOTE EFFECT OF OVER-       |  |
| EXPOSURE WITH BORON NITRIDE CONTAINING PRODUCTS CITED ABOVE.        |  |



over 8/1/91

# MATERIAL SAFETY DATA SH

Dow Chemical U.S.A.\* Midland, MI 48674 Emergency Phone: 517-636-4400

Product Code: 45297

Page: 1

PRODUCT NAME: LIQUIDOW (R) 30-42% CALCIUM CHLORIDE SOLUTION

Effective Date: 02/05/90 Date Printed: 03/09/90

MSDS:001274

## 1. INGREDIENTS: (% w/w, unless otherwise noted)

|                    |                  |        |
|--------------------|------------------|--------|
| Calcium chloride   | CAS# 010043-52-4 | 30-42% |
| Potassium chloride | CAS# 007447-40-7 | 1-3%   |
| Sodium chloride    | CAS# 007647-14-5 | 1-2%   |
| Water              | CAS# 007732-18-5 | BAL.   |

This document is prepared pursuant to the OSHA Hazard Communication Standard (29 CFR 1910.1200). In addition, other substances not 'Hazardous' per this OSHA Standard may be listed. Where proprietary ingredient shows, the identity may be made available as provided in this standard.

## 2. PHYSICAL DATA:

BOILING POINT: 230-251F, 110-122C  
VAP PRESS: 7-15 mmHg @ 25C, 77F  
VAP DENSITY: Same as water.  
SOL. IN WATER: Completely miscible  
SP. GRAVITY: 1.297-1.437 @ 25C, 77F  
APPEARANCE: Clear to straw liquid solution.  
ODOR: None.

## 3. FIRE AND EXPLOSION HAZARD DATA:

FLASH POINT: Not applicable  
METHOD USED: Not applicable

FLAMMABLE LIMITS  
LFL: Not applicable  
UFL: Not applicable

EXTINGUISHING MEDIA: Non-combustible.

FIRE & EXPLOSION HAZARDS: None.

(Continued on Page 2)

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Dow Chemical U.S.A.\*    Midland, MI 48674    Emergency Phone: 517-636-4400

Product Code: 45297

Page: 2

PRODUCT NAME: LIQUIDOW (R) 30-42% CALCIUM CHLORIDE SOLUTION

Effective Date: 02/05/90    Date Printed: 03/09/90

MSDS:001274

## 3. FIRE AND EXPLOSION HAZARD DATA: (CONTINUED)

FIRE-FIGHTING EQUIPMENT: Wear positive pressure self-contained breathing apparatus.

## 4. REACTIVITY DATA:

STABILITY: (CONDITIONS TO AVOID)

INCOMPATIBILITY: (SPECIFIC MATERIALS TO AVOID) Calcium chloride will: corrode most metals exposed to air; attack aluminum (and its alloys) and yellow brass; react with sulfuric acid to form hydrogen chloride which is corrosive, irritating, and reactive; give an exothermic reaction with water-reactive materials such as sodium; result in a runaway polymerization reaction with methyl vinyl ether (Bretherick, 1979); and, in solution form react with zinc (galvanizing) to yield hydrogen gas which is explosive (Ibid). (Bretherick, L., 1979, Handbook of Reactive Chemical Hazards, 2nd Ed.).

HAZARDOUS DECOMPOSITION PRODUCTS: Not applicable.

HAZARDOUS POLYMERIZATION: Will not occur.

## 5. ENVIRONMENTAL AND DISPOSAL INFORMATION:

ACTION TO TAKE FOR SPILLS/LEAKS: Losses incidental to correct applications of this product in its intended uses are not expected to be harmful to the environment. Wear appropriate safety apparel during cleanup -- see Section 8. Contain by diking, etc. Avoid entry of large amount of product into sewers, natural waters, and drinking water sources. Due to possible harmful effects, avoid contact with vegetation, animals, and fish life. Recover quickly into suitable containers if reusing; or collect using absorbent material or sand. Small quantities may be flushed away with plenty of water. Walking surfaces may remain wet longer due to moisture

(Continued on Page 3)

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Dow Chemical U.S.A.\*    Midland, MI 48674    Emergency Phone: 517-636-4400

Product Code: 45297

Page: 3

PRODUCT NAME: LIQUIDOW (R) 30-42% CALCIUM CHLORIDE SOLUTION

Effective Date: 02/05/90    Date Printed: 03/09/90

MSDS:001274

## 5. ENVIRONMENTAL AND DISPOSAL INFORMATION: (CONTINUED)

being held by spilled product -- avoid by thoroughly water washing surfaces.

DISPOSAL METHOD: Comply with federal state, and local laws; regulations, and procedures. Contact manufacturer and authorities for detailed information. Product as sold is not a RCRA listed or characteristic hazardous waste.

## 6. HEALTH HAZARD DATA:

EYE: May cause moderate to severe eye irritation with corneal injury, which may be slow to heal. Material is sometimes encountered at elevated temperatures; more intense effects as well as thermal burns are possible.

SKIN CONTACT: Short single exposure not likely to cause significant skin irritation. Prolonged or repeated exposure may cause skin irritation, even a burn. May cause more severe response if confined to skin or skin is abraded (scratched or cut). Material is sometimes encountered at elevated temperatures; more intense effects as well as thermal burns are possible. DOT Classification: Non-corrosive.

SKIN ABSORPTION: A single prolonged exposure is not likely to result in the material being absorbed through skin in harmful amounts. The LD50 for skin absorption in rabbits is >5000 mg/kg for CaCl<sub>2</sub>.

INGESTION: Single dose oral toxicity is believed to be low. The oral LD50 for rats is in the range of 900-2100 mg/kg for calcium chloride on a 100% basis. Ingestion may cause gastrointestinal irritation or ulceration.

INHALATION: Vapors are unlikely due to physical properties. Mists may cause irritation to upper respiratory tract.

SYSTEMIC & OTHER EFFECTS: The components of this product are not

(Continued on Page 4)

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Dow Chemical U.S.A.\*    Midland, MI 48674    Emergency Phone: 517-636-4400

Product Code: 45297

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PRODUCT NAME: LIQUIDOW (R) 30-42% CALCIUM CHLORIDE SOLUTION

Effective Date: 02/05/90    Date Printed: 03/09/90

MSDS:001274

## 6. HEALTH HAZARD DATA: (CONTINUED)

listed by IARC, NTP, or OSHA as a carcinogen for hazard communication purposes. Results of in vitro mutagenicity tests have been negative for  $\text{CaCl}_2$ .

## 7. FIRST AID:

EYES: Irrigate with flowing water immediately and continuously for 15 minutes. Consult medical personnel.

SKIN: Wash off in flowing water or shower.

INGESTION: If swallowed, induce vomiting immediately by giving two glasses of water and sticking finger down throat. Call a physician. (Never give anything by mouth or attempt to induce vomiting in an unconscious person.)

INHALATION: Remove to fresh air if effects occur. Consult a physician.

NOTE TO PHYSICIAN: If burn is present, treat as any thermal burn, after decontamination. No specific antidote. Supportive care. Treatment based on judgment of the physician in response to reactions of the patient.

## 8. HANDLING PRECAUTIONS:

EXPOSURE GUIDELINE(S): Dow IHG is 10 mg/m<sup>3</sup> for calcium chloride, sodium chloride, and potassium chloride. There is no OSHA PEL or ACGIH TLV for calcium chloride.

VENTILATION: Provide general and/or local exhaust ventilation to control airborne levels below the exposure guidelines.

RESPIRATORY PROTECTION: Atmospheric levels should be maintained below the exposure guideline. When respiratory protection is required for certain operations, use an approved air-purifying

(Continued on Page 5)

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Dow Chemical U.S.A.\*   Midland, MI 48674   Emergency Phone: 517-636-4400

Product Code: 45297

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PRODUCT NAME: LIQUIDOW (R) 30-42% CALCIUM CHLORIDE SOLUTION

Effective Date: 02/05/90   Date Printed: 03/09/90

MSDS:001274

## 8. HANDLING PRECAUTIONS: (CONTINUED)

respirator.

SKIN PROTECTION: For brief contact, no precautions other than clean body-covering clothing should be needed. Use protective clothing impervious to this material. Selection of specific items such as gloves, boots, apron, or full-body suit will depend on operation. If skin comes in contact with contaminated clothing, remove the clothing immediately, wash skin area with soap and water, and launder clothing before reuse.

EYE PROTECTION: Use chemical goggles. Eye wash fountain should be located in immediate work area.

## 9. ADDITIONAL INFORMATION:

### REGULATORY REQUIREMENTS:

SARA HAZARD CATEGORY: This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

An immediate health hazard (due to skin and eye effects).

SPECIAL PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE: Product may sometimes be shipped hot, which may cause thermal burns and probable more intense chemical irritation or burn than at ambient temperatures. Avoid eye and prolonged skin contact. ALWAYS USE COOL WATER (TEMPERATURE LESS THAN 80F, 27C) WHEN DILUTING CALCIUM CHLORIDE SOLUTION. HEAT DEVELOPED BY SOLUTIONS IS VERY HIGH DURING MIXING. Leather clothing and shoes will be damaged by calcium chloride.

MSDS STATUS: Revised Section 4.

(Continued on Page 6)

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Dow Chemical U.S.A.\*    Midland, MI 48674    Emergency Phone: 517-636-4400

Product Code: 45297

Page: 6

PRODUCT NAME: LIQUIDOW (R) 30-42% CALCIUM CHLORIDE SOLUTION

Effective Date: 02/05/90    Date Printed: 03/09/90

MSDS:001274

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Express Or Implied, Is Made. Consult The Dow Chemical Company  
For Further Information.

\* An Operating Unit of The Dow Chemical Company

# The Mogul Corporation

CHAGRIN FALLS, OHIO 44022 • (216) 247-5000 • TELEX NUMBER 98 0324

## MATERIAL SAFETY DATA SHEET

Mogul A-421

(Discontinued)

Removed 6/91  
JLB

### SECTION I

|                                                                         |  |                                        |             |
|-------------------------------------------------------------------------|--|----------------------------------------|-------------|
| CHEMICAL NAME AND SYNONYMS<br>None: Proprietary Microbiocidal Treatment |  | TRADE NAME AND SYNONYMS<br>MOGUL A-421 |             |
| CHEMICAL FAMILY                                                         |  | FORMULA                                | Composition |

### SECTION II - HAZARDOUS INGREDIENTS

| MATERIAL                            | %  | TLV (Units) |
|-------------------------------------|----|-------------|
| Sodium pentachlorophenate           | 79 |             |
| Sodium salts of other chlorophenols | 11 |             |
|                                     |    |             |
|                                     |    |             |

### SECTION III - PHYSICAL DATA

|                                                         |  |                                       |  |
|---------------------------------------------------------|--|---------------------------------------|--|
| BOILING POINT (°F)                                      |  | SPECIFIC GRAVITY (H <sub>2</sub> O=1) |  |
| VAPOR PRESSURE (mm Hg.)                                 |  | PERCENT VOLATILE BY VOLUME (%)        |  |
| VAPOR DENSITY (AIR = 1)                                 |  | EVAPORATION RATE (_____ - 1)          |  |
| SOLUBILITY IN WATER                                     |  |                                       |  |
| APPEARANCE AND ODOR      Small, tan, free-flowing bead; |  |                                       |  |

### SECTION IV - FIRE AND EXPLOSION HAZARD DATA

|                                    |     |                  |     |     |     |
|------------------------------------|-----|------------------|-----|-----|-----|
| FLASH POINT (Method Used)          | N/A | FLAMMABLE LIMITS | N/A | LeI | Uel |
| EXTINGUISHING MEDIA                |     |                  |     |     |     |
| SPECIAL FIRE FIGHTING PROCEDURES   |     |                  |     |     |     |
| UNUSUAL FIRE AND EXPLOSION HAZARDS |     |                  |     |     |     |

### SECTION V - HEALTH HAZARD DATA

|                                                                                             |                                                   |         |
|---------------------------------------------------------------------------------------------|---------------------------------------------------|---------|
| THRESHOLD LIMIT VALUE                                                                       | None established.                                 |         |
| EFFECTS OF OVEREXPOSURE                                                                     | Corrosive: Causes eye damage and skin irritation. | Harmful |
|                                                                                             | or fatal if swallowed.                            |         |
|                                                                                             |                                                   |         |
| EMERGENCY AND FIRST AID PROCEDURES                                                          |                                                   |         |
| <u>Skin:</u> Wash with soap and plenty of water. <u>Eyes:</u> Flush immediately with water. |                                                   |         |
| <u>Internal:</u> Induce vomiting immediately. CONSULT PHYSICIAN for eye contact, ingestion, |                                                   |         |
| or if an irritation persists.                                                               |                                                   |         |
|                                                                                             |                                                   |         |

# The Mogul Corporation

| SECTION VI - REACTIVITY DATA         |                |   |                     |
|--------------------------------------|----------------|---|---------------------|
| STABILITY                            | UNSTABLE       |   | CONDITIONS TO AVOID |
|                                      | STABLE         | X | Oxidizing materials |
| INCOMPATABILITY (Materials to avoid) |                |   |                     |
| HAZARDOUS DECOMPOSITION PRODUCTS     |                |   |                     |
| HAZARDOUS<br>POLYMERIZATION          | MAY OCCUR      |   | CONDITIONS TO AVOID |
|                                      | WILL NOT OCCUR | X |                     |

| SECTION VII - SPILL OR LEAK PROCEDURES                                                                                                                                                          |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED                                                                                                                                       |  |
| Sweep up and remove. Swept area may be flushed with water. MOGUL A-421 is toxic to fish. DO NOT DISCHARGE TO NATURAL WATERWAYS, <del>OR</del> IN ACCORDANCE WITH FEDERAL AND STATE REGULATIONS. |  |
| WASTE DISPOSAL METHOD                                                                                                                                                                           |  |
| Send to an approved landfill, or contact a scavenger.                                                                                                                                           |  |

| SECTION VIII - SPECIAL PROTECTION INFORMATION                  |                                                  |                                                           |
|----------------------------------------------------------------|--------------------------------------------------|-----------------------------------------------------------|
| RESPIRATORY PROTECTION (Specify type)<br>Usually not required. |                                                  |                                                           |
| VENTILATION                                                    | LOCAL EXHAUST<br>Recommended in confined spaces. | SPECIAL                                                   |
|                                                                | MECHANICAL (General)                             | OTHER                                                     |
| PROTECTIVE GLOVES                                              | Rubber                                           | EYE PROTECTION<br>Chemical safety goggles or face shield. |
| OTHER PROTECTIVE EQUIPMENT                                     |                                                  |                                                           |

| SECTION IX - SPECIAL PRECAUTIONS                                                                                                                                                                                       |  |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING                                                                                                                                                                        |  |
| Avoid eye and skin contact. Do not take internally. Avoid inhaling dusts. Store in a cool, dry area. Avoid contact with incompatible materials. Keep container closed when not in use. Wash thoroughly after handling. |  |
| OTHER PRECAUTIONS                                                                                                                                                                                                      |  |
| Do not reuse empty container. Read and follow label directions.                                                                                                                                                        |  |

All statements, information and data given are believed to be accurate and reliable as of the date hereof, but are presented without guaranty warranty or responsibility of any kind, expressed or implied on our part. It is not intended to be all-inclusive and the manner and conditions of use and handling may involve other or additional considerations. Information regarding the proper course of treatment in the event of an accident or misuse of this product is properly the domain of the attending physician.





# THE MOGUL CORPORATION

WATER TREATMENT PRODUCTS AND SERVICES SINCE 1915

P. O. BOX 200 • CHAGRIN FALLS, OHIO 44022 • (216) 247-5000 • TELEX NUMBER 985-626

August 18, 1986

Mr. F. Baker Ottofy III  
Cerro Copper Products Company  
P. O. Box 681  
East St. Louis, IL 62202

Dear Mr. Ottofy:

In response to your recent request, enclosed is/are  
Material Safety Data Sheet(s) for the following Mogul  
products:

\_\_\_A-421\_\_\_ ---- Discontinued

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Thank you for your continued use of Mogul products. We  
will be pleased to respond to any questions you may have  
concerning these safety data sheets or the safe handling  
of our product(s).

Sincerely,

Evelyn Wiant  
Secretary - Safety/Regulatory

Enclosures

cc: S. J. McKenzie  
J. A. Spacek



**G. S. ROBINS & CO.**  
CHEMICALS WITH SERVICE

126 Chouteau St. Louis, Mo. 63102  
(314) 621-5155

01-87 ULTRA SONIC CLEANER #2  
**MATERIAL SAFETY DATA SHEET**

Product Name

**PRODUCT IDENTIFICATION**

Synonyms: None

DOT Proper Shipping Name: N/A

DOT Hazard Class/ I.D. No.: N/A

Label Requirements: N/A

U.S. Surface Freight Classification: N/A

ULTRA SONIC CLEANER #2

*Vo. 10,000 SED.  
per D. Finches. 1/12/89*

**HAZARDOUS INGREDIENTS**

| <u>COMPONENT</u> | <u>%</u>   | <u>HAZARD DATA</u> |
|------------------|------------|--------------------|
| Water            | Balance    |                    |
| Disodium Salt    | 2-3%       |                    |
| Surfactant       | 3-4%       |                    |
| Sodium Hydroxide | Under 1%   |                    |
| Trisodium NTA    | Under 3.5% | 2M/M <sup>3</sup>  |

**WARNING STATEMENTS**

Wash thoroughly after handling. Keep from freezing. Keep out of reach of children.

**PRECAUTIONARY MEASURES**

Use good personal hygiene practices. Where gross eye/skin contact may be a problem, wear or use appropriate protective equipment. Do not let material remain in contact with skin.

## EMERGENCY AND FIRST AID PROCEDURES

If in eyes, immediately flush with plenty of water. Call a physician if irritation persists.  
If on skin, immediately flush with plenty of water. Wash clothing before re-use.  
-- inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen.

## OCCUPATIONAL CONTROL PROCEDURES

**Eye Protection:** Caution- Eye Irritant. Avoid contact. Chemical workers use splash-proof goggles where eye contact may be a problem.

**Skin Protection:** If prolonged or repeated contact is possible:  
Rubber, PVC or other impervious material.

**Respiratory Protection:** No special requirements under normal use conditions. If mists/ vapors are not adequately controlled by local ventilation, use appropriate respiratory protection.

**Ventilation:** General room ventilation is normally adequate.  
Substantial amounts of mists/ vapors can be controlled with local exhaust ventilation or respiratory protection.

**Airborne Exposure Limits:** N/A

## FIRE PROTECTION INFORMATION

**Flash Point:** N/A

**Auto Ignition Temperature:** N/A

**Flammable Limits in Air, % by Vol. @ 212°F:** N/A

**Extinguishing Media:** Foam, CO<sub>2</sub>, Dry Chemical, Water Fog.

**Unusual Fire And Explosion Hazards:** Corrosive material. Container may burst in heat.

**Special Firefighting Procedures** Use standard approved fire fighting procedures. Keep product cool .  
Use caution when approaching or handling fire exposed containers.

## REACTIVITY DATA

Materials to Avoid: None

Hazardous Decomposition  
Products: N/A

## PHYSIOLOGICAL EFFECTS SUMMARY

## PHYSICAL DATA

Appearance: Clear-white liquid, mild odor.

Specific Gravity @ 20°C/4°C: 1.080 at 77° F.

Boiling Point @ 760 mm Hg: Above 20°C

Vapor Pressure @ N/A

Vapor Density (Air = 1): N/A

Percent Volatile by Volume: N/A

## **SPILL, LEAK & DISPOSAL INFORMATION**

**Waste Disposal:** Dispose of in accordance with all local state and federal regulations. Disposal by incineration in an approved incinerator is recommended.

**Spill or Leakage** Contain spilled material and absorb with clay, saw dust or other absorbent material. Place all spilled material, contaminated sorbent materials, contaminated dirt, and other contaminated material in drums.  
**Procedures:** Keep material out of watersheds and water systems.

**OTHER REGULATORY REQUIREMENTS** Based upon ingestion of NTA in lifetime feeding studies. NTA has been shown to induce tumors in the urinary tracts of rats and mice. Nitritotriacetic acid, in a National Toxicology Program listed carcinogen and is identified as a hazardous chemical, under criteria of OSHA Hazard Communication Standard (29CFR 1910.1200).

WRITTEN BY: Lee Tempel  
REVISION DATE: 9-30087

Although the information and recommendations set forth herein (hereinafter "Information") are presented in good faith and believed to be correct as of the date hereof, G.S. Robins & Company makes no representations as to the completeness or accuracy thereof. Information is supplied upon the condition that the persons receiving same will make their own determination as to its suitability for their purposes prior to use. In no event will G.S. Robins & Company be responsible for damages of any nature whatsoever resulting from the use of or reliance upon information. NO REPRESENTATIONS OR WARRANTIES, EITHER EXPRESS OR IMPLIED, OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE OR OF ANY OTHER NATURE ARE MADE HEREUNDER WITH RESPECT TO INFORMATION OR THE PRODUCT TO WHICH INFORMATION REFERS.



~~COME CLEAN~~  
SMITH & KLEBES, INC.  
411 JOHN DOWNEY DRIVE  
NEW BRITAIN, CONN. 06051

~~BA-200~~  
~~Ultrasonic Clean.~~  
S.C. Johnson & Son, Inc. Fluid  
Racine, Wisconsin 53403-5011  
Phone: (414) 631-2777

**MATERIAL SAFETY DATA SHEET**

~~No longer used.~~  
~~per a label.~~

| SECTION I — PRODUCT IDENTIFICATION    |                                 |                                   |                                                                          |
|---------------------------------------|---------------------------------|-----------------------------------|--------------------------------------------------------------------------|
| Product Name:<br><b>COME CLEAN</b>    |                                 | Product Code:<br><b>18210-006</b> |                                                                          |
| Chemical or Common Name:<br><b>NA</b> | Date Issued:<br><b>07/24/85</b> | Supersedes:<br><b>04/12/85</b>    | Prepared by:<br><b>Gordon B. Bradshaw<br/>Materials Data Coordinator</b> |

| SECTION II — INGREDIENT INFORMATION                            |           |                 |
|----------------------------------------------------------------|-----------|-----------------|
|                                                                | Weight %  | Exposure Limit  |
| Alkali Metasilicates and Carbonates                            | 5-10      |                 |
| Sodium Hydroxide (CAS #1310-73-2)                              | 1-3       | 2 mg\m3         |
| Trisodium NTA (CAS #5064-31-3)<br>(NTP Listed - See Section X) | 1-3       |                 |
| Surfactants                                                    | 4-6       |                 |
| Formaldehyde (CAS# 50-00-0)                                    | under 0.1 | 2 ppm (ceiling) |
| Colorant                                                       | under 0.1 |                 |
| Water                                                          | balance   |                 |

| SECTION III — PHYSICAL DATA                                |                                                     |
|------------------------------------------------------------|-----------------------------------------------------|
| Appearance/Odor: <b>Yellow-green liquid with mild odor</b> | Specific Gravity (H <sub>2</sub> O = 1): <b>1.2</b> |
| Vapor Pressure (mm Hg.): <b>NA</b>                         | Percent Volatile By Volume (%): <b>NA</b>           |
| Solubility in Water: <b>Complete</b>                       | Vapor Density (Air = 1): <b>NA</b>                  |
| Freezing Point (°F): <b>ND</b>                             | Boiling Point (°F): <b>above 200</b>                |
| pH: <b>13 (Undiluted)</b>                                  | Evaporation Rate (Butyl Acetate = 1): <b>NA</b>     |

| SECTION IV — FIRE AND EXPLOSION INFORMATION                                                                                                                                                                                                     |                             |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------|
| Flash Point (°F) (Method Used): <b>NA</b>                                                                                                                                                                                                       | Flammable Limits: <b>NA</b> |
| Extinguishing Media: <input checked="" type="checkbox"/> Foam <input checked="" type="checkbox"/> CO <sub>2</sub> <input checked="" type="checkbox"/> Dry Chemical <input checked="" type="checkbox"/> Water Fog <input type="checkbox"/> Other |                             |
| Special Fire Fighting Procedures:<br>Normal fire fighting procedures may be used. Cool and use caution when approaching or handling fire-exposed containers.                                                                                    |                             |
| Unusual Fire and Explosion Hazards:<br>Corrosive Material (See Sections VI, VIII). Container may burst in heat of fire.                                                                                                                         |                             |

### SECTION VIII — SPECIAL PROTECTION INFORMATION

10210

**Respiratory Protection (Specify type):** No special requirements under normal use conditions. If mists/vapors are not adequately controlled by local ventilation, use appropriate respiratory protection to prevent overexposures.

**Ventilation:** General room ventilation is normally adequate. Substantial amounts of mists/vapors can be controlled with local exhaust ventilation or respiratory protection.

**Protective Gloves:** If prolonged or repeated contact is possible: Rubber, PVC or other impervious material.

**Eye Protection:** Chemical workers splash-proof goggles where eye contact may be a problem.

**Other Protective Measures:** Use good personal hygiene practices. Where gross eye/skin contact may be a problem, wear/use appropriate protective equipment.

### SECTION IX — SPECIAL PRECAUTIONS

**Precautionary Labeling** CAUTION: Eye irritant. Avoid contact with eyes. If eye contact occurs, flush with water. If irritation persists, contact physician. Avoid inhalation of product in spray application. Keep out of reach of children. Keep from freezing. Store at temperatures between 40 F and 100 F. Keep container closed when not in use.

#### Other Handling and Storage Conditions

Wash thoroughly after handling. Keep from freezing. Keep out of reach of children.

### SECTION X — ADDITIONAL INFORMATION

For information on appropriate emergency procedures phone: (414) 631-2000.

Based upon ingestion of NTA in lifetime feeding studies, NTA has been shown to induce tumors in the urinary tracts of rats and mice. However, on a practical basis and according to guidelines for classification of experimental animal carcinogens of the American Conference of Government Industrial Hygienists (ACGIH), NTA would not be considered an occupational carcinogen of any practical significance.

NA-Not Applicable, NSR-No Special Requirement, ND-Not Determined for this product

The information herein is given in good faith. No warranty, expressed or implied, is made. Any use of these data and information must be determined by the user to be in accordance with applicable Federal, State, and local laws and regulations.

# The Mogul Corporation

CHAGRIN FALLS, OHIO 44022 • (216) 247 5000 • TELEX NUMBER 98 0324

## MATERIAL SAFETY DATA SHEET

Mogul A-421

*Discontinued*

### SECTION I

|                                                                         |  |                                        |             |
|-------------------------------------------------------------------------|--|----------------------------------------|-------------|
| CHEMICAL NAME AND SYNONYMS<br>None: Proprietary Microbiocidal Treatment |  | TRADE NAME AND SYNONYMS<br>MOGUL A-421 |             |
| CHEMICAL FAMILY                                                         |  | FORMULA                                | Composition |

### SECTION II - HAZARDOUS INGREDIENTS

| MATERIAL                            | %  | TLV (Units) |
|-------------------------------------|----|-------------|
| Sodium pentachlorophenate           | 79 |             |
| Sodium salts of other chlorophenols | 11 |             |
|                                     |    |             |
|                                     |    |             |

### SECTION III - PHYSICAL DATA

|                                                         |  |                                       |  |
|---------------------------------------------------------|--|---------------------------------------|--|
| BOILING POINT (°F.)                                     |  | SPECIFIC GRAVITY (H <sub>2</sub> O=1) |  |
| VAPOR PRESSURE (mm Hg.)                                 |  | PERCENT VOLATILE BY VOLUME (%)        |  |
| VAPOR DENSITY (AIR = 1)                                 |  | EVAPORATION RATE (_____ - 1)          |  |
| SOLUBILITY IN WATER                                     |  |                                       |  |
| APPEARANCE AND ODOR      Small, tan, free-flowing bead: |  |                                       |  |

### SECTION IV - FIRE AND EXPLOSION HAZARD DATA

|                                    |     |                  |     |     |     |
|------------------------------------|-----|------------------|-----|-----|-----|
| FLASH POINT (Method Used)          | N/A | FLAMMABLE LIMITS | N/A | Let | Ucl |
| EXTINGUISHING MEDIA                |     |                  |     |     |     |
| SPECIAL FIRE FIGHTING PROCEDURES   |     |                  |     |     |     |
| UNUSUAL FIRE AND EXPLOSION HAZARDS |     |                  |     |     |     |

### SECTION V - HEALTH HAZARD DATA

|                                                                                      |                                                   |  |         |
|--------------------------------------------------------------------------------------|---------------------------------------------------|--|---------|
| THRESHOLD LIMIT VALUE                                                                | None established.                                 |  |         |
| EFFECTS OF OVEREXPOSURE                                                              | Corrosive: Causes eye damage and skin irritation. |  | Harmful |
| or fatal if swallowed.                                                               |                                                   |  |         |
|                                                                                      |                                                   |  |         |
| EMERGENCY AND FIRST AID PROCEDURES                                                   |                                                   |  |         |
| Skin: Wash with soap and plenty of water. Eyes: Flush immediately with water.        |                                                   |  |         |
| Internal: Induce vomiting immediately. CONSULT PHYSICIAN for eye contact, ingestion, |                                                   |  |         |
| or if an irritation persists.                                                        |                                                   |  |         |
|                                                                                      |                                                   |  |         |



# The Mogul Corporation

| SECTION VI - REACTIVITY DATA         |                |   |                     |
|--------------------------------------|----------------|---|---------------------|
| STABILITY                            | UNSTABLE       |   | CONDITIONS TO AVOID |
|                                      | STABLE         | X | Oxidizing materials |
| INCOMPATIBILITY (Materials to avoid) |                |   |                     |
| HAZARDOUS DECOMPOSITION PRODUCTS     |                |   |                     |
| HAZARDOUS<br>POLYMERIZATION          | MAY OCCUR      |   | CONDITIONS TO AVOID |
|                                      | WILL NOT OCCUR | X |                     |

| SECTION VII - SPILL OR LEAK PROCEDURES                                                                                                                                                                                                                    |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED<br>Sweep up and remove. Swept area may be flushed with water. MOGUL A-421 is toxic to fish. DO NOT DISCHARGE TO NATURAL WATERWAYS. <i>SEE IN ACCORDANCE WITH FEDERAL GOVERNMENT REGULATIONS</i> |
| WASTE DISPOSAL METHOD<br>Send to an approved landfill, or contact a scavenger.                                                                                                                                                                            |

| SECTION VIII - SPECIAL PROTECTION INFORMATION                  |                                                  |                                                           |
|----------------------------------------------------------------|--------------------------------------------------|-----------------------------------------------------------|
| RESPIRATORY PROTECTION (Specify type)<br>Usually not required. |                                                  |                                                           |
| VENTILATION                                                    | LOCAL EXHAUST<br>Recommended in confined spaces. | SPECIAL                                                   |
|                                                                | MECHANICAL (General)                             | OTHER                                                     |
| PROTECTIVE GLOVES<br>Rubber                                    |                                                  | EYE PROTECTION<br>Chemical safety goggles or face shield. |
| OTHER PROTECTIVE EQUIPMENT                                     |                                                  |                                                           |

| SECTION IX - SPECIAL PRECAUTIONS                                                                                                                                                                                                                                          |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING<br>Avoid eye and skin contact. Do not take internally. Avoid inhaling dusts. Store in a cool, dry area. Avoid contact with incompatible materials. Keep container closed when not in use. Wash thoroughly after handling. |
| OTHER PRECAUTIONS<br>Do not reuse empty container. Read and follow label directions.                                                                                                                                                                                      |

All statements, information and data given are believed to be accurate and reliable as of the date hereof, but are presented without warranty, warranty or responsibility of any kind, expressed or implied on our part. It is not intended to be all-inclusive and the manner and conditions of use and handling may involve other or additional considerations. Information regarding the proper course of treatment in the event of an accident or misuse of this product is properly the domain of the attending physician.



# THE MOGUL CORPORATION

WATER TREATMENT PRODUCTS AND SERVICES SINCE 1915

P. O. BOX 200 • CHAGRIN FALLS, OHIO 44022 • (216) 247-5000 • TELEX NUMBER 985-626

August 18, 1986

Mr. F. Baker Ottofy III  
Cerro Copper Products Company  
P. O. Box 681  
East St. Louis, IL 62202

Dear Mr. Ottofy:

In response to your recent request, enclosed is/are  
Material Safety Data Sheet(s) for the following Mogul  
products:

\_\_\_A-421\_\_\_ ---- Discontinued

|       |       |
|-------|-------|
| ----- | ----- |
| ----- | ----- |
| ----- | ----- |
| ----- | ----- |

Thank you for your continued use of Mogul products. We  
will be pleased to respond to any questions you may have  
concerning these safety data sheets or the safe handling  
of our product(s).

Sincerely,

Evelyn Wiant  
Secretary - Safety/Regulatory

Enclosures

cc: S. J. McKenzie  
J. A. Spacek

UNITED STATES ENVIRONMENTAL PROTECTION AGENCY  
REGION V

CC: WCC 1/10/91  
LWE  
DWC  
WRW  
FILE

DATE: April 29, 1991

SHR-13

SUBJECT: Activation of Emergency Vent Stack Openings and  
Automatic Waste Feed Cut Offs at TWI Incinerator

FROM: Y. J. Kim, National Incineration Expert  
Waste Management Division

*Y. J. Kim*

TO: Elizabeth Cotsworth, Chief  
RCRA Assistance Branch (OS-343)

1631210009  
TWI  
RCRA PERMIT

The following summarizes the latest data on the opening of the emergency vent stack and the activation of the emergency waste feed cut-off system for the TWI CEM Incinerator, Sauget, Illinois:

**Emergency By-Pass Stack Openings**

| Period                                                                 | Unit 1    | Unit 2    | Unit 3    | Unit 4                  |
|------------------------------------------------------------------------|-----------|-----------|-----------|-------------------------|
| 10/01-10/29/90                                                         | 4         | 8         | 13        | 9 Kiln 6, SOC 3         |
| 10/29-11/26/90                                                         | 4         | 19        | 1         | 3 Kiln 0, SOC 3         |
| 11/26-12/24/90                                                         | 4         | 14        | 14        | 3 Kiln 1, SOC 2         |
| 12/24-1/21/91                                                          | 1         | 5         | 6         | 0 Kiln 0, SOC 0         |
| 1/21-2/18/91                                                           | 1         | 8         | 9         | 2 Kiln 1, SOC 1         |
| 2/18-3/18/91                                                           | 3         | 5         | 3         | 1 Kiln 1, SOC 0         |
| 3/18-4/1/91 (2 wks)                                                    | 0         | 2         | 2         | 0 Kiln 0, SOC 0         |
| <b>Total (6 months):</b>                                               | <b>17</b> | <b>61</b> | <b>48</b> | <b>18 Kiln 9, SOC 9</b> |
| <b>Grand Total: 144 Openings (16.6% of previous 6-month openings.)</b> |           |           |           |                         |

**For Comparison:**

(2/19/90-8/19/90: 67      356      313      131 - Previously Reported)  
(Grand Total: 867 Openings - Previously Reported)

920000

# Activation of Automatic Waste Feed Cut-Off System

| <u>Period</u>                                          | <u>Unit 1</u> | <u>Unit 2</u> | <u>Unit 3</u> | <u>Unit 4</u>         |
|--------------------------------------------------------|---------------|---------------|---------------|-----------------------|
| W.E. 10/8/90                                           | 57            | 1,032         | 601           | 19                    |
| W.E. 10/15/90                                          | 769           | 948           | 489           | 46                    |
| W.E. 10/22/90                                          | 393           | 788           | 664           | 55                    |
| W.E. 10/29/90                                          | 231           | 1,143         | 444           | 277                   |
| W.E. 11/5/90                                           | 528           | 842           | 650           | 1,412                 |
| W.E. 11/12/90                                          | 270           | 802           | 396           | 1,400                 |
| W.E. 11/19/90                                          | 327           | 726           | 685           | 676                   |
| W.E. 11/26/90                                          | 371           | 974           | 1,808         | 254                   |
| W.E. 12/3/90                                           | 230           | 1,162         | 1,175         | 41                    |
| W.E. 12/10/90                                          | 381           | 404           | 1,594         | 150                   |
| W.E. 12/17/90                                          | 341           | 298           | 1,457         | 123                   |
| W.E. 12/24/90                                          | 378           | 833           | 1,787         | 76                    |
| W.E. 12/31/90                                          | 272           | 332           | 1,320         | 27                    |
| W.E. 1/7/91                                            | 190           | 282           | 1,348         | 19                    |
| W.E. 1/14/91                                           | 406           | 631           | 1,099         | 29                    |
| W.E. 1/21/91                                           | 188           | 454           | 1,209         | 71                    |
| W.E. 1/28/91                                           | 271           | 6*            | 2,170         | 19                    |
| (* Unit 2 was shut down for 6.5 days for maintenance.) |               |               |               |                       |
| W.E. 2/4/91                                            | 195           | 813           | 1,640         | 22                    |
| W.E. 2/11/91                                           | 16*           | 1,297         | 2,087         | 98                    |
| (* Unit 1 was down for 6 days for repair.)             |               |               |               |                       |
| W.E. 2/18/91                                           | 0*            | 1,252         | 1,647         | 13                    |
| (* Unit 1 shut down for repair for 6.5 days.)          |               |               |               |                       |
| W.E. 2/25/91                                           | 173           | 1,048         | 1,697         | 0*                    |
| (* Unit 4 was shut down for maintenance for 7 days.)   |               |               |               |                       |
| W.E. 3/4/91                                            | 339           | 555           | 1,536         | 28                    |
| W.E. 3/11/91                                           | 297           | 773           | 1,574         | 37                    |
| W.E. 3/18/91                                           | 171           | 1,175         | 1,815         | 87                    |
| W.E. 3/25/91                                           | 198           | 957           | 1,452         | 144                   |
| W.E. 4/1/91                                            | 190           | 651           | 686           | 151                   |
| Six-Month Total:                                       | 7,182         | 20,178        | 33,030        | 5,274 - Total: 65,664 |
| Monthly Avg:                                           | 1,197         | 3,363         | 5,505         | 879 - Total: 10,944   |

For Comparison:

Previous Total for 30-day Ending 8/19/90: 13,325 ANFCO Activations.

Conclusion: No appreciable decrease in frequencies of ANFCOs.

006077

2  
**RECOMMENDATIONS:**

1. OSW should issue a policy memo endorsing the use of technology-based, good engineering practice requirements (technically demonstrated and economically feasible) in the RCRA incinerator permit, in order to prevent pollution and to protect worker safety, irrespective of availability of data to show their health impact. EPA should publically acknowledge the fact that it has not achieved the ability to totally assess the environmental impact of emissions resulting from such combustion upsets (high CO, high HC, low Oxygen, etc.).
2. The State of Illinois or Region V may initiate a suspension of the operation of TWI facility in the near future, unless the frequencies of AWFCOs and the bypass vent openings be reduced drastically from the current levels.

066078

A

# Witco Carbon: Regenerated vs Virgin; Color

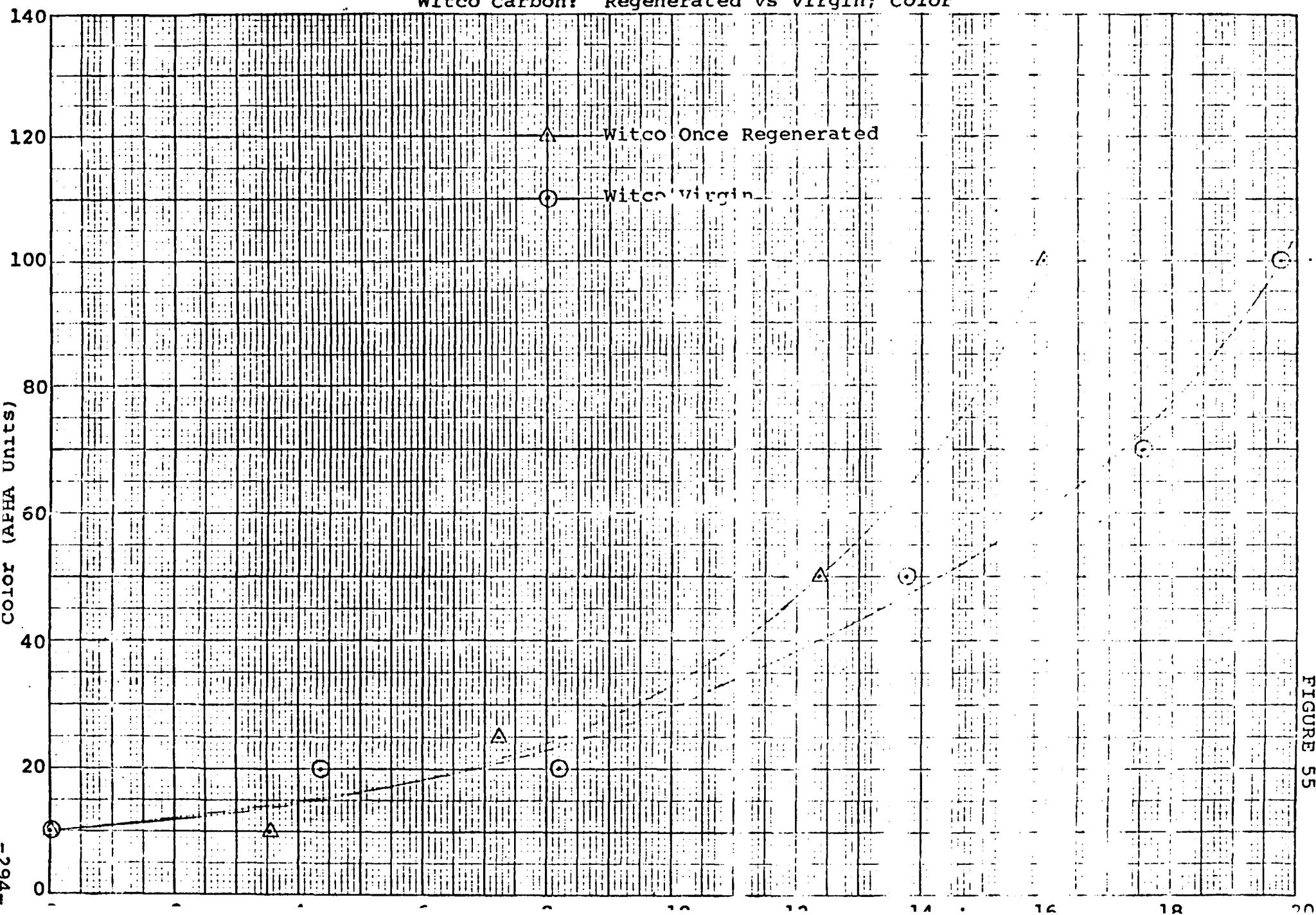
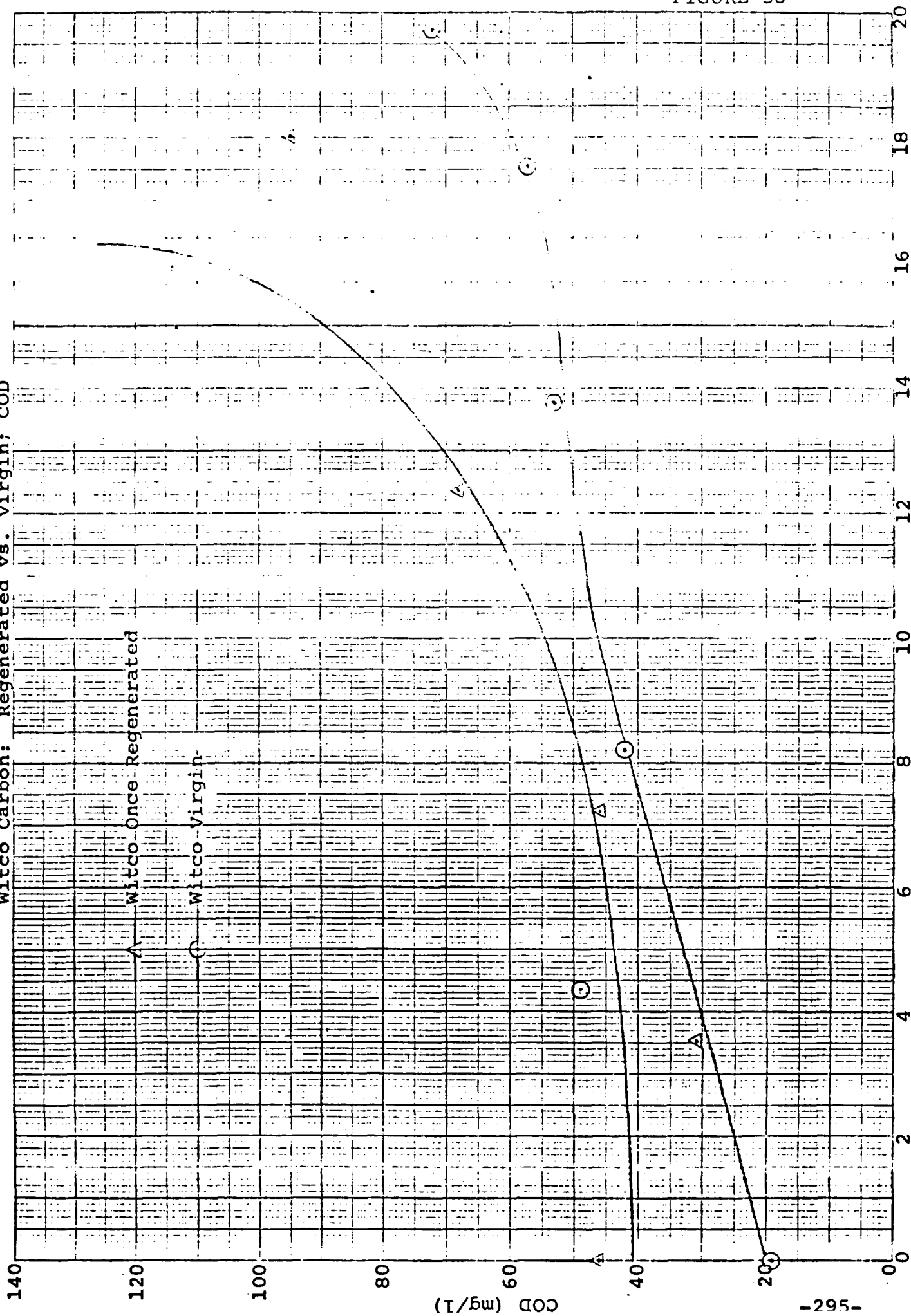


FIGURE 55

FIGURE 56

K<sub>10</sub> X 10 INCH 13/16  
 1/4 TO 1/2 INCH 1/2  
 KRIEGER & PAPER CO.

Witco Carbon: Regenerated vs. Virgin; COD



Darco Carbon: Virgin vs Regenerated vs Acid Washed Regenerated; Color

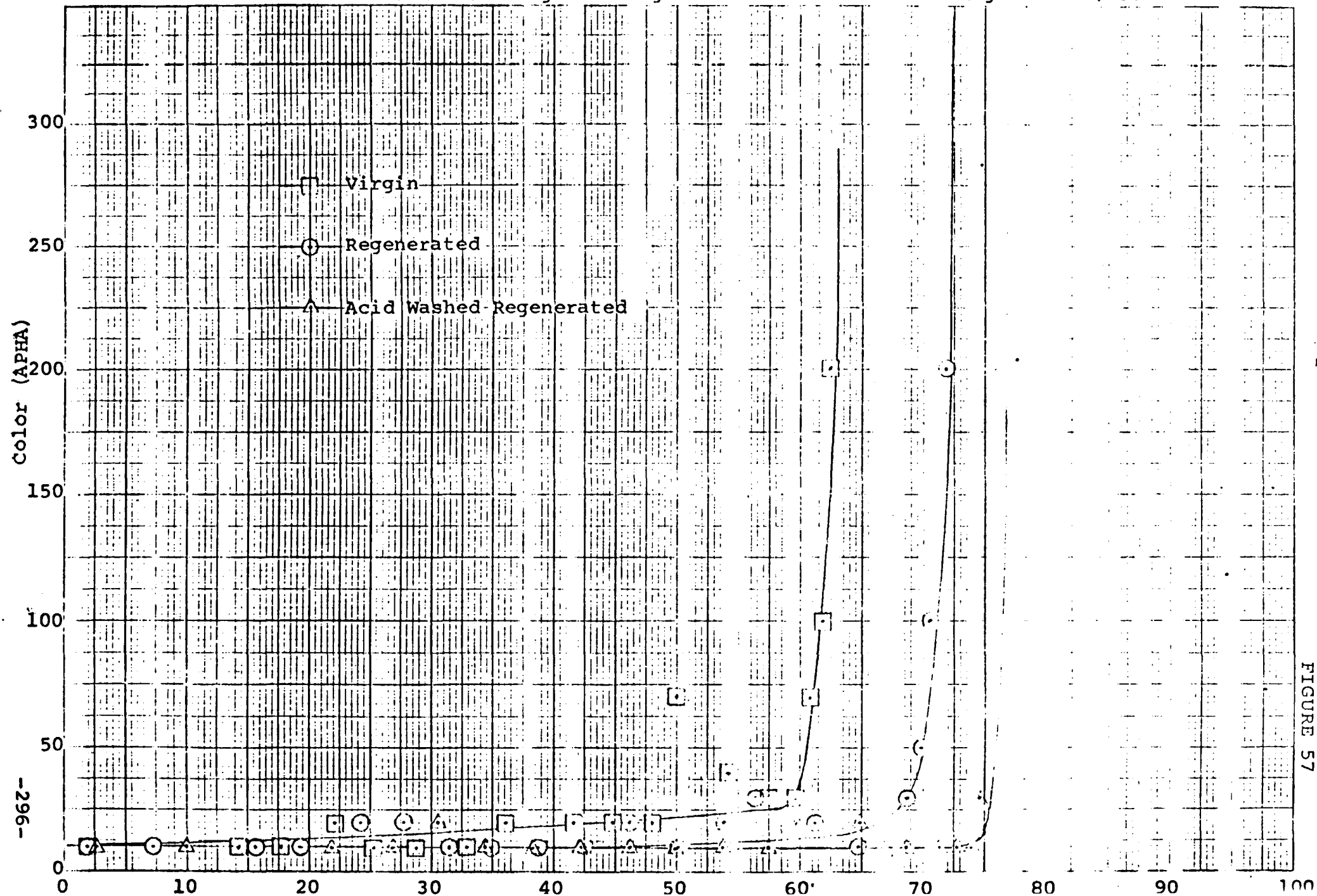
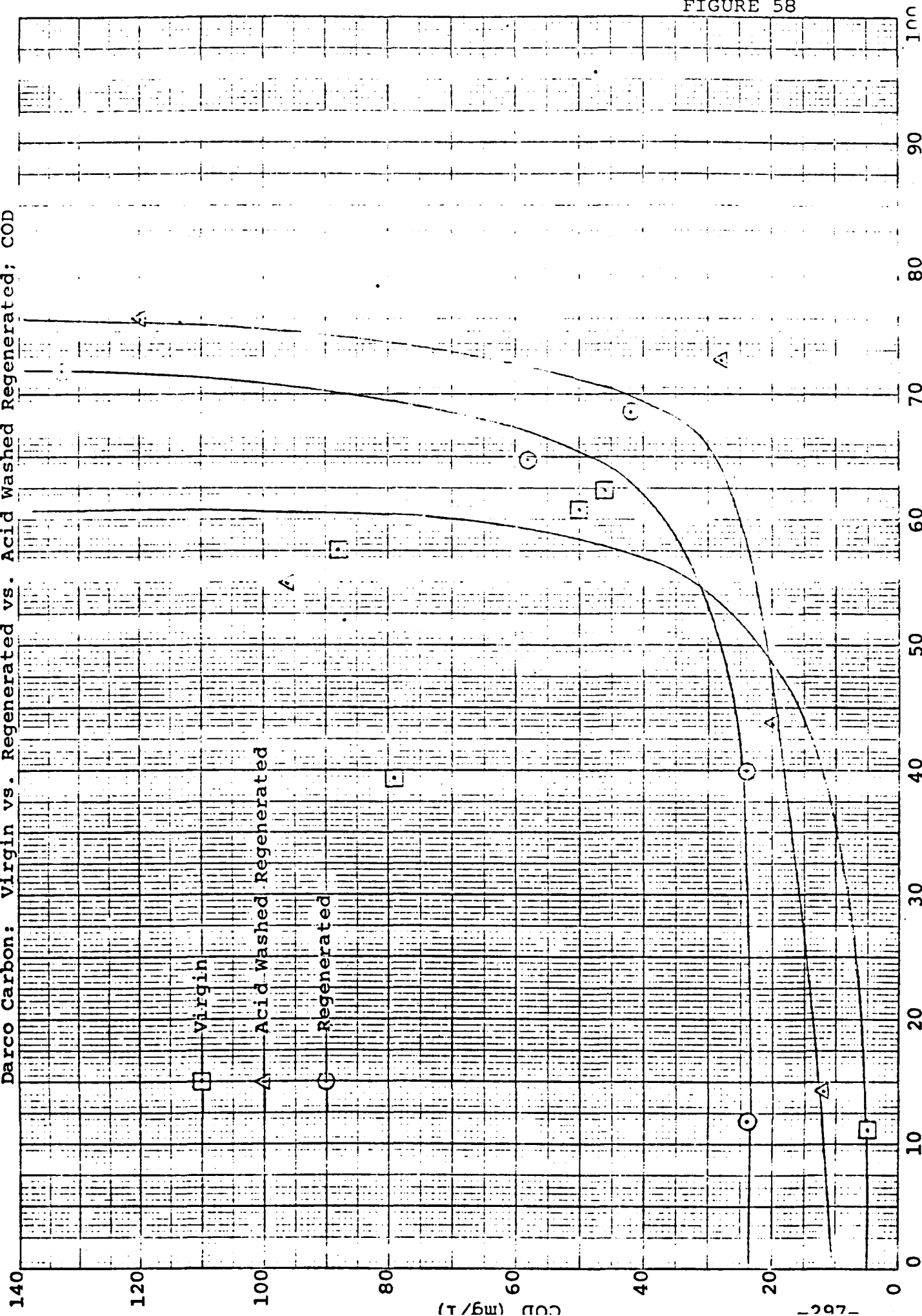


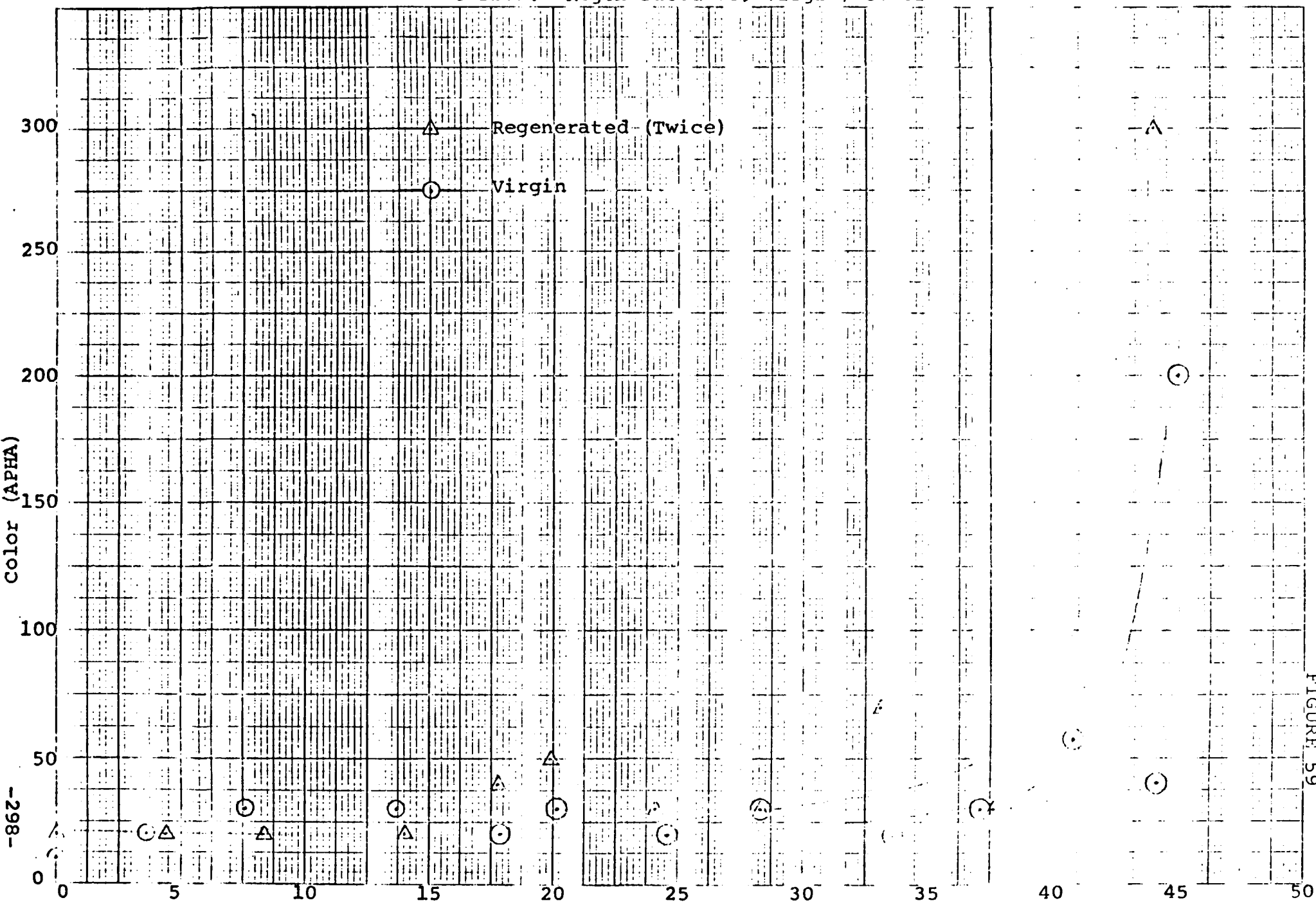


FIGURE 58

Darco Carbon: Virgin vs. Regenerated vs. Acid Washed Regenerated; COD



# Darco Carbon: Regenerated vs. Virgin; Color



K<sub>0</sub>E 10 T JCM 1320  
 7 X 10 INCHES  
 KENNEL A 15410 C1

Darco Carbon: Regenerated vs. Virgin; COD

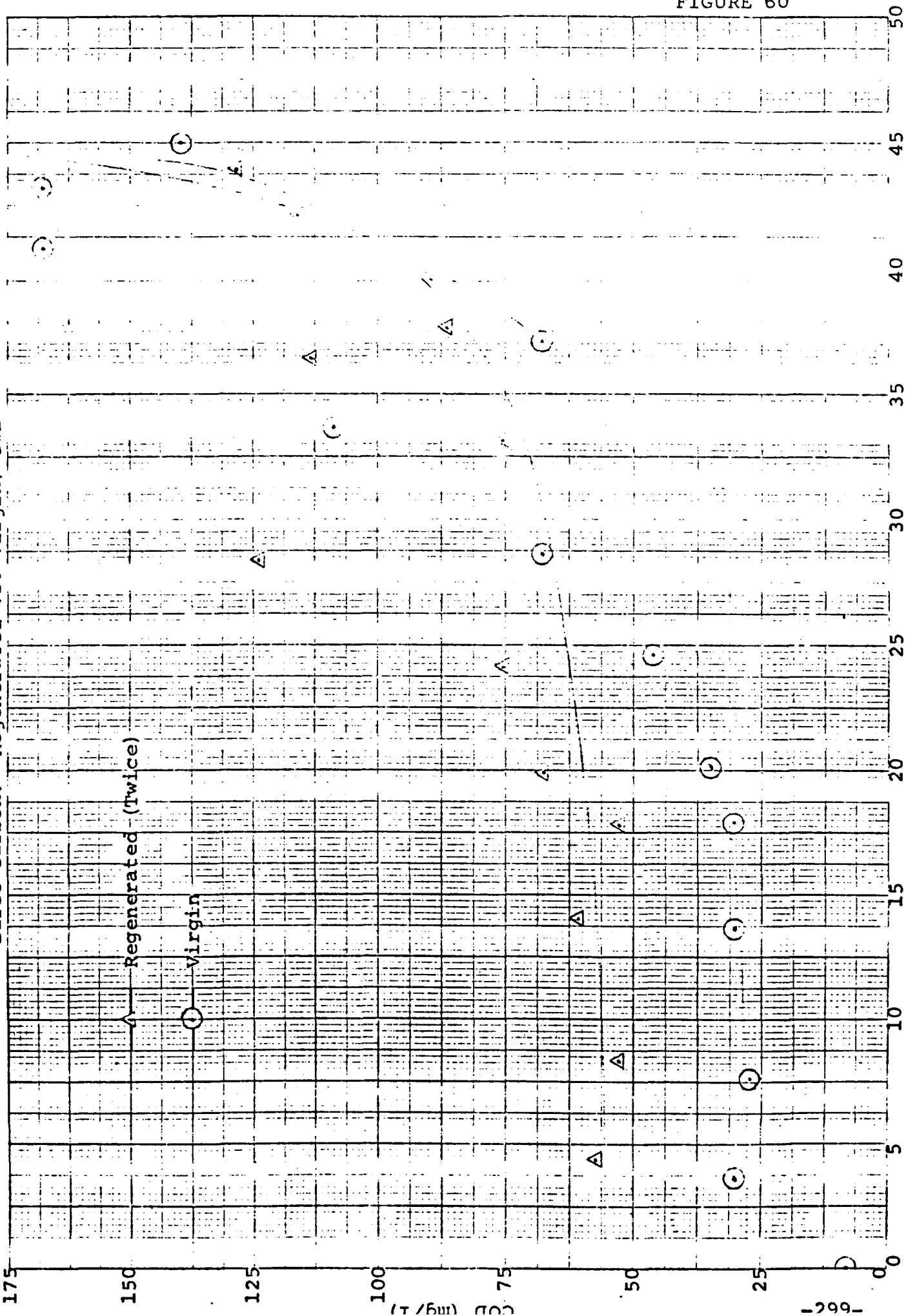


FIGURE 60

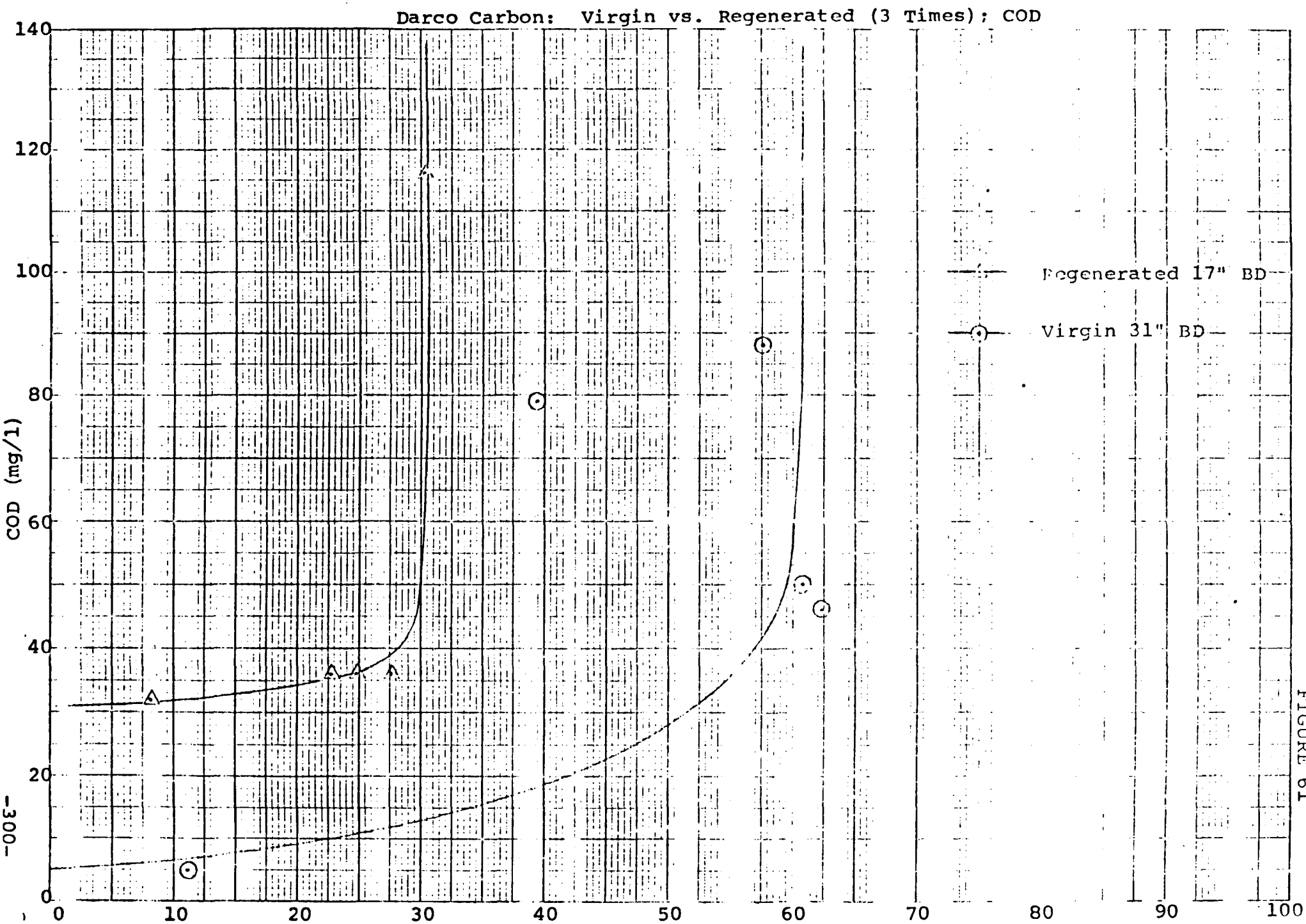


FIGURE 61

# Darco Carbon: Virgin vs. Regenerated (3 Times); Color

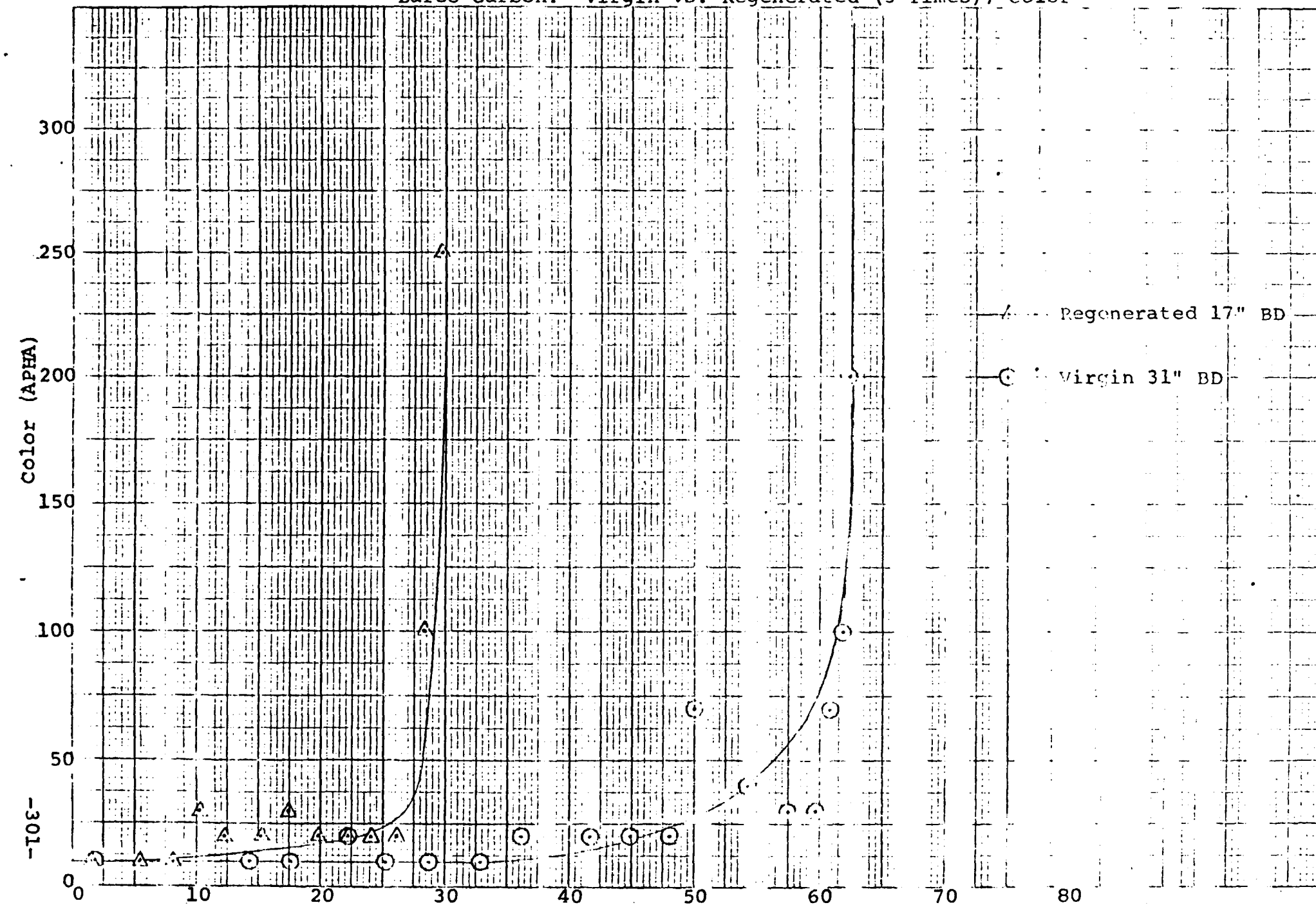
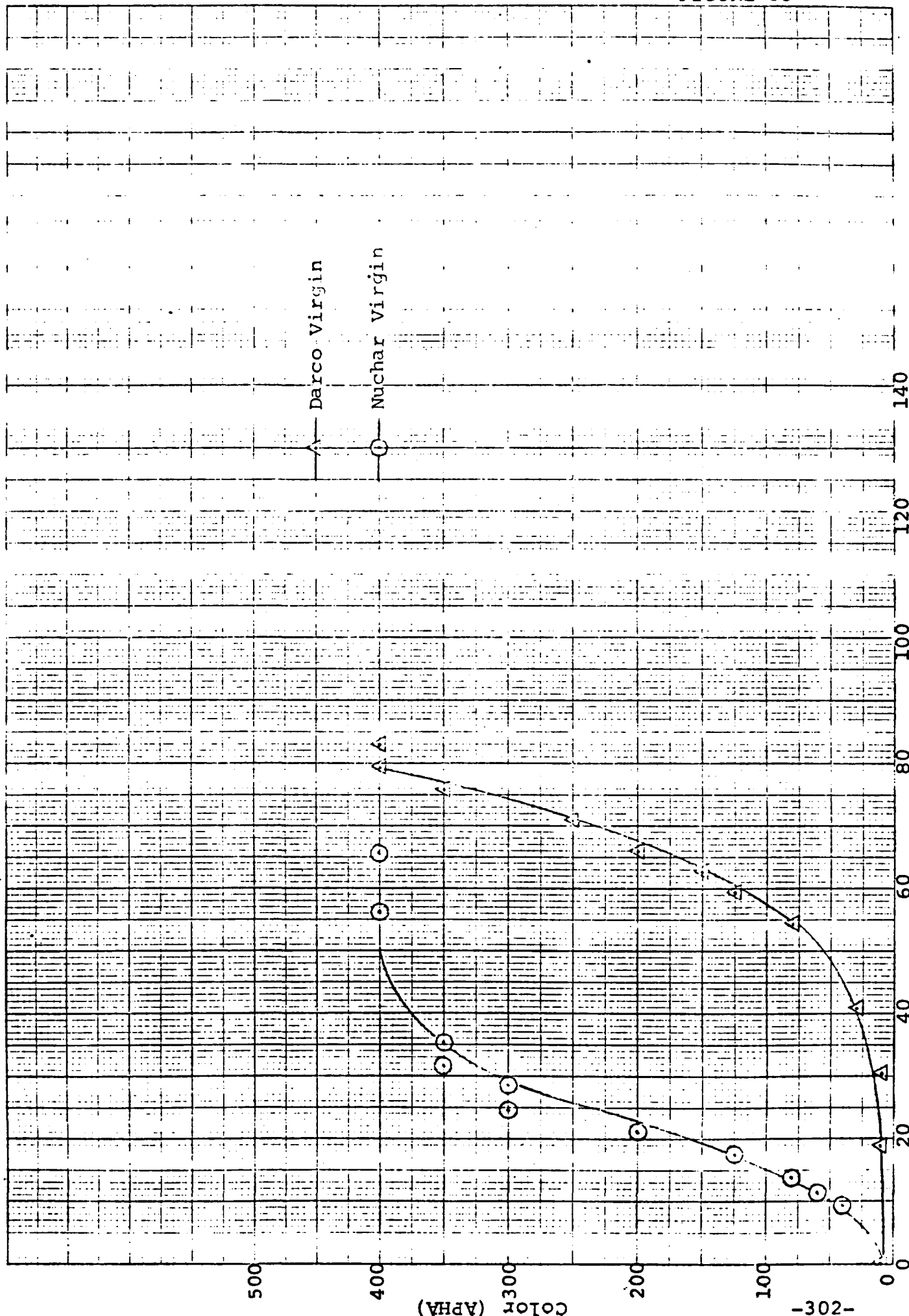


FIGURE 62

FIGURE 63

Darco vs. Nuchar (Color)



Darco vs. Nuchar (COD)

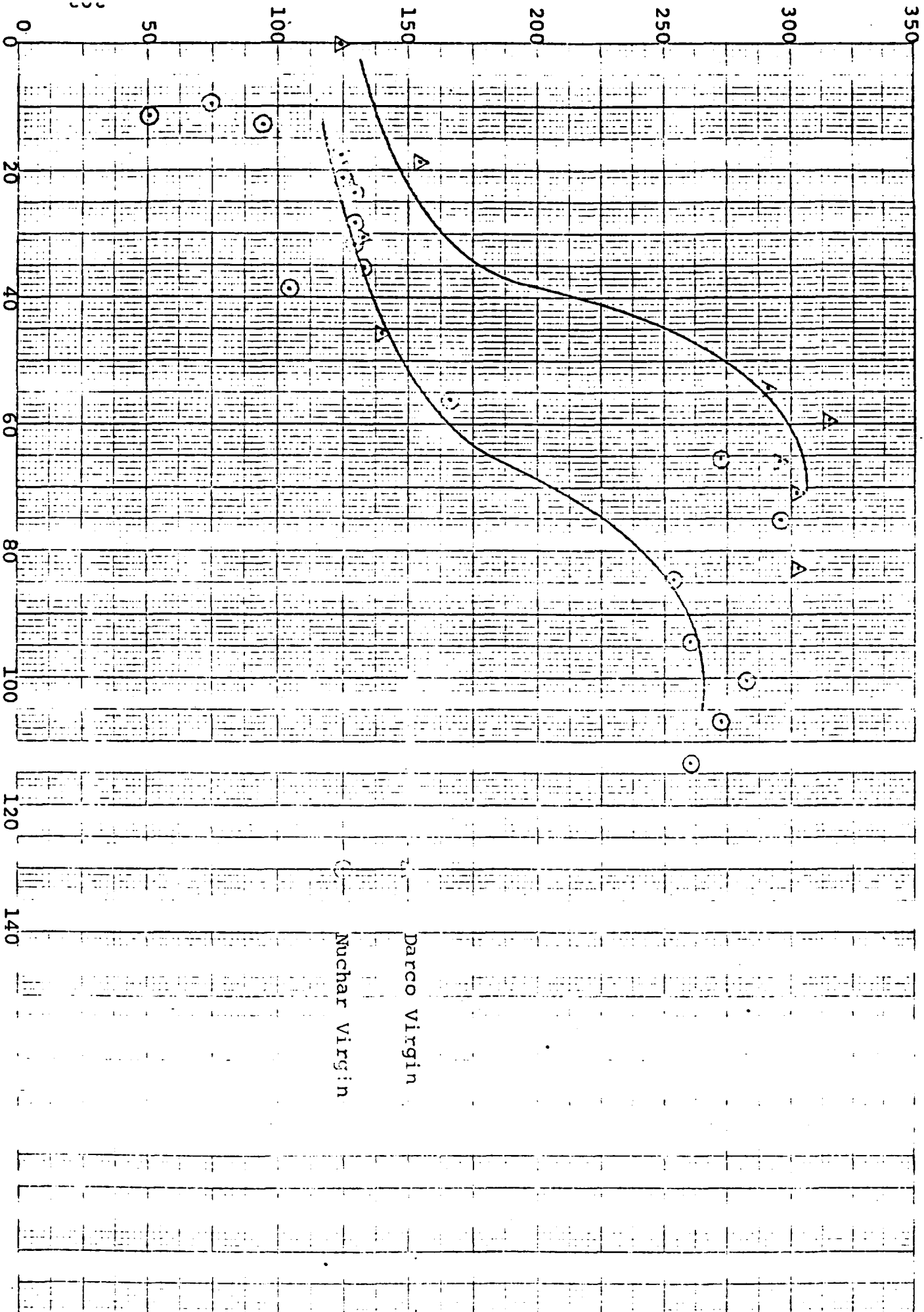
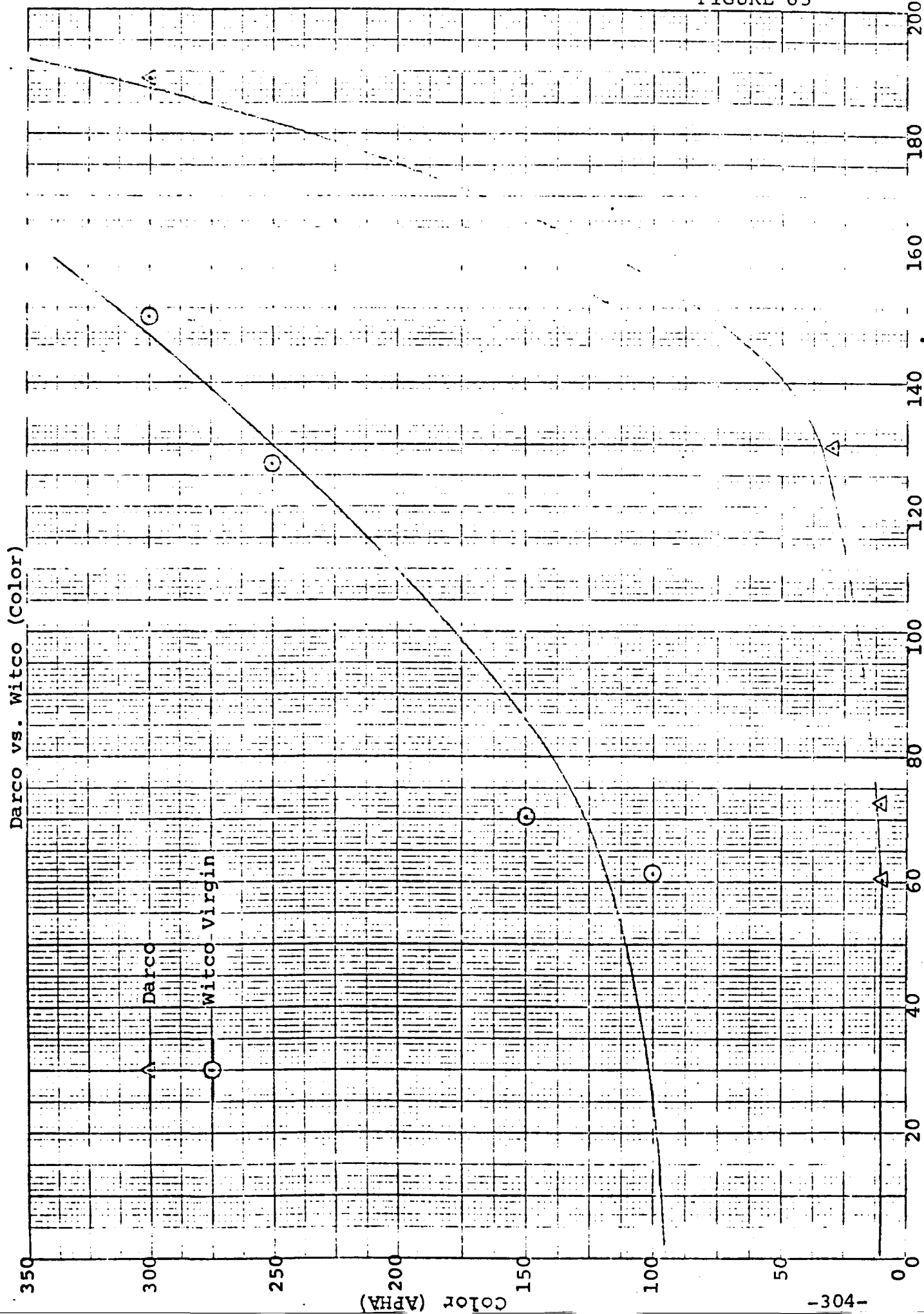


FIGURE 64

FIGURE 65





Darco vs. Witco (COD)

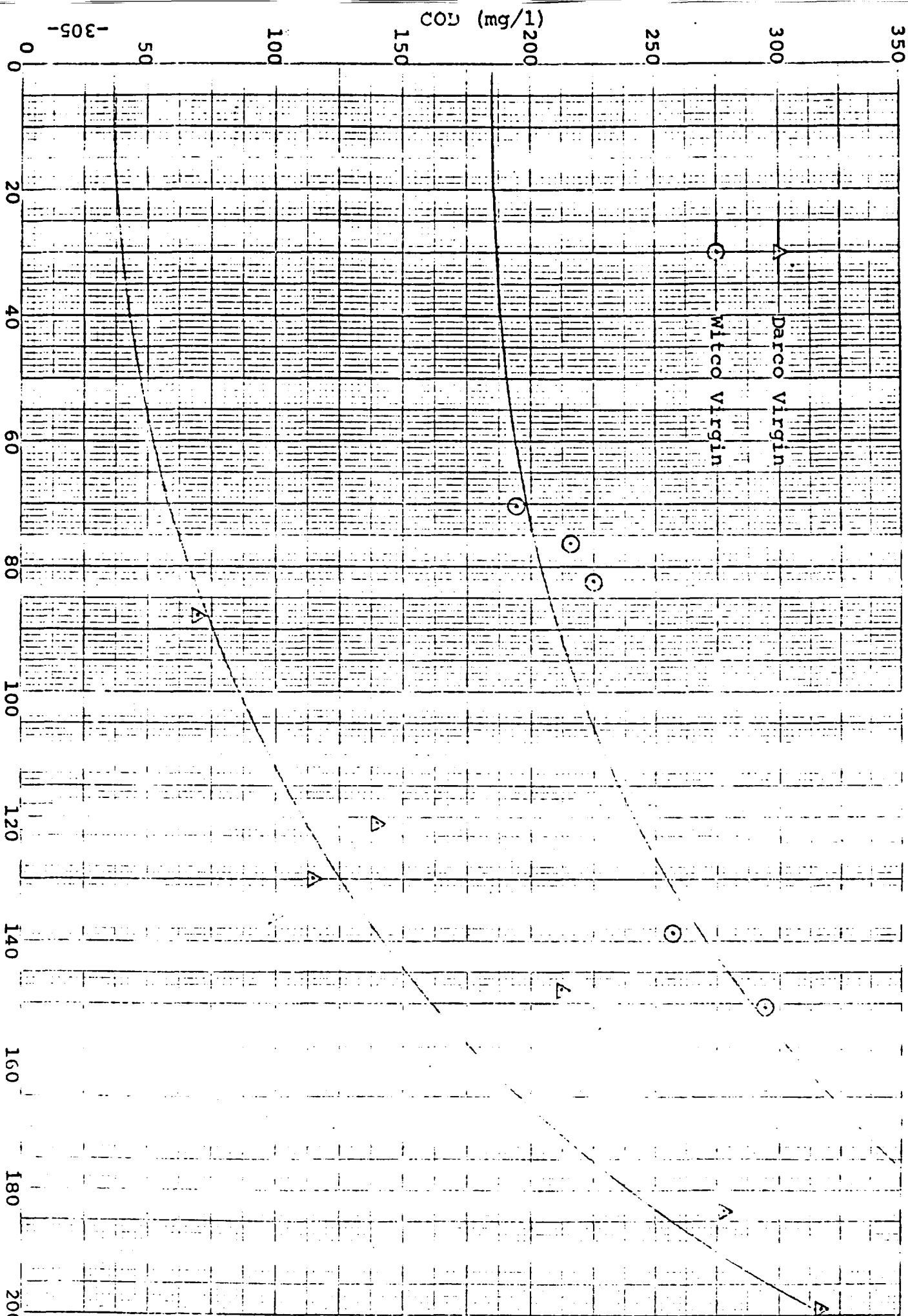
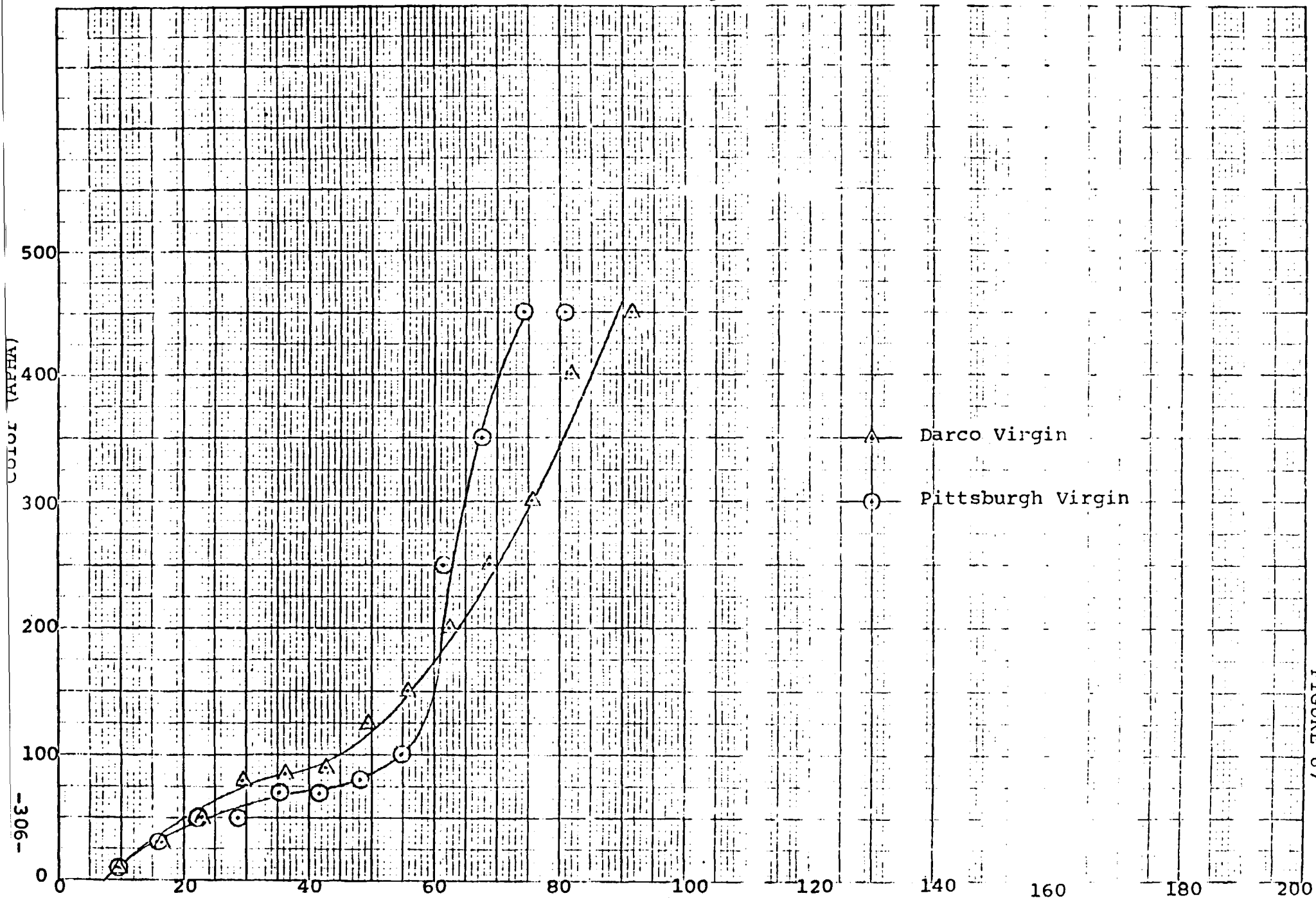


FIGURE 66

Darco vs. Pittsburgh (Color)



# Darco vs. Pittsburgh (COD)

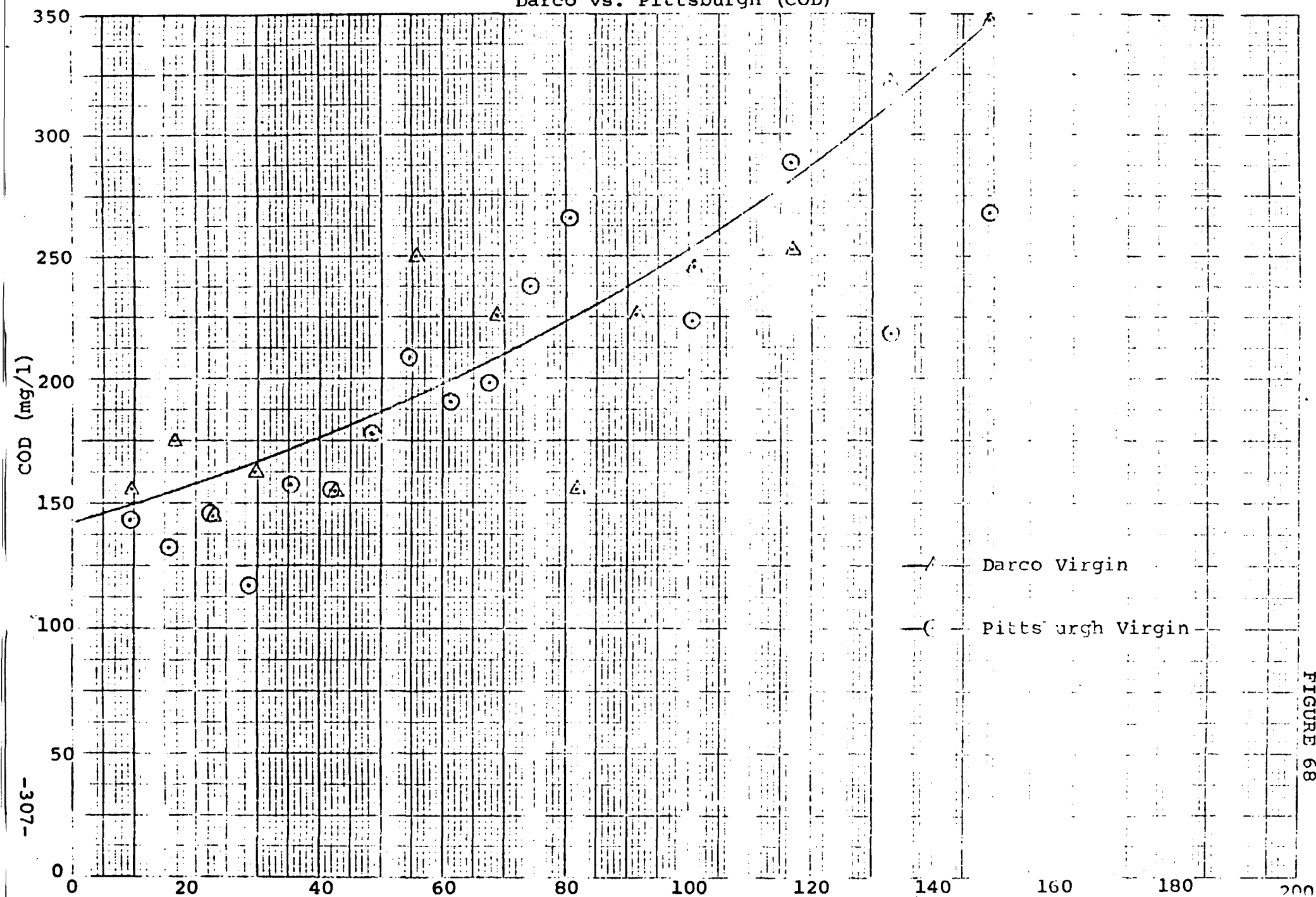


FIGURE 68

EXHIBIT A

COD ISOTHERM WITH REGENERATED GRANULAR DARCO 8 x 35,  
DXL-O-4674, SPENT ON SAUGET WASTE

The attached isotherms and data give the pertinent information on the performance of the regenerated Granular DARCO 8 x 35.

The spent carbon was regenerated in the granular form in a laboratory cage furnace. Both carbons were ground to 100% minus 325 mesh prior to running the isotherms. The moistures were 6.2% on the regenerated carbon and 5.8% on the virgin carbon. With nearly identical moistures, comparisons can be made on an "as-is" basis.

Since:

1. the carbon which was used as a control was not the identical carbon,
2. the isotherms intersect, and
3. the slopes of the isotherms are almost the same,

it is concluded the COD adsorption performance of the regenerated material is approximately equal to its virgin counterpart.

TABLE 92  
POWDERED CARBON ISOTHERM DATA

Date Sampled 5/26/71 (Approx.) Run 7/20/71  
 Sample Sauget Waste  
 Company Monsanto Biodize  
 As Received, conc. 100% pH 6.8  
 Carbon and No. See Below  
 Contact Conc. 100% Time 1 hour Temp. R.T. pH As Is  
 Sample Size 200 cc Agitation Atlab Shaker  
 Filter Aid None Paper Whatman #5 Washed? Yes  
 Analysis and Method Std. Wet COD

---

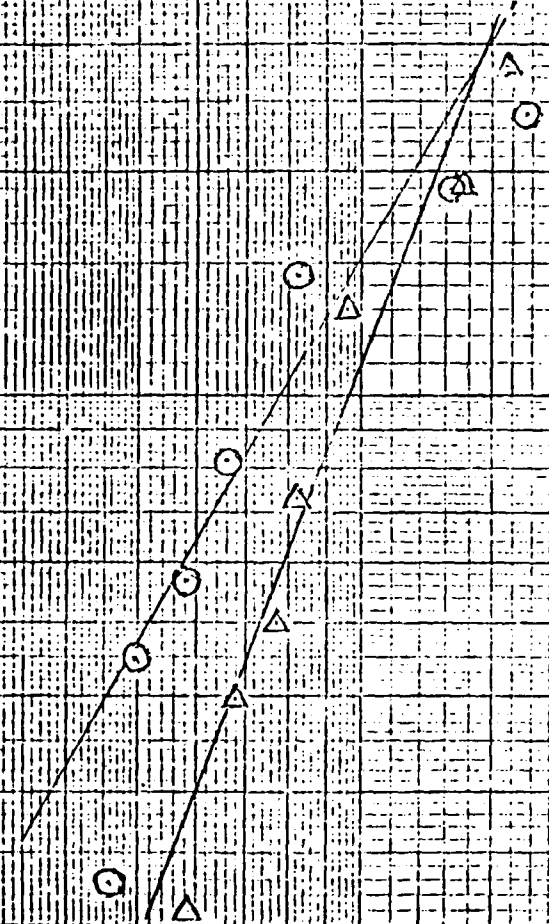
Cell Size, cm - Wave Length -

| Carbon Dose | (ppm COD) Remaining                 | (COD) Removed | % Remaining | % Removed | X (ppm)<br>M (ppm) |
|-------------|-------------------------------------|---------------|-------------|-----------|--------------------|
| ppm         | DARCO 8 x 35 DXL-O-4683             |               |             |           |                    |
| 250         | 168                                 | 60            |             |           | .24                |
| 500         | 133                                 | 95            |             |           | .19                |
| 1,000       | 82                                  | 146           |             |           | .146               |
| 2,000       | 66                                  | 162           |             |           | .081               |
| 3,000       | 58                                  | 170           |             |           | .057               |
| 4,000       | 50                                  | 178           |             |           | .045               |
| 8,000       | 46                                  | 182           |             |           | .023               |
|             | DARCO 8 x 35 DXL-O-4674 Regenerated |               |             |           |                    |
| 250         | 158                                 | 70            |             |           | .28                |
| 500         | 135                                 | 93            |             |           | .19                |
| 1,000       | 96                                  | 132           |             |           | .13                |
| 2,000       | 82                                  | 146           |             |           | .073               |
| 3,000       | 77                                  | 151           |             |           | .050               |
| 4,000       | 68                                  | 160           |             |           | .040               |
| 8,000       | 58                                  | 170           |             |           | .021               |

## COD ISOTHERM ON SUGAR WASTE 5/26/71

P.P.M. COD REMOVED

P.P.M. CARBON, A.S.


 1. REACTOR D.R.C.O. 8X35  
 2. REACTOR D.R.C.O. 8X35

 $k = 2.28 \text{ P.P.M. COD}$ 

 A-1 Carbon W.P.S.  
 A.S. basis

EXHIBIT B





# ATLAS CHEMICAL INDUSTRIES, INC.

POLLUTION CONTROL VENTURE DEPARTMENT

WILMINGTON, DELAWARE 19899

TEL 302-658-9311

September 8, 1971

Mr. Bruce Davis, Field Engineer  
Monsanto Envirochem Systems  
Village of Sauget  
Sauget Sewage Treatment Plant  
Sauget, Illinois 62201

Dear Bruce:

Confirming our September 8 phone conversation, your sample of spent Granular DARCO has been regenerated at our Marshall, Texas, laboratory. The regenerated product (marked DXL-0-4891) was sent to you parcel post September 1.

The regeneration conditions were:

Furnace - 4" Rotary Tube  
Avg. Temp. - 800°C  
Environment - Steam  
Avg. Discharge Rate - 2.0 lbs./hr.

The material balance is given in Table 1. The yield was only 88.6% compared to 95% usually obtained in the equipment. An effort is being made to find the cause.

Table 1

|                                                                              |            |
|------------------------------------------------------------------------------|------------|
| 1. Weight of sample received (after drying), "as is"                         | = 8.42 lb. |
| 2. Weight removed for analyses, "as is"                                      | = 0.4 lb.  |
| 3. Spent carbon weight for regeneration, "as is"                             | = 8.02 lb. |
| 4. Moisture in spent carbon (after drying)                                   | = 4.30%    |
| 5. Spent carbon weight, dry basis = $8.02 \times (1.0 - .043)$               | = 7.68 lb. |
| <sup>a</sup> 6. Adsorbed impurities in dry spent carbon                      | = 14.6%    |
| 7. Virgin carbon, dry basis, in spent carbon<br>= $7.68 \times (1.0 - .146)$ | = 6.56 lb. |

---

<sup>a</sup>Determined from the difference in vibrating feed density of spent carbon and virgin carbon.

Mr. Bruce Davis  
Page 2  
September 8, 1971

8. Regenerated carbon discharge weight, dry basis = 5.81 lb.
9. Yield from regeneration =  $(5.81 \times 100) \div 6.56$  = 88.6%
10. Weight of sample removed for analyses, "as is" = 0.18 lb.
11. Weight of regenerated carbon returned, "as is" = 5.73 lb.

Properties (dry basis) of the virgin, spent, and regenerated carbon are given in Table 2. The regenerated carbon appears to be slightly overregenerated which is also indicated by the low yield. Since the properties are not drastically different from those of the virgin carbon, it should be safe to run your column tests comparing the regenerated and virgin carbon.

Table 2

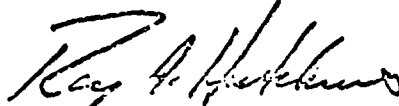
|                           | <u>Virgin</u> | <u>Spent</u> | <u>Regenerated</u> |
|---------------------------|---------------|--------------|--------------------|
| Molasses RE MAP           | 95            | 66           | 110                |
| Granular pH               | 4.6           | 7.9          | 10.6               |
| H <sub>2</sub> O Solubles | 0.85          | 1.7          | 1.7                |
| PA Density                | 0.372         | 0.417        | 0.345              |
| VFA Density               | 0.416         | 0.487        | 0.410              |
| Iodine Number             | 580           | 274          | 622                |
| % Dust                    | 0.12          | --           | 0.09               |
| Screen (Ro-Tap)           |               |              |                    |
| + 8                       | 0.7           | 0.9          | 1.2                |
| 8 x 12                    | 22.4          | 15.0         | 15.6               |
| 12 x 16                   | 32.3          | 27.7         | 28.1               |
| 16 x 20                   | 25.7          | 28.7         | 29.2               |
| 20 x 30                   | 17.4          | 22.9         | 22.4               |
| 30 x 35                   | 1.3           | 3.0          | 2.9                |
| - 35                      | 0.2           | 1.8          | 0.6                |
| Granular Oven Moisture    | 5.6           | 4.3          | 1.2                |

Our laboratory indicated that several materials which appeared to be toluidine and nitrobenzene condensed from the flue gas during the regeneration.

Mr. Bruce Davis  
Page 3  
September 8, 1971

As Jerry requested during our visit to Sauget, I am sending you a one-lb. sample of pulverized Granular DARCO 8 x 35 which can be used for isotherms and a copy of an internal bed depth-service time procedure (BDST). Since this is our internal procedure, I would appreciate your keeping it within your group.

Very truly yours,

A handwritten signature in dark ink, appearing to read "Roy A. Hutchins", written in a cursive style.

Roy A. Hutchins  
Systems Engineer

RAH:bae  
Attachment

EXHIBIT C

# Witco Chemical

June 15, 1971

Mr. Jerry Jones  
Village of Sauget Treatment Plant  
Sauget, Illinois 62201

Dear Mr. Jones:

Adsorption tests were run on pulverized Witco Grade 718 and Darco activated carbons with effluent from the Village of Sauget Treatment Plant.

Various dosages of pulverized carbon, as indicated in the results below, were shaken with 100 ml. portions of effluent for one hour at 28°C. The carbon was then removed by filtration and COD determined on the filtrates.

## Results:

|       | Carbon Dosage(g)<br>(M) | mg/1 COD<br>Remaining<br>(CR) | mg/1 COD<br>Adsorbed | mg/1 COD<br>Adsorbed<br>(X) | mg COD adsorbed<br>per gram<br>(X/M) |
|-------|-------------------------|-------------------------------|----------------------|-----------------------------|--------------------------------------|
|       | 0.0                     | 244 (C <sub>0</sub> )         | --                   | --                          | --                                   |
| Witco | 0.1                     | 94                            | 150                  | 15.0                        | 150.0                                |
| Grade | 0.2                     | 66                            | 178                  | 17.8                        | 89.0                                 |
| 718   | 0.5                     | 58                            | 186                  | 18.6                        | 37.2                                 |
|       | 1.0                     | 50                            | 194                  | 19.4                        | 19.4                                 |
|       | 2.0                     | 40                            | 204                  | 20.4                        | 10.2                                 |
|       | 0.0                     | 244 (C <sub>0</sub> )         | --                   | --                          | --                                   |
|       | 0.1                     | 110                           | 134                  | 13.4                        | 130.4                                |
| Darco | 0.2                     | 78                            | 166                  | 16.6                        | 83.0                                 |
|       | 0.5                     | 62                            | 182                  | 18.2                        | 36.4                                 |
|       | 1.0                     | 70                            | 174                  | 17.4                        | 17.4                                 |
|       | 2.0                     | 42                            | 202                  | 20.2                        | 10.1                                 |

Adsorption isotherms developed from the above data are attached. Extrapolation of the isotherms to the effluent concentration ( $C_0$ ) indicated ultimate capacities as follow:

|                 | <u>Ultimate Capacity</u> |
|-----------------|--------------------------|
| Witco Grade 718 | 265 mg COD/gram          |
| Darco           | 220 mg COD/gram          |

Color, odor and foam removal with 0.1% dosages of carbon were noted as follows:

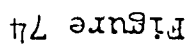
|       | <u>0.1 g Witco 718/100 ml.</u> | <u>0.1 g Darco/100 ml.</u> |
|-------|--------------------------------|----------------------------|
| Color | Completely removed             | sl. tinge remaining        |
| Odor  | very slight, if any            | very slight                |
| Foam  | none remaining                 | none remaining             |

If we can be of further assistance, please feel free to call me.

Very truly yours,

*J. K. Smith*  
J. K. Smith

JKS/dab



# Witco Chemical

September 30, 1971

Mr. Bruce Davis  
Monsanto Envirochem  
c/o Monsanto Krummrick Plant  
Sauget Village, Illinois 62201

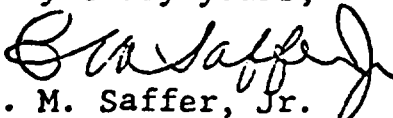
Dear Mr. Davis,

As I told you in our telephone conversation today, we have successfully regenerated the spent carbon you sent us. I am sending you the 75 grams or so of the regenerated product for your evaluation. Please let me know of your results and any further requirement for our assistance.

The spent carbon, after drying, had a CTA of 43 and an A.D. of .55 grams/cc; after regeneration of 100 grams for 15 minutes at 1760°F. in a steam atmosphere, the CTA was found to be 60 and the A.D. was .47. These values are those of the virgin carbon, hence, I regard the regeneration as completely satisfactory and expect your evaluation will confirm my judgement. While our experimental conditions were not such that a precise determination of carbon loss during regeneration could be made, we estimated it to be under 5%, which is generally satisfactory. The ash content increased by about .5% or so, indicating that some iron and possibly metals were adsorbed from your effluent.

I am much encouraged by these findings and look forward to developing with you the use of our carbon in your application.

Very truly yours,

  
C. M. Saffer, Jr.  
Technical Director

CMS/dab

cc: Mr. R. C. Smith



WITCO  
Chemical

October 26, 1971

Mr. Bruce Davis  
Monsanto Envirochem  
c/o Monsanto Krummrick Plant  
Sauget Village, Illinois 62201

Dear Mr. Davis,

We have regenerated the sample of spent carbon you sent us. After treatment, about 1½ lbs. was obtained. This was shipped to you on 21 October 1971.

The properties of the regenerated carbon are essentially those of the earlier sample you received from us. On this basis I expect it to perform as well as the virgin carbon.

Please let me know your findings.

Very truly yours,



C. M. Saffer, Jr.  
Technical Director

CMS/dab



ICI America Inc.

(Formerly Atlas Chemical Ind., Inc.)

POLLUTION CONTROL VENTURE DEPT.

Wilmington, Delaware 19899  
(302) 658-9311

May 17, 1972

Mr. Jerry L. Jones  
Technical Service Manager  
Monsanto Enviro-Chem Systems, Inc.  
10 South Riverside Plaza  
Chicago, Illinois 60606

Dear Jerry:

The analyses of the samples of spent Granular DARCO 8 x 35 regenerated for the second and third time have finally been obtained and are included herein. I apologize for the delay. Analyses of the virgin and once-regenerated carbons were reported in my letter of September 8, 1971, to Bruce Davis.

The analyses of all of the samples regenerated are given in the attached table.

The first regeneration was of a large batch of about six pounds and was done in the 4-inch rotary furnace. Control problems resulted in over-regeneration which is evident in the increases in molasses RE, Iodine Number and ash, and the decrease in density.

The second and third regenerations were done in a cage furnace. The desired final weight of the regenerated products was calculated from vibrating feed densities as follows:

$$R = \frac{W \times V}{S}$$

where: R = theoretical weight of regenerated carbon restored to original density, g.,  
W = weight of spent carbon, g.,  
V = vibrating feed density of virgin carbon, g./ml.,  
S = vibrating feed density of spent carbon, g./ml.

Mr. Jerry L. Jones  
Page 2  
May 17, 1972

When the desired weight is reached, the cage is withdrawn and cooled in flowing nitrogen. It is then reweighed to obtain an actual weight.

The following conditions were used:


|                                    | <u>2nd</u> | <u>3rd</u> |
|------------------------------------|------------|------------|
| Furnace Temperature, °C.           | 990        | 985        |
| Steam Rate, ml./min.               | 5          | 5          |
| Final Bed Temperature, °C.         | 770        | 720        |
| Total Calc. Final Weight, g.       | 561.2      | 297.0      |
| Total Actual Final Weight, g.      | 562.0      | 297.2      |
| Number of Batches Regenerated      | 4          | 2          |
| Avg. Regeneration Time/Batch, min. | 10         | 12         |

Note that the densities of the second and third regenerated carbons were not restored to that of the virgin carbon even though the regenerations were carried to the weight very closely corresponding to virgin carbon density. Also, molasses RE and surface area were not completely restored. The values for percentage ash and water solubles do not indicate extensive ash build-up upon recycling. Thus, this apparently did not contribute to the lack of complete regeneration. Apparently, the sorbed material leaves appreciable carbon residue upon pyrolysis.

Also, note that the grams of material sorbed per gram of carbon decreased as surface area and RE decreased.

If you have any questions, please call.

Regards,

  
Roy A. Hutchins  
Applications Supervisor

RAH:bae  
Attachment

TABLE 93

ANALYSES<sup>a</sup> OF SAMPLES FOR MONSANTO ENVIRO-CHEM STUDIES

|                                                             | Virgin | Regenerated      |                  |                  |
|-------------------------------------------------------------|--------|------------------|------------------|------------------|
|                                                             |        | 1st <sup>b</sup> | 2nd <sup>c</sup> | 3rd <sup>c</sup> |
| Molasses RE, NAW                                            | 95     | 110              | 91               | 92               |
| Iodine Number NAW                                           | 580    | 622              | 510              | 500              |
| Ash, NAW, %                                                 | 13.4   | 15.1             | 16.9             | 15.6             |
| Water Solubles, %                                           | 0.85   | 1.7              | -- <sup>d</sup>  | 1.7              |
| pH                                                          | 4.6    | 10.6             | -- <sup>d</sup>  | 10.1             |
| V.F.A. Density, g./ml.,                                     |        |                  |                  |                  |
| Regenerated                                                 | 0.416  | 0.410            | 0.430            | 0.431            |
| Spent                                                       | --     | 0.487            | 0.468            | 0.458            |
| Grams of Sorbed Material<br>per gram of Carbon <sup>e</sup> | --     | 0.171            | 0.141            | 0.0651           |
| Screen Analyses (U.S.Std.),                                 |        |                  |                  |                  |
| Wt. %                                                       |        |                  |                  |                  |
| + 8 M.                                                      | 0.7    | 1.2              | -- <sup>d</sup>  | 1.0              |
| 8 x 12                                                      | 22.4   | 15.6             | --               | 19.1             |
| 12 x 16                                                     | 32.3   | 28.1             | --               | 29.9             |
| 16 x 20                                                     | 25.7   | 29.2             | --               | 29.0             |
| 20 x 30                                                     | 17.4   | 22.4             | --               | 18.6             |
| 30 x 35                                                     | 1.3    | 2.9              | --               | 1.6              |
| - 35                                                        | 0.2    | 0.6              | --               | 0.8              |

<sup>a</sup> All analyses dry basis.

<sup>b</sup> Received as a large batch and regenerated in 4-inch rotary furnace.

<sup>c</sup> Received as small batches and regenerated in cage furnace.

<sup>d</sup> Omitted through an oversight. All the sample had been returned for further adsorption tests before this was observed.

<sup>e</sup> Calculated from gain in density of the carbon from the start to the end of a cycle ratioed with the density at the start of the cycle.

EXHIBIT D

150 DATA 1.0  
151 DATA 4.0  
152 DATA 7.0  
RUN

E10C 17:25 08/13/71 FRIDAY 103

ROUGH PRELIMINARY INVESTMENT AND OPERATING COST ESTIMATES

TOTAL PLANT FLOW IS 25.0 MGD.

FIXED-BED SYSTEM  
MUNICIPAL ACCOUNT

BASED ON COLOR REMOVAL

CONTACT FLOW RATE IS 1.00 BED VOLUMES/HOUR

FIXED INVESTMENT, (1), \$

|                  |         |
|------------------|---------|
| INSTALLED COST   | 4544372 |
| CARBON COST, (2) | 1067436 |
| TOTAL            | 5611808 |

OPERATING COSTS, \$/1000 GALLONS

|                                |       |
|--------------------------------|-------|
| UTILITIES                      | .0176 |
| LABOR, SUPPLIES, OVERHEAD, (3) | .0188 |
| CARBON MAKEUP                  | .1444 |
| MAINTENANCE & INSURANCE, (3)   | .0324 |
| AMORTIZATION @ 8.7%/YEAR       | .0558 |
| TOTAL OPERATING COST           | .2689 |

|                                          |         |
|------------------------------------------|---------|
| VOLUME OF CARBON IN INITIAL FILL, CU.FT. | 139259  |
| WEIGHT OF CARBON IN INITIAL FILL, LBS.   | 3272608 |
| BED DEPTH, FT.                           | 28      |
| CROSS SECTIONAL AREA OF FLOW, SQ.FT.     | 4959    |
| REGENERATION RATE, LBS./DAY              | 198313  |
| CARBON DOSAGE, LBS./1000 GAL.            | 7.93    |

CONTACT FLOW RATE IS 4.00 BED VOLUMES/HOUR

FIXED INVESTMENT, (1), \$

|                  |         |
|------------------|---------|
| INSTALLED COST   | 2712996 |
| CARBON COST, (2) | 462961  |
| TOTAL            | 3175957 |

OPERATING COSTS, \$/1000 GALLONS

UTILITIES  
 LABOR, SUPPLIES, OVERHEAD, (3)  
 CARBON MAKEUP  
 MAINTENANCE & INSURANCE, (3)  
 AMORTIZATION@ 8.7%/YEAR  
 TOTAL OPERATING COST

.0203  
 .0141  
 .1668  
 .0191  
 .0316  
 .2520

2203

VOLUME OF CARBON IN INITIAL FILL, CU.FT. 34814  
 WEIGHT OF CARBON IN INITIAL FILL, LBS. 818152  
 BED DEPTH, FT. 7  
 CROSS SECTIONAL AREA OF FLOW, SQ.FT. 4959  
 REGENERATION RATE, LBS./DAY 229159  
 CARBON DOSAGE, LBS./1000 GAL. 9.17

CONTACT FLOW RATE IS 7.00 BED VOLUMES/HOUR  
 FIXED INVESTMENT, (1), \$

INSTALLED COST 2433291  
 CARBON COST, (2) 417887  
 TOTAL 2851178

OPERATING COSTS, \$/1000 GALLONS

UTILITIES .0241  
 LABOR, SUPPLIES, OVERHEAD, (3) .0134  
 CARBON MAKEUP .1976  
 MAINTENANCE & INSURANCE, (3) .0172  
 AMORTIZATION@ 8.7%/YEAR .0283  
 TOTAL OPERATING COST .2806

VOLUME OF CARBON IN INITIAL FILL, CU.FT. 19894  
 WEIGHT OF CARBON IN INITIAL FILL, LBS. 467515  
 BED DEPTH, FT. 4  
 CROSS SECTIONAL

EIOC 17:09 08/13/71 FRIDAY 103

ROUGH PRELIMINARY INVESTMENT AND OPERATING COST ESTIMATES

TOTAL PLANT FLOW IS 25.0 MGD.

PULSED-BED SYSTEM  
INDUSTRIAL ACCOUNT

BASED ON COLOR REMOVAL

CONTACT FLOW RATE IS 1.00 BED VOLUMES/HOUR

FIXED INVESTMENT, (1), \$

|                  |         |
|------------------|---------|
| INSTALLED COST   | 4754507 |
| CARBON COST, (2) | 1058137 |
| TOTAL            | 5812644 |

OPERATING COSTS, \$/1000 GALLONS

|                                          |       |
|------------------------------------------|-------|
| UTILITIES                                | .0169 |
| LABOR, WELFARE, OPER. SUPPLIES, OVERHEAD | .0113 |
| CARBON MAKEUP                            | .1382 |
| MAINTENANCE, INSURANCE, TAXES            | .0571 |
| OPERATING COST                           | .2234 |

|                      |       |
|----------------------|-------|
| DEPRECIATION, (3)    | .1087 |
| TOTAL OPERATING COST | .3321 |

|                                 |       |
|---------------------------------|-------|
| COST OF CAPITAL, (3)            | .0078 |
| TOTAL INCLUDING COST OF CAPITAL | .3398 |

|                                          |         |
|------------------------------------------|---------|
| VOLUME OF CARBON IN INITIAL FILL, CU.FT. | 139259  |
| WEIGHT OF CARBON IN INITIAL FILL, LBS.   | 3272608 |
| BED DEPTH, FT.                           | 28      |
| CROSS SECTIONAL AREA OF FLOW, SQ.FT.     | 4959    |
| REGENERATION RATE, LBS./DAY              | 189797  |
| CARBON DOSAGE, LBS./1000 GAL.            | 7.59    |

CONTACT FLOW RATE IS 4.00 BED VOLUMES/HOUR

FIXED INVESTMENT, (1), \$

|                  |         |
|------------------|---------|
| INSTALLED COST   | 2097594 |
| CARBON COST, (2) | 419978  |
| TOTAL            | 2517572 |

OPERATING COSTS, \$/1000 GALLONS



II

|                                          |       |
|------------------------------------------|-------|
| UTILITIES                                | .0169 |
| LABOR, WELFARE, OPER. SUPPLIES, OVERHEAD | .0113 |
| CARBON MAKEUP                            | .1382 |
| MAINTENANCE, INSURANCE, TAXES            | .0252 |
| OPERATING COST                           | .1915 |

|                      |       |
|----------------------|-------|
| DEPRECIATION, (3)    | .0479 |
| TOTAL OPERATING COST | .2395 |

|                                 |       |
|---------------------------------|-------|
| COST OF CAPITAL, (3)            | .0034 |
| TOTAL INCLUDING COST OF CAPITAL | .2429 |

|                                          |        |
|------------------------------------------|--------|
| VOLUME OF CARBON IN INITIAL FILL, CU.FT. | 34814  |
| WEIGHT OF CARBON IN INITIAL FILL, LBS.   | 818152 |
| BED DEPTH, FT.                           | 7      |
| CROSS SECTIONAL AREA OF FLOW, SQ. FT.    | 4959   |
| REGENERATION RATE, LBS./DAY              | 189797 |
| CARBON DOSAGE, LBS./1000 GAL.            | 7.59   |

CONTACT FLOW RATE IS 7.00 BED VOLUMES/HOUR

FIXED INVESTMENT, (1), \$

|                  |         |
|------------------|---------|
| INSTALLED COST   | 1683207 |
| CARBON COST, (2) | 328813  |
| TOTAL            | 2012020 |

OPERATING COSTS, \$/1000 GALLONS

|                                          |       |
|------------------------------------------|-------|
| UTILITIES                                | .0169 |
| LABOR, WELFARE, OPER. SUPPLIES, OVERHEAD | .0113 |
| CARBON MAKEUP                            | .1382 |
| MAINTENANCE, INSURANCE, TAXES            | .0202 |
| OPERATING COST                           | .1865 |

|                      |       |
|----------------------|-------|
| DEPRECIATION, (3)    | .0385 |
| TOTAL OPERATING COST | .2250 |

|                                 |       |
|---------------------------------|-------|
| COST OF CAPITAL, (3)            | .0028 |
| TOTAL INCLUDING COST OF CAPITAL | .2278 |

|                                          |        |
|------------------------------------------|--------|
| VOLUME OF CARBON IN INITIAL FILL, CU.FT. | 19894  |
| WEIGHT OF CARBON IN INITIAL FILL, LBS.   | 467515 |
| BED DEPTH, FT.                           | 4      |
| CROSS SECTIONAL AREA OF FLOW, SQ. FT.    | 4959   |
| REGENERATION RATE, LBS./DAY              | 189797 |
| CARBON DOSAGE, LBS./1000 GAL.            | 7.59   |

(1) SYSTEM INCLUDES ADSORPTION AND REGENERATION FACILITIES, BUT NOT LAND, BUILDING, OR FACILITIES WHICH MAY BE REQUIRED FOR PRETREATING THE WASTE PRIOR TO ADSORPTION SUCH AS FILTRATION AND CLARIFICATION.

(2) CARBON COSTS ARE FOR INITIAL FILL AND TWO MONTHS OPERATING SUPPLY AT 7% MAKEUP USING AN ESTIMATED CARBON COST OF \$ .26 /LB. DELIVERED.

(3) COST OF CAPITAL AND DEPRECIATION VALUES BASED ON 10% INTEREST RATE OF RETURN, 10 YEAR ECONOMIC LIFE AND 5 YEAR DEPRECIABLE LIFE OF THE EQUIPMENT.

TIME

READY

RUN

EIOC 17:16 08/13/71 FRIDAY 103

ROUGH PRELIMINARY INVESTMENT AND OPERATING COST ESTIMATES

TOTAL PLANT FLOW IS 25.0 MGD.

FIXED-BED SYSTEM  
INDUSTRIAL ACCOUNT

BASED ON COLOR REMOVAL

CONTACT FLOW RATE IS 1.00 BED VOLUMES/HOUR

FIXED INVESTMENT, (1), \$

|                  |         |
|------------------|---------|
| INSTALLED COST   | 4544372 |
| CARBON COST, (2) | 1067436 |
| TOTAL            | 5611808 |

OPERATING COSTS, \$/1000 GALLONS

|                                          |       |
|------------------------------------------|-------|
| UTILITIES                                | .0176 |
| LABOR, WELFARE, OPER. SUPPLIES, OVERHEAD | .0113 |
| CARBON MAKEUP                            | .1444 |
| MAINTENANCE, INSURANCE, TAXES            | .0545 |
| OPERATING COST                           | .2278 |

|                      |       |
|----------------------|-------|
| DEPRECIATION, (3)    | .1039 |
| TOTAL OPERATING COST | .3317 |

|                                 |       |
|---------------------------------|-------|
| COST OF CAPITAL, (3)            | .0074 |
| TOTAL INCLUDING COST OF CAPITAL | .3391 |

|                                          |         |
|------------------------------------------|---------|
| VOLUME OF CARBON IN INITIAL FILL, CU.FT. | 139259  |
| HEIGHT OF CARBON IN INITIAL FILL, LBS.   | 3272608 |
| BED DEPTH, FT.                           | 28      |
| CROSS SECTIONAL AREA OF FLOW, SQ.FT.     | 4959    |
| REGENERATION RATE, LBS./DAY              | 198313  |
| CARBON DOSAGE, LBS./1000 GAL.            | 7.93    |

CONTACT FLOW RATE IS 4.00 BED VOLUMES/HOUR

FIXED INVESTMENT, (1), \$

|                  |         |
|------------------|---------|
| INSTALLED COST   | 2712996 |
| CARBON COST, (2) | 462961  |
| TOTAL            | 3175957 |

OPERATING COSTS, \$/1000 GALLONS

|                                          |       |
|------------------------------------------|-------|
| UTILITIES                                | .0203 |
| LABOR, WELFARE, OPER. SUPPLIES, OVERHEAD | .0113 |
| CARBON MAKEUP                            | .1668 |
| MAINTENANCE, INSURANCE, TAXES            | .0326 |
| OPERATING COST                           | .2311 |
| DEPRECIATION, (3)                        | .0620 |
| TOTAL OPERATING COST                     | .2931 |
| COST OF CAPITAL, (3)                     | .0044 |
| TOTAL INCLUDING COST OF CAPITAL          | .2975 |

|                                           |        |
|-------------------------------------------|--------|
| VOLUME OF CARBON IN INITIAL FILL, CU. FT. | 34814  |
| WEIGHT OF CARBON IN INITIAL FILL, LBS.    | 818152 |
| BED DEPTH, FT.                            | 7      |
| CROSS SECTIONAL AREA OF FLOW, SQ. FT.     | 4959   |
| REGENERATION RATE, LBS./DAY               | 229159 |
| CARBON DOSAGE, LBS./1000 GAL.             | 9.17   |

CONTACT FLOW RATE IS 7.00 BED VOLUMES/HOUR

FIXED INVESTMENT, (1), \$

|                  |         |
|------------------|---------|
| INSTALLED COST   | 2433291 |
| CARBON COST, (2) | 417887  |
| TOTAL            | 2851178 |

OPERATING COSTS, \$/1000 GALLONS

|                                          |       |
|------------------------------------------|-------|
| UTILITIES                                | .0241 |
| LABOR, WELFARE, OPER. SUPPLIES, OVERHEAD | .0113 |
| CARBON MAKEUP                            | .1976 |
| MAINTENANCE, INSURANCE, TAXES            | .0292 |
| OPERATING COST                           | .2622 |

|                      |       |
|----------------------|-------|
| DEPRECIATION, (3)    | .0556 |
| TOTAL OPERATING COST | .3178 |

|                                 |       |
|---------------------------------|-------|
| COST OF CAPITAL, (3)            | .0040 |
| TOTAL INCLUDING COST OF CAPITAL | .3218 |

|                                           |        |
|-------------------------------------------|--------|
| VOLUME OF CARBON IN INITIAL FILL, CU. FT. | 19894  |
| WEIGHT OF CARBON IN INITIAL FILL, LBS.    | 467515 |
| BED DEPTH, FT.                            | 4      |
| CROSS SECTIONAL AREA OF FLOW, SQ. FT.     | 4959   |
| REGENERATION RATE, LBS./DAY               | 271367 |
| CARBON DOSAGE, LBS./1000 GAL.             | 10.85  |

(1) SYSTEM INCLUDES ADSORPTION AND REGENERATION FACILITIES, BUT NOT LAND, BUILDING, OR FACILITIES WHICH MAY BE REQUIRED FOR PRETREATING THE WASTE PRIOR TO ADSORPTION SUCH AS FILTRATION AND CLARIFICATION.

(2) CARBON COSTS ARE FOR INITIAL FILL AND TWO MONTHS OPERATING SUPPLY AT 7% MAKEUP USING AN ESTIMATED CARBON COST OF \$ .26 /LB. DELIVERED.

(3) COST OF CAPITAL AND DEPRECIATION VALUES BASED ON 10% INTEREST RATE OF RETURN, 10 YEAR ECONOMIC LIFE AND 5 YEAR DEPRECIABLE LIFE OF THE EQUIPMENT.

TIME . 2 SECS.  
DAT

RUN

EIOC 17:02 08/13/71 FRIDAY 103

ROUGH PRELIMINARY INVESTMENT AND OPERATING COST ESTIMATES

TOTAL PLANT FLOW IS 25.0 MGD.

PULSED-BED SYSTEM  
MUNICIPAL ACCOUNT

BASED ON COLOR REMOVAL

CONTACT FLOW RATE IS 1.00 BED VOLUMES/HOUR

FIXED INVESTMENT, (1), \$

|                  |         |
|------------------|---------|
| INSTALLED COST   | 4754507 |
| CARBON COST, (2) | 1058137 |
| TOTAL            | 5812644 |

OPERATING COSTS, \$/1000 GALLONS

|                                |       |
|--------------------------------|-------|
| UTILITIES                      | .0169 |
| LABOR, SUPPLIES, OVERHEAD, (3) | .0193 |
| CARBON MAKEUP                  | .1382 |
| MAINTENANCE & INSURANCE, (3)   | .0338 |
| AMORTIZATION @ 6.7%/YEAR       | .0578 |
| TOTAL OPERATING COST           | .2660 |

*0.2082*

|                                          |         |
|------------------------------------------|---------|
| VOLUME OF CARBON IN INITIAL FILL, CU.FT. | 139259  |
| WEIGHT OF CARBON IN INITIAL FILL, LBS.   | 3272608 |
| BED DEPTH, FT.                           | 28      |
| GROSS SECTIONAL AREA OF FLOW, SQ.FT.     | 4959    |
| REGENERATION RATE, LBS./DAY              | 189797  |
| CARBON DOSAGE, LBS./1000 GAL.            | 7.59    |

CONTACT FLOW RATE IS 4.00 BED VOLUMES/HOUR

FIXED INVESTMENT, (1), \$

|                  |         |
|------------------|---------|
| INSTALLED COST   | 2097594 |
| CARBON COST, (2) | 419978  |
| TOTAL            | 2517572 |

OPERATING COSTS, \$/1000 GALLONS

|                                |       |
|--------------------------------|-------|
| UTILITIES                      | .0169 |
| LABOR, SUPPLIES, OVERHEAD, (3) | .0125 |
| CARBON MAKEUP                  | .1382 |
| MAINTENANCE & INSURANCE, (3)   | .0149 |
| AMORTIZATION@ 8.7%/YEAR        | .0250 |
| TOTAL OPERATING COST           | .2075 |

0.1825

|                                          |        |
|------------------------------------------|--------|
| VOLUME OF CARBON IN INITIAL FILL, CU.FT. | 34814  |
| WEIGHT OF CARBON IN INITIAL FILL, LBS.   | 818152 |
| BED DEPTH, FT.                           | 7      |
| CROSS SECTIONAL AREA OF FLOW, SQ.FT.     | 4959   |
| REGENERATION RATE, LBS./DAY              | 189797 |
| CARBON DOSAGE, LBS./1000 GAL.            | 7.59   |

CONTACT FLOW RATE IS 7.00 BED VOLUMES/HOUR

FIXED INVESTMENT, (1), \$

|                  |         |
|------------------|---------|
| INSTALLED COST   | 1683207 |
| CARBON COST, (2) | 328813  |
| TOTAL            | 2012020 |

OPERATING COSTS, \$/1000 GALLONS

|                                |       |
|--------------------------------|-------|
| UTILITIES                      | .0169 |
| LABOR, SUPPLIES, OVERHEAD, (3) | .0115 |
| CARBON MAKEUP                  | .1382 |
| MAINTENANCE & INSURANCE, (3)   | .0119 |
| AMORTIZATION@ 8.7%/YEAR        | .0200 |
| TOTAL OPERATING COST           | .1984 |

|                                          |        |
|------------------------------------------|--------|
| VOLUME OF CARBON IN INITIAL FILL, CU.FT. | 19894  |
| WEIGHT OF CARBON IN INITIAL FILL, LBS.   | 467515 |
| BED DEPTH, FT.                           | 4      |
| CROSS SECTIONAL AREA OF FLOW, SQ.FT.     | 4959   |
| REGENERATION RATE, LBS./DAY              | 189797 |
| CARBON DOSAGE, LBS./1000 GAL.            | 7.59   |

(1) SYSTEM INCLUDES ADSORPTION AND REGENERATION FACILITIES, BUT NOT LAND, BUILDING, OR FACILITIES WHICH MAY BE REQUIRED FOR PRETREATING THE WASTE PRIOR TO ADSORPTION SUCH AS FILTRATION AND CLARIFICATION.

(2) CARBON COSTS ARE FOR INITIAL FILL AND TWO MONTHS OPERATING SUPPLY AT 7% MAKEUP USING AN ESTIMATED CARBON COST OF \$ .26 /LB. DELIVERED.

(3) BASED ON MEK RECOMMENDATION IN TWR-11.

(4) 20-YEAR LIFE WITH 6% INTEREST/YEAR.

TIME 2 SECS.

EXHIBIT E

ACTIVATED CARBON REGENERATION EXPERIMENT  
SPENT CARBON FROM SAUGET, ILL. PROJECT

Figure 1 shows the laboratory set-up used for collecting spent granular carbon regeneration data. A Eurrell high temperature electric furnace was used for heating the spent activated carbon. This electric tube furnace is designed for continuous operation up to 1400°C.

Dry spent activated carbon was placed in the porcelain boat and (the boat was pushed in the middle of ceramic tube) after the electric furnace had reached about 915 to 920°C. Carbon was heated for about 30 minutes while nitrogen was passed through the tube at the rate of 2 SCFH. The off-gas was sparged into (2N) NaOH solution to determine chlorides, sulfates, and total organic carbon (TOC). The off-gas was also condensed in a glass "U" tube for the qualitative analysis of off-gas. The results of the experiments and pertinent data are listed in Tables 1 and 2.

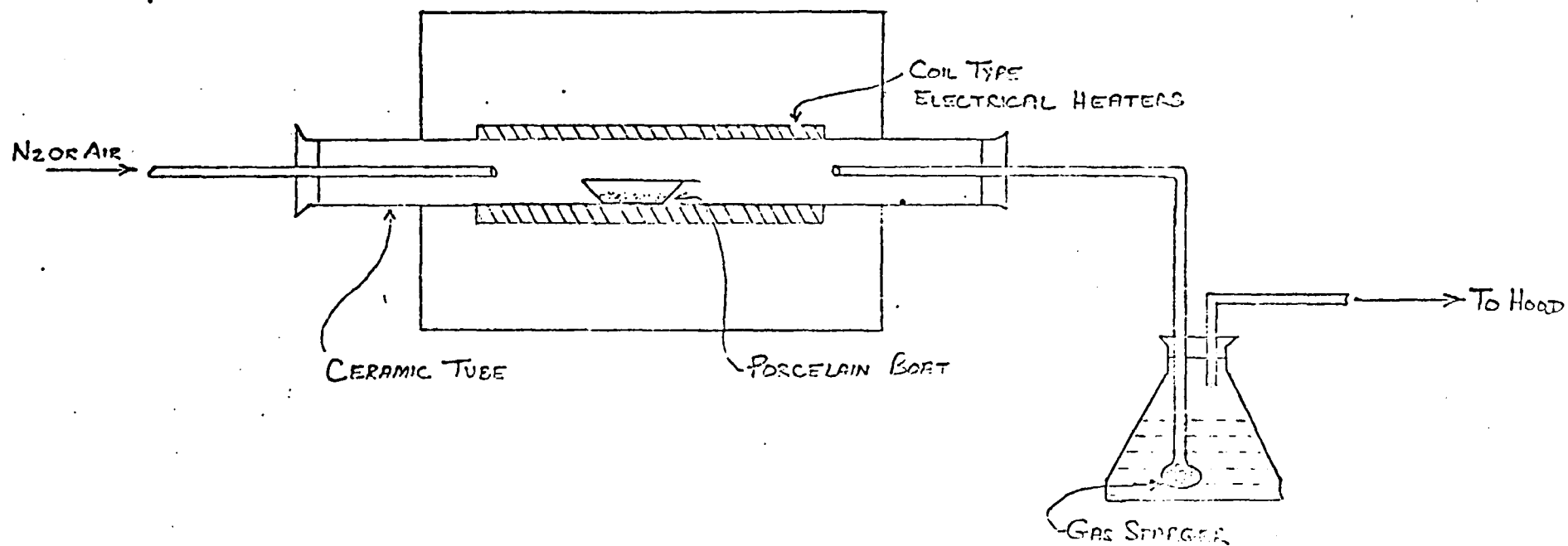


Figure 75 Schematic Regeneration Apparatus



Table 94

EXPERIMENT 1. CARBON REGENERATION

Sample: Spent Carbon from Sauget, Illinois project

% Moisture: 44.52 (103°C)

Regeneration Temperature: 910-920°C

Regeneration Time: 30 minutes

Weight of Spent Dry Carbon: 4.9725 g

Weight of Regenerated Carbon: 4.3040 g

Weight Loss: .6685 g

Percent Loss (Organics): 15.52%

Sparging Gas: Nitrogen, 2 cfr

Scrubbing Solution: 2N NaOH

Total Organic Carbon Recovered in Caustic: .058 grams

Chloride Recovered in Caustic: 52.0 mg

Sulfate Recovered in Caustic: Trace

Iodine Number of Regenerated Carbon: 696 mg I<sub>2</sub>/g Carbon

Table 95

EXPERIMENT 2. CARBON REGENERATION

Sample: Spent Carbon from Sauget, Illinois project

% Moisture: 44.52 (103°C)

Regeneration Temperature: 910-920°C

Regeneration Time: 30 minutes

Weight of Dry Carbon: 5.0520 g

Weight of Regenerated Carbon: 4.4825 g

Weight Loss: .5685 g

Percent Loss (Organics): 12.68%

Sparging Gas: Nitrogen, 2 cfh

Scrubbing Solution: Liquid Nitrogen

Organics Recovered:\* Phenol, Benzonitrile, Chloroaniline

Iodine Number of Regenerated Carbon: 670 mg I<sub>2</sub>/g Carbon

---

\*Organics identified by Mass Spectrometry

EXHIBIT F

TABLE 96

## MASTER DATA TABLE

## ACTIVATED CARBON SYSTEM

| Day Number | Date | Flow Rate<br>l./min. | Total Volume<br>gal. | GPM/ft. <sup>2</sup> | Bed Volumes/hr. | Column I |      |      |              |         | Column II |      |      |              |         | Column III |                  |      |      |      |               |                   |                   |          |      |              |              | TIME |       |
|------------|------|----------------------|----------------------|----------------------|-----------------|----------|------|------|--------------|---------|-----------|------|------|--------------|---------|------------|------------------|------|------|------|---------------|-------------------|-------------------|----------|------|--------------|--------------|------|-------|
|            |      |                      |                      |                      |                 | BOD*     | COD* | TOC* | Color (APHA) | Phenol* | BOD*      | COD* | TOC* | Color (APHA) | Phenol* | pH         | Temperature (°F) | BOD* | COD* | TOC* | Total Solids* | Suspended Solids* | Dissolved Solids* | Phenols* | Oil* | Kjeldahl N.* | Color (APHA) |      | Odor  |
| 1          | 5/1  | 1.4                  |                      |                      |                 | 55       |      |      | 10           |         |           |      |      |              |         |            |                  |      |      |      |               |                   |                   |          |      |              |              |      | 8:30  |
| 1          | 5/1  | 1.4                  |                      |                      |                 |          |      |      |              |         |           |      |      |              |         |            |                  |      |      |      |               |                   |                   |          |      |              |              |      | 8:45  |
| 2          | 5/1  | 1.2                  | 430                  |                      |                 | 50       |      |      | 10           |         | 59        |      |      | 10           |         | 8.1        | 76               | 52   |      |      |               |                   |                   |          |      | 10           |              |      | 8:55  |
| 2          | 5/1  | 1.4                  | 524                  |                      |                 |          |      |      |              |         |           |      |      |              |         |            |                  |      |      |      |               |                   |                   |          |      |              |              |      | 10:00 |
| 2          | 5/1  | 1.35                 | 75                   |                      |                 |          |      |      |              |         |           |      |      |              |         |            |                  |      |      |      |               |                   |                   |          |      |              |              |      | 10:20 |
| 3          | 5/2  | 0.5                  | 923                  |                      |                 | 110      |      |      | 70           |         | 50        |      |      | 10           |         | 8.3        | 74               | 20   |      |      |               |                   |                   |          |      | 10           |              |      | 11:30 |
| 3          | 5/2  | 0.3                  | 525                  |                      |                 | 50       |      |      | 200          |         |           |      |      |              |         |            |                  |      |      |      |               |                   |                   |          |      |              |              |      | 11:30 |
| 3          | 5/2  | 1.1                  | 1030                 |                      |                 | 201      |      |      | 200          |         |           |      |      |              |         |            |                  |      |      |      |               |                   |                   |          |      |              |              |      | 12:00 |
| 4          | 5/3  | 0.6                  | 282                  |                      |                 | 154      |      |      | 200          |         | 108       |      |      | 10           |         | 8.4        | 70               | 99   |      |      |               |                   |                   |          |      | 10           |              |      | 12:00 |
| 4          | 5/3  | 1.3                  | 131                  |                      |                 | 190      |      |      | 250          |         |           |      |      |              |         |            |                  |      |      |      |               |                   |                   |          |      |              |              |      | 12:00 |
| 5          | 5/3  | 0.4                  | 72                   |                      |                 | 75       |      |      | 250          |         | 120       |      |      | 10           |         | 8.4        | 72               | 8    |      |      |               |                   |                   |          |      | 10           |              |      | 12:00 |
| 5          | 5/4  | 1.3                  | 823                  |                      |                 | 206      |      |      | 250          |         |           |      |      |              |         |            |                  |      |      |      |               |                   |                   |          |      |              |              |      | 12:00 |
| 6          | 5/5  | 0.8                  | 216                  |                      |                 | 132      |      |      | 250          |         | 99        |      |      | 10           |         | 8.5        | 74               | 51   |      |      |               |                   |                   |          |      | 10           |              |      | 12:00 |
| 6          | 5/5  |                      |                      |                      |                 |          |      |      |              |         | 90        |      |      |              |         |            |                  |      |      |      |               |                   |                   |          |      |              |              |      | 12:30 |
| 6          | 5/5  |                      |                      |                      |                 |          |      |      |              |         | 50        |      |      |              |         |            |                  |      |      |      |               |                   |                   |          |      |              |              |      | 12:30 |
| 6          | 5/6  | 1.3                  | 264                  |                      |                 | 223      |      |      | 300          |         |           |      |      | 150          |         |            |                  |      |      |      |               |                   |                   |          |      |              |              |      | 12:40 |
| 7          | 5/6  | 0.8                  | 2547                 |                      |                 | 254      |      |      | 250          |         | 246       |      |      | 50           |         | 8.6        | 77               | 180  |      |      |               |                   |                   |          |      | 20           |              |      | 12:40 |
| 7          | 5/6  | 1.5                  | 293                  |                      |                 | 300      |      |      | 300          |         |           |      |      |              |         |            |                  |      |      |      |               |                   |                   |          |      |              |              |      | 12:40 |
| 8          | 5/7  | 1.0                  | 2027                 |                      |                 | 300      |      |      | 450          |         | 221       |      |      | 250          |         | 8.6        | 80               | 119  |      | 325  |               |                   | 0.15              |          |      | 50           |              |      | 12:40 |
| 9          | 5/8  | 1.2                  | 3299                 |                      |                 | 245      |      |      | 400          |         | 182       |      |      | 250          |         | 8.6        | 73               | 154  |      |      |               |                   |                   |          |      | 20           |              |      | 12:40 |
| 9          | 5/8  | 0                    | 1791                 |                      |                 |          |      |      |              |         |           |      |      |              |         |            |                  |      |      |      |               |                   |                   |          |      | 80           |              |      | 12:40 |
| 9          | 5/8  | 1.4                  | 322                  |                      |                 |          |      |      |              |         |           |      |      |              |         |            |                  |      |      |      |               |                   |                   |          |      | 100          |              |      | 12:40 |
| 10         | 5/9  | 0.5                  | 425                  |                      |                 | 411      |      |      | 500          |         | 284       |      |      | 500          |         | 74         |                  | 52   |      |      |               |                   |                   |          |      | 250          |              |      | 12:40 |
| 11         | 5/20 | 0.5                  | 2780                 |                      |                 | 482      |      |      | 500          |         | 322       |      |      | 500          |         | 4.7        |                  | 247  |      |      |               |                   |                   |          | 712  |              | 250          |      | 12:40 |
| 11         | 5/20 | 0.4                  | 1780                 |                      |                 |          |      |      |              |         |           |      |      |              |         |            |                  |      |      |      |               |                   |                   |          |      |              |              |      | 12:40 |
| 12         | 5/21 | 0.8                  | 4170                 |                      |                 | 369      |      |      | 500          |         | 336       |      |      | 500          |         | 10.0       | 74               | 263  |      | 310  | 6             |                   |                   |          |      | 400          |              |      | 12:40 |
| 12         | 5/21 | 0                    | 4170                 |                      |                 |          |      |      |              |         |           |      |      |              |         |            |                  |      |      |      |               |                   |                   |          |      |              |              |      | 12:40 |

|              |             |     |     |
|--------------|-------------|-----|-----|
| Rur. No.     | C-4         |     |     |
| Column Order | C-4         | C-5 | C-6 |
| Column:      | Bed Depth   |     |     |
| I            | 4 ft.       |     |     |
| II           | 4 ft.       |     |     |
| III          | 2.7 ft.     |     |     |
|              | Lbs. Carbon |     |     |
|              | 8.3         |     |     |
|              | 8.3         |     |     |
|              | 7.7         |     |     |

\*Values reported in mg/l.

TABLE 96

## MASTER DATA TABLE

## ACTIVATED CARBON SYSTEM

| Day Number | Date | Flow Rate l./min. | Total Volume gal. | GPM/cu <sup>2</sup> | Bed Volumes/hr. | Column I |      |      |              |         | Column II |      |      |              |         | Column III |      |      |              |         | Column IV |                  |      |      |      |               |                   |                   |          |      | TIME |              |              |      |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
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|            |      |                   |                   |                     |                 | BOD*     | COD* | TOC* | Color (APHA) | Phenol* | BOD*      | COD* | TOC* | Color (APHA) | Phenol* | BOD*       | COD* | TOC* | Color (APHA) | Phenol* | pH        | Temperature (°F) | BOD* | COD* | TOC* | Total Solids* | Suspended Solids* | Dissolved Solids* | Phenols* | Oil* |      | Kjeldahl N.* | Color (APHA) | Odor |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 1          | 7/1  | 1.4               | 105               |                     |                 |          | 5    |      |              |         |           | 18   |      |              |         |            | 51   |      |              |         |           |                  | 21   |      |      |               |                   |                   |          |      |      |              |              |      |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

 Run No. \_\_\_\_\_  
 Column Order \_\_\_\_\_

| Column | Bed Depth | Lbs. Carbon |
|--------|-----------|-------------|
| I      | 3' 11"    | 8.2         |
| II     | 3' 8 1/2" | 7.7         |
| III    | 3' 6 1/2" | 7.4         |
| IV     | 3' 6 1/2" | 7.4         |

\*Values reported in mg/l.

TABLE 96

## MASTER DATA TABLE

## ACTIVATED CARBON SYSTEM

| Day Number | Date   | Flow Rate 1/min | Total Volume gal | CPM/ft <sup>2</sup> | Bed Volumes/hr | Column I |      |      |              |         | Column II |      |      |              |         | Column III |      |      |              |         | Column IV |                  |      |      |      |               |                   |                   |          |      |              |              |      |      |
|------------|--------|-----------------|------------------|---------------------|----------------|----------|------|------|--------------|---------|-----------|------|------|--------------|---------|------------|------|------|--------------|---------|-----------|------------------|------|------|------|---------------|-------------------|-------------------|----------|------|--------------|--------------|------|------|
|            |        |                 |                  |                     |                | BOD*     | COD* | TOC* | Color (APHA) | Phenol* | BOD*      | COD* | TOC* | Color (APHA) | Phenol* | BOD*       | COD* | TOC* | Color (APHA) | Phenol* | pH        | Temperature (°F) | BOD* | COD* | TOC* | Total Solids* | Suspended Solids* | Dissolved Solids* | Phenols* | Oil* | Kjeldahl N.* | Color (APHA) | Odor | TIME |
| 1          | 6/1/50 |                 |                  |                     |                |          |      |      |              |         |           |      |      |              |         |            |      |      |              |         |           |                  |      |      |      |               |                   |                   |          |      |              |              |      |      |
| 2          | 6/1/50 |                 |                  |                     |                |          |      |      |              |         |           |      |      |              |         |            |      |      |              |         |           |                  |      |      |      |               |                   |                   |          |      |              |              |      |      |
| 2          | 6/1/50 |                 |                  |                     |                |          | 5    |      | 10           |         | 25        | 10   |      | 10           |         | 52         | 0    |      |              |         |           | 7.3              |      | 25   | 40   |               |                   |                   |          |      | 10           |              |      |      |
| 3          | 6/1/50 |                 |                  |                     |                |          | 59   |      | 10           |         | 20        | 08   |      | 10           |         | 90         | 0    |      |              |         |           | 7.2              |      | 20   | 27   |               |                   |                   |          |      | 10           |              |      |      |
| 3          | 6/1/50 |                 |                  |                     |                |          |      |      |              |         |           |      |      |              |         |            |      |      |              |         |           |                  |      |      |      |               |                   |                   |          |      |              |              |      |      |
| 4          | 6/1/50 |                 |                  |                     |                |          |      |      |              |         |           |      |      |              |         |            |      |      |              |         |           |                  |      |      |      |               |                   |                   |          |      |              |              |      |      |
| 5          | 6/1/50 |                 |                  |                     |                |          |      |      |              |         |           |      |      |              |         |            |      |      |              |         |           |                  |      |      |      |               |                   |                   |          |      |              |              |      |      |
| 6          | 6/1/50 |                 |                  |                     |                |          |      |      |              |         |           |      |      |              |         |            |      |      |              |         |           |                  |      |      |      |               |                   |                   |          |      |              |              |      |      |
| 7          | 6/1/50 |                 |                  |                     |                |          |      |      | 15           |         |           |      |      | 10           |         |            |      |      |              | 0       |           |                  | 1.8  |      |      |               |                   |                   |          |      |              |              |      |      |
| 7          | 6/1/50 |                 |                  |                     |                |          |      |      |              |         |           |      |      |              |         |            |      |      |              |         |           |                  |      |      |      |               |                   |                   |          |      |              |              |      |      |
| 7          | 6/1/50 |                 |                  |                     |                |          |      |      | 15           |         |           |      |      | 10           |         |            |      |      |              | 10      |           |                  |      |      |      |               |                   |                   |          |      |              |              |      |      |
| 8          | 6/1/50 |                 |                  |                     |                |          | 54   |      | 200          |         | 117       |      |      | 10           |         | 102        |      |      | 10           |         |           | 7.6              |      | 27   |      |               |                   |                   |          |      | 10           |              |      |      |
| 9          | 6/1/50 |                 |                  |                     |                |          | 42   |      | 150          |         | 118       |      |      | 10           |         | 105        |      |      | 10           |         |           | 7.6              |      | 94   |      |               |                   |                   |          |      | 10           |              |      |      |
| 9          | 6/1/50 |                 |                  |                     |                |          |      |      |              |         |           |      |      |              |         |            |      |      |              |         |           |                  |      |      |      |               |                   |                   |          |      |              |              |      |      |
| 9          | 6/1/50 |                 |                  |                     |                |          |      |      |              |         |           |      |      |              |         |            |      |      |              |         |           |                  |      |      |      |               |                   |                   |          |      |              |              |      |      |
| 10         | 6/1/50 |                 |                  |                     |                |          | 205  |      | 300          |         | 131       |      |      | 10           |         | 25         |      |      | 10           |         |           | 7.5              | 15   | 55   |      |               |                   |                   |          |      | 10           |              |      |      |
| 11         | 6/1/50 |                 |                  |                     |                |          | 183  |      | 450          |         | 123       |      |      | 20           |         | 127        |      |      | 10           |         |           | 7.6              |      | 111  |      |               |                   |                   |          |      | 10           |              |      |      |
| 11         | 6/1/50 |                 |                  |                     |                |          |      |      |              |         |           |      |      |              |         |            |      |      |              |         |           |                  |      |      |      |               |                   |                   |          |      |              |              |      |      |
| 12         | 6/1/50 |                 |                  |                     |                |          | 270  |      | 450          |         | 140       |      |      | 20           |         | 5          | 144  |      |              | 10      |           |                  |      |      |      |               |                   |                   |          |      | 10           |              |      |      |
| 12         | 6/1/50 |                 |                  |                     |                |          |      |      |              |         |           |      |      |              |         |            |      |      |              |         |           |                  |      |      |      |               |                   |                   |          |      |              |              |      |      |
| 13         | 6/1/50 |                 |                  |                     |                |          |      |      | 250          |         |           |      |      | 50           |         |            |      |      |              | 10      |           |                  | 7.8  |      | 30   |               |                   |                   |          |      |              | 10           |      |      |
| 14         | 6/1/50 |                 |                  |                     |                |          |      |      | 450          |         |           |      |      | 70           |         |            |      |      |              | 10      |           |                  |      |      |      |               |                   |                   |          |      |              |              |      |      |
| 15         | 6/1/50 |                 |                  |                     |                |          |      |      | 400          |         |           |      |      | 40           |         |            |      |      |              | 10      |           |                  | 7.5  |      |      |               |                   |                   |          |      |              |              |      |      |
| 16         | 6/1/50 |                 |                  |                     |                |          | 128  |      | 500          |         | 105       |      |      | 45           |         | 59         |      |      | 10           |         |           | 7.5              |      | 105  |      |               |                   |                   |          |      | 20           |              |      |      |
| 17         | 6/1/50 |                 |                  |                     |                |          |      |      |              |         | 108       |      |      | 300          |         | 47         |      |      | 20           |         |           |                  |      |      |      |               |                   |                   |          |      | 20           |              |      |      |
| 17         | 6/1/50 |                 |                  |                     |                |          |      |      |              |         |           |      |      |              |         |            |      |      |              |         |           |                  |      |      |      |               |                   |                   |          |      |              |              |      |      |
| 18         | 6/1/50 |                 |                  |                     |                |          |      |      | 2000         |         |           |      |      | 500          |         |            |      |      | 80           |         |           |                  |      |      |      |               |                   |                   |          |      |              | 40           |      |      |
| 19         | 6/1/50 |                 |                  |                     |                |          |      |      | 350          |         |           |      |      | 50           |         |            |      |      | 20           |         |           | 8.1              |      | 5    |      |               |                   |                   |          |      |              | 40           |      |      |
| 19         | 6/1/50 |                 |                  |                     |                |          |      |      |              |         |           |      |      |              |         |            |      |      |              |         |           |                  |      |      |      |               |                   |                   |          |      |              |              |      |      |

Run No. \_\_\_\_\_

Column Order \_\_\_\_\_

Column

Bed Depth

Lbs. Carbon

I

8.0

II,

8.0

III

8.0

IV

8.0

\*Values reported in mg/l.

TABLE 96

## MASTER DATA TABLE

## ACTIVATED CARBON SYSTEM

| Day Number | Date | Flow Rate l./min. | Total Volume gal. | GPM/ft <sup>2</sup> | Bed Volumes/hr. | Column I |      |      |              |         | Column II |      |      |              |         | Column III |      |      |              |         | Column IV |                  |      |      |      |               |                   |                   |          |       |              |              | TIME |      |       |       |    |
|------------|------|-------------------|-------------------|---------------------|-----------------|----------|------|------|--------------|---------|-----------|------|------|--------------|---------|------------|------|------|--------------|---------|-----------|------------------|------|------|------|---------------|-------------------|-------------------|----------|-------|--------------|--------------|------|------|-------|-------|----|
|            |      |                   |                   |                     |                 | BOD*     | COD* | TOC* | Color (APHA) | Phenol* | BOD*      | COD* | TOC* | Color (APHA) | Phenol* | BOD*       | COD* | TOC* | Color (APHA) | Phenol* | pH        | Temperature (°F) | BOD* | COD* | TOC* | Total Solids* | Suspended Solids* | Dissolved Solids* | Phenols* | Oils* | Kjeldahl N.* | Color (APHA) |      | Odor |       |       |    |
| 20         | 7/5  | 0                 |                   |                     |                 |          |      |      |              |         |           |      |      |              |         |            |      | 20   | 7.1          | 71      |           |                  |      |      |      |               |                   |                   |          |       |              |              |      | 5    | PM    |       |    |
| 20         | 7/5  | 0.24              |                   |                     |                 |          |      |      |              |         |           |      |      |              |         |            |      |      |              |         |           |                  |      |      |      |               |                   |                   |          |       |              |              |      |      | 1:30  | PM    |    |
| 21         | 7/6  | 0                 |                   |                     |                 |          |      |      |              |         |           |      |      |              |         |            |      | 104  | 7.7          |         |           | 67               |      |      |      |               |                   |                   |          |       |              |              |      | 9    | AM    |       |    |
| 21         | 7/6  | 0.2               |                   |                     |                 |          |      |      |              |         |           |      |      |              |         |            |      |      |              |         |           |                  |      |      |      |               |                   |                   |          |       |              |              |      |      | 11:30 | AM    |    |
| 21         | 7/6  | 0.2               |                   |                     |                 |          |      |      |              |         |           |      |      |              |         |            |      |      |              |         |           |                  |      |      |      |               |                   |                   |          |       |              |              |      |      | 2     | PM    |    |
| 22         | 7/7  | 0.4               |                   |                     |                 |          |      |      |              |         |           |      |      |              |         |            |      | 113  |              |         |           | 26               | 94   |      |      |               |                   |                   |          |       |              |              |      |      | 9     | AM    |    |
| 22         | 7/7  | 0.23              |                   |                     |                 |          |      |      |              |         |           |      |      |              |         |            |      |      |              |         | 8.4       |                  | 44   |      |      |               |                   |                   |          |       |              |              |      |      | 4:30  | PM    |    |
| 23         | 7/8  | 0.4               |                   |                     |                 |          |      |      | 204          | 300     |           |      |      |              |         |            |      | 170  | 60           |         | 7.7       |                  |      | 64   |      |               |                   |                   |          |       |              |              | 20   |      | 9     | AM    |    |
| 23         | 7/8  | 0.2               |                   |                     |                 |          |      |      |              |         |           |      |      |              |         |            |      |      |              |         |           |                  | 45   |      |      |               |                   |                   |          |       |              |              |      |      | 5     | PM    |    |
| 24         | 7/9  | 0.25              |                   |                     |                 |          |      |      |              |         |           |      |      |              |         |            |      | 250  | 30           |         | 8.0       |                  |      |      |      |               |                   |                   |          |       |              |              |      | 9    | AM    |       |    |
| 24         | 7/9  | 0.24              |                   |                     |                 |          |      |      | 226          |         |           |      |      |              |         |            |      | 149  |              |         |           |                  |      |      |      |               |                   |                   |          |       |              |              |      |      | 1     | PM    |    |
| 24         | 7/9  | 0.2               |                   |                     |                 |          |      |      |              |         |           |      |      |              |         |            |      |      |              |         |           |                  | 102  |      |      |               |                   |                   |          |       |              |              |      |      | 4:30  | PM    |    |
| 25         | 7/10 | 0.2               |                   |                     |                 |          |      |      | 219          |         |           |      |      |              |         |            |      | 351  |              |         | 8.1       |                  | 30   | 133  |      |               |                   |                   |          |       |              |              |      |      | 8:30  | AM    |    |
| 25         | 7/10 | 1.0               |                   |                     |                 |          |      |      |              |         |           |      |      |              |         |            |      |      |              |         |           |                  |      |      |      |               |                   |                   |          |       |              |              |      |      | 2:00  | PM    |    |
| 25         | 7/10 | 0.7               |                   |                     |                 |          |      |      |              |         |           |      |      |              |         |            |      |      |              |         |           |                  |      |      |      |               |                   |                   |          |       |              |              |      |      | 5     | PM    |    |
| 26         | 7/11 | 0.58              |                   |                     |                 |          |      |      |              |         |           |      |      |              |         |            |      |      |              |         | 7.4       |                  | 52   | 205  |      |               |                   |                   |          |       |              |              |      |      | 9     | AM    |    |
| 26         | 7/11 | 0.5               |                   |                     |                 |          |      |      |              |         |           |      |      |              |         |            |      |      |              |         |           |                  |      |      |      |               |                   |                   |          |       |              |              |      |      | 5     | PM    |    |
| 27         | 7/12 | 0.70              |                   |                     |                 |          |      |      | 300          |         |           |      |      |              |         |            |      | 300  |              |         | 7.7       |                  | 46   | 258  |      |               |                   |                   |          |       |              |              |      |      | 8:45  | AM    |    |
| 27         | 7/12 | 0.2               |                   |                     |                 |          |      |      |              |         |           |      |      |              |         |            |      |      |              |         |           |                  |      |      |      |               |                   |                   |          |       |              |              |      |      | 11    | AM    |    |
| 28         | 7/13 | 0.80              |                   |                     |                 |          |      |      | 287          | 300     |           |      |      |              |         |            |      | 300  | 300          |         | 7.8       |                  | 30   | 112  |      |               |                   |                   |          |       |              |              |      |      | 8:45  | AM    |    |
| 28         | 7/13 | 0.3               |                   |                     |                 |          |      |      |              |         |           |      |      |              |         |            |      |      |              |         |           |                  |      |      |      |               |                   |                   |          |       |              |              |      |      |       | 11    | AM |
| 28         | 7/13 | 1.0               |                   |                     |                 |          |      |      |              |         |           |      |      |              |         |            |      |      |              |         |           |                  |      |      |      |               |                   |                   |          |       |              |              |      |      |       | 11:30 | AM |
| 28         | 7/13 | 1.1               |                   |                     |                 |          |      |      |              |         |           |      |      |              |         |            |      |      |              |         |           |                  |      |      |      |               |                   |                   |          |       |              |              |      |      |       | 5     | PM |
| 29         | 7/14 | 0.24              |                   |                     |                 |          |      |      | 242          | 300     |           |      |      |              |         |            |      | 272  | 300          |         | 7.9       |                  | 49   |      |      |               |                   |                   |          |       |              |              |      |      |       | 9     | AM |
| 29         | 7/14 | 1.1               |                   |                     |                 |          |      |      |              |         |           |      |      |              |         |            |      |      |              |         |           |                  | 90   |      |      |               |                   |                   |          |       |              |              |      |      | 4     | PM    |    |
| 30         | 7/15 | 1.0               |                   |                     |                 |          |      |      | 241          | 400     |           |      |      |              |         |            |      | 265  | 400          |         | 8.0       |                  | 83   | 228  |      |               |                   |                   |          |       |              |              |      |      | 9     | AM    |    |
| 30         | 7/15 | 1.0               |                   |                     |                 |          |      |      |              |         |           |      |      |              |         |            |      |      |              |         |           |                  |      |      |      |               |                   |                   |          |       |              |              |      |      |       | 5     | PM |
| 31         | 7/16 | 0.94              |                   |                     |                 |          |      |      | 244          | 400     |           |      |      |              |         |            |      | 243  | 300          |         |           |                  | 102  | 217  |      |               |                   |                   |          |       |              |              |      |      | 9     | AM    |    |
| 31         | 7/16 | 0                 |                   |                     |                 |          |      |      |              |         |           |      |      |              |         |            |      |      |              |         |           |                  | 94   |      |      |               |                   |                   |          |       |              |              |      |      | 9     | PM    |    |

Run No. \_\_\_\_\_

Column Order \_\_\_\_\_

Column

Bed Depth

Lbs. Carbon

I

II

III

\*Values reported in mg/l.

EXHIBIT H

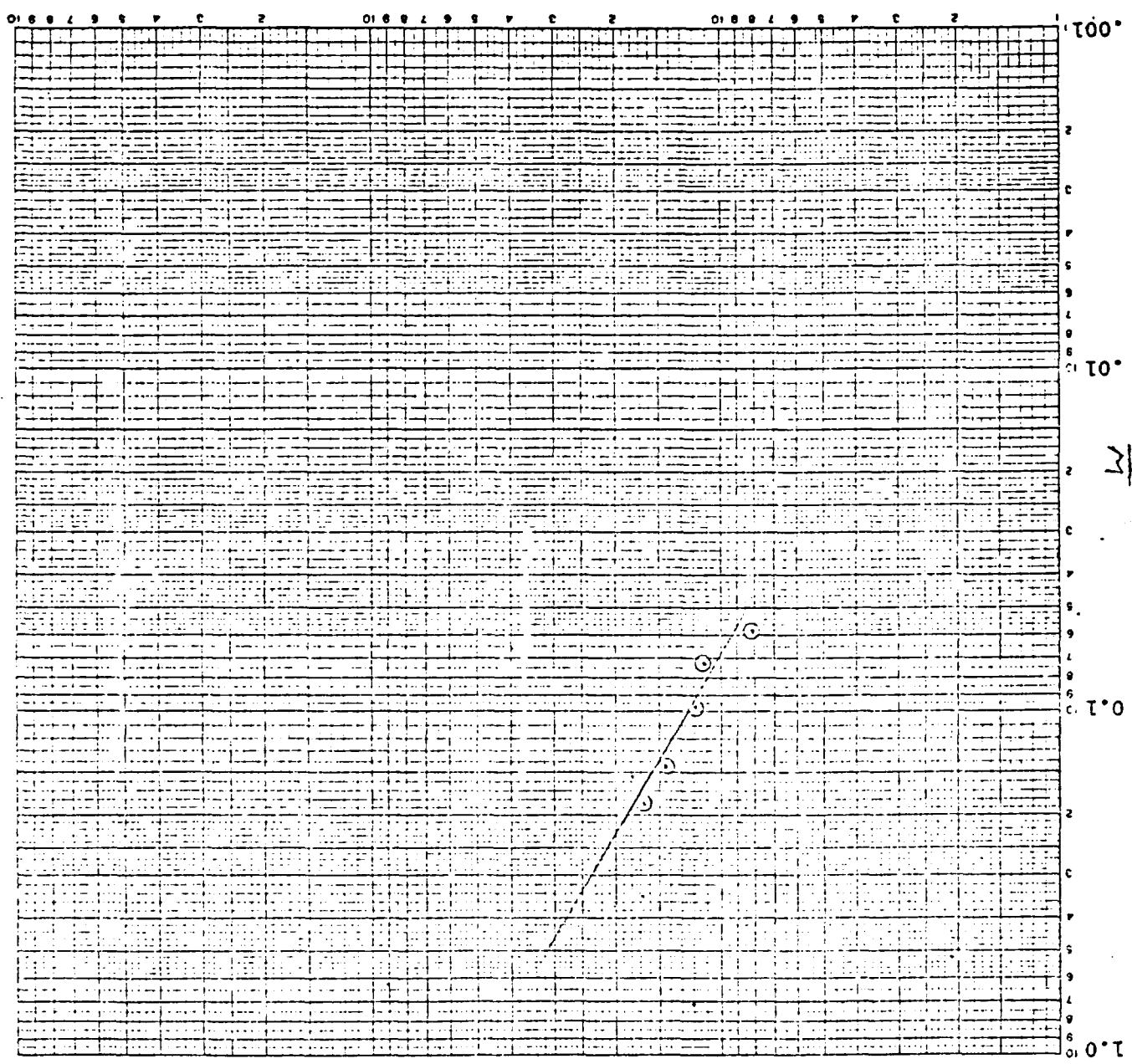


-338-

10,000

1000

100



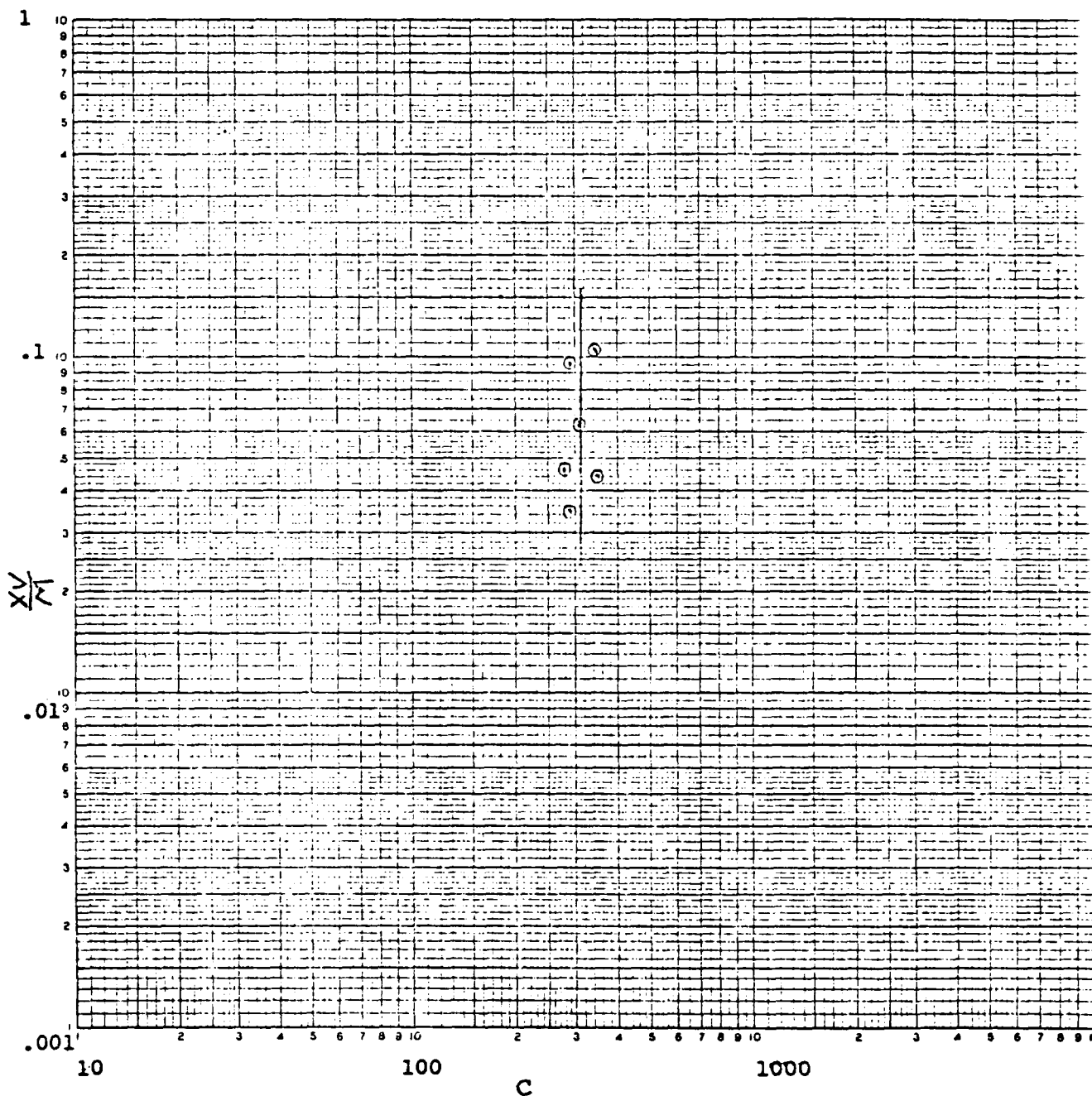
SAMPLE MIDWEST RUBBER COMPOSITE VALUE  
COD mg/l

FIGURE 76

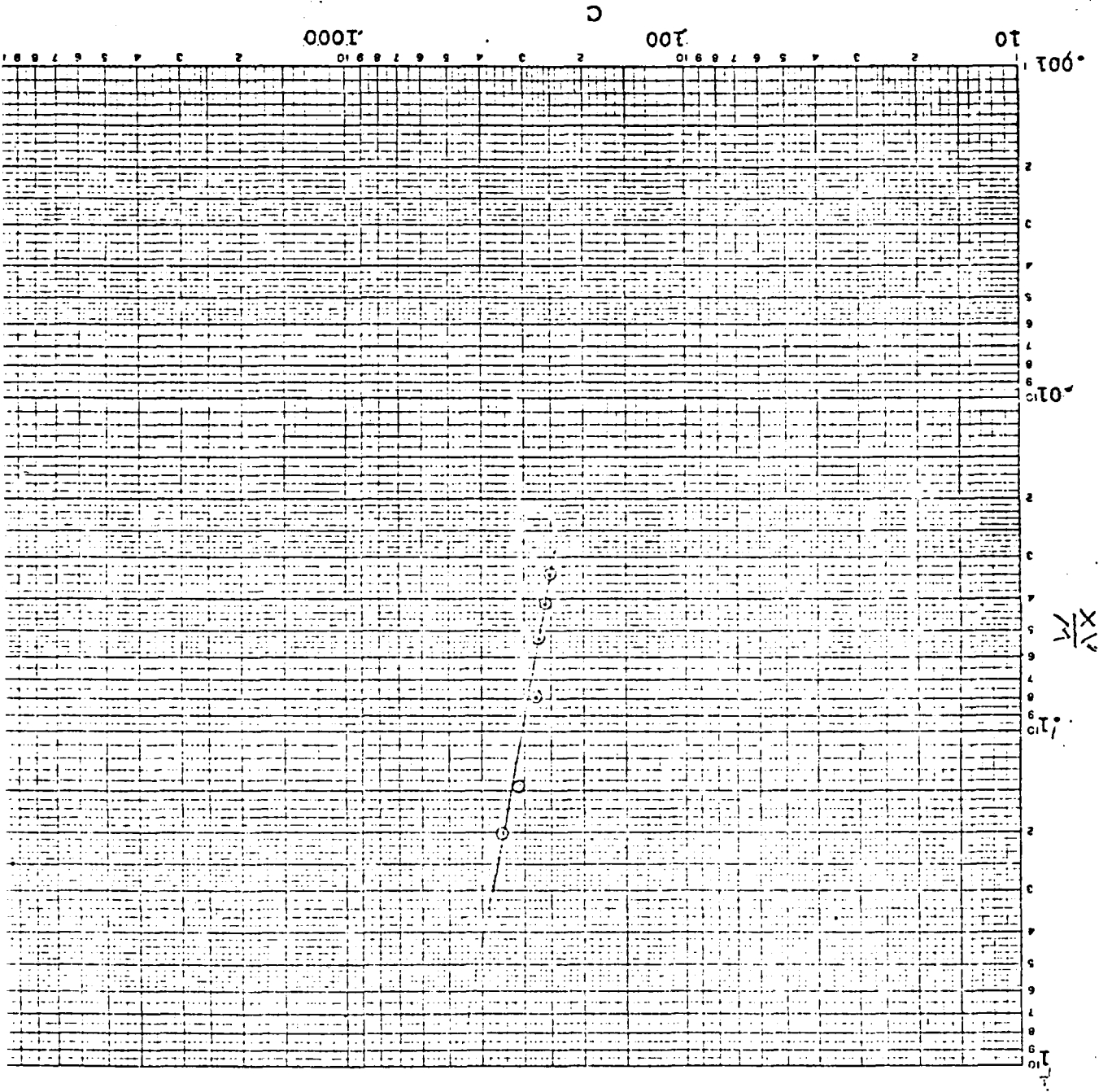
12-0-1

FIGURE 77

SAMPLE EDWIN COOPER EAST COMPOSITE  
VALUE COD mg/l



Full Logarithmic, 3 x 3 Cycles



SAMPLE EDWIN COOPER WEST COMPOSITE  
VALUE COD mg/l

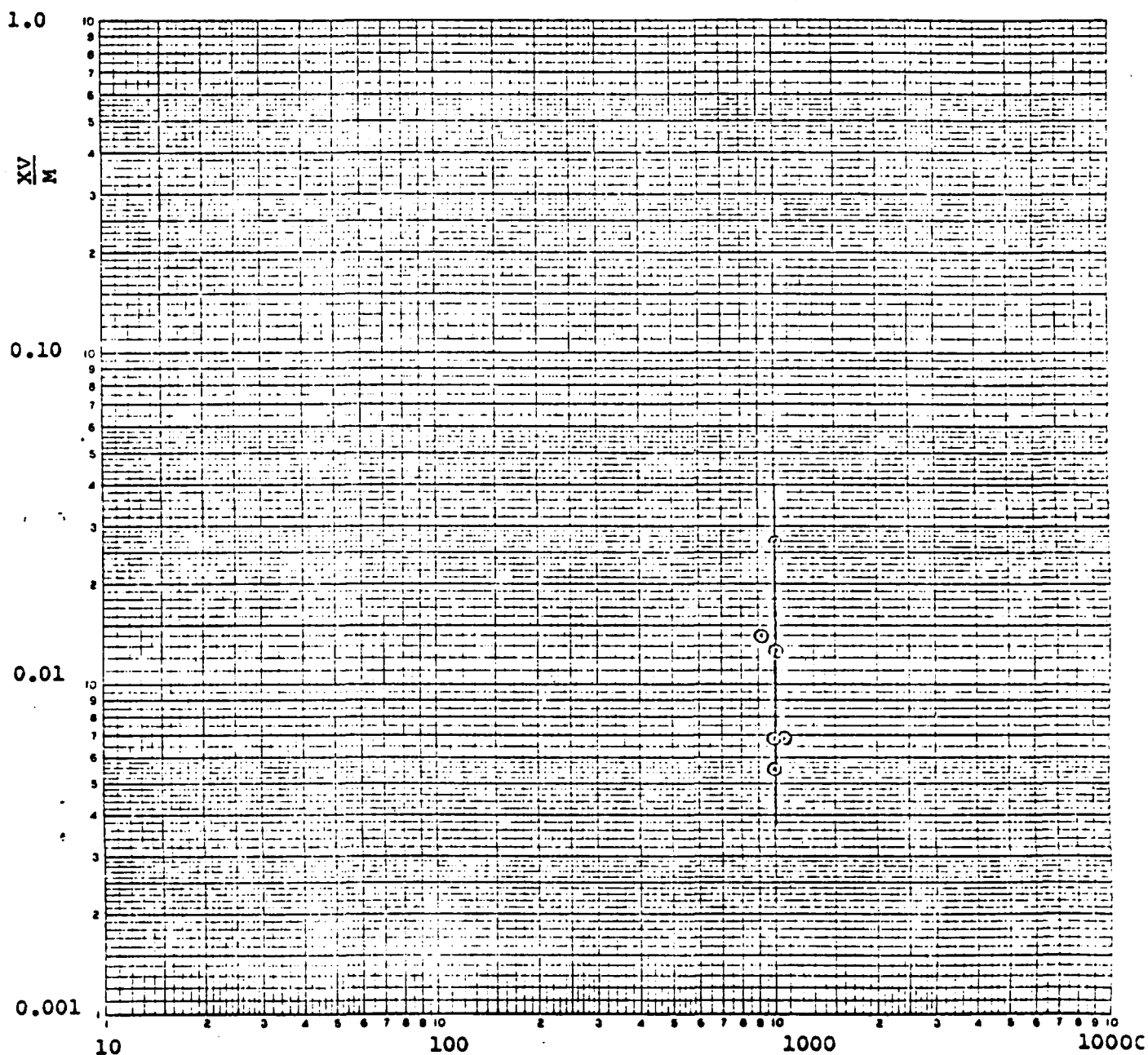
FIGURE 78



DEPARTMENT: 273 - ODCB

FIGURE 79

VALUE: COD mg/l



c



DEPARTMENT: 222 - PNA

FIGURE 80

VALUE: COD mg/l

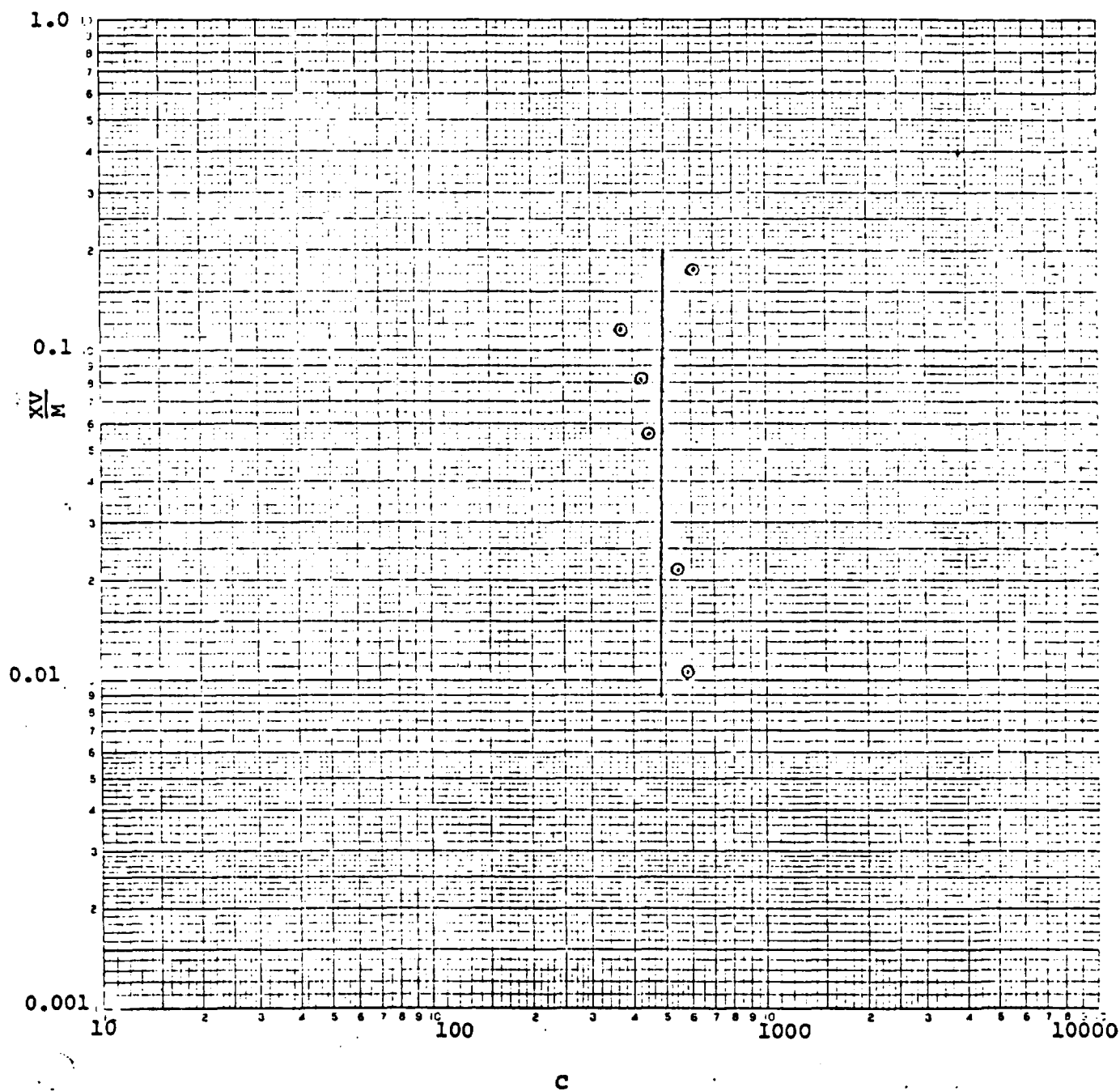
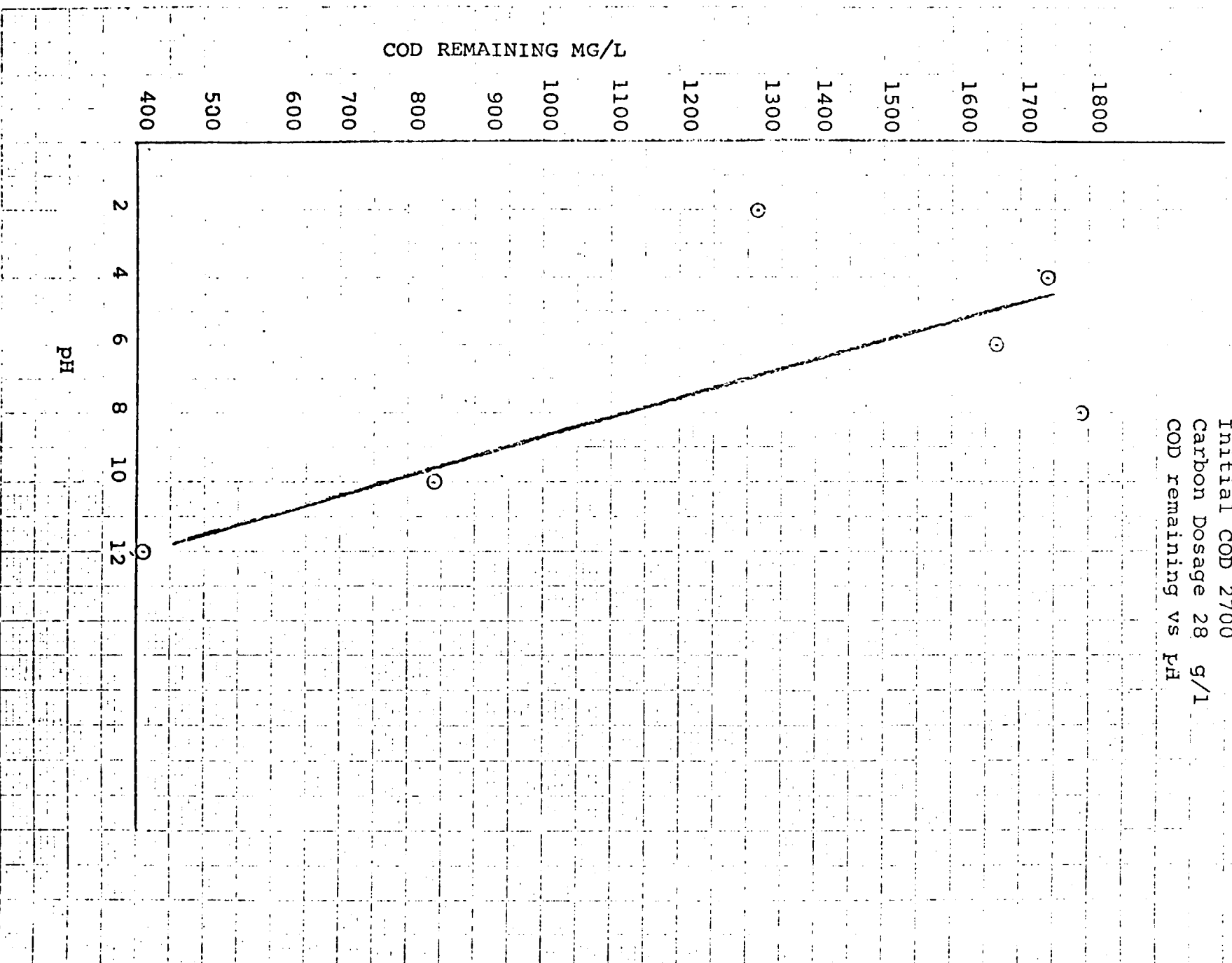


FIGURE 81

ADSORPTION STUDY  
pH STUDY OF A PNA WASTE

Initial COD 2700  
Carbon Dosage 28 g/l  
COD remaining vs pH



APPENDIX XII

FILTRATION

## FILTRATION

### Objective:

The failure of polyaluminum chloride to consistently reduce the chemical system effluent suspended solids levels below 25 mg/L, and the resulting problems in the pilot-scale carbon column operation due to suspended solids build-up in the bed necessitated the investigation of filtration as a suspended solids removal technique. A multimedia filter was acquired for this purpose.

### Equipment Selection and Description

A small pilot multimedia filter was leased from Neptune Microfloc, Inc. (See Figure 82 for a schematic drawing of the experimental apparatus.)

The multimedia filter was selected instead of single or dual media filters. The reasons for this choice are shown in Figure 83. In the first two drawings the pore size is observed to increase downward through the bed. The major portion of the particles filtered by beds of these types would be retained in the uppermost fraction of the bed causing a rapid solids build-up on the bed surface. The total quantity of solids retained would therefore be low in comparison with the total bed depth (or volume). This problem may be overcome by using a three (or more) media filter with materials of decreasing particle size with increasing specific gravity. The higher density of the smaller particles prevents stratification with the smallest pore size at the filter surface. A multimedia filter therefore makes more efficient (in terms of solids retained per unit area or volume of the filter) use of the filter bed by allowing deeper and more extensive penetration of the bed by the solids loaded onto it. The layering of the larger particles on smaller particles in the filter will remain intact after backwashing because of the increasing particles specific gravity with decreasing mesh size. The filter can be adapted to differing applications by varying the relative amounts of each medium, i.e., more coal would increase the solids retention capacity and more sand or garnet would increase the filter's ability to remove fine particles.

The use of multimedia filters in an industrial application necessitates pilot plant experimentation for system design, because of the highly variable nature (i.e., concentration, particle size, floc strength, particle density, etc.) of the suspended solids encountered.



## Experimental Procedure

Five experimental runs were conducted using the multimedia filter (total bed depth of 30 inches). The bed was made up of 18 inches of 10 X 20 coal (Sp. gr. 1.6), 9 inches of 20 X 40 sand (Sp. gr. 2.6) and 3 inches of 40 X 80 garnet (Sp. gr. 4.2). The waste was fed to the column at three different controlled flow rates. The raw feed and filter effluent suspended solids along with the differential pressure across the filter were measured hourly. The filter was operated until a selected differential pressure (3psi) was reached. The column was then backwashed.

For four of the experimental runs, chemical system effluent was used as the raw feed; the fifth run used neutralization tank effluent.

## Discussion of Test Results

Table 67 summarizes the data gathered during the five experimental runs. Figures 84 through 88 show plots of pressure head loss and effluent suspended solids versus run time for the various experimental runs. These plots were used to determine the filtration feasibility and to select the optimum system design parameters. Of the four runs made on the chemical system effluent, the one at 3 gpm/ft<sup>2</sup> appears to show the best performance in terms of the length of the run during which the suspended solids remains below 25 mg/l and the rate of pressure build-up

The experiments conducted at the higher flow rates show the effluent suspended solids levels to reach 25 mg/l before the terminal pressure drop is reached. The terminal pressure drop being the maximum pressure drop allowable across the columns before backwash, in this case 3 psi.

The experiment conducted at 3 gpm/ft<sup>2</sup> shows the suspended solids levels on the average to be below 25 mg/l. At three gpm/ft<sup>2</sup> flow the average run time can be expected to be 24 hours. The backwash flow rate should be 17 gpm/ft<sup>2</sup> with a 1 gpm/ft<sup>2</sup> surface wash. The surface wash aids in the agitation of the media during backwash and breaks up large chunks of surface material which can accumulate. These surface wash and backwash flow rates are the standard rates recommended by Neptune Microfloc for this type filter. Comparing the solids loading figures for the various runs can be deceiving because of the varying amounts of solids processed. The solids processed by runs 2 and 3 are higher than would be expected under normal conditions; however, during run two, the solids level dropped to what could be considered as normal. Normal suspended solids levels for the pilot plant are expected